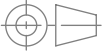
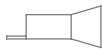
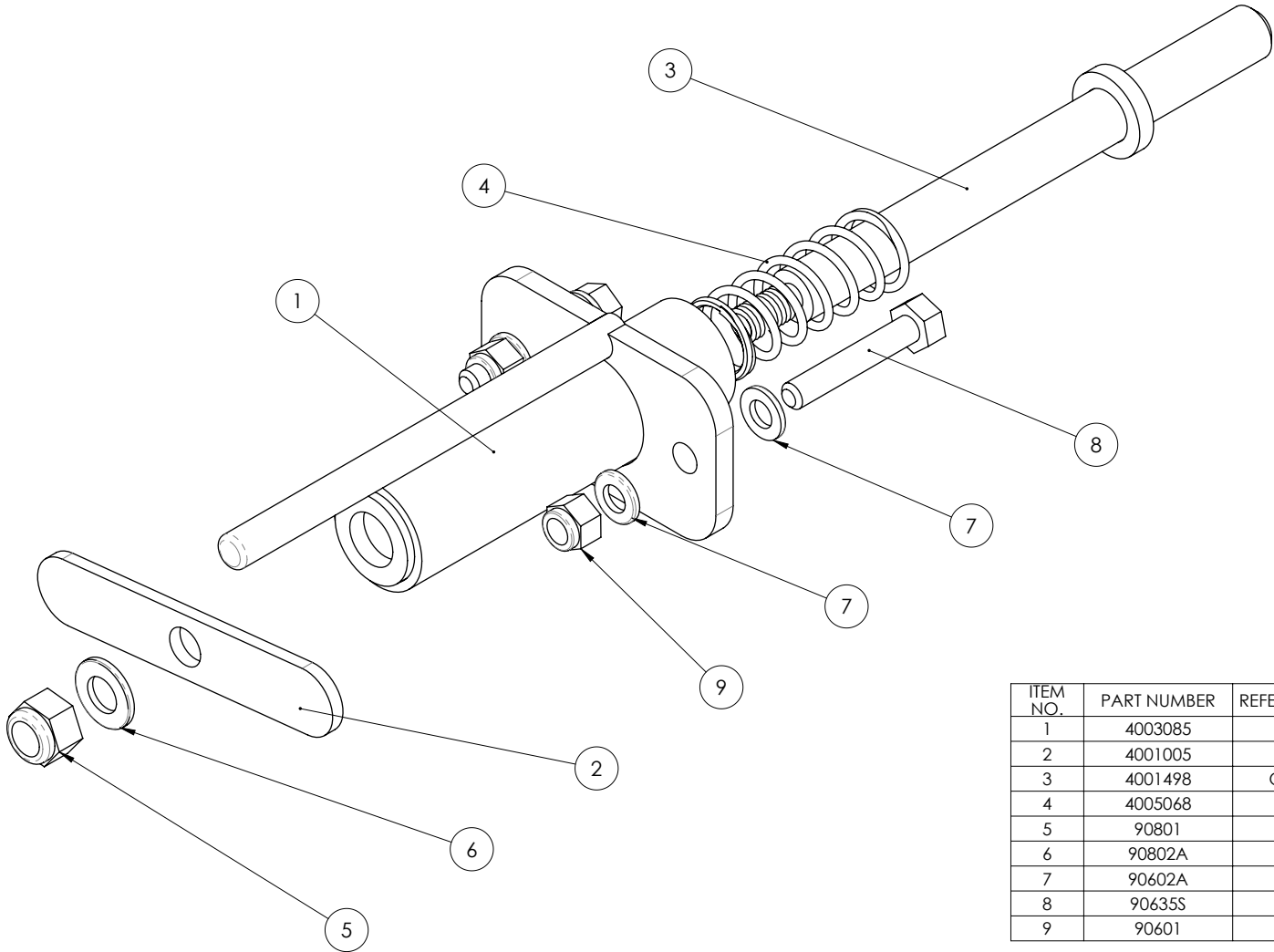


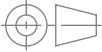
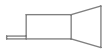
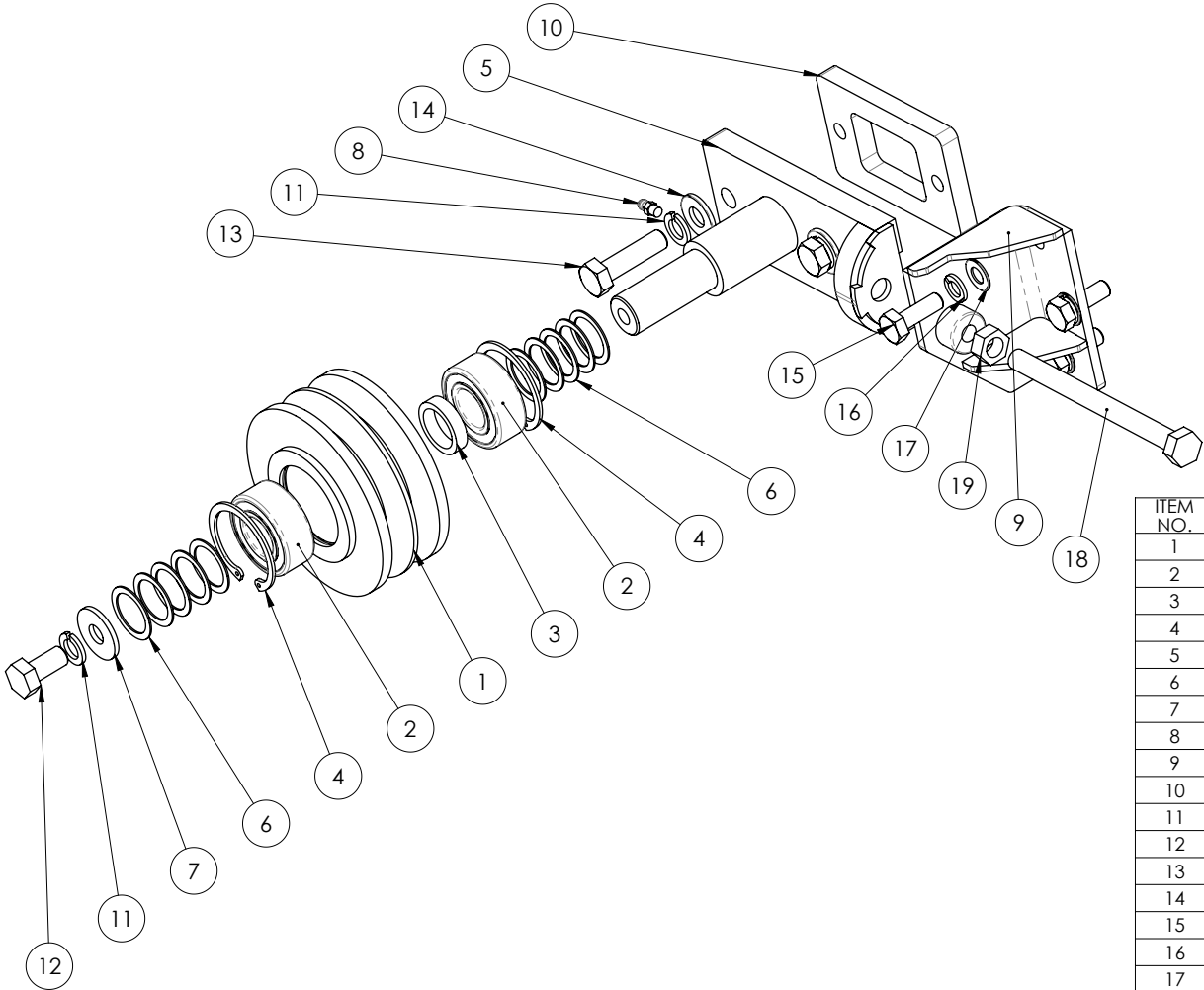
Запасные части EVO

Перечень

По вопросам продаж и поддержки обращайтесь:

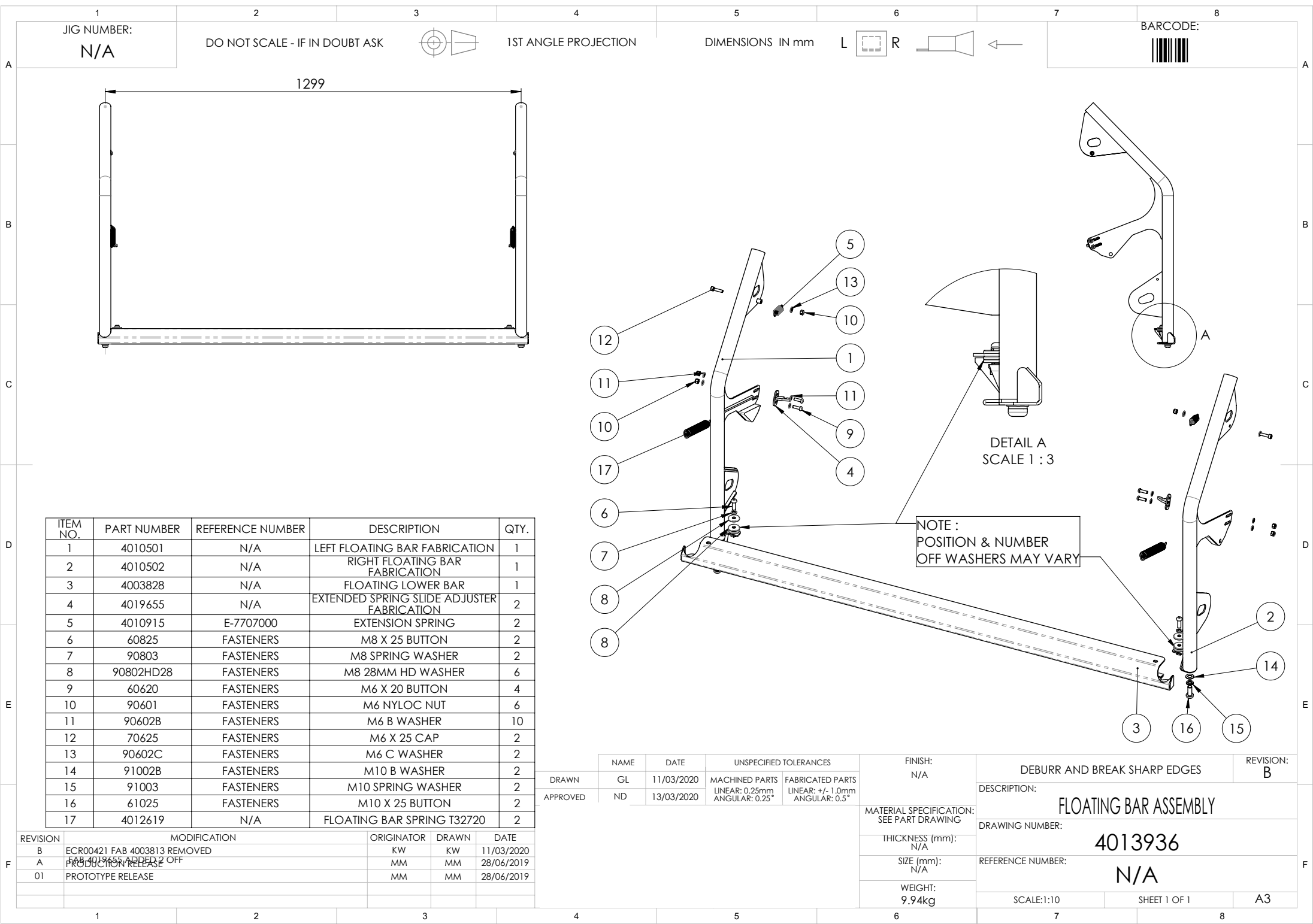
Алматы (7273)495-231	Казань (843)206-01-48	Новокузнецк (3843)20-46-81	Смоленск (4812)29-41-54
Архангельск (8182)63-90-72	Калининград (4012)72-03-81	Новосибирск (383)227-86-73	Сочи (862)225-72-31
Астрахань (8512)99-46-04	Калуга (4842)92-23-67	Омск (3812)21-46-40	Ставрополь (8652)20-65-13
Барнаул (3852)73-04-60	Кемерово (3842)65-04-62	Орел (4862)44-53-42	Сургут (3462)77-98-35
Белгород (4722)40-23-64	Киров (8332)68-02-04	Оренбург (3532)37-68-04	Тверь (4822)63-31-35
Брянск (4832)59-03-52	Краснодар (861)203-40-90	Пенза (8412)22-31-16	Томск (3822)98-41-53
Владивосток (423)249-28-31	Красноярск (391)204-63-61	Пермь (342)205-81-47	Тула (4872)74-02-29
Волгоград (844)278-03-48	Курск (4712)77-13-04	Ростов-на-Дону (863)308-18-15	Тюмень (3452)66-21-18
Вологда (8172)26-41-59	Липецк (4742)52-20-81	Рязань (4912)46-61-64	Ульяновск (8422)24-23-59
Воронеж (473)204-51-73	Магнитогорск (3519)55-03-13	Самара (846)206-03-16	Уфа (347)229-48-12
Екатеринбург (343)384-55-89	Москва (495)268-04-70	Санкт-Петербург (812)309-46-40	Хабаровск (4212)92-98-04
Иваново (4932)77-34-06	Мурманск (8152)59-64-93	Саратов (845)249-38-78	Челябинск (351)202-03-61
Ижевск (3412)26-03-58	Набережные Челны (8552)20-53-41	Севастополь (8692)22-31-93	Череповец (8202)49-02-64
Иркутск (395)279-98-46	Нижний Новгород (831)429-08-12	Симферополь (3652)67-13-56	Ярославль (4852)69-52-93
Россия (495)268-04-70	Киргизия (996)312-96-26-47	Казахстан (7172)727-132	

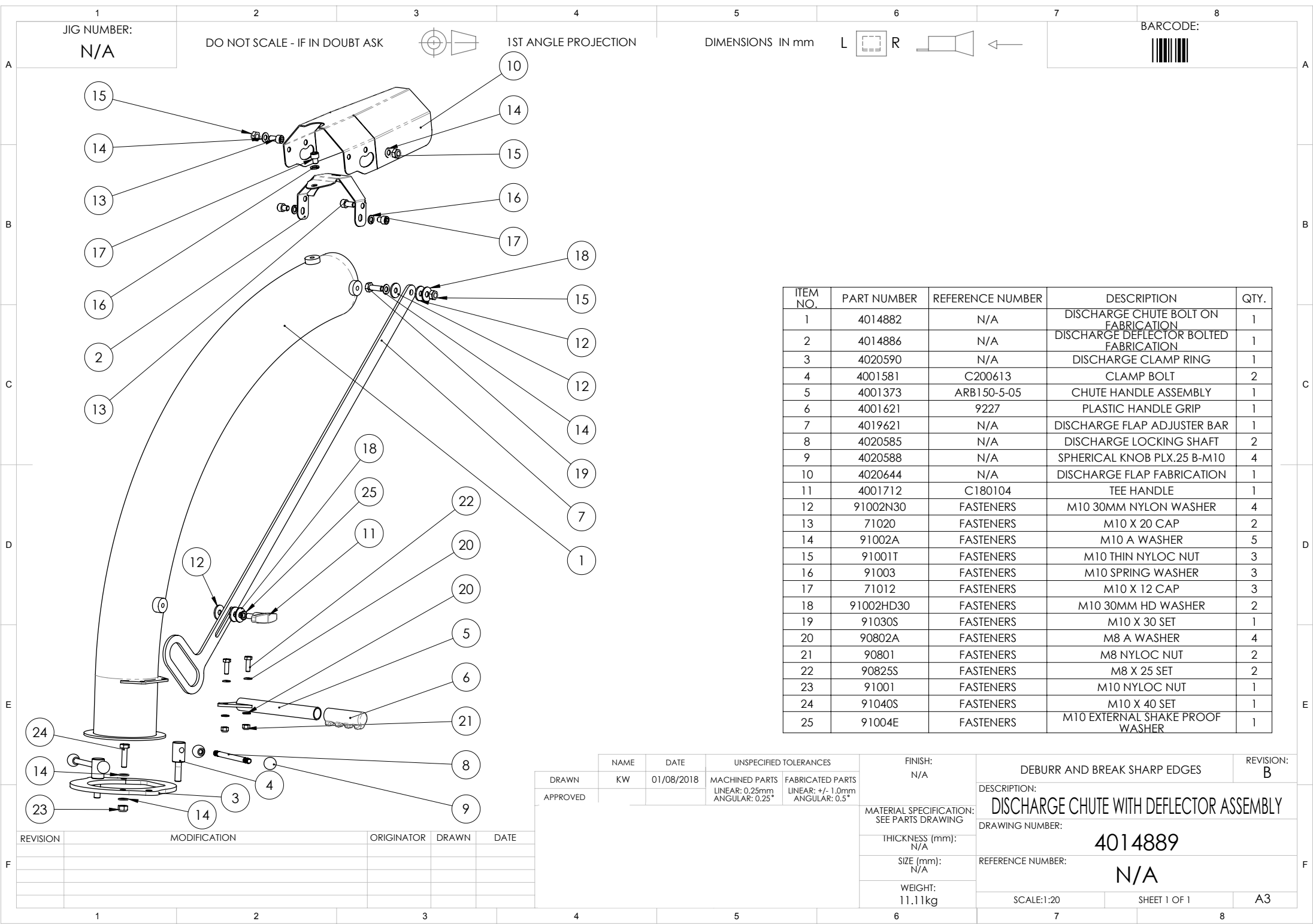
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



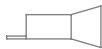


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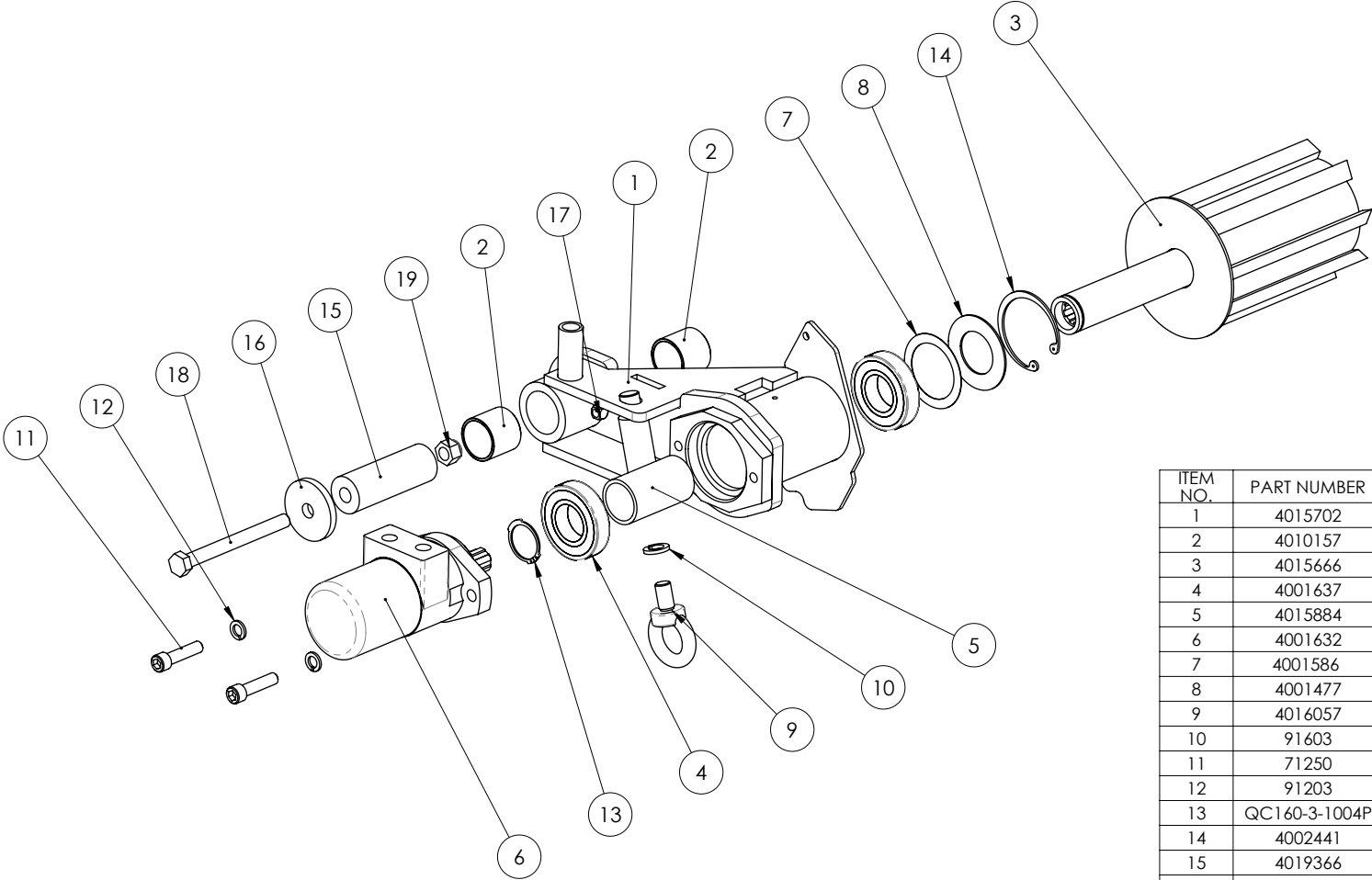
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

LR

BARCODE:

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015702	N/A	PIVOT ARM	1
2	4010157	C200224	OILITE BUSH	2
3	4015666	N/A	SLIDING ROLLER	1
4	4001637	C252119	ROLLER BEARING	2
5	4015884	N/A	PIVOT ARM BEARING SPACER	1
6	4001632	C200207-1	HYDRAULIC MOTOR	1
7	4001586	EC130-3-36	SHIM	1
8	4001477	EC130-3-35	BEARING END PLATE	1
9	4016057	N/A	M16 SHOULDERED EYE BOLT	1
10	91603	FASTENERS	M16 SPRING WASHER	1
11	71250	FASTENERS	M12 X 50 CAP	2
12	91203	FASTENERS	M12 SPRING WASHER	2
13	QC160-3-1004P	FASTENER	40 EXT CIRCLIP	1
14	4002441	FASTENERS	80 INTERNAL CIRCLIP	1
15	4019366	1623ST-3-15	PIVOT PIN	1
16	4016291	1623ST-3-16	PIVOT PIN WASHER	1
17	4019408	DROPSA 0911093	CONNECTOR 90° INIET. M6 X 1	1
18	914150SHT	FASTENERS	M14 X 150 10.9 SET	1
19	91401	FASTENERS	M14 NYLOC NUT	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
A	PRODUCTION RELEASE	MM	MM	28/06/2019
01	PROTOTYPE RELEASE	MM	MM	28/06/2019

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	REVISION:
DRAWN	NC	27/09/2018	N/A	A
APPROVED	NC	28/06/2019		

MATERIAL SPECIFICATION:		DEBURR AND BREAK SHARP EDGES	
N/A		DESCRIPTION:	
THICKNESS (mm): N/A		PIVOT ARM ASSEMBLY	
SIZE (mm): N/A		DRAWING NUMBER:	
WEIGHT: 28.07kg		4015833	
		REFERENCE NUMBER:	
		N/A	
		SCALE:1:5	SHEET 1 OF 1
		A3	

JIG NUMBER:

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

L

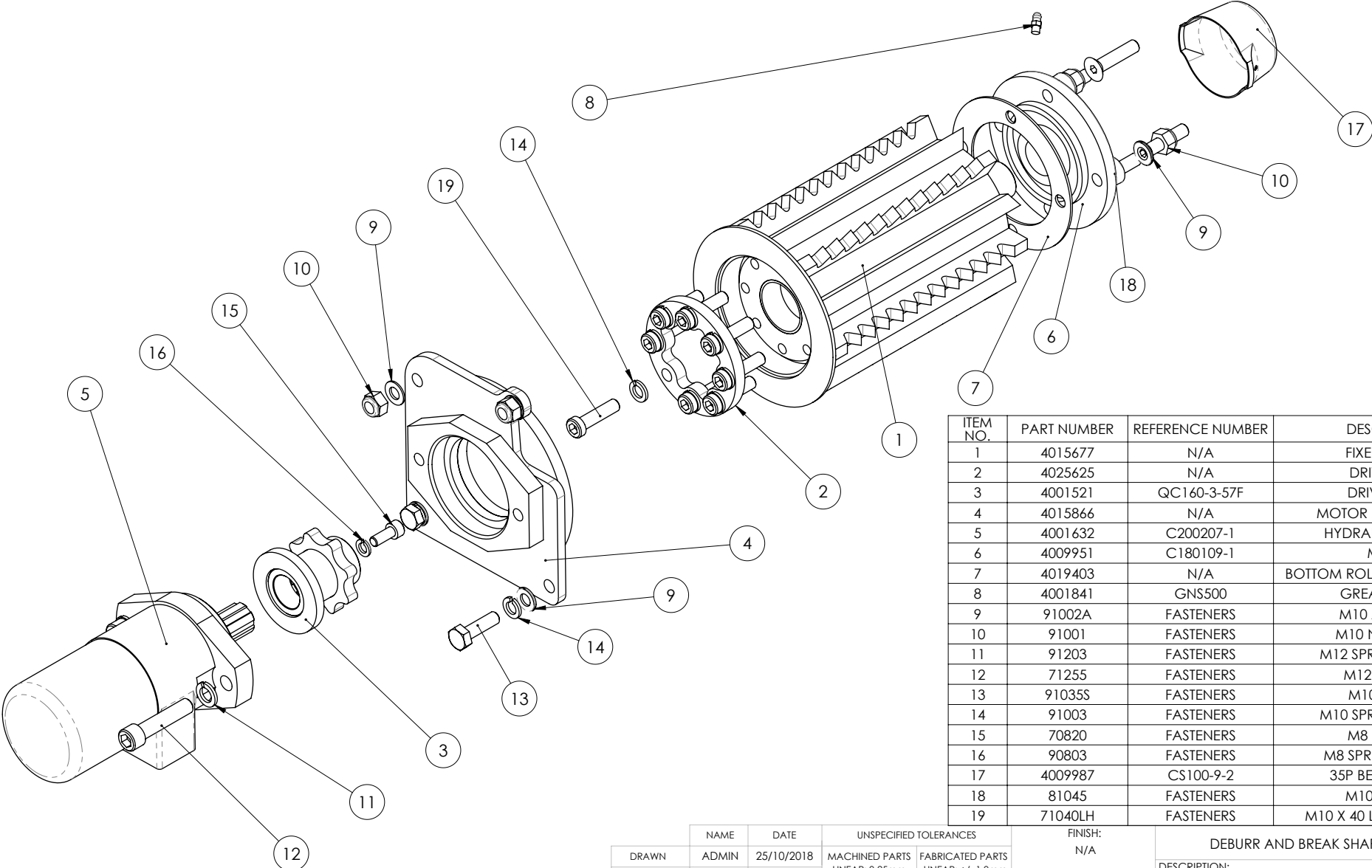


R





BARCODE:

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015677	N/A	FIXED ROLLER	1
2	4025625	N/A	DRIVE PLATE	1
3	4001521	QC160-3-57F	DRIVE SPLINE	1
4	4015866	N/A	MOTOR MOUNT PLATE	1
5	4001632	C200207-1	HYDRAULIC MOTOR	1
6	4009951	C180109-1	MFC30	1
7	4019403	N/A	BOTTOM ROLLER BEARING SHIM	1
8	4001841	GNS500	GREASE NIPPLE	1
9	91002A	FASTENERS	M10 A WASHER	8
10	91001	FASTENERS	M10 NYLOC NUT	6
11	91203	FASTENERS	M12 SPRING WASHER	2
12	71255	FASTENERS	M12 X 55 CAP	2
13	91035S	FASTENERS	M10 X 35 SET	2
14	91003	FASTENERS	M10 SPRING WASHER	10
15	70820	FASTENERS	M8 X 20 CAP	1
16	90803	FASTENERS	M8 SPRING WASHER	1
17	4009987	CS100-9-2	35P BEARING CAP	1
18	81045	FASTENERS	M10 X 45 CSK	4
19	71040LH	FASTENERS	M10 X 40 LOW HEAD CAP	8

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION: -	
DRAWN	ADMIN	25/10/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°			N/A
APPROVED							
MATERIAL SPECIFICATION: N/A							
THICKNESS (mm): N/A							
SIZE (mm): N/A							
WEIGHT: 23.04kg							

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

DESCRIPTION:
FIXED ROLLER ASSEMBLY

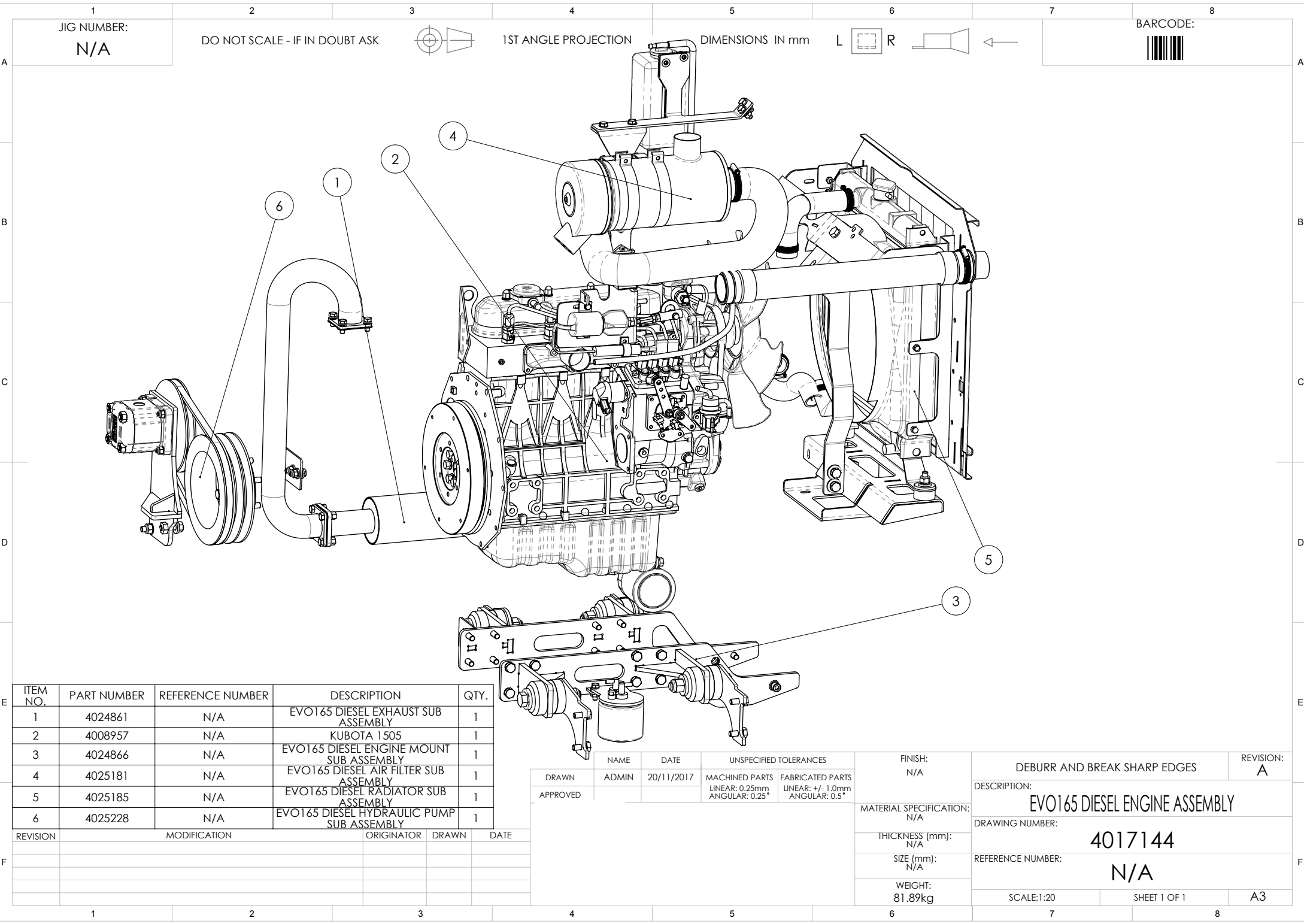
DRAWING NUMBER:
4016678

REFERENCE NUMBER:
N/A

SCALE:1:10

SHEET 1 OF 1

A3



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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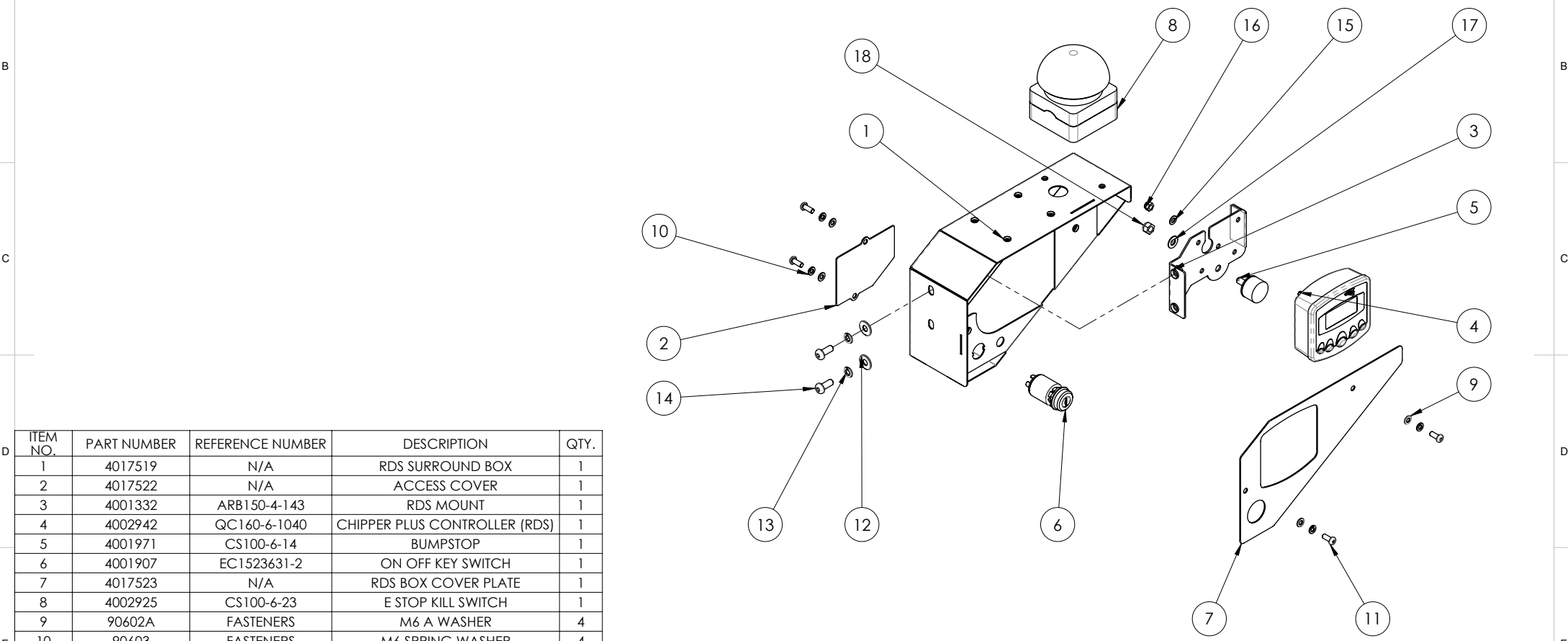
BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4024861	N/A	EVO165 DIESEL EXHAUST SUB ASSEMBLY	1
2	4008957	N/A	KUBOTA 1505	1
3	4024866	N/A	EVO165 DIESEL ENGINE MOUNT SUB ASSEMBLY	1
4	4025181	N/A	EVO165 DIESEL AIR FILTER SUB ASSEMBLY	1
5	4025185	N/A	EVO165 DIESEL RADIATOR SUB ASSEMBLY	1
6	4025228	N/A	EVO165 DIESEL HYDRAULIC PUMP SUB ASSEMBLY	1

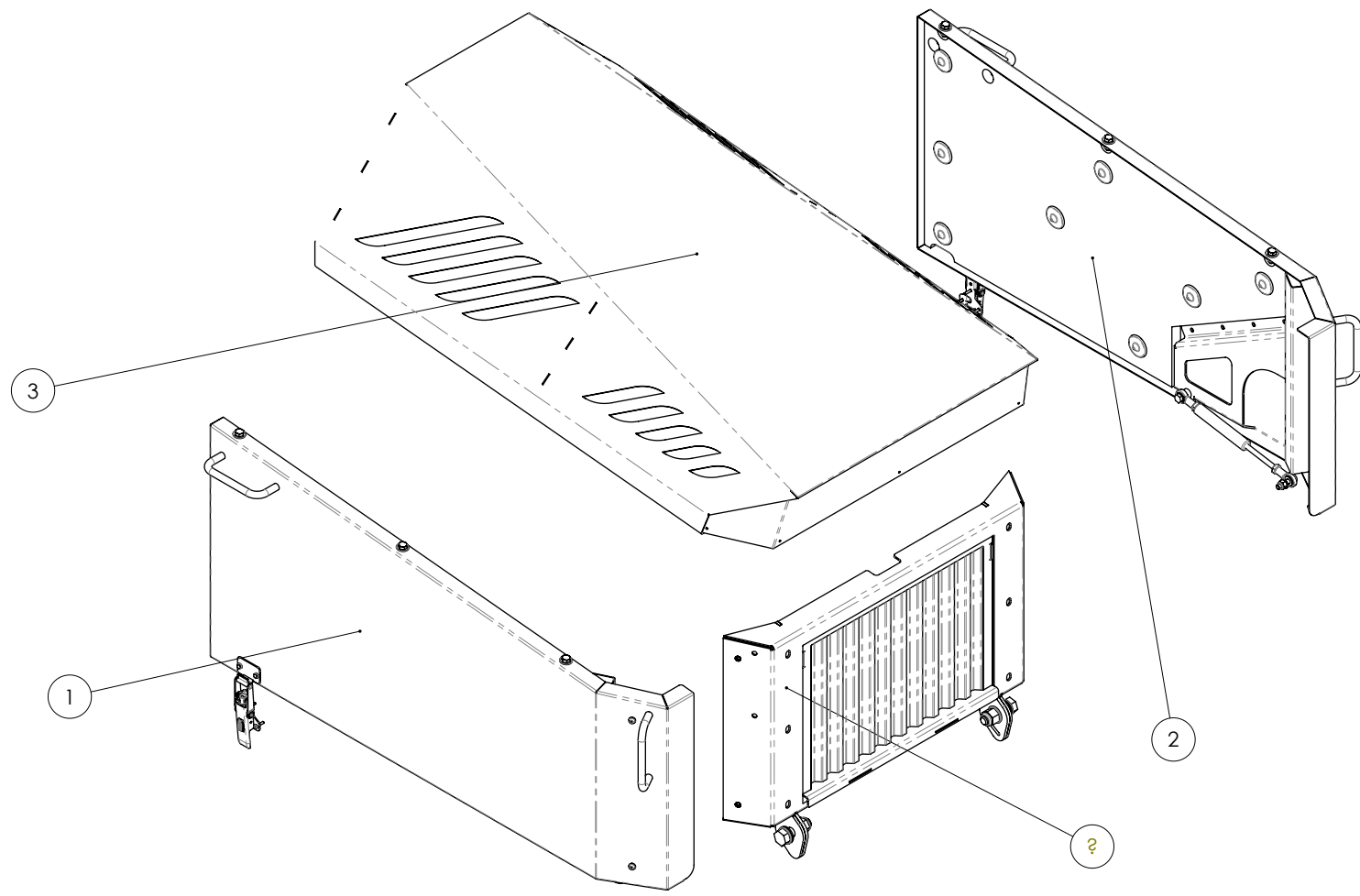
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
ADMIN	20/11/2017	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		A
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DESCRIPTION: EVO165 DIESEL ENGINE ASSEMBLY	
			THICKNESS (mm): N/A	DRAWING NUMBER: 4017144	
			SIZE (mm): N/A	REFERENCE NUMBER: N/A	
			WEIGHT: 81.89kg	SCALE: 1:20	A3
				SHEET 1 OF 1	



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017519	N/A	RDS SURROUND BOX	1
2	4017522	N/A	ACCESS COVER	1
3	4001332	ARB150-4-143	RDS MOUNT	1
4	4002942	QC160-6-1040	CHIPPER PLUS CONTROLLER (RDS)	1
5	4001971	CS100-6-14	BUMPSTOP	1
6	4001907	EC1523631-2	ON OFF KEY SWITCH	1
7	4017523	N/A	RDS BOX COVER PLATE	1
8	4002925	CS100-6-23	E STOP KILL SWITCH	1
9	90602A	FASTENERS	M6 A WASHER	4
10	90603	FASTENERS	M6 SPRING WASHER	4
11	60615	FASTENERS	M6 X 15 BUTTON	4
12	90802C	FASTENERS	M8 C WASHER	2
13	90803	FASTENERS	M8 SPRING WASHER	2
14	60820	FASTENERS	M8 X 20 BUTTON	2
15	90602B	FASTENERS	M6 B WASHER	1
16	90601	FASTENERS	M6 NYLOC NUT	1
17	90802B	FASTENERS	M8 B WASHER	1
18	90801	FASTENERS	M8 NYLOC NUT	1
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
	ADMIN	07/09/2017	MACHINED PARTS	FABRICATED PARTS	N/A	DESCRIPTION: RDS CONTROL BOX ASSEMBLY		A
DRAWN			LINEAR: 0.25mm	LINEAR: +/- 1.0mm				
APPROVED			ANGULAR: 0.25°	ANGULAR: 0.5°				
					MATERIAL SPECIFICATION:			
					N/A			
					THICKNESS (mm):	DRAWING NUMBER:		
					N/A	4017518		
					SIZE (mm):	REFERENCE NUMBER:		
					N/A	N/A		
					WEIGHT:	SCALE:1:5		
					kg	SHEET 1 OF 1		
						A3		

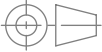


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4025154	N/A	EVO165 DIESEL RIGHT SIDE PANEL ASSEMBLY	1
2	4025159	N/A	EVO165 DIESEL LEFT SIDE PANEL ASSEMBLY	1
3	4017720	N/A	EVO165 DIESEL BONNET TOP ASSEMBLY	1
4	4020413	N/A	RADIATOR GRILLE SUB ASSEMBLY	1
5	91655S	FASTENERS	M16 X 55 SET	2
6	91602A	FASTENERS	M16 A WASHER	4
7	91602N30	FASTENERS	M16 30MM NYLON WASHER	2
8	91601	FASTENERS	M16 NYLOC NUT	2

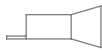
	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: B			
DRAWN	NC	11/12/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165 DIESEL BONNET AND SIDE PANELS ASSEMBLY					
APPROVED						MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4017704				
						THICKNESS (mm): N/A	REFERENCE NUMBER: N/A				
					SIZE (mm): N/A	SCALE:1:10			SHEET 1 OF 1	A3	
					WEIGHT: 41.68kg						

JIG NUMBER:

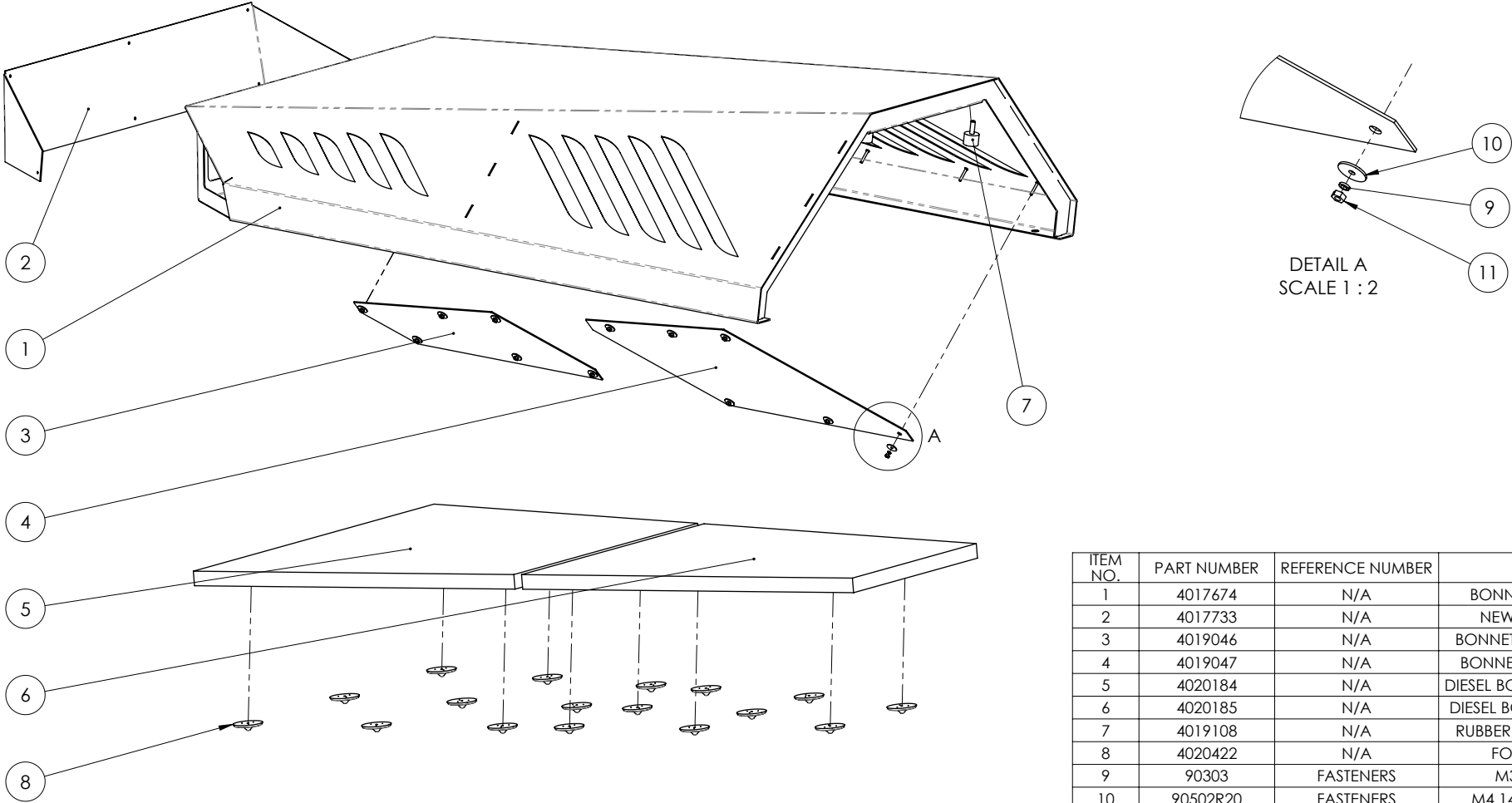
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:

DETAIL A
SCALE 1 : 2

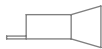
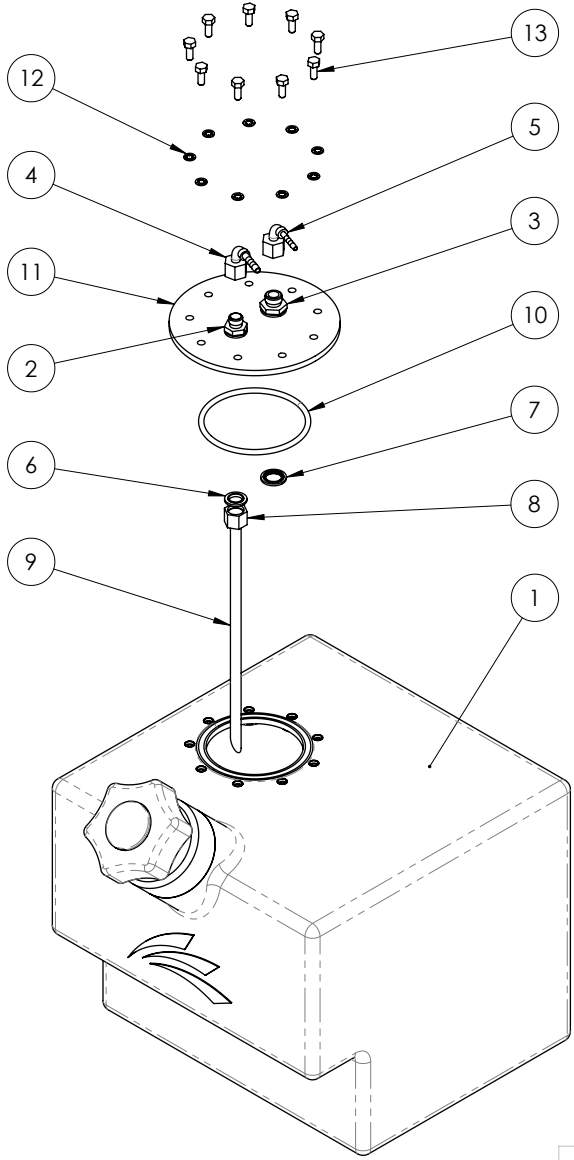
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017674	N/A	BONNET TOP FABRICATION	1
2	4017733	N/A	NEW BONNET TOP MESH	1
3	4019046	N/A	BONNET TOP SIDE MESH FRONT	2
4	4019047	N/A	BONNET TOP SIDE MESH REAR	2
5	4020184	N/A	DIESEL BONNET TOP FOAM FRONT	1
6	4020185	N/A	DIESEL BONNET TOP FOAM REAR	1
7	4019108	N/A	RUBBER BUFFER Ø20 X 15 MALE	2
8	4020422	N/A	FOAM RETAINER CUP	17
9	90303	FASTENERS	M3 SPRING WASHER	24
10	90502R20	FASTENERS	M4 14MM REPAIR WASHER	24
11	90301P	FASTENERS	M3 PLAIN NUT	24

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	REVISION:
DRAWN	ADMIN	12/12/2018	N/A	A
APPROVED				

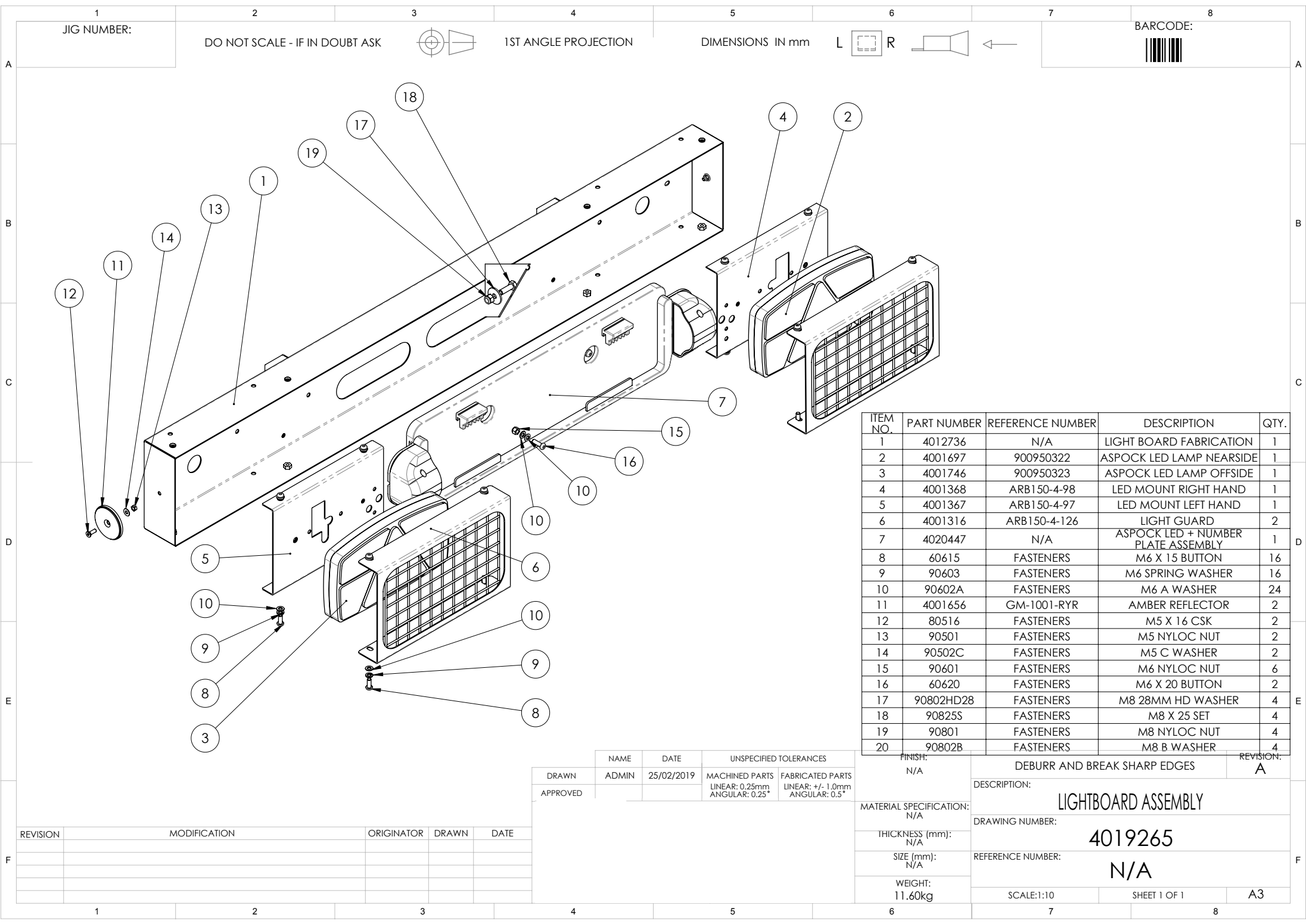
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

MATERIAL SPECIFICATION:	THICKNESS (mm):	SIZE (mm):	WEIGHT:
N/A	N/A	N/A	16.09kg

DESCRIPTION:	DRAWING NUMBER:	REFERENCE NUMBER:	SCALE: 1:20	SHEET 1 OF 1	A3
EVO165 DIESEL BONNET TOP ASSEMBLY		N/A			

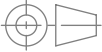
1	2	3	4	5	6	7	8																																																																							
JIG NUMBER:	DO NOT SCALE - IF IN DOUBT ASK	 1ST ANGLE PROJECTION	DIMENSIONS IN mm		L  R 	BARCODE: 																																																																								
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<table><tr><td>ITEM NO.</td><td>PART NUMBER</td><td>REFERENCE NUMBER</td><td>DESCRIPTION</td><td>QTY.</td></tr><tr><td>1</td><td>4018184</td><td>N/A</td><td>PLASTIC DIESEL TANK</td><td>1</td></tr><tr><td>2</td><td>4005997</td><td>BH-04-04</td><td>14 BHD FITTING</td><td>1</td></tr><tr><td>3</td><td>4005999</td><td>SV10-L-OMD</td><td>10MM BULKHEAD</td><td>1</td></tr><tr><td>4</td><td>4005993</td><td>KW11-05-04</td><td>1/4 F-TAIL</td><td>1</td></tr><tr><td>5</td><td>4006164</td><td>MW23-03-04</td><td>1/4 SWIVEL FEMALE X 3/16 HOSE TAIL 90°</td><td>1</td></tr><tr><td>6</td><td>4002028</td><td>DSSC-400-821</td><td>1/4 BONDED WASHER</td><td>2</td></tr><tr><td>7</td><td>4001937</td><td>DSSC-400-823</td><td>3/8 BONDED WASHER</td><td>2</td></tr><tr><td>8</td><td>4005995</td><td>FM10-L</td><td>10MM OLIVE NUT</td><td>1</td></tr><tr><td>9</td><td>4008762</td><td>QC160-1-1036-1</td><td>FUEL PIPE</td><td>1</td></tr><tr><td>10</td><td>4019479</td><td>N/A</td><td>O RING 95 ID X 5 THICK</td><td>1</td></tr><tr><td>11</td><td>4018514</td><td>N/A</td><td>PLASTIC FUEL TANK CIRCULAR PLATE</td><td>1</td></tr><tr><td>12</td><td>90604</td><td>FASTENERS</td><td>M6 SHAKE PROOF WASHER</td><td>9</td></tr><tr><td>13</td><td>90616S</td><td>FASTENERS</td><td>M6 X 16 SET</td><td>9</td></tr></table>								ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4018184	N/A	PLASTIC DIESEL TANK	1	2	4005997	BH-04-04	14 BHD FITTING	1	3	4005999	SV10-L-OMD	10MM BULKHEAD	1	4	4005993	KW11-05-04	1/4 F-TAIL	1	5	4006164	MW23-03-04	1/4 SWIVEL FEMALE X 3/16 HOSE TAIL 90°	1	6	4002028	DSSC-400-821	1/4 BONDED WASHER	2	7	4001937	DSSC-400-823	3/8 BONDED WASHER	2	8	4005995	FM10-L	10MM OLIVE NUT	1	9	4008762	QC160-1-1036-1	FUEL PIPE	1	10	4019479	N/A	O RING 95 ID X 5 THICK	1	11	4018514	N/A	PLASTIC FUEL TANK CIRCULAR PLATE	1	12	90604	FASTENERS	M6 SHAKE PROOF WASHER	9	13	90616S	FASTENERS	M6 X 16 SET	9	F
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.																																																																										
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3	4005999	SV10-L-OMD	10MM BULKHEAD	1																																																																										
4	4005993	KW11-05-04	1/4 F-TAIL	1																																																																										
5	4006164	MW23-03-04	1/4 SWIVEL FEMALE X 3/16 HOSE TAIL 90°	1																																																																										
6	4002028	DSSC-400-821	1/4 BONDED WASHER	2																																																																										
7	4001937	DSSC-400-823	3/8 BONDED WASHER	2																																																																										
8	4005995	FM10-L	10MM OLIVE NUT	1																																																																										
9	4008762	QC160-1-1036-1	FUEL PIPE	1																																																																										
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11	4018514	N/A	PLASTIC FUEL TANK CIRCULAR PLATE	1																																																																										
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13	90616S	FASTENERS	M6 X 16 SET	9																																																																										
<table><tr><td>REVISION</td><td>MODIFICATION</td><td>ORIGINATOR</td><td>DRAWN</td><td>DATE</td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr></table>								REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																					F																																													
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1	2	3	4	5	6	7	8																																																																							

1		2		3		4		5		6		7		8																																																																																	
JIG NUMBER:		DO NOT SCALE - IF IN DOUBT ASK				1ST ANGLE PROJECTION		DIMENSIONS IN mm		L R				BARCODE:																																																																																	
<table><tr><th>ITEM NO.</th><th>PART NUMBER</th><th>REFERENCE NUMBER</th><th>DESCRIPTION</th><th>QTY.</th></tr><tr><td>1</td><td>4019031</td><td>N/A</td><td>PLASTIC HYDRAULIC TANK</td><td>1</td></tr><tr><td>2</td><td>4018522</td><td>N/A</td><td>PLASTIC HYDRAULIC TANK CIRCULAR PLATE</td><td>1</td></tr><tr><td>3</td><td>4019479</td><td>N/A</td><td>O RING 95 ID X 5 THICK</td><td>1</td></tr><tr><td>4</td><td>4001633</td><td>C200315</td><td>SUCTION FILTER</td><td>1</td></tr><tr><td>5</td><td>4006041</td><td>DSSC-400-830</td><td>1" BONDED WASHER</td><td>1</td></tr><tr><td>6</td><td>4006191</td><td>MM-16-12</td><td>1" X 3/4" MALE MALE</td><td>1</td></tr><tr><td>7</td><td>4002033</td><td>EW23-12-12</td><td>3/4 - 3/4 SWIVEL PUSH IN HOSE TAIL 90'</td><td>2</td></tr><tr><td>8</td><td>4008467</td><td>N/A</td><td>3/4 SWIVEL X 3/4 PUSH IN HOSE TAIL</td><td>1</td></tr><tr><td>9</td><td>4020402</td><td>RI 3/4 EDX 1/4</td><td>3/4" x 1/4" REDUCING BUSH</td><td>1</td></tr><tr><td>10</td><td>4002028</td><td>DSSC-400-821</td><td>1/4 BONDED WASHER</td><td>2</td></tr><tr><td>11</td><td>4001664</td><td>MK2 ST1928-1-150</td><td>UCC TANK BREATHER</td><td>1</td></tr><tr><td>12</td><td>4001663</td><td>MF-04-04</td><td>EXTENSION</td><td>1</td></tr><tr><td>13</td><td>4025049</td><td>N/A</td><td>3-4 INCH HYDRAULIC HOSE</td><td>1</td></tr><tr><td>14</td><td>90604</td><td>FASTENERS</td><td>M6 SHAKE PROOF WASHER</td><td>9</td></tr><tr><td>15</td><td>90616S</td><td>FASTENERS</td><td>M6 X 16 SET</td><td>9</td></tr></table>																ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4019031	N/A	PLASTIC HYDRAULIC TANK	1	2	4018522	N/A	PLASTIC HYDRAULIC TANK CIRCULAR PLATE	1	3	4019479	N/A	O RING 95 ID X 5 THICK	1	4	4001633	C200315	SUCTION FILTER	1	5	4006041	DSSC-400-830	1" BONDED WASHER	1	6	4006191	MM-16-12	1" X 3/4" MALE MALE	1	7	4002033	EW23-12-12	3/4 - 3/4 SWIVEL PUSH IN HOSE TAIL 90'	2	8	4008467	N/A	3/4 SWIVEL X 3/4 PUSH IN HOSE TAIL	1	9	4020402	RI 3/4 EDX 1/4	3/4" x 1/4" REDUCING BUSH	1	10	4002028	DSSC-400-821	1/4 BONDED WASHER	2	11	4001664	MK2 ST1928-1-150	UCC TANK BREATHER	1	12	4001663	MF-04-04	EXTENSION	1	13	4025049	N/A	3-4 INCH HYDRAULIC HOSE	1	14	90604	FASTENERS	M6 SHAKE PROOF WASHER	9	15	90616S	FASTENERS	M6 X 16 SET	9
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.																																																																																											
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7	4002033	EW23-12-12	3/4 - 3/4 SWIVEL PUSH IN HOSE TAIL 90'	2																																																																																											
8	4008467	N/A	3/4 SWIVEL X 3/4 PUSH IN HOSE TAIL	1																																																																																											
9	4020402	RI 3/4 EDX 1/4	3/4" x 1/4" REDUCING BUSH	1																																																																																											
10	4002028	DSSC-400-821	1/4 BONDED WASHER	2																																																																																											
11	4001664	MK2 ST1928-1-150	UCC TANK BREATHER	1																																																																																											
12	4001663	MF-04-04	EXTENSION	1																																																																																											
13	4025049	N/A	3-4 INCH HYDRAULIC HOSE	1																																																																																											
14	90604	FASTENERS	M6 SHAKE PROOF WASHER	9																																																																																											
15	90616S	FASTENERS	M6 X 16 SET	9																																																																																											
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JIG NUMBER:

DO NOT SCALE - IF IN DOUBT ASK



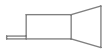
1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4012736	N/A	LIGHT BOARD FABRICATION	1
2	4001697	900950322	ASPOCK LED LAMP NEARSIDE	1
3	4001746	900950323	ASPOCK LED LAMP OFFSIDE	1
4	4001368	ARB150-4-98	LED MOUNT RIGHT HAND	1
5	4001367	ARB150-4-97	LED MOUNT LEFT HAND	1
6	4001316	ARB150-4-126	LIGHT GUARD	2
7	4020447	N/A	ASPOCK LED + NUMBER PLATE ASSEMBLY	1
8	60615	FASTENERS	M6 X 15 BUTTON	16
9	90603	FASTENERS	M6 SPRING WASHER	16
10	90602A	FASTENERS	M6 A WASHER	24
11	4001656	GM-1001-RYR	AMBER REFLECTOR	2
12	80516	FASTENERS	M5 X 16 CSK	2
13	90501	FASTENERS	M5 NYLOC NUT	2
14	90502C	FASTENERS	M5 C WASHER	2
15	90601	FASTENERS	M6 NYLOC NUT	6
16	60620	FASTENERS	M6 X 20 BUTTON	2
17	90802HD28	FASTENERS	M8 28MM HD WASHER	4
18	90825S	FASTENERS	M8 X 25 SET	4
19	90801	FASTENERS	M8 NYLOC NUT	4
20	90802B	FASTENERS	M8 B WASHER	4

FINISH:
N/A

DEBURR AND BREAK SHARP EDGES

REVISION:
A

DESCRIPTION:

LIGHTBOARD ASSEMBLY

DRAWING NUMBER:

4019265

REFERENCE NUMBER:

N/A

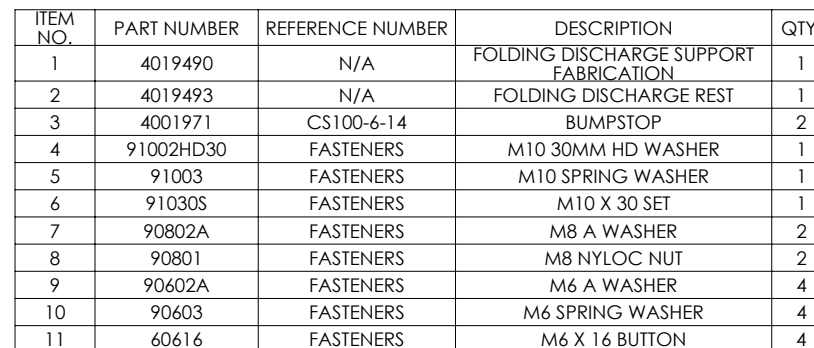
SCALE:1:10

SHEET 1 OF 1

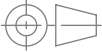
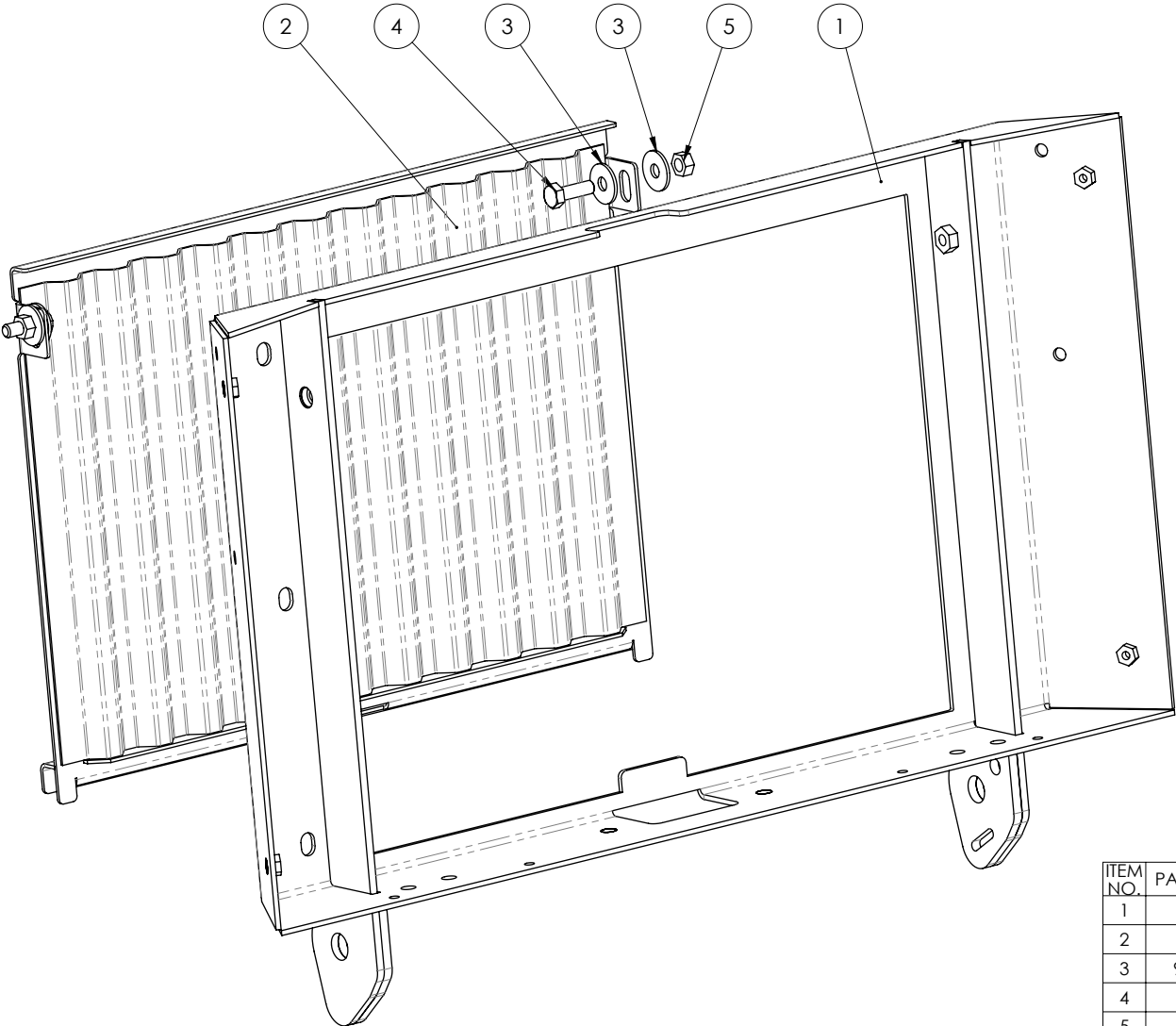
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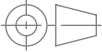
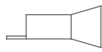
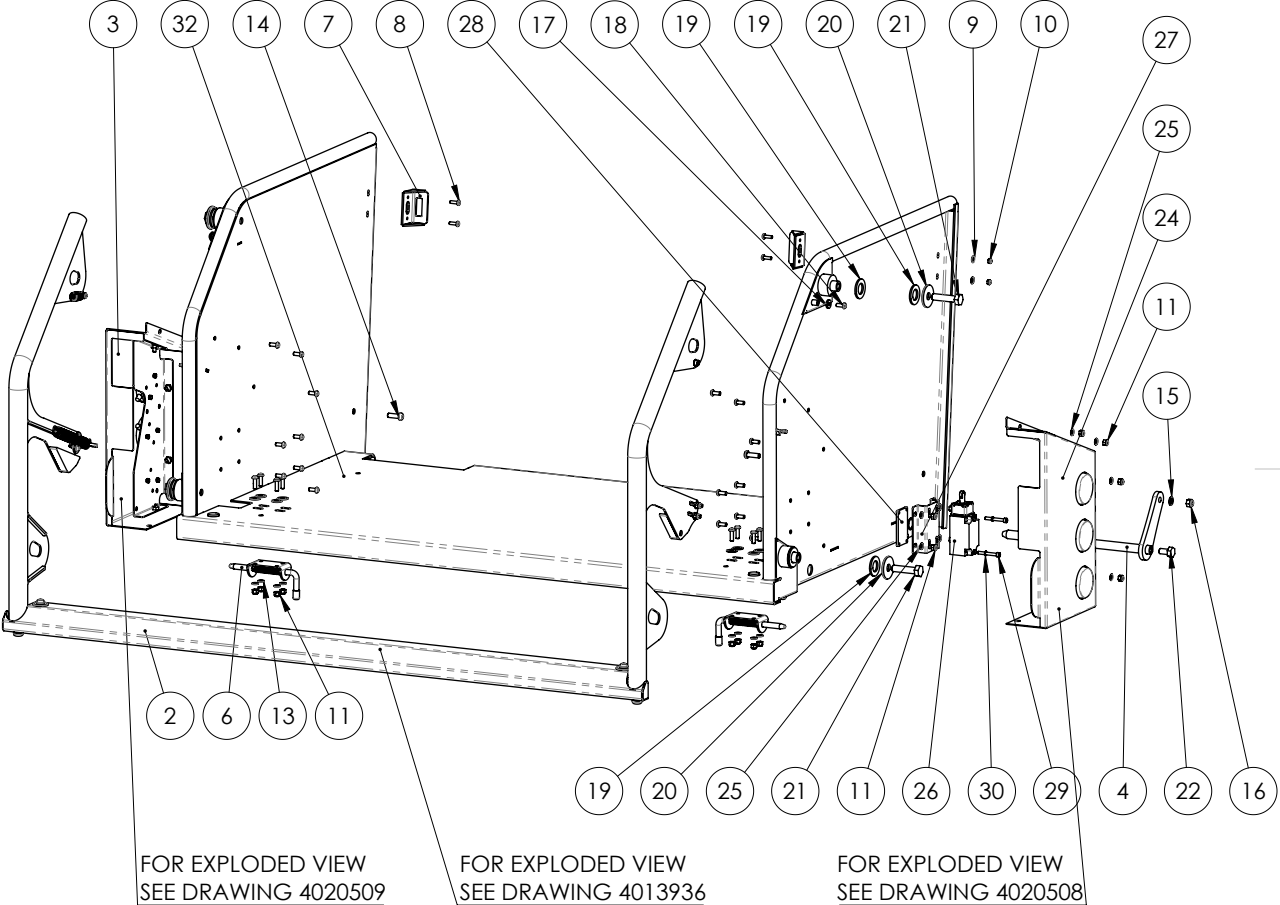
NAME	DATE	UNSPECIFIED TOLERANCES	
DRAWN ADMIN	25/02/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°
APPROVED			

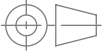
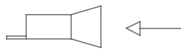
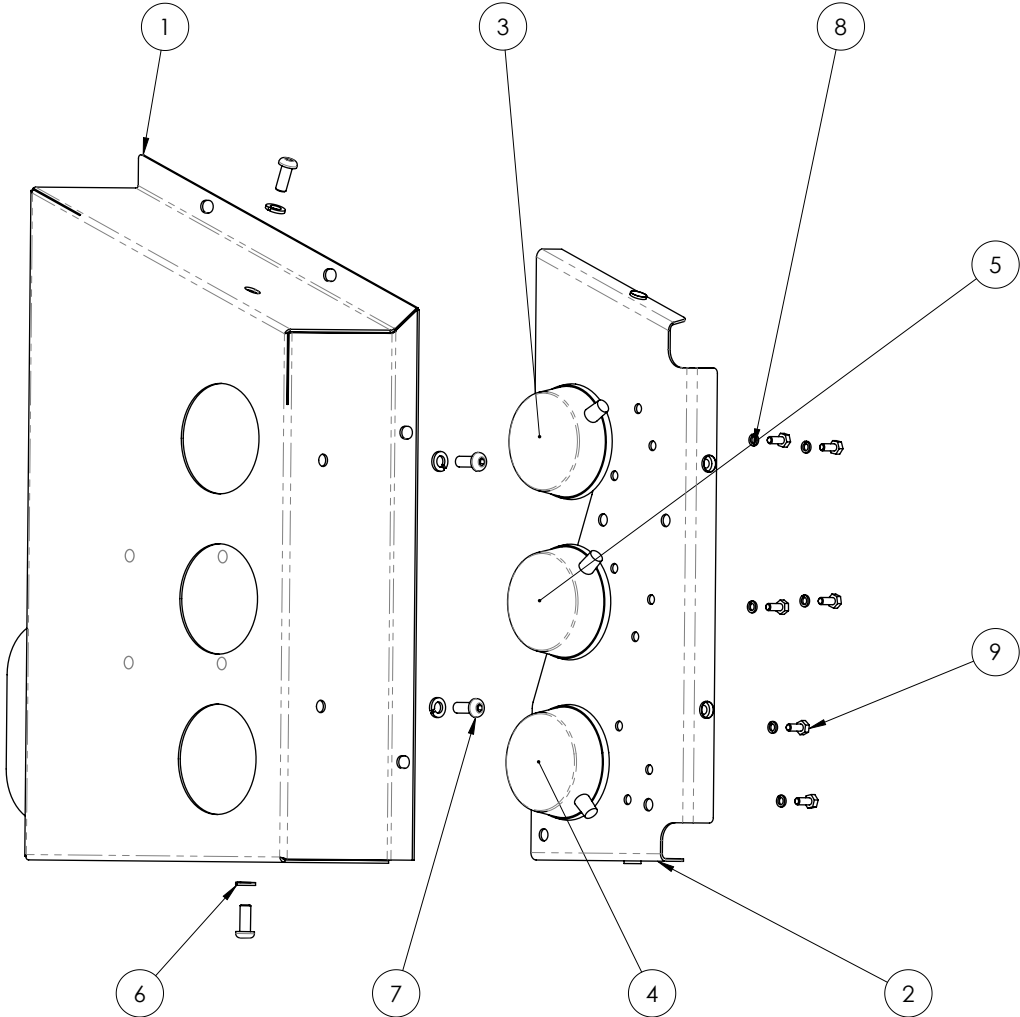
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

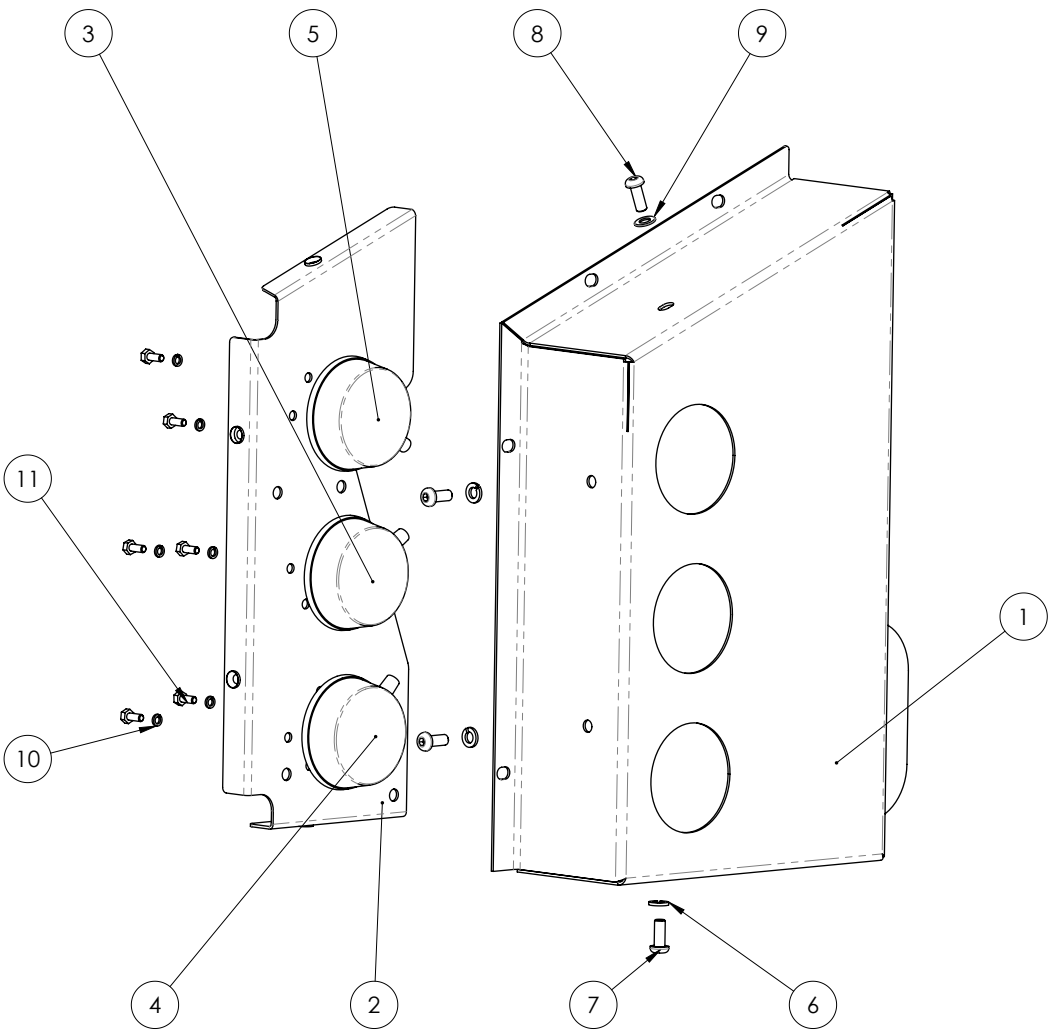


REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

1		2		3		4		5		6		7		8																																																																																																																																	
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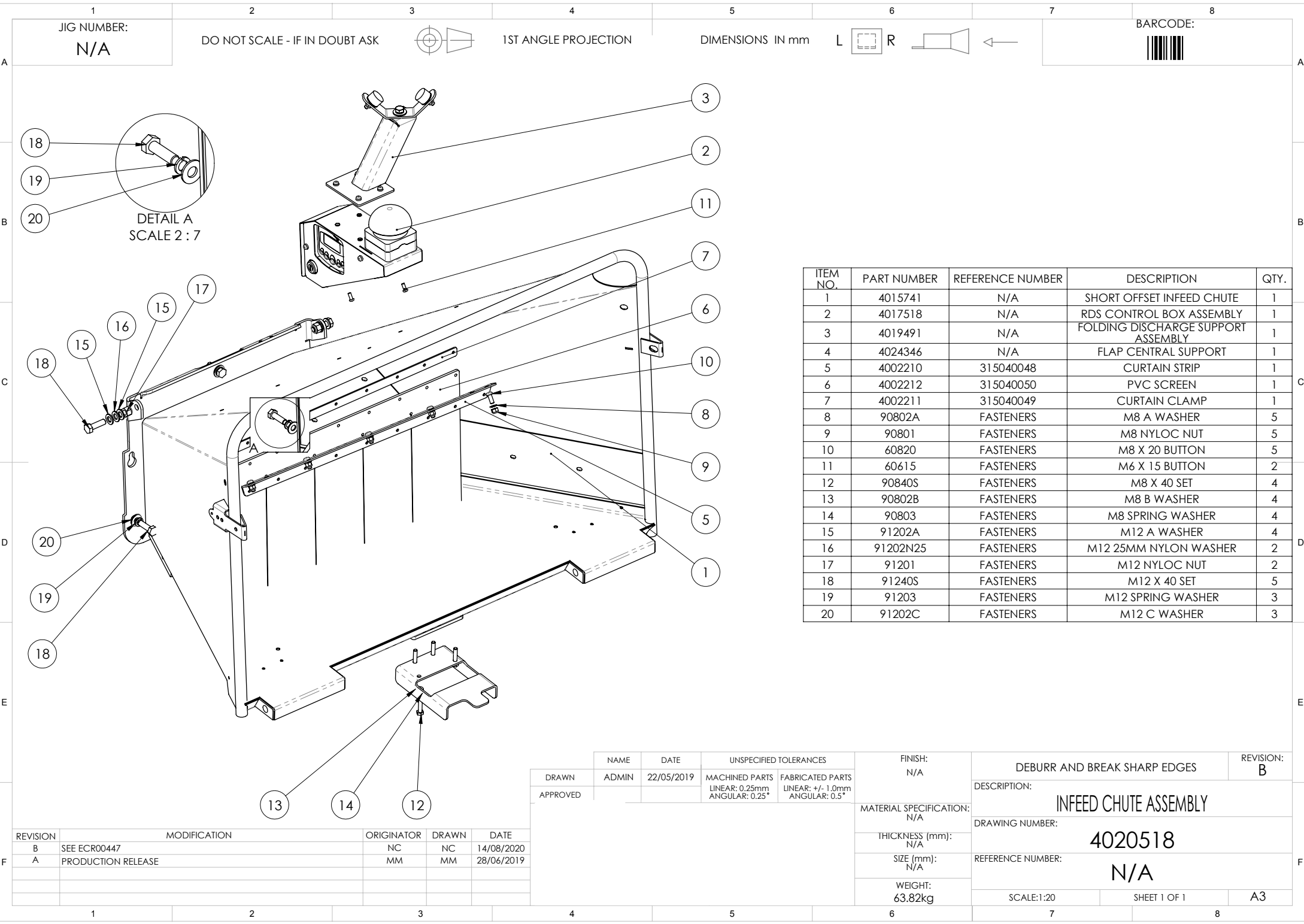
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2	4008778	N/A	FLAP LEFT BUTTON MOUNT	1
3	4001698	900950327	HAND SWITCH GREEN	1
4	4001699	900950328	HAND SWITCH BLUE	1
5	4005210	900950329	HAND SWITCH YELLOW	1
6	90603	FASTENERS	M6 SPRING WASHER	3
7	60615	FASTENERS	M6 X 15 BUTTON	3
8	60616	FASTENERS	M6 X 16 BUTTON	1
9	90602B	FASTENERS	M6 B WASHER	1
10	90403	FASTENERS	M4 SPRING WASHER	6
11	90410S	FASTENERS	M4 X 10 SET	6

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

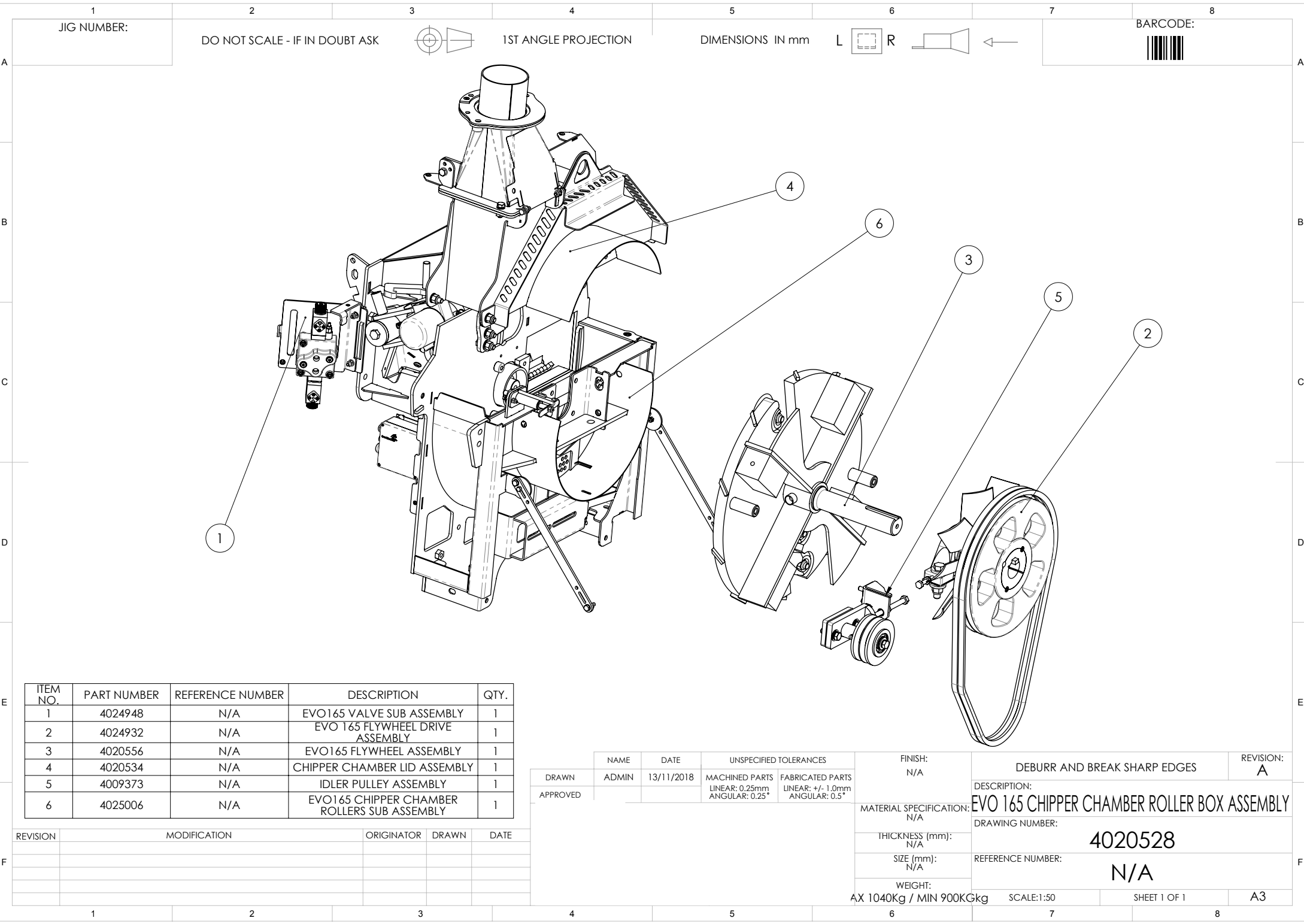
NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION: A
DRAWN	RR	21/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		
APPROVED					DESCRIPTION: FLAP LEFT CONTROL COVER ASSEMBLY	
MATERIAL SPECIFICATION: N/A					DRAWING NUMBER: 4020509	
THICKNESS (mm): N/A					REFERENCE NUMBER: N/A	
SIZE (mm): N/A						
WEIGHT: kg					SCALE:1:3	SHEET 1 OF 1
						A3



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015741	N/A	SHORT OFFSET INFEEED CHUTE	1
2	4017518	N/A	RDS CONTROL BOX ASSEMBLY	1
3	4019491	N/A	FOLDING DISCHARGE SUPPORT ASSEMBLY	1
4	4024346	N/A	FLAP CENTRAL SUPPORT	1
5	4002210	315040048	CURTAIN STRIP	1
6	4002212	315040050	PVC SCREEN	1
7	4002211	315040049	CURTAIN CLAMP	1
8	90802A	FASTENERS	M8 A WASHER	5
9	90801	FASTENERS	M8 NYLOC NUT	5
10	60820	FASTENERS	M8 X 20 BUTTON	5
11	60615	FASTENERS	M6 X 15 BUTTON	2
12	90840S	FASTENERS	M8 X 40 SET	4
13	90802B	FASTENERS	M8 B WASHER	4
14	90803	FASTENERS	M8 SPRING WASHER	4
15	91202A	FASTENERS	M12 A WASHER	4
16	91202N25	FASTENERS	M12 25MM NYLON WASHER	2
17	91201	FASTENERS	M12 NYLOC NUT	2
18	91240S	FASTENERS	M12 X 40 SET	5
19	91203	FASTENERS	M12 SPRING WASHER	3
20	91202C	FASTENERS	M12 C WASHER	3

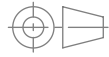
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
B	SEE ECR00447	NC	NC	14/08/2020
A	PRODUCTION RELEASE	MM	MM	28/06/2019

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
ADMIN	22/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		B
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: INFEEED CHUTE ASSEMBLY	
			MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4020518	
			THICKNESS (mm): N/A	REFERENCE NUMBER: N/A	
			SIZE (mm): N/A		
			WEIGHT: 63.82kg	SCALE: 1:20	SHEET 1 OF 1
					A3



JIG NUMBER:

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

L



R



BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4024948	N/A	EVO165 VALVE SUB ASSEMBLY	1
2	4024932	N/A	EVO 165 FLYWHEEL DRIVE ASSEMBLY	1
3	4020556	N/A	EVO165 FLYWHEEL ASSEMBLY	1
4	4020534	N/A	CHIPPER CHAMBER LID ASSEMBLY	1
5	4009373	N/A	IDLER PULLEY ASSEMBLY	1
6	4025006	N/A	EVO165 CHIPPER CHAMBER ROLLERS SUB ASSEMBLY	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: A
DRAWN	ADMIN	13/11/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO 165 CHIPPER CHAMBER ROLLER BOX ASSEMBLY		
APPROVED						DRAWING NUMBER: 4020528		
						MATERIAL SPECIFICATION: N/A		
						THICKNESS (mm): N/A		
						SIZE (mm): N/A		
						WEIGHT: AX 1040Kg / MIN 900KGkg		
						REFERENCE NUMBER: N/A		
						SCALE:1:50		SHEET 1 OF 1
								A3

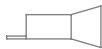
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JIG NUMBER:
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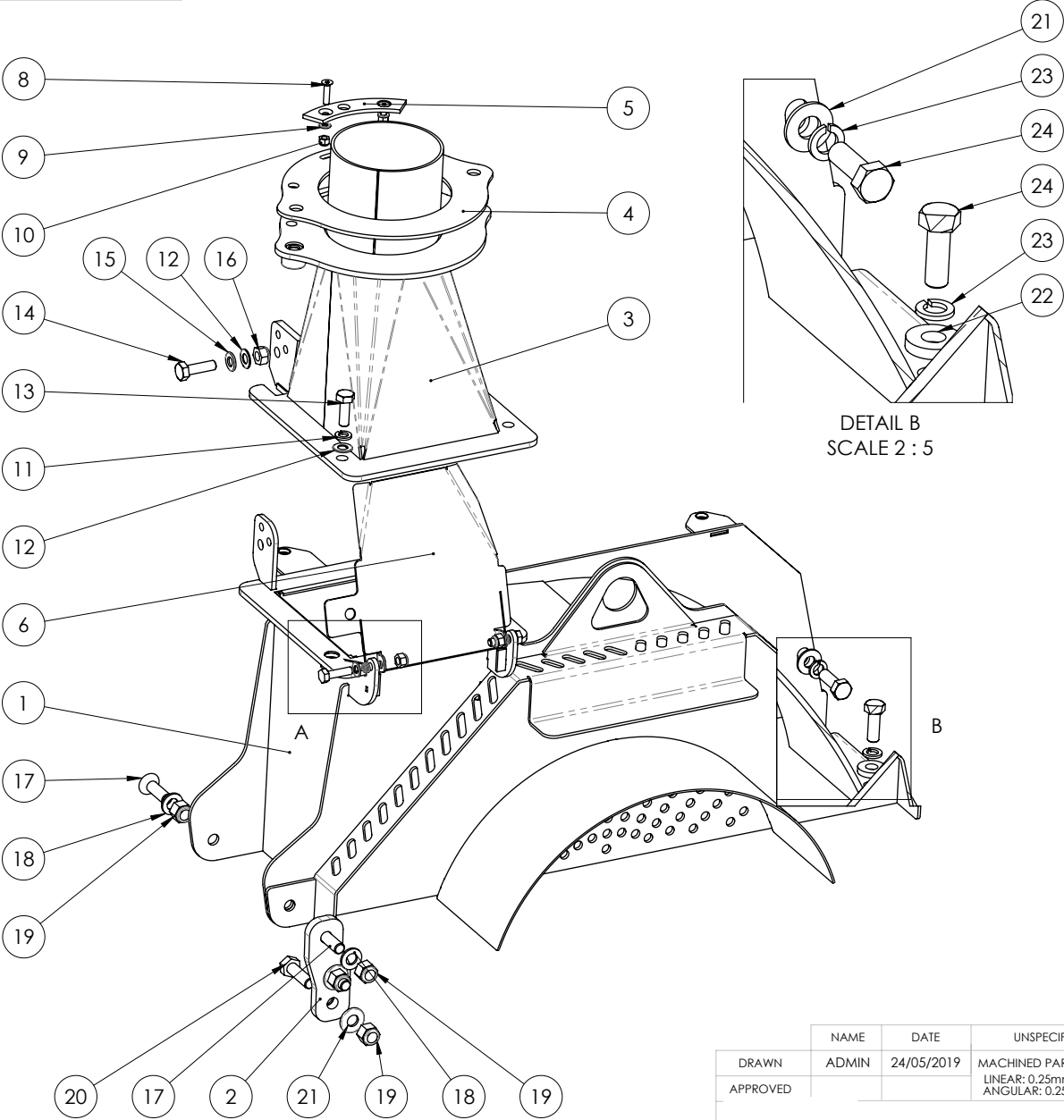
DO NOT SCALE - IF IN DOUBT ASK

 1ST ANGLE PROJECTION

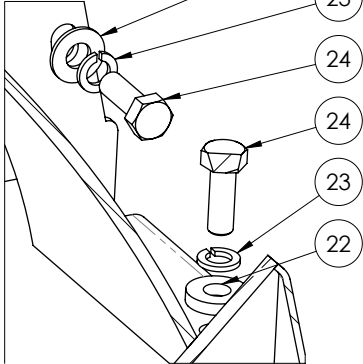
DIMENSIONS IN mm

L  R 

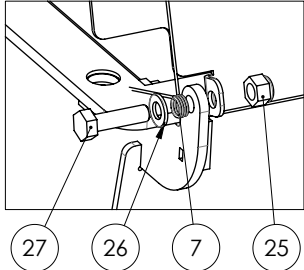
BARCODE:

DETAIL B
SCALE 2 : 5



DETAIL A
SCALE 2 : 5



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4016060	N/A	CHIPPER CHAMBER TOP	1
2	4008561	N/A	CHAMBER TOP HINGE	1
3	4013794	N/A	HINGED TALL TRANSITION	1
4	4020595	N/A	DISCHARGE PACKER PLATE	1
5	4001474	EC130-2-53	QUADRANT	1
6	4020174	N/A	CHAMBER LID	1
7	4020561	N/A	270 DEGREE DEFLECTION SPRING RIGHT HAND	2
8	80625	FASTENERS	M6 X 25 CSK	2
9	90602A	FASTENERS	M6 A WASHER	2
10	90601	FASTENERS	M6 NYLOC NUT	2
11	91003	FASTENERS	M10 SPRING WASHER	2
12	91002B	FASTENERS	M10 B WASHER	4
13	91030S	FASTENERS	M10 X 30 SET	2
14	91035S	FASTENERS	M10 X 35 SET	2
15	91002A	FASTENERS	M10 A WASHER	2
16	91001	FASTENERS	M10 NYLOC NUT	2
17	81240	FASTENERS	M12 X 40 CSK	2
18	91202A	FASTENERS	M12 A WASHER	2
19	91201	FASTENERS	M12 NYLOC NUT	4
20	91240S	FASTENERS	M12 X 40 SET	2
21	91202C	FASTENERS	M12 C WASHER	5
22	91202HD30	FASTENERS	M12 30MM HD WASHER	1
23	91203	FASTENERS	M12 SPRING WASHER	2
24	91235		M12 X 35 X 1.5	2
25	90801	FASTENERS	M8 NYLOC NUT	2
26	90802A	FASTENERS	M8 A WASHER	2
27	90830S	FASTENERS	M8 X 30 SET	2

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:
DRAWN ADMIN	24/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A
APPROVED				

MATERIAL SPECIFICATION:
N/A

THICKNESS (mm):
N/A

SIZE (mm):
N/A

WEIGHT:
32.43kg

DEBURR AND BREAK SHARP EDGES

DESCRIPTION:
CHIPPER CHAMBER LID ASSEMBLY

DRAWING NUMBER:
4020534

REFERENCE NUMBER:
N/A

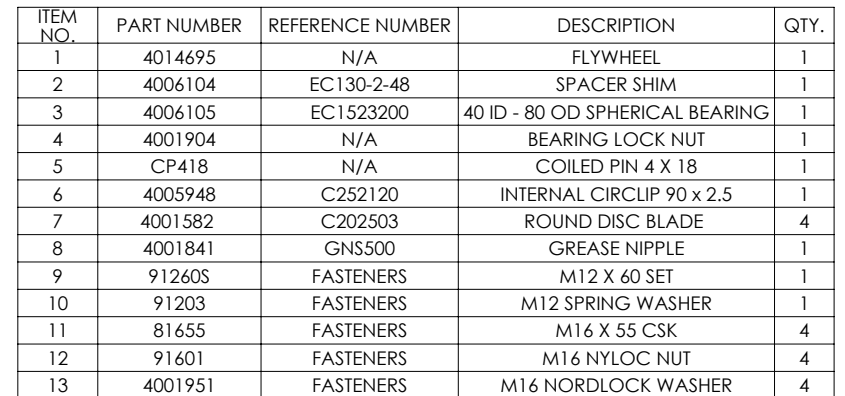
REVISION:
A

SCALE: 1:10

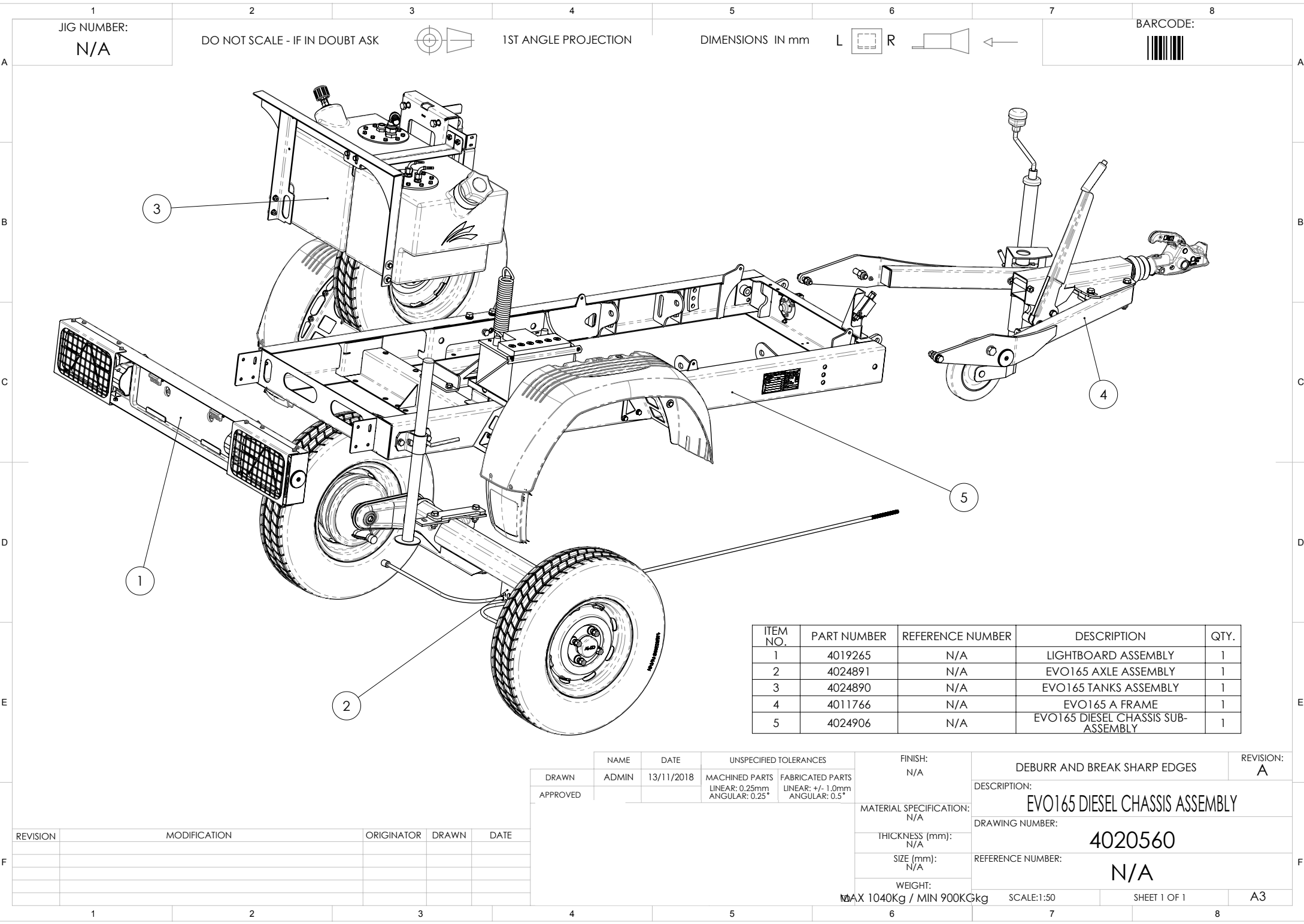
SHEET 1 OF 1

A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



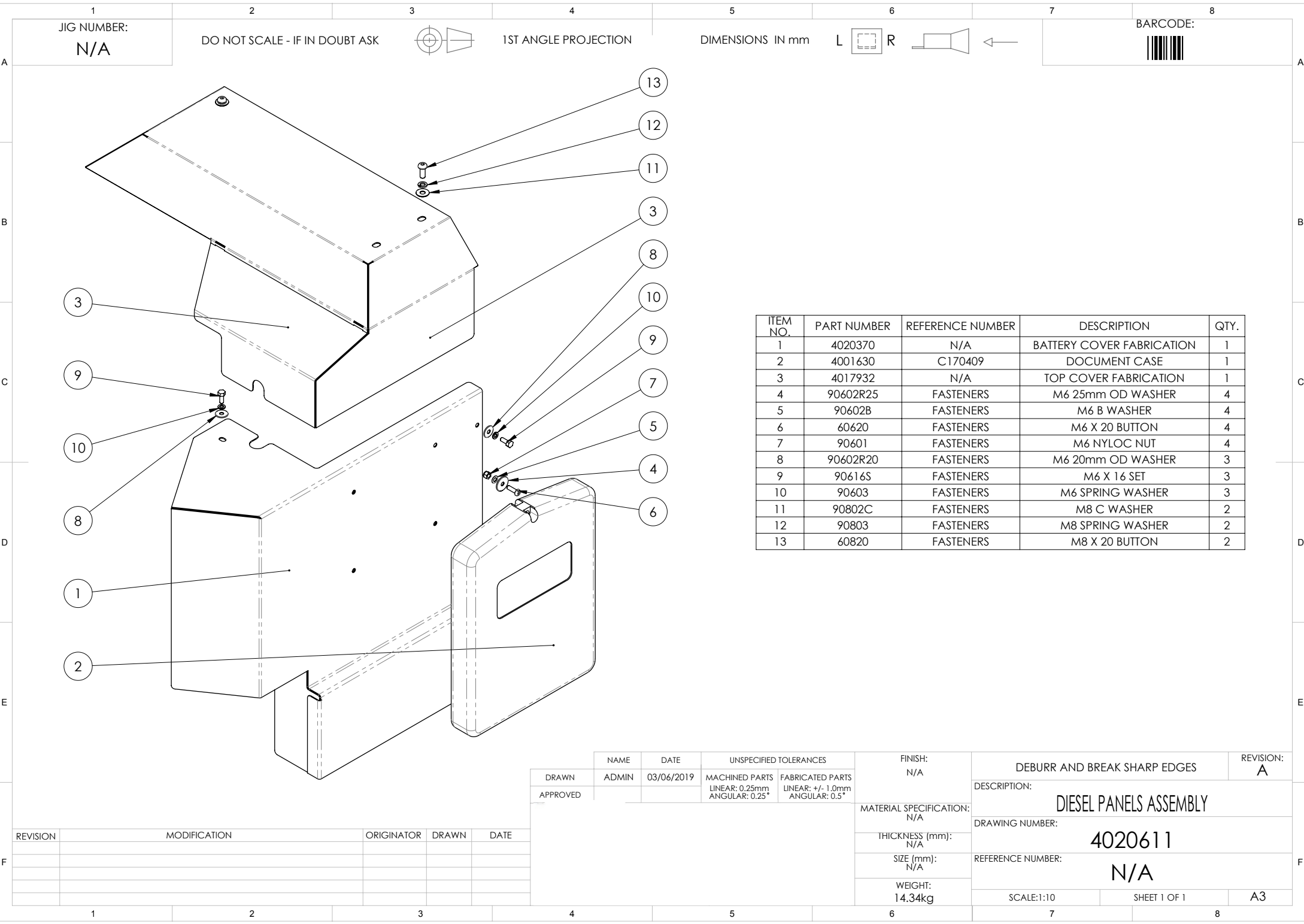
	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: B
DRAWN	ADMIN	29/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A THICKNESS (mm): N/A SIZE (mm): N/A WEIGHT: 101.00kg	DESCRIPTION: EVO165 FLYWHEEL ASSEMBLY		
APPROVED						DRAWING NUMBER: 4020556		
						REFERENCE NUMBER: N/A		
						SCALE:1:10	SHEET 1 OF 1	A3



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4019265	N/A	LIGHTBOARD ASSEMBLY	1
2	4024891	N/A	EVO165 AXLE ASSEMBLY	1
3	4024890	N/A	EVO165 TANKS ASSEMBLY	1
4	4011766	N/A	EVO165 A FRAME	1
5	4024906	N/A	EVO165 DIESEL CHASSIS SUB-ASSEMBLY	1

		NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: A
DRAWN	ADMIN	13/11/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	DESCRIPTION: EVO165 DIESEL CHASSIS ASSEMBLY				
APPROVED							MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4020560	
							THICKNESS (mm): N/A	REFERENCE NUMBER: N/A	
							SIZE (mm): N/A		
							WEIGHT:		
							MAX 1040Kg / MIN 900KGg	SCALE:1:50	SHEET 1 OF 1
									A3

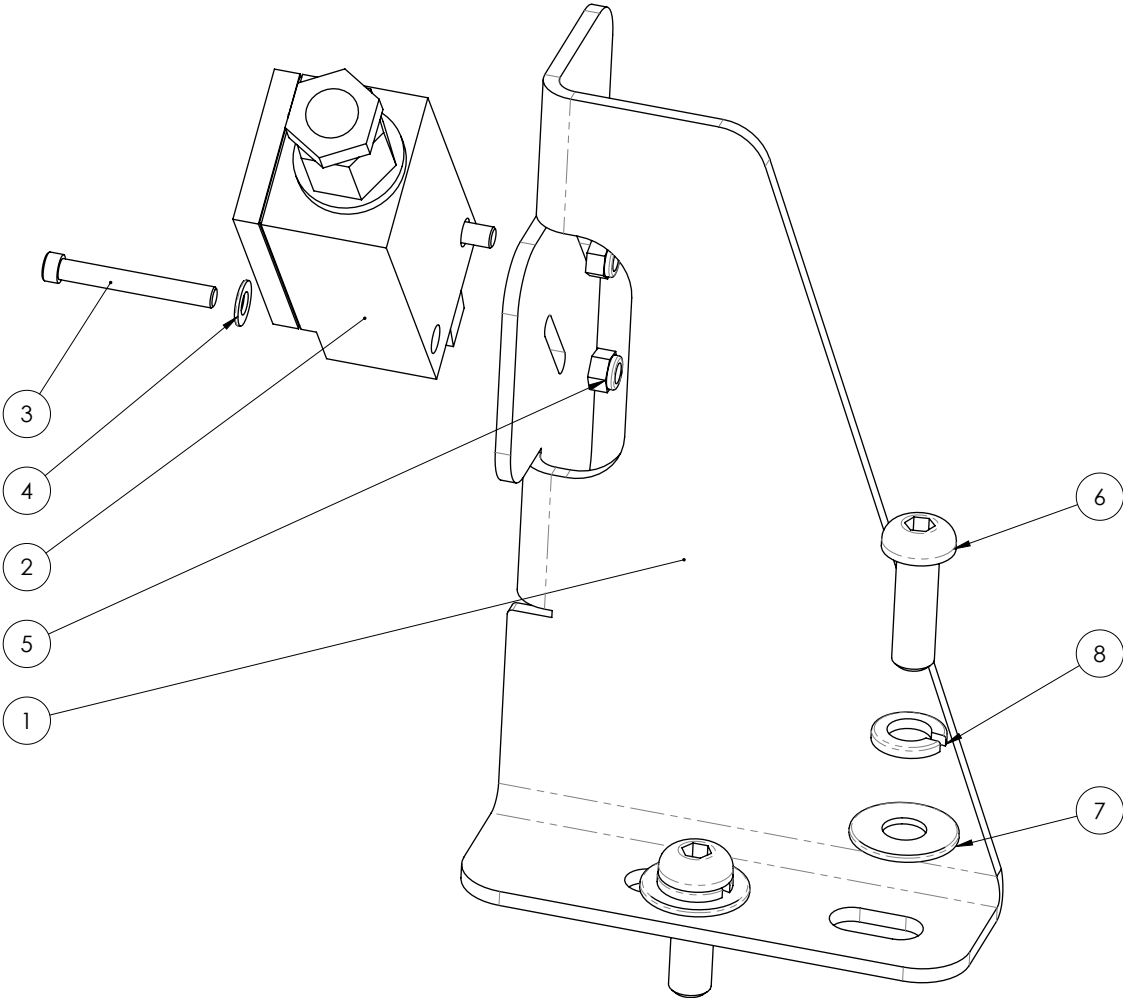
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

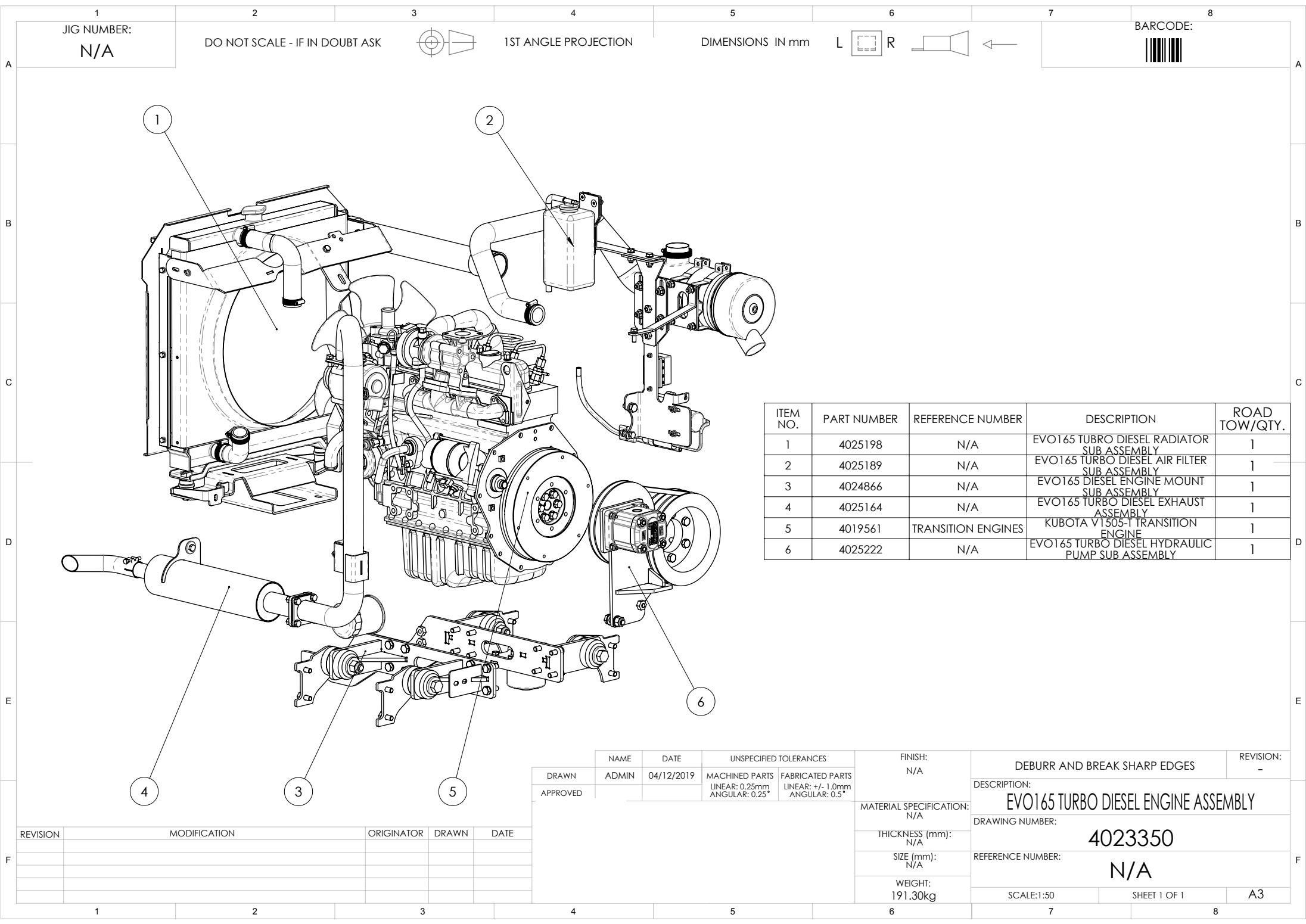


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4020370	N/A	BATTERY COVER FABRICATION	1
2	4001630	C170409	DOCUMENT CASE	1
3	4017932	N/A	TOP COVER FABRICATION	1
4	90602R25	FASTENERS	M6 25mm OD WASHER	4
5	90602B	FASTENERS	M6 B WASHER	4
6	60620	FASTENERS	M6 X 20 BUTTON	4
7	90601	FASTENERS	M6 NYLOC NUT	4
8	90602R20	FASTENERS	M6 20mm OD WASHER	3
9	90616S	FASTENERS	M6 X 16 SET	3
10	90603	FASTENERS	M6 SPRING WASHER	3
11	90802C	FASTENERS	M8 C WASHER	2
12	90803	FASTENERS	M8 SPRING WASHER	2
13	60820	FASTENERS	M8 X 20 BUTTON	2

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	ADMIN	03/06/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: DIESEL PANELS ASSEMBLY DRAWING NUMBER: 4020611 REFERENCE NUMBER: N/A SCALE: 1:10 SHEET 1 OF 1 A3	
APPROVED					MATERIAL SPECIFICATION:		
					N/A		
					THICKNESS (mm):		
					N/A		
					SIZE (mm):		
					N/A		
					WEIGHT:		
					14.34kg		

1	2	3	4	5	6	7	8																																											
JIG NUMBER: N/A	DO NOT SCALE - IF IN DOUBT ASK		1ST ANGLE PROJECTION	DIMENSIONS IN mm	L  R 		BARCODE: 																																											
																																																		
<table><tr><th>ITEM NO.</th><th>PART NUMBER</th><th>REFERENCE NUMBER</th><th>DESCRIPTION</th><th>QTY.</th></tr><tr><td>1</td><td>4021285</td><td>N/A</td><td>MICROSWITCH BRACKET</td><td>1</td></tr><tr><td>2</td><td>4001622</td><td>ARB150-6-1044 / 900950003</td><td>LIMIT SWITCH</td><td>1</td></tr><tr><td>3</td><td>70430</td><td>FASTENERS</td><td>M4 X 30 CAP</td><td>2</td></tr><tr><td>4</td><td>90402A</td><td>FASTENERS</td><td>M4 A WASHER</td><td>2</td></tr><tr><td>5</td><td>90401</td><td>FASTENERS</td><td>M4 NYLOC NUT</td><td>2</td></tr><tr><td>6</td><td>60825</td><td>FASTENERS</td><td>M8 X 25 BUTTON</td><td>2</td></tr><tr><td>7</td><td>90802C</td><td>FASTENERS</td><td>M8 C WASHER</td><td>2</td></tr><tr><td>8</td><td>90803</td><td>FASTENERS</td><td>M8 SPRING WASHER</td><td>2</td></tr></table>					ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4021285	N/A	MICROSWITCH BRACKET	1	2	4001622	ARB150-6-1044 / 900950003	LIMIT SWITCH	1	3	70430	FASTENERS	M4 X 30 CAP	2	4	90402A	FASTENERS	M4 A WASHER	2	5	90401	FASTENERS	M4 NYLOC NUT	2	6	60825	FASTENERS	M8 X 25 BUTTON	2	7	90802C	FASTENERS	M8 C WASHER	2	8	90803	FASTENERS	M8 SPRING WASHER	2	
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.																																														
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7	90802C	FASTENERS	M8 C WASHER	2																																														
8	90803	FASTENERS	M8 SPRING WASHER	2																																														
<table><tr><th>NAME</th><th>DATE</th><th colspan="2">UNSPECIFIED TOLERANCES</th><th>FINISH:</th><th>DEBURR AND BREAK SHARP EDGES</th><th>REVISION:</th></tr><tr><td>DRAWN</td><td>ADMIN</td><td>09/07/2019</td><td>MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°</td><td>N/A</td><td rowspan="2">DESCRIPTION: MICROSWITCH DIESEL SUB ASSEMBLY</td><td rowspan="2">-</td></tr><tr><td>APPROVED</td><td></td><td></td><td>FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°</td></tr></table>				NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:	DRAWN	ADMIN	09/07/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A	DESCRIPTION: MICROSWITCH DIESEL SUB ASSEMBLY	-	APPROVED			FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	<table><tr><td>MATERIAL SPECIFICATION: N/A</td><td rowspan="4">DRAWING NUMBER: 4021288</td></tr><tr><td>THICKNESS (mm): N/A</td></tr><tr><td>SIZE (mm): N/A</td></tr><tr><td>WEIGHT: 0.52kg</td></tr></table>		MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4021288	THICKNESS (mm): N/A	SIZE (mm): N/A	WEIGHT: 0.52kg																						
NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:																																												
DRAWN	ADMIN	09/07/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A	DESCRIPTION: MICROSWITCH DIESEL SUB ASSEMBLY	-																																												
APPROVED			FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°																																															
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																																														
SCALE: 1:2	SHEET 1 OF 1	A3																																																
1	2	3	4	5	6	7	8																																											



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	ROAD TOW/QTY.
1	4025198	N/A	EVO165 TUBRO DIESEL RADIATOR SUB ASSEMBLY	1
2	4025189	N/A	EVO165 TURBO DIESEL AIR FILTER SUB ASSEMBLY	1
3	4024866	N/A	EVO165 DIESEL ENGINE MOUNT SUB ASSEMBLY	1
4	4025164	N/A	EVO165 TURBO DIESEL EXHAUST ASSEMBLY	1
5	4019561	TRANSITION ENGINES	KUBOTA V1505-T TRANSITION ENGINE	1
6	4025222	N/A	EVOT65 TURBO DIESEL HYDRAULIC PUMP SUB ASSEMBLY	1

NAME		DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN		ADMIN	MACHINED PARTS		N/A	DESCRIPTION:		-
APPROVED			LINEAR: 0.25mm			EVO165 TURBO DIESEL ENGINE ASSEMBLY		
			ANGULAR: 0.25°			DRAWING NUMBER:		
			ANGULAR: 0.5°			4023350		
					MATERIAL SPECIFICATION:	REFERENCE NUMBER:		
					N/A	N/A		
					THICKNESS (mm):	SCALE: 1:50		
					N/A	SHEET 1 OF 1		
					SIZE (mm):	A3		
					N/A			
					WEIGHT:			
					191.30kg			

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
3				
4				
5				
6				



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY
1	4001687	SI20021	EXHAUST GASKET	2
2	4017206	N/A	EXHAUST DOWNPIPE FABRICATION	1
3	4016943	N/A	EXHAUST FABRICATION	1
4	4018575	N/A	EXHAUST TAILPIPE FOR KUBOTA SILENCER	1
5	4008497	GBS-39-18-W2N	HOSE CLAMP	1
6	90802A	FASTENERS	M8 A WASHER	4
7	90820S	FASTENERS	M8 X 20 SET	4
8	90801	FASTENERS	M8 NYLOC NUT	3
9	4012005	N/A	M8 X 20 HD WASHER	6
10	90825S	FASTENERS	M8 X 25 SET	7
11	90803	FASTENERS	M8 SPRING WASHER	8
12	90801P	FASTENERS	M8 PLAIN NUT	4

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: A
DRAWN	ADMIN	20/11/2017	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165 DIESEL EXHAUST SUB ASSEMBLY		
APPROVED					MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4024861		
					THICKNESS (mm): N/A	REFERENCE NUMBER: N/A		
					SIZE (mm): N/A			
					WEIGHT: 5.35kg	SCALE:1:20	SHEET 1 OF 1	A3

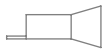
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

JIG NUMBER:
N/A

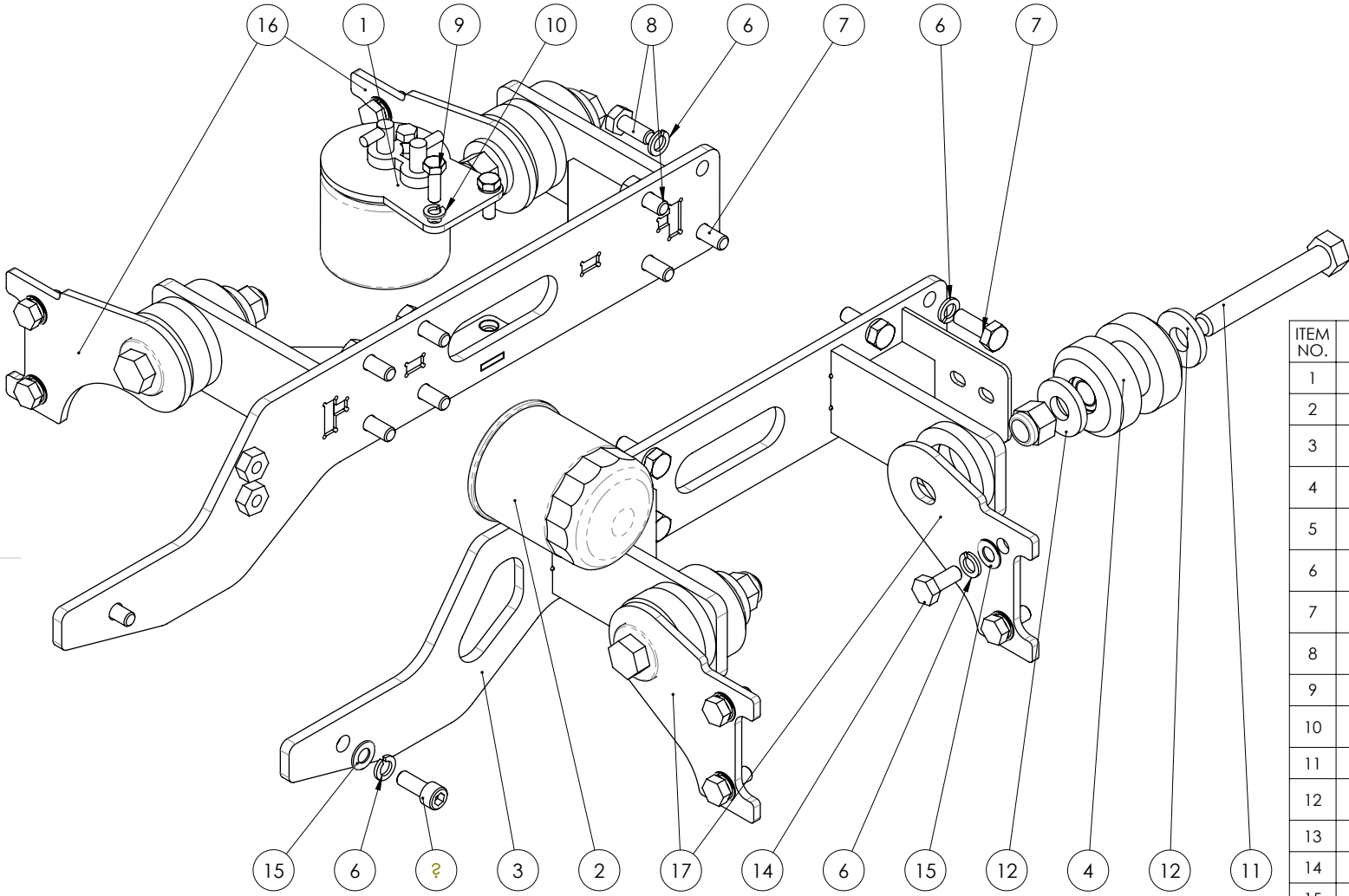
DO NOT SCALE - IF IN DOUBT ASK

 1ST ANGLE PROJECTION

DIMENSIONS IN mm

L  R 

BARCODE:

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4001691	SK21002	FUEL FILTER	1
2	4001690	SK21001	OIL FILTER	1
3	4017304	N/A	ENGINE SUPPORT LEFT	1
4	4017296	N/A	TWO PIECE MOUNT 16MM	4
5	4017309	N/A	ENGINE SUPPORT RIGHT	1
6	91003	FASTENERS	M10 SPRING WASHER	26
7	91030SFP	FASTENERS	M10 x 30 x 1.25 SET	14
8	91025SFP	FASTENERS	M10 x 25 x 1.25 SET	2
9	90825S	FASTENERS	M8 X 25 SET	2
10	90803	FASTENERS	M8 SPRING WASHER	2
11	916110	FASTENERS	M16 X 110	4
12	91602HD40	FASTENERS	M16 40MM HD WASHER	8
13	91601	FASTENERS	M16 NYLOC NUT	4
14	91025S	FASTENERS	M10 X 25 SET	8
15	91002B	FASTENERS	M10 B WASHER	10
16	4019000	N/A	BOLT ON ENGINE SUPPORT RIGHT	2
17	4018995	N/A	BOLT ON ENGINE SUPPORT LEFT	2

NAME	DATE	UNSPECIFIED TOLERANCES
DRAWN ADMIN	20/11/2017	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°

FINISH:
N/A

71025 DEBURR AND BREAK SHARP EDGES

DESCRIPTION:
EVO165 DIESEL ENGINE MOUNT SUB ASSEMBLY

DRAWING NUMBER:
4024866

REFERENCE NUMBER:
N/A

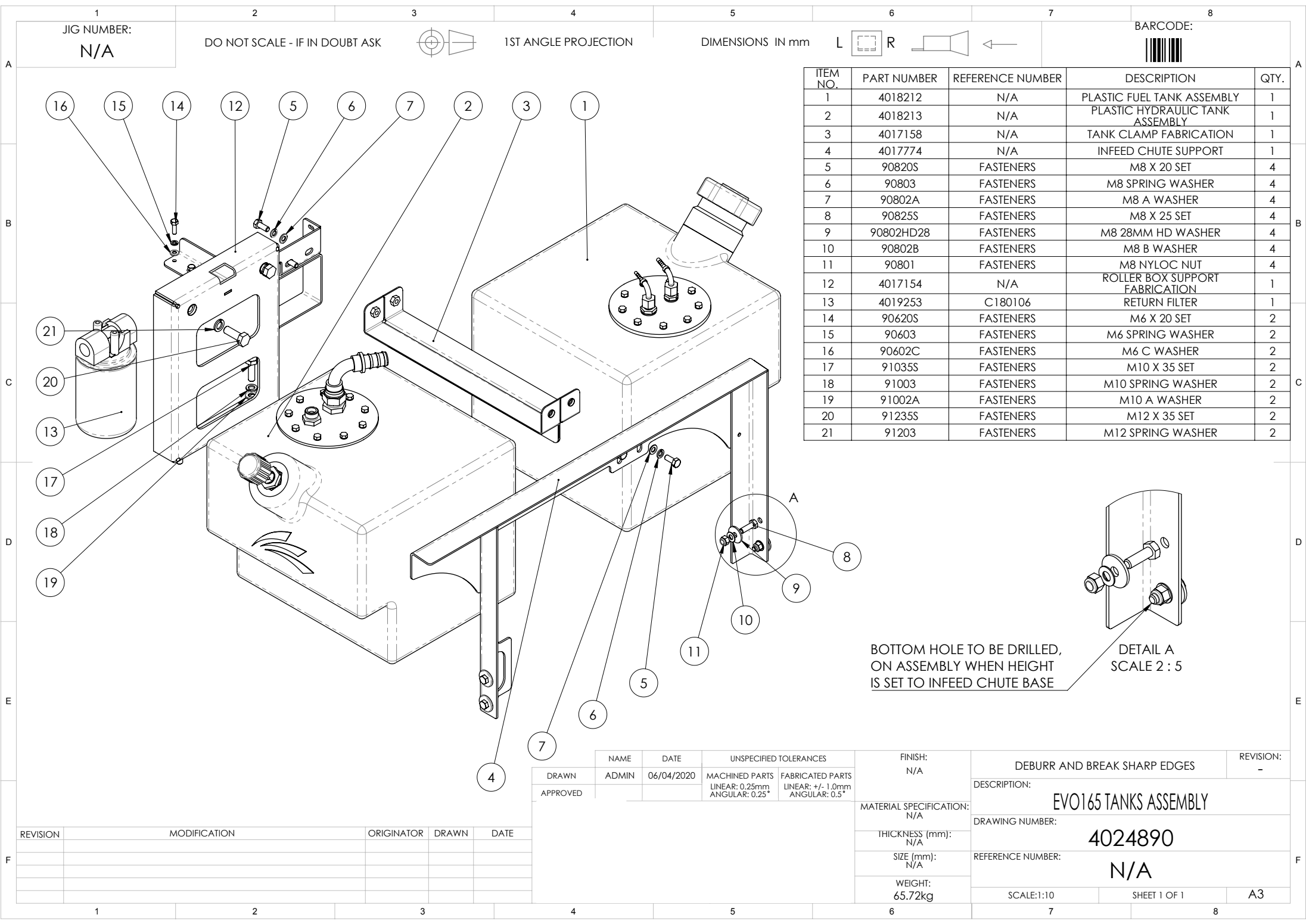
SCALE: 1:10

SHEET 1 OF 1

REVISION:
A2

A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



1

2

3

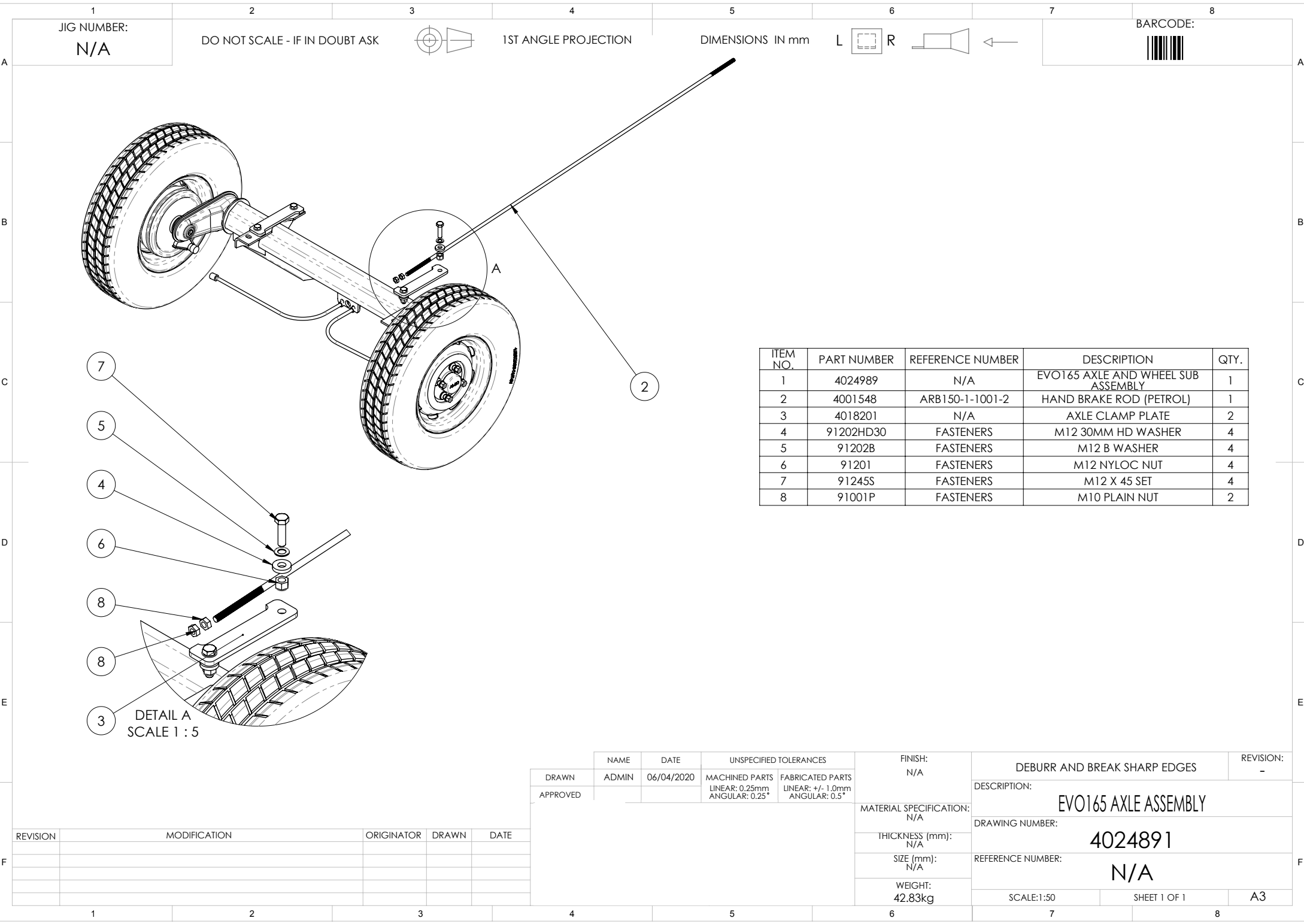
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JIG NUMBER:
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DO NOT SCALE - IF IN DOUBT ASK



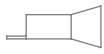
1ST ANGLE PROJECTION

DIMENSIONS IN mm

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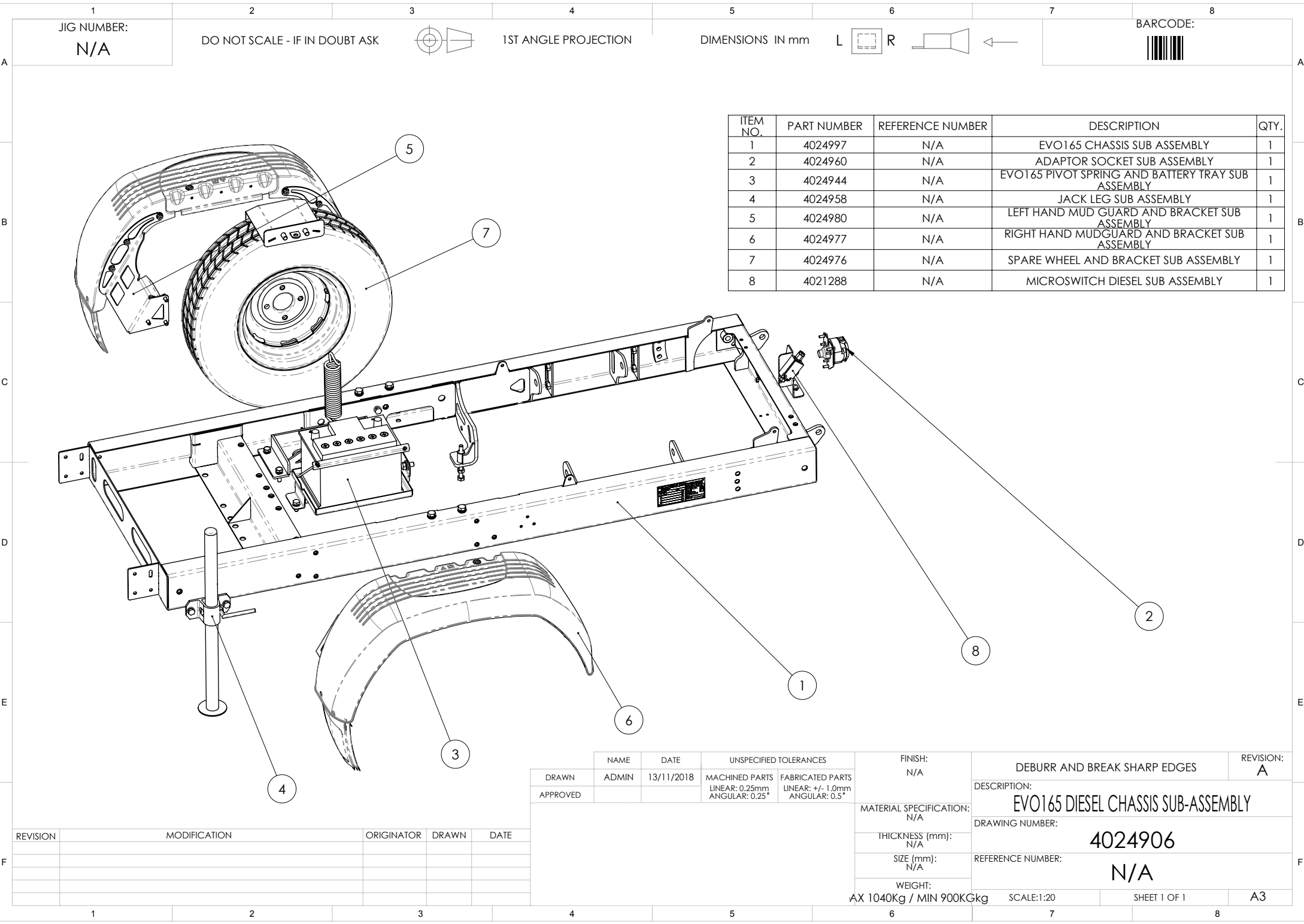
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ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4024989	N/A	EVO165 AXLE AND WHEEL SUB ASSEMBLY	1
2	4001548	ARB150-1-1001-2	HAND BRAKE ROD (PETROL)	1
3	4018201	N/A	AXLE CLAMP PLATE	2
4	91202HD30	FASTENERS	M12 30MM HD WASHER	4
5	91202B	FASTENERS	M12 B WASHER	4
6	91201	FASTENERS	M12 NYLOC NUT	4
7	91245S	FASTENERS	M12 X 45 SET	4
8	91001P	FASTENERS	M10 PLAIN NUT	2

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	ADMIN	06/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: EVO165 AXLE ASSEMBLY	-
APPROVED						DRAWING NUMBER: 4024891	
						REFERENCE NUMBER: N/A	
						SCALE: 1:50	SHEET 1 OF 1
							A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



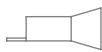
1ST ANGLE PROJECTION

DIMENSIONS IN mm

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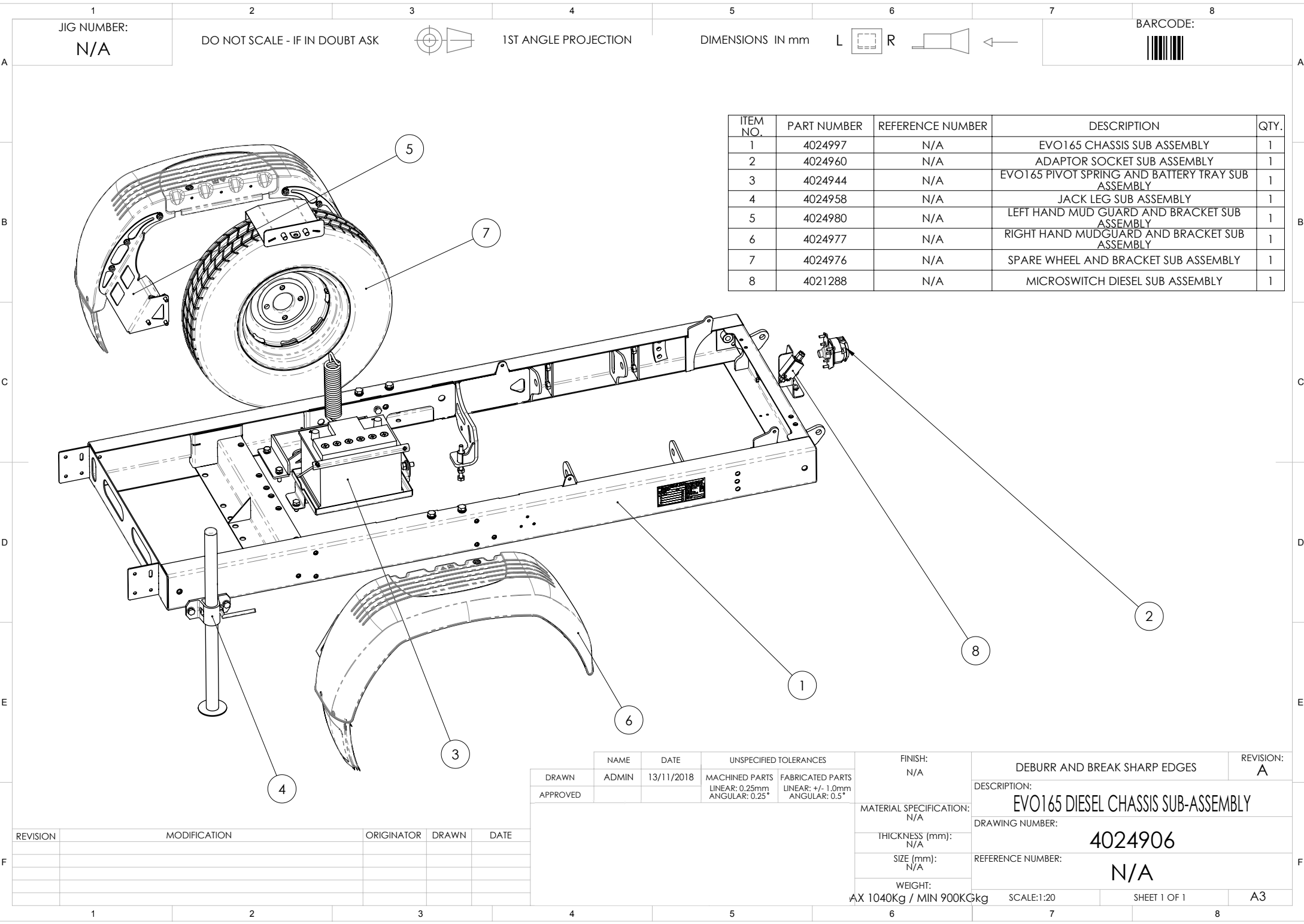
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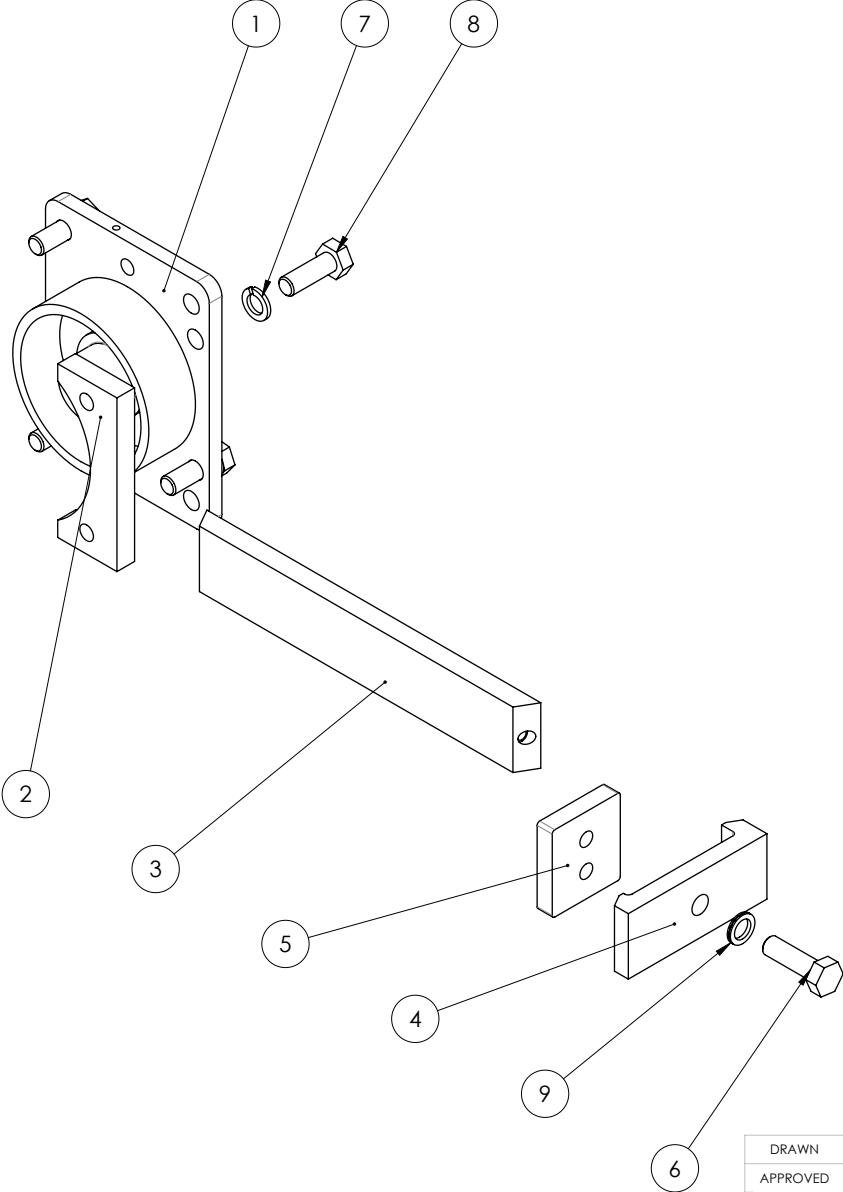


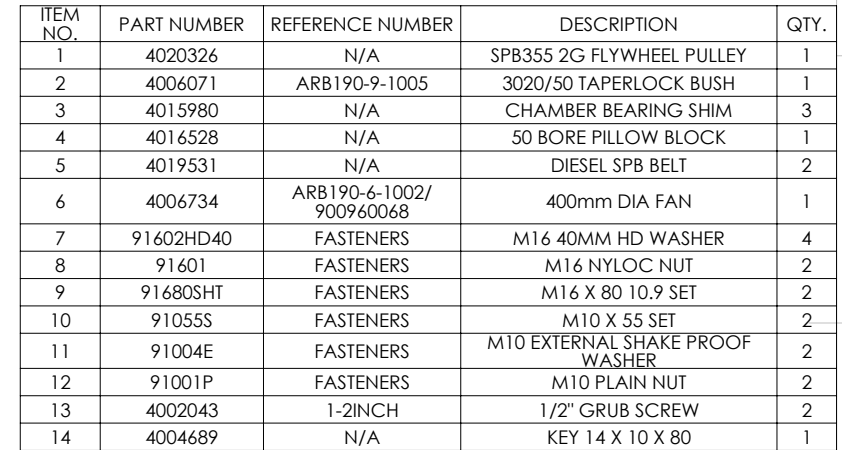
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4024997	N/A	EVO165 CHASSIS SUB ASSEMBLY	1
2	4024960	N/A	ADAPTOR SOCKET SUB ASSEMBLY	1
3	4024944	N/A	EVO165 PIVOT SPRING AND BATTERY TRAY SUB ASSEMBLY	1
4	4024958	N/A	JACK LEG SUB ASSEMBLY	1
5	4024980	N/A	LEFT HAND MUD GUARD AND BRACKET SUB ASSEMBLY	1
6	4024977	N/A	RIGHT HAND MUDGUARD AND BRACKET SUB ASSEMBLY	1
7	4024976	N/A	SPARE WHEEL AND BRACKET SUB ASSEMBLY	1
8	4021288	N/A	MICROSWITCH DIESEL SUB ASSEMBLY	1

NAME		DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN		ADMIN	13/11/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: EVO165 DIESEL CHASSIS SUB-ASSEMBLY	
APPROVED							DRAWING NUMBER: 4024906	
						MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER: N/A	
						THICKNESS (mm): N/A		
						SIZE (mm): N/A		
						WEIGHT:		
						AX 1040Kg / MIN 900KGkg	SCALE: 1:20	SHEET 1 OF 1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



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	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: A
DRAWN	ADMIN	13/11/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A THICKNESS (mm): N/A SIZE (mm): N/A WEIGHT: 21.73kg	DESCRIPTION: EVO 165 FLYWHEEL DRIVE ASSEMBLY		
APPROVED			DRAWING NUMBER: 4024932					
			REFERENCE NUMBER: N/A					
			SCALE:1:20					
			SHEET 1 OF 1					
						A3		

JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK

 1ST ANGLE PROJECTION

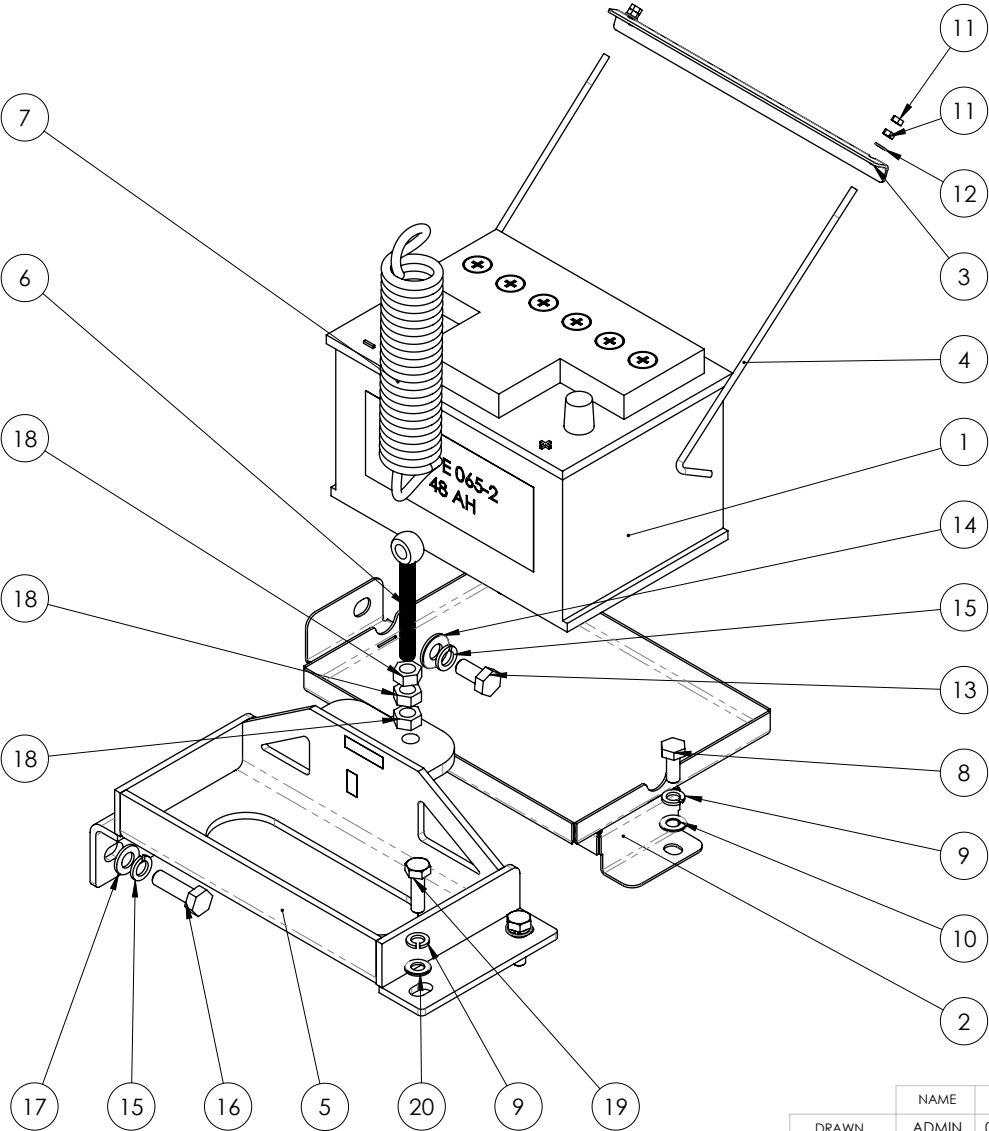
DIMENSIONS IN mm

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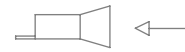
BARCODE:

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4014131	900950409	065-2 48AH BATTERY	1
2	4017471	N/A	BATTERY TRAY FABRICATION	1
3	4001533	QC160-6-104	BATTERY CLAMP	1
4	4007520	C200906	BATTERY CLAMP ROD LONG	2
5	4017302	N/A	LOWER SPRING ANCHOR BRACKET FABRICATION	1
6	4002444	QC160-1-1041 / 900930406	SWING BOLT	1
7	4020530	EC130-3-46	ROLLER SPRING	1
8	91025S	FASTENERS	M10 X 25 SET	1
9	91003	FASTENERS	M10 SPRING WASHER	3
10	91002B	FASTENERS	M10 B WASHER	1
11	90501PT	FASTENERS	M5 THIN PLAIN NUT	4
12	90502A	FASTENERS	M5 A WASHER	2
13	91225S	FASTENERS	M12 X 25 SET	1
14	91202C	FASTENERS	M12 C WASHER	1
15	91203	FASTENERS	M12 SPRING WASHER	3
16	91240S	FASTENERS	M12 X 40 SET	2
17	91202A	FASTENERS	M12 A WASHER	2
18	91201P	FASTENERS	M12 PLAIN NUT	3
19	91035S	FASTENERS	M10 X 35 SET	2
20	91002A	FASTENERS	M10 A WASHER	2

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

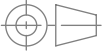
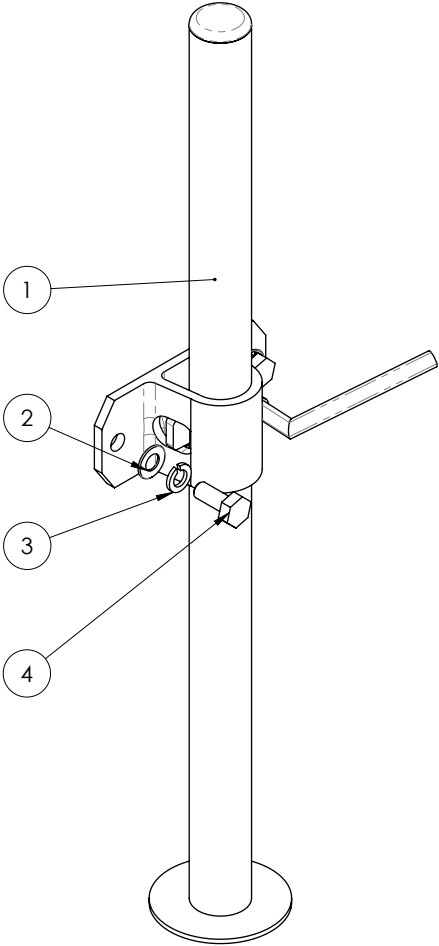
NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN ADMIN	08/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A	DESCRIPTION: EVO165 PIVOT SPRING AND BATTERY TRAY SUB	-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4024944	
			THICKNESS (mm): N/A	REFERENCE NUMBER: N/A	
			SIZE (mm): N/A	SCALE: 1:10	SHEET 1 OF 1
			WEIGHT: 19.53kg		A3



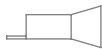
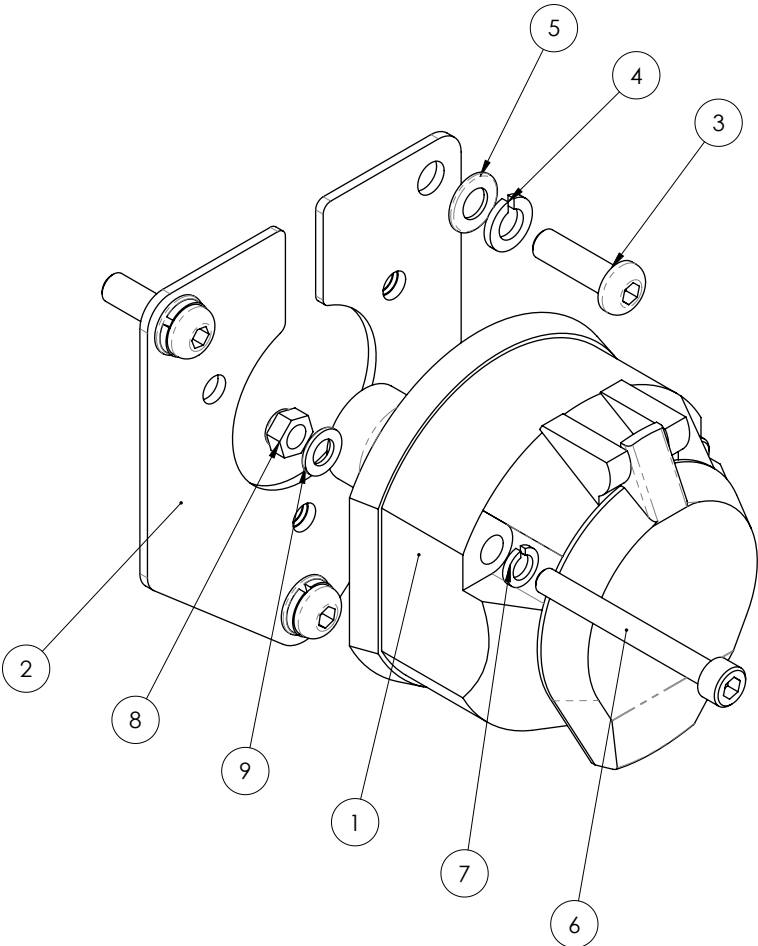
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

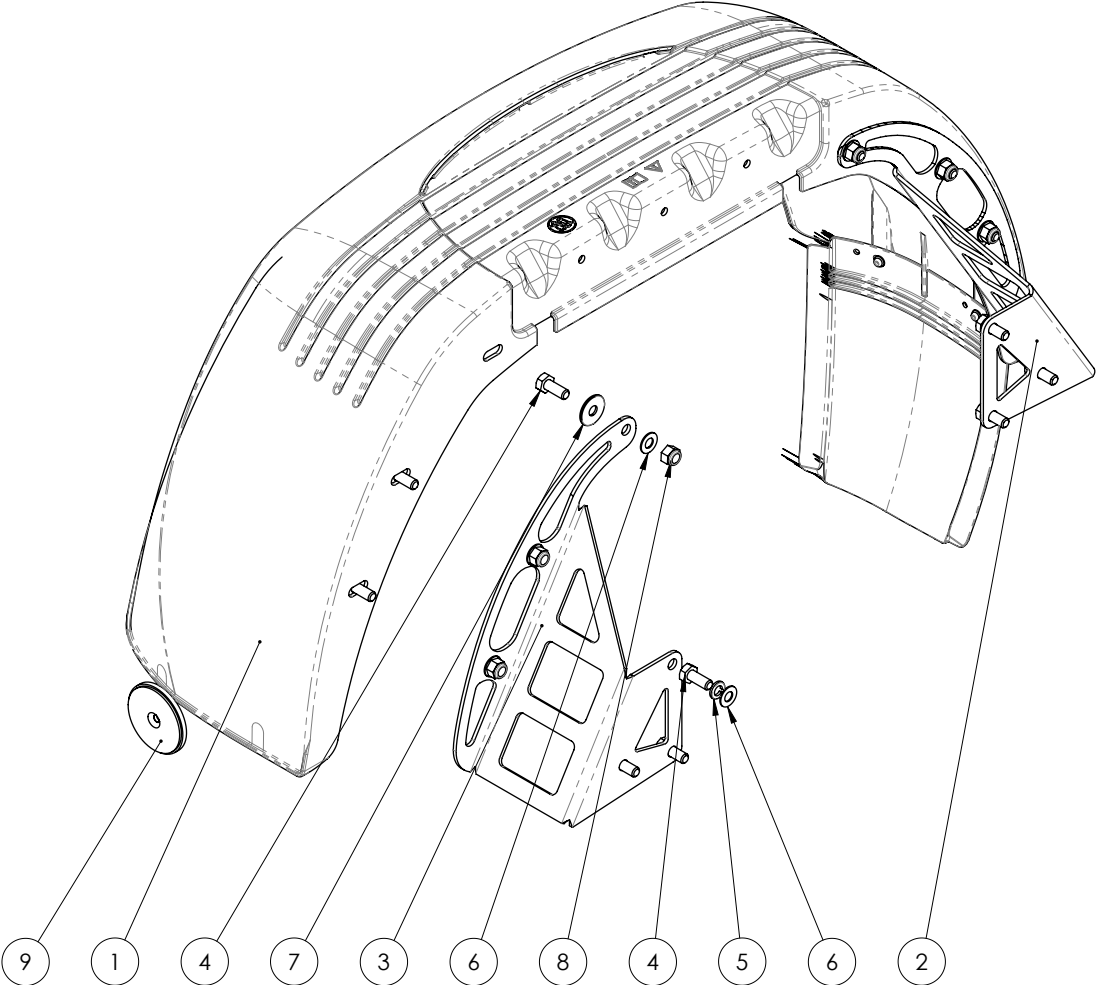
		NAME		DATE		UNSPECIFIED TOLERANCES		FINISH: N/A		DEBURR AND BREAK SHARP EDGES		REVISION: -	
DRAWN		ADMIN		08/04/2020		MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165 VALVE SUB ASSEMBLY			
APPROVED										DRAWING NUMBER: 4024948			
								MATERIAL SPECIFICATION: N/A		REFERENCE NUMBER: N/A			
								THICKNESS (mm): N/A		SCALE:1:20			
								SIZE (mm): N/A		SHEET 1 OF 1			
								WEIGHT: 7.35kg		A3			

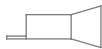
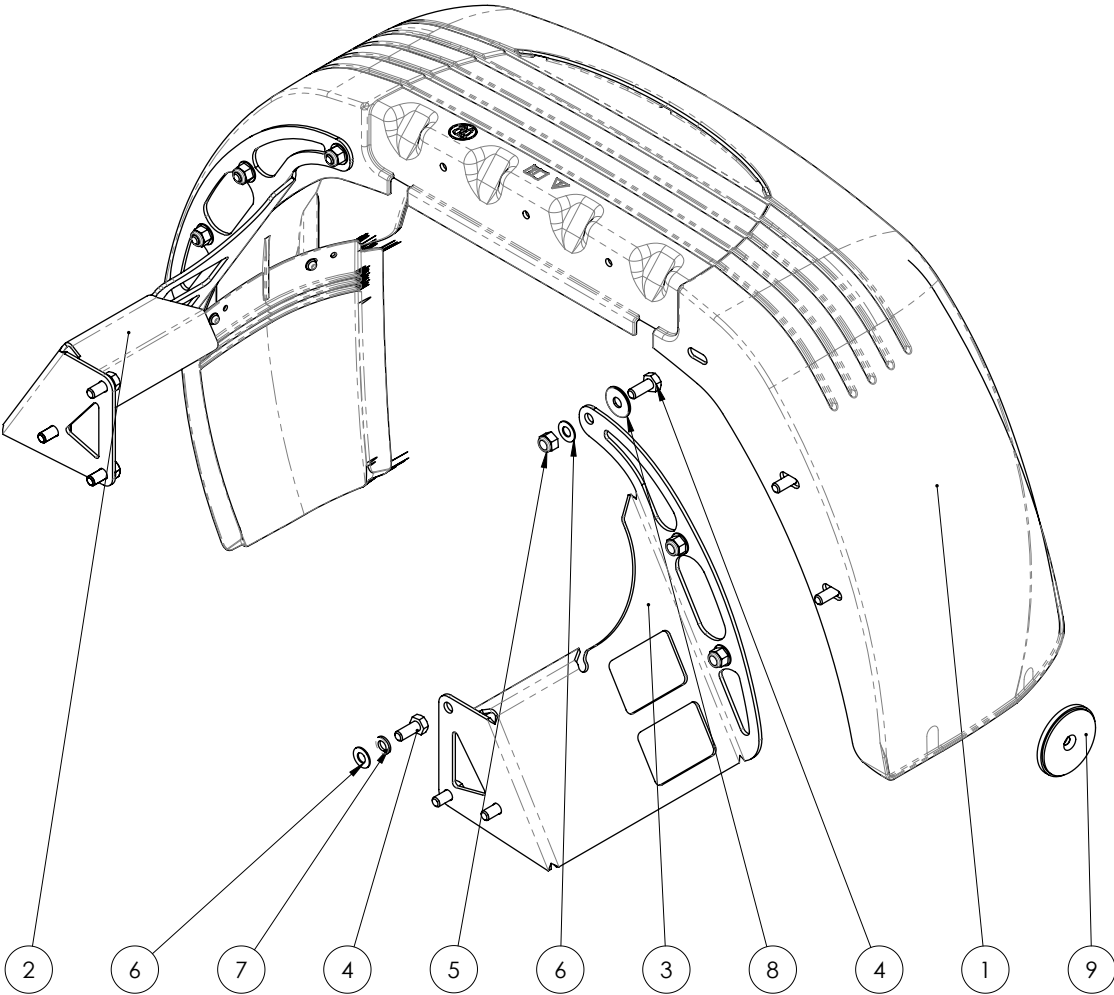
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4001684	QC160-6-9017	HYDRAULIC VALVE	1
2	4019443	N/A	VALVE BRACKET FABRICATION	1
3	4019727	N/A	ROLLER BOX COVER FABRICATION	1
4	4007101	900990316	FLOW CONTROL(FC60 K L)	1
5	4016232	N/A	TOP ROLLER LIFTING LEVER	1
6	4001888	QC160-6-1028	JUNCTION BOX	1
7	4020548	N/A	M5 BOBBIN	4
8	4001534	QC160-6-51	JUNCTION BOX BRACKET	1
9	4019064	DROPSA K000905	5 WAY ANCHOR BATTERY BLOCK 1/8	1
10	4020073	DROPSA 0022041	GREASE NIPPLE STRAIGHT 1-8 BSP	5
11	4020499	N/A	CHAMBER TO CHASSIS BRACE	2
12	70860	FASTENERS	M8 X 60 BUTTON	3
13	90803	FASTENERS	M8 SPRING WASHER	8
14	90801	FASTENERS	M8 NYLOC NUT	8
15	90802A	FASTENERS	M8 A WASHER	15
16	90825S	FASTENERS	M8 X 25 SET	3
17	70890	FASTENERS	M8 X 90 CAP	2
18	90516S	FASTENERS	M5 X 16 SET	2
19	90503	FASTENERS	M5 SPRING WASHER	6
20	90502A	FASTENERS	M5 A WASHER	6
21	90501	FASTENERS	M5 NYLOC NUT	4
22	90601	FASTENERS	M6 NYLOC NUT	2
23	80630	FASTENERS	M6 X 40 CSK	2
24	90830S	FASTENERS	M8 X 30 SET	4
25	90625S	FASTENERS	M6 X 25 SET	2
26	90602A	FASTENERS	M6 A WASHER	2
27	90601T	FASTENERS	M6 THIN NYLOC NUT	2

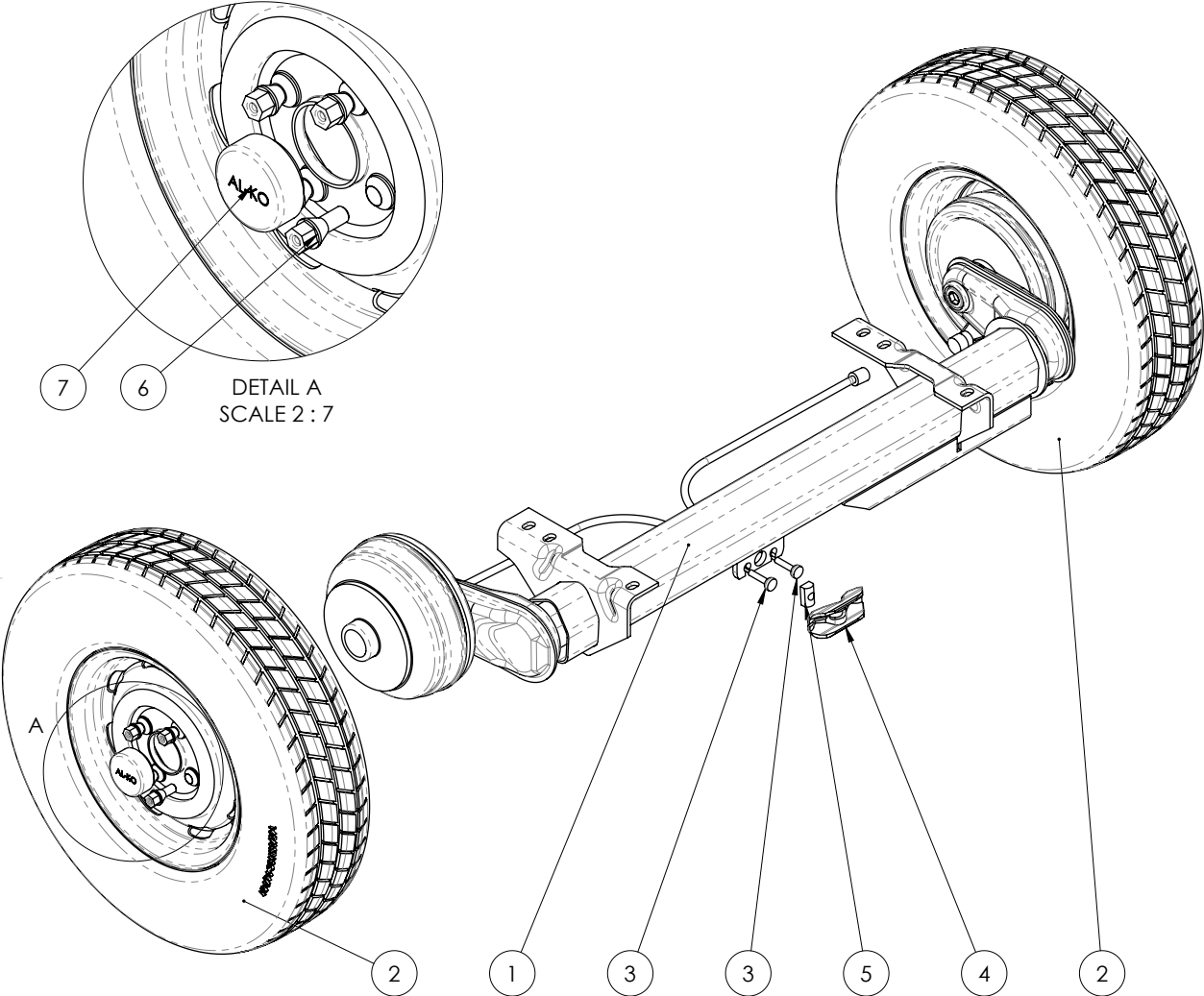
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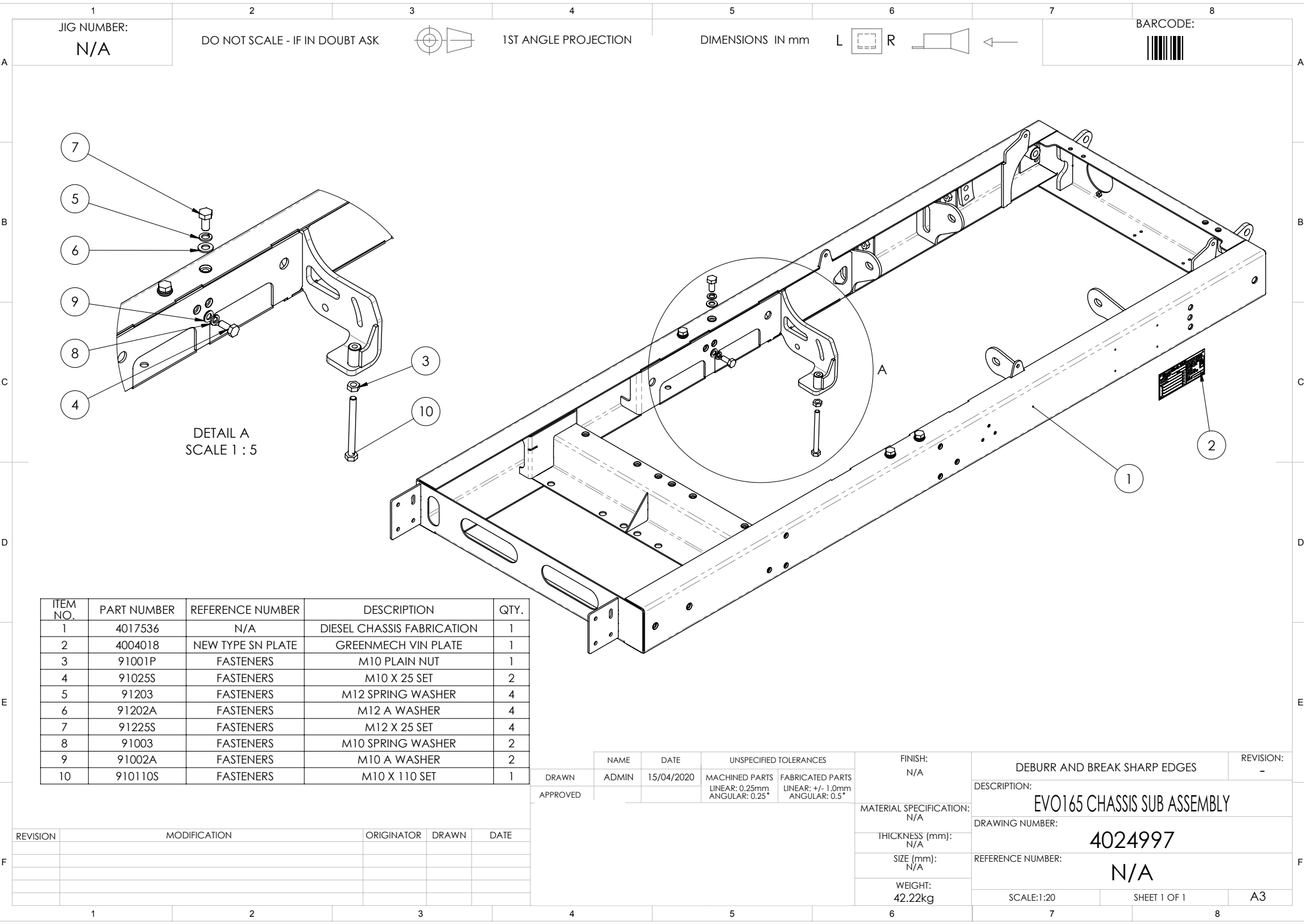
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

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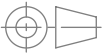
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6	4001667	QC160-1-1024	WHEEL STUD	8																																																	
7	4001673	QC160-1-1071	HUBCAP ALKO	2																																																	
<table><tr><td>NAME</td><td>DATE</td><td colspan="2">UNSPECIFIED TOLERANCES</td><td>FINISH:</td><td colspan="2">DEBURR AND BREAK SHARP EDGES</td><td>REVISION:</td></tr><tr><td>DRAWN</td><td>ADMIN</td><td>15/04/2020</td><td>MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°</td><td>FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°</td><td>N/A</td><td rowspan="4">DESCRIPTION: EVO165 AXLE AND WHEEL SUB ASSEMBLY DRAWING NUMBER: 4024989 REFERENCE NUMBER: N/A</td><td>-</td></tr><tr><td>APPROVED</td><td></td><td></td><td colspan="2"></td><td>MATERIAL SPECIFICATION: N/A</td><td></td></tr><tr><td colspan="5"></td><td>THICKNESS (mm): N/A</td><td></td></tr><tr><td colspan="5"></td><td>SIZE (mm): N/A</td><td></td></tr><tr><td colspan="5"></td><td>WEIGHT: 41.25kg</td><td>SCALE: 1:20</td><td>SHEET 1 OF 1</td><td>A3</td></tr></table>								NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:	DRAWN	ADMIN	15/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: EVO165 AXLE AND WHEEL SUB ASSEMBLY DRAWING NUMBER: 4024989 REFERENCE NUMBER: N/A	-	APPROVED					MATERIAL SPECIFICATION: N/A							THICKNESS (mm): N/A							SIZE (mm): N/A							WEIGHT: 41.25kg	SCALE: 1:20	SHEET 1 OF 1	A3
NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:																																														
DRAWN	ADMIN	15/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: EVO165 AXLE AND WHEEL SUB ASSEMBLY DRAWING NUMBER: 4024989 REFERENCE NUMBER: N/A	-																																														
APPROVED					MATERIAL SPECIFICATION: N/A																																																
					THICKNESS (mm): N/A																																																
					SIZE (mm): N/A																																																
					WEIGHT: 41.25kg	SCALE: 1:20	SHEET 1 OF 1	A3																																													
<table><tr><td>REVISION</td><td>MODIFICATION</td><td>ORIGINATOR</td><td>DRAWN</td><td>DATE</td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr></table>								REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																																									
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																																																	
1	2	3	4	5	6	7	8																																														



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



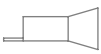
1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:

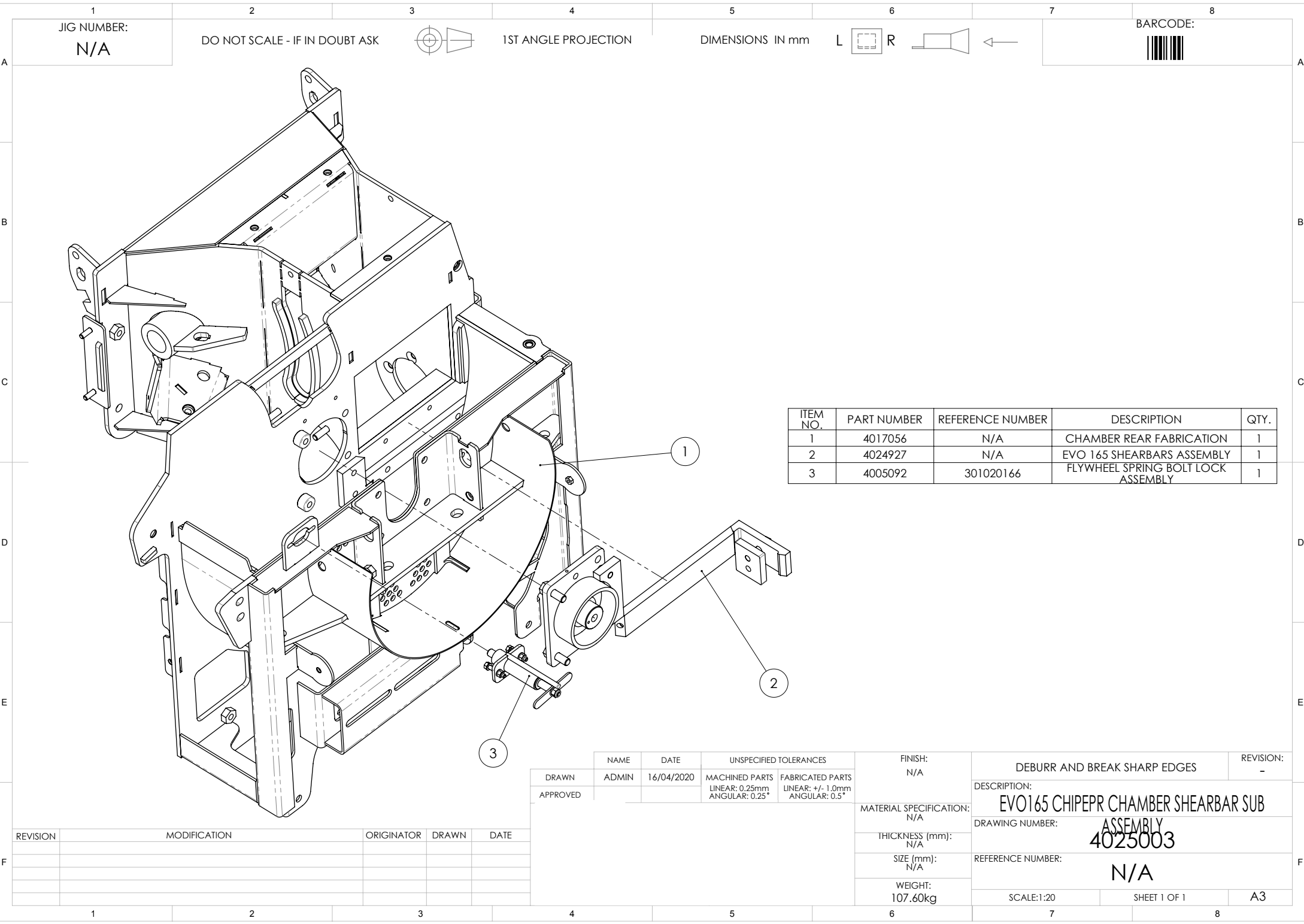


DETAIL A
SCALE 1 : 5

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017536	N/A	DIESEL CHASSIS FABRICATION	1
2	4004018	NEW TYPE SN PLATE	GREENMECH VIN PLATE	1
3	91001P	FASTENERS	M10 PLAIN NUT	1
4	91025S	FASTENERS	M10 X 25 SET	2
5	91203	FASTENERS	M12 SPRING WASHER	4
6	91202A	FASTENERS	M12 A WASHER	4
7	91225S	FASTENERS	M12 X 25 SET	4
8	91003	FASTENERS	M10 SPRING WASHER	2
9	91002A	FASTENERS	M10 A WASHER	2
10	910110S	FASTENERS	M10 X 110 SET	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
ADMIN	15/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DESCRIPTION: EVO165 CHASSIS SUB ASSEMBLY	
			THICKNESS (mm): N/A	DRAWING NUMBER: 4024997	
			SIZE (mm): N/A	REFERENCE NUMBER: N/A	
			WEIGHT: 42.22kg	SCALE: 1:20	SHEET 1 OF 1
					A3



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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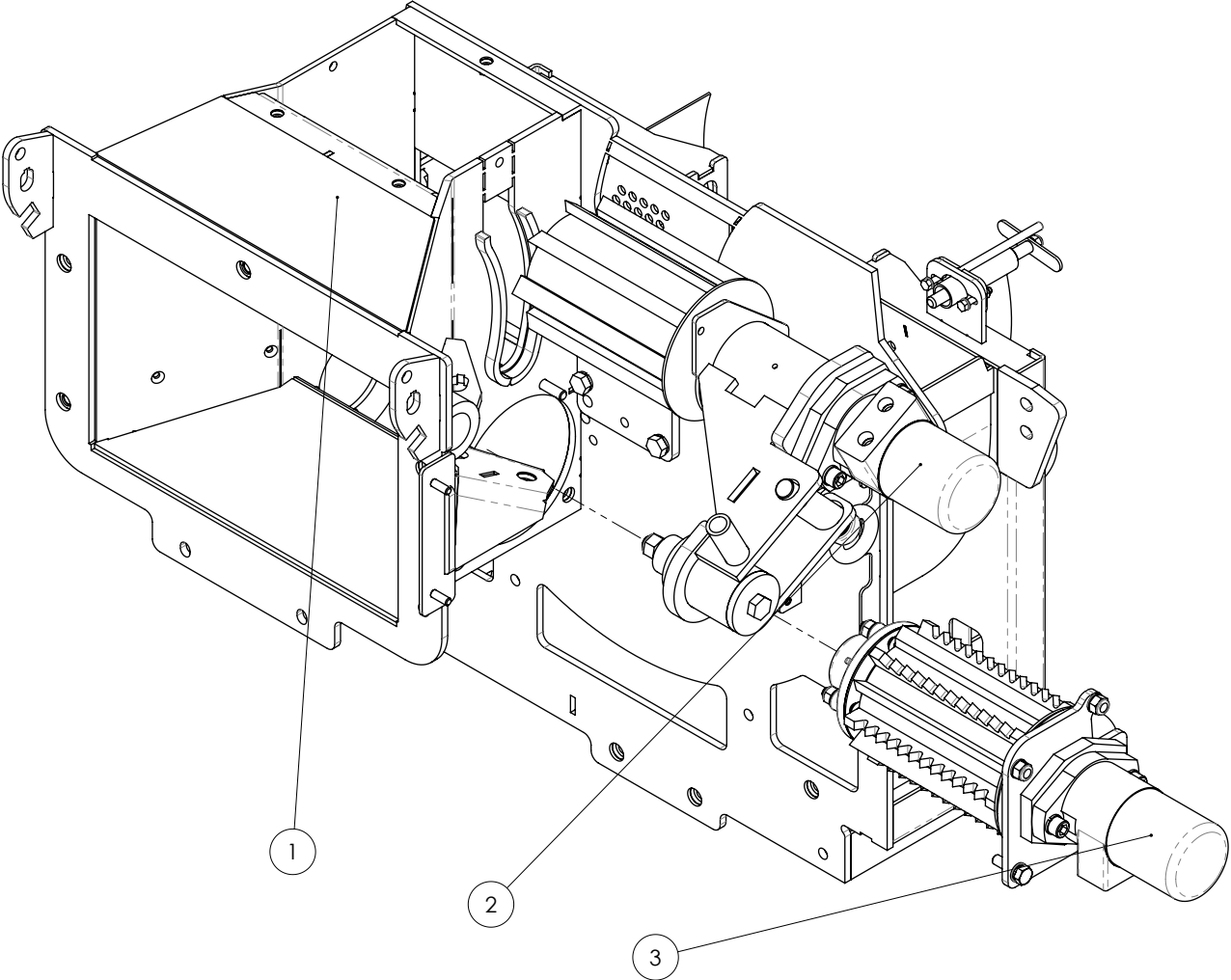
BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017056	N/A	CHAMBER REAR FABRICATION	1
2	4024927	N/A	EVO 165 SHEARBARS ASSEMBLY	1
3	4005092	301020166	FLYWHEEL SPRING BOLT LOCK ASSEMBLY	1

NAME		DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN		ADMIN	16/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: EVO165 CHIPEPR CHAMBER SHEARBAR SUB	
APPROVED							DRAWING NUMBER: 4025003	
						MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER: N/A	
						THICKNESS (mm): N/A		
						SIZE (mm): N/A		
						WEIGHT: 107.60kg		
							SCALE: 1:20	SHEET 1 OF 1
								A3

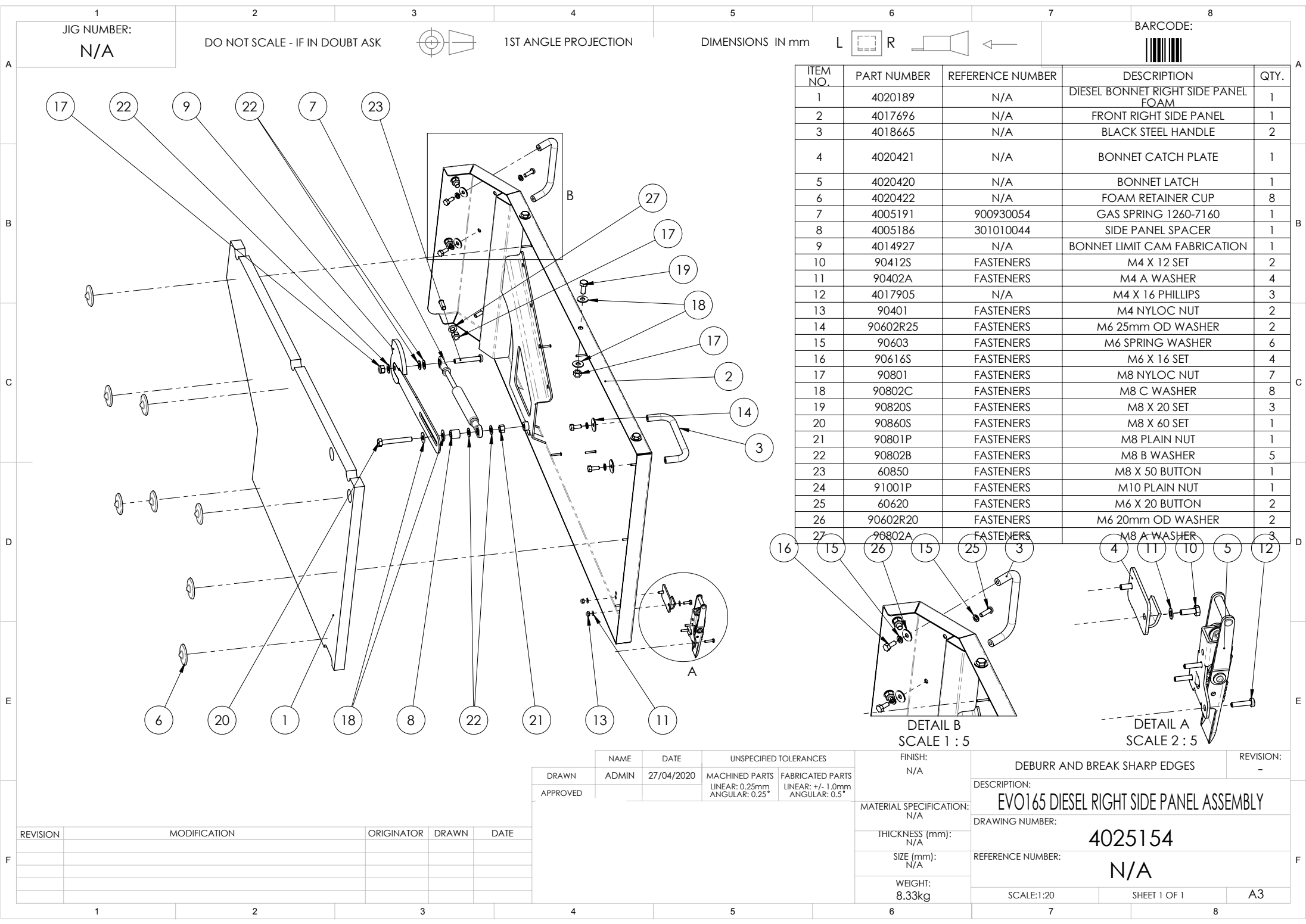
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4025003	N/A	EVO165 CHIPEPR CHAMBER	1
2	4015833	N/A	SHEARBAR SUB ASSEMBLY	1
3	4016678	N/A	PIVOT ARM ASSEMBLY	1
			FIXED ROLLER ASSEMBLY	1

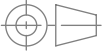
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	16/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165 CHIPPER CHAMBER ROLLERS SUB ASSEMBLY		
APPROVED								
					MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER: N/A		
					THICKNESS (mm): N/A			
					SIZE (mm): N/A	SHEET 1 OF 1		
					WEIGHT: 158.71kg			

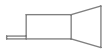


JIG NUMBER:
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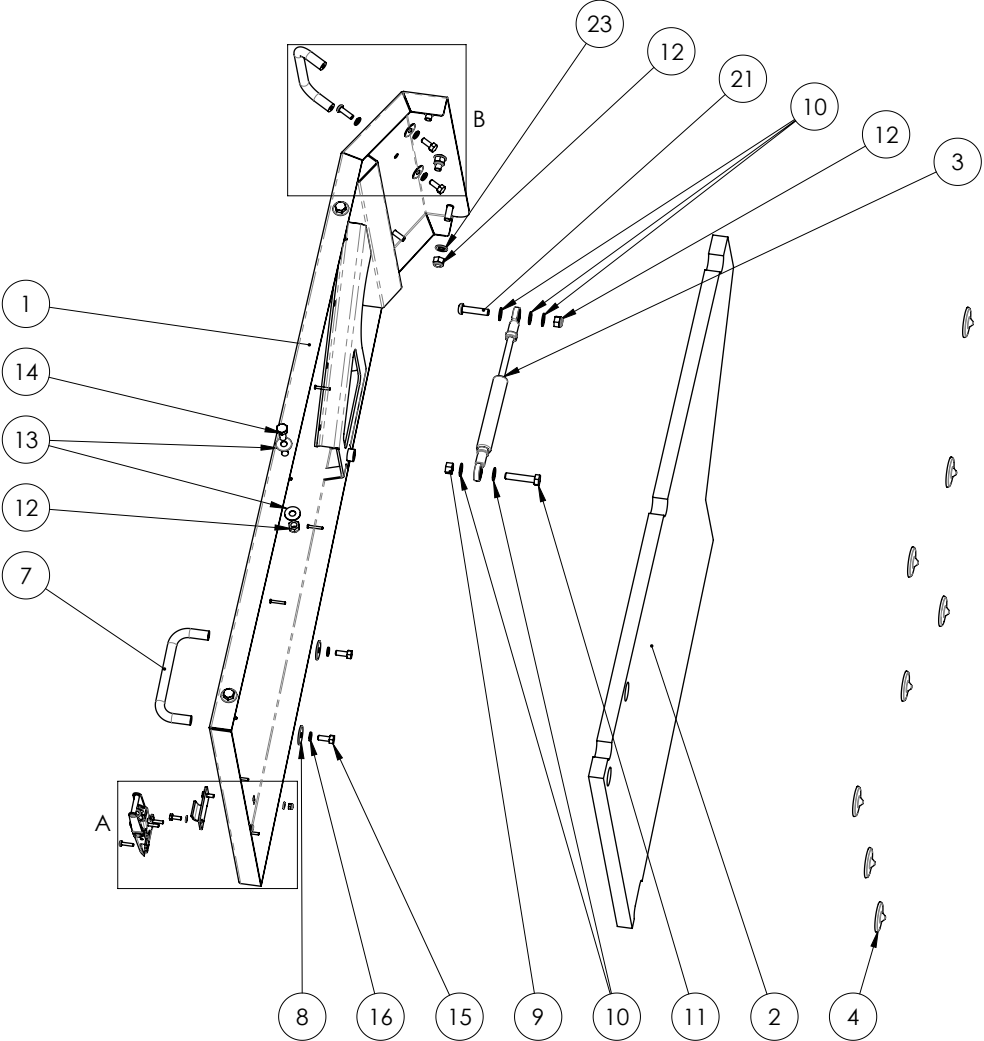
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:

DETAIL A
SCALE 2 : 7

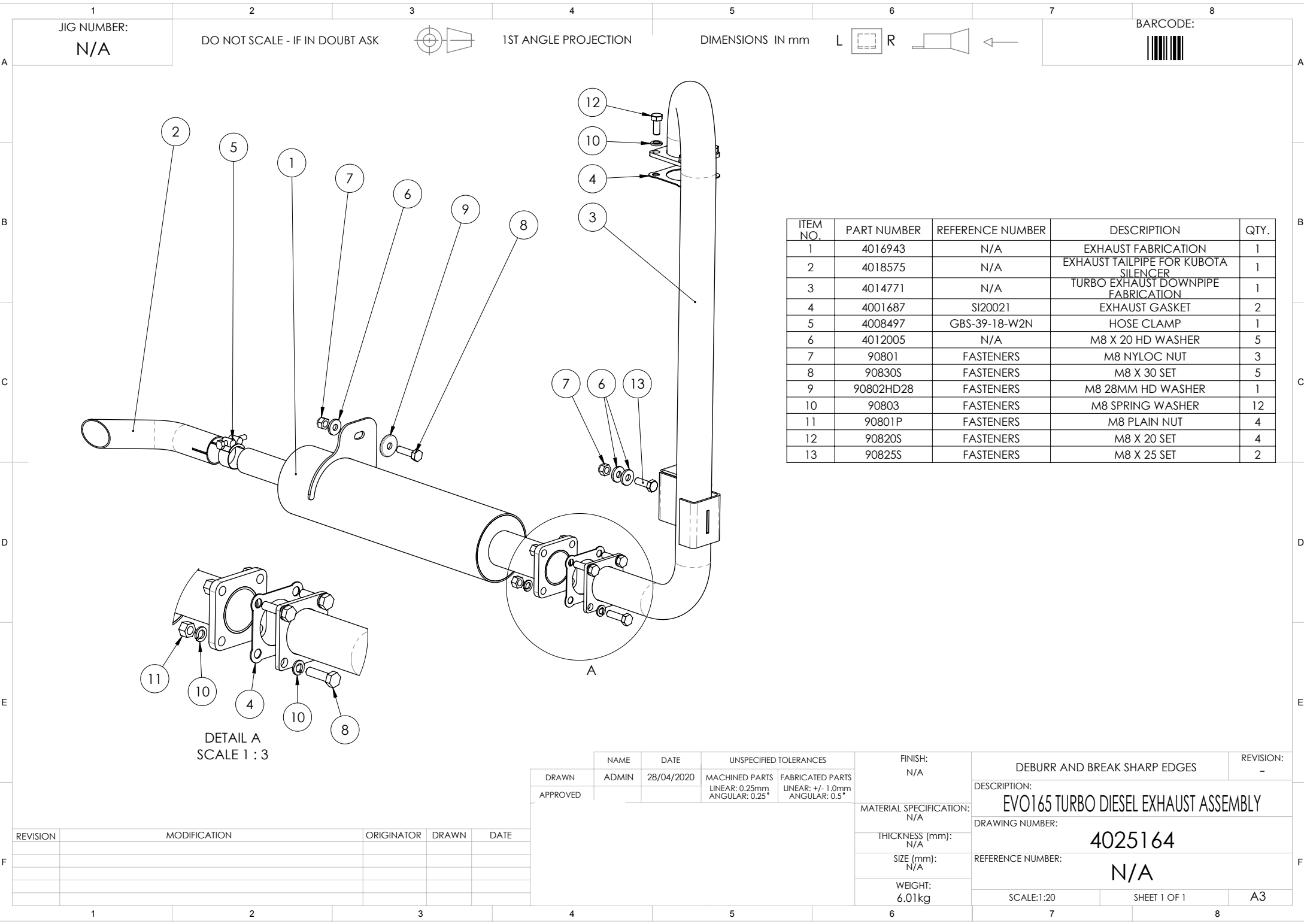
DETAIL B
SCALE 2 : 7

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017688	N/A	FRONT LEFT SIDE PANEL	1
2	4020187	N/A	DIESEL BONNET LEFT SIDE PANEL FOAM	1
3	4005191	900930054	GAS SPRING 1260-7160	1
4	4020422	N/A	FOAM RETAINER CUP	8
5	4020420	N/A	BONNET LATCH	1
6	4020421	N/A	BONNET CATCH PLATE	1
7	4018665	N/A	BLACK STEEL HANDLE	2
8	90602R25	FASTENERS	M6 25mm OD WASHER	2
9	90801P	FASTENERS	M8 PLAIN NUT	1
10	90802B	FASTENERS	M8 B WASHER	5
11	90840S	FASTENERS	M8 X 40 SET	1
12	90801	FASTENERS	M8 NYLOC NUT	7
13	90802C	FASTENERS	M8 C WASHER	6
14	90820S	FASTENERS	M8 X 20 SET	3
15	90616S	FASTENERS	M6 X 16 SET	4
16	90603	FASTENERS	M6 SPRING WASHER	6
17	4017905	N/A	M4 X 16 PHILLIPS	3
18	90402A	FASTENERS	M4 A WASHER	4
19	90412S	FASTENERS	M4 X 12 SET	2
20	60620	FASTENERS	M6 X 20 BUTTON	2
21	60835	FASTENERS	M8 X 35 BUTTON	1
22	90602R20	FASTENERS	M6 20mm OD WASHER	2
23	90802A	FASTENERS	M8 A WASHER	3
24	90401	FASTENERS	M4 NYLOC NUT	2

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:
DRAWN	ADMIN	27/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A
APPROVED			FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

DEBURR AND BREAK SHARP EDGES		REVISION:
DESCRIPTION: EVO165 DIESEL LEFT SIDE PANEL ASSEMBY		-
DRAWING NUMBER: 4025159		
REFERENCE NUMBER: N/A		
SCALE: 1:20	SHEET 1 OF 1	A3



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4016943	N/A	EXHAUST FABRICATION	1
2	4018575	N/A	EXHAUST TAILPIPE FOR KUBOTA SILENCER	1
3	4014771	N/A	TURBO EXHAUST DOWNPIPE FABRICATION	1
4	4001687	SI20021	EXHAUST GASKET	2
5	4008497	GBS-39-18-W2N	HOSE CLAMP	1
6	4012005	N/A	M8 X 20 HD WASHER	5
7	90801	FASTENERS	M8 NYLOC NUT	3
8	90830S	FASTENERS	M8 X 30 SET	5
9	90802HD28	FASTENERS	M8 28MM HD WASHER	1
10	90803	FASTENERS	M8 SPRING WASHER	12
11	90801P	FASTENERS	M8 PLAIN NUT	4
12	90820S	FASTENERS	M8 X 20 SET	4
13	90825S	FASTENERS	M8 X 25 SET	2

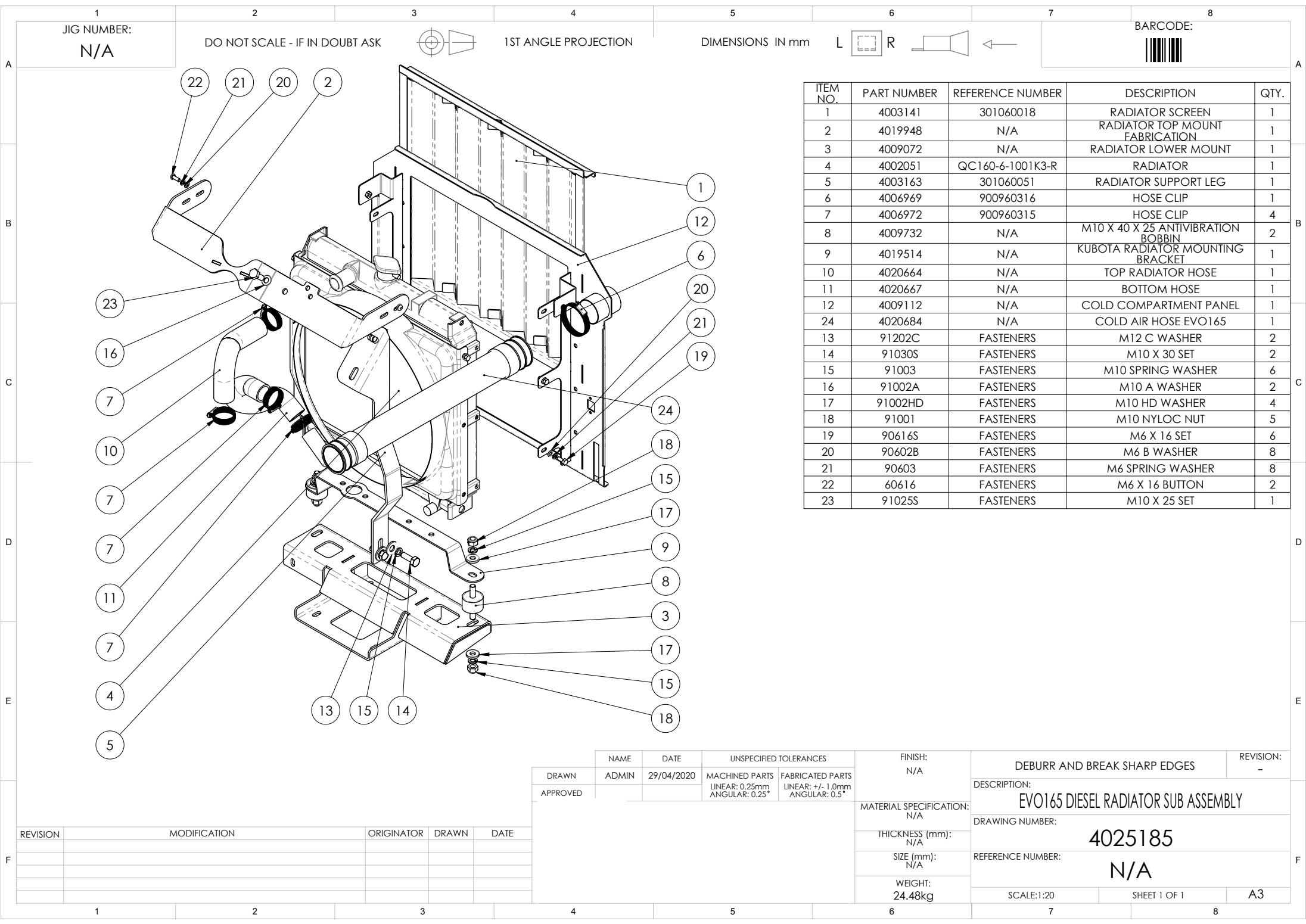
DETAIL A
SCALE 1 : 3

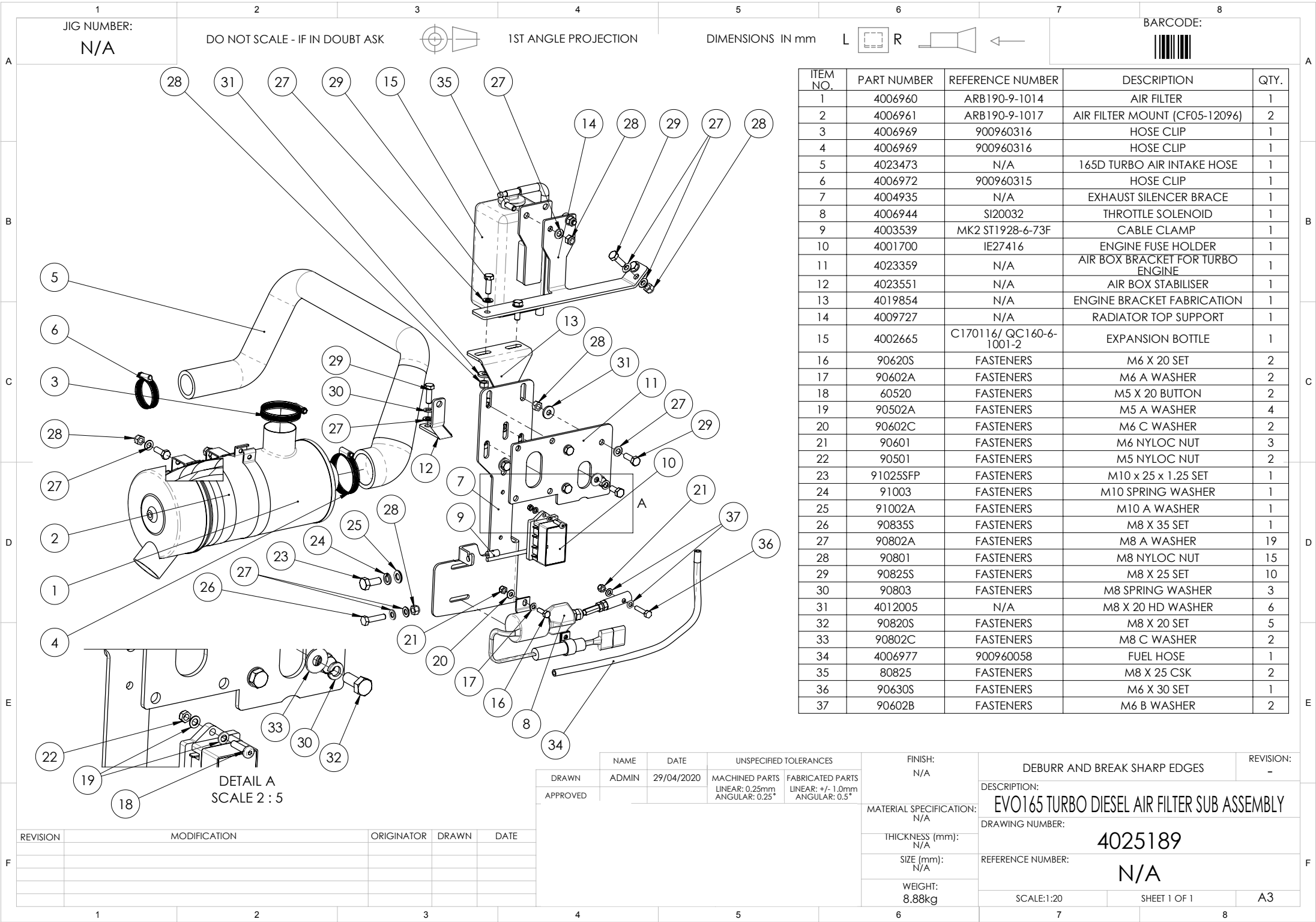
NAME		DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN		ADMIN	28/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: EVO165 TURBO DIESEL EXHAUST ASSEMBLY	
APPROVED							DRAWING NUMBER:	4025164
							REFERENCE NUMBER:	N/A
							SCALE: 1:20	SHEET 1 OF 1
								A3

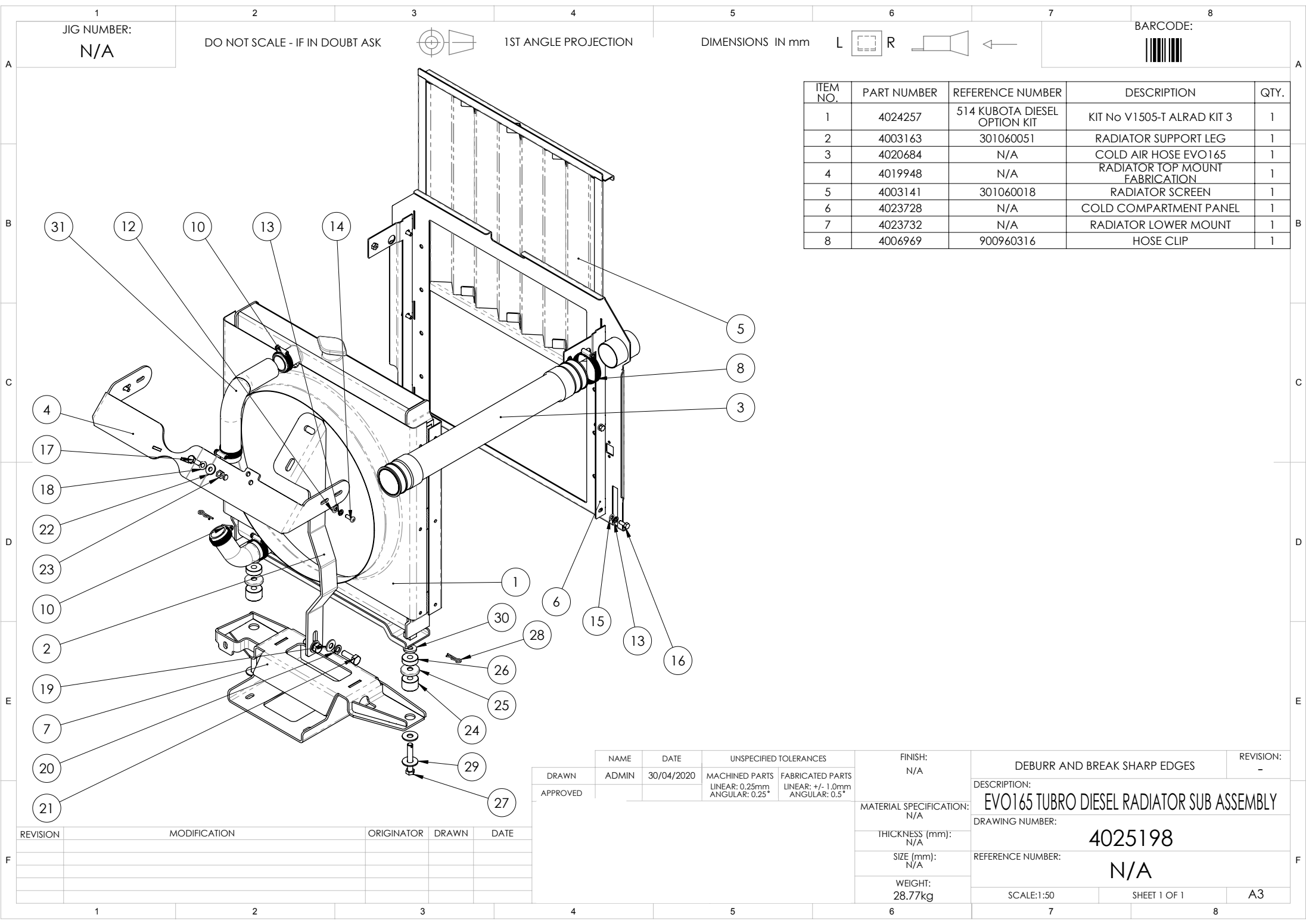
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE







JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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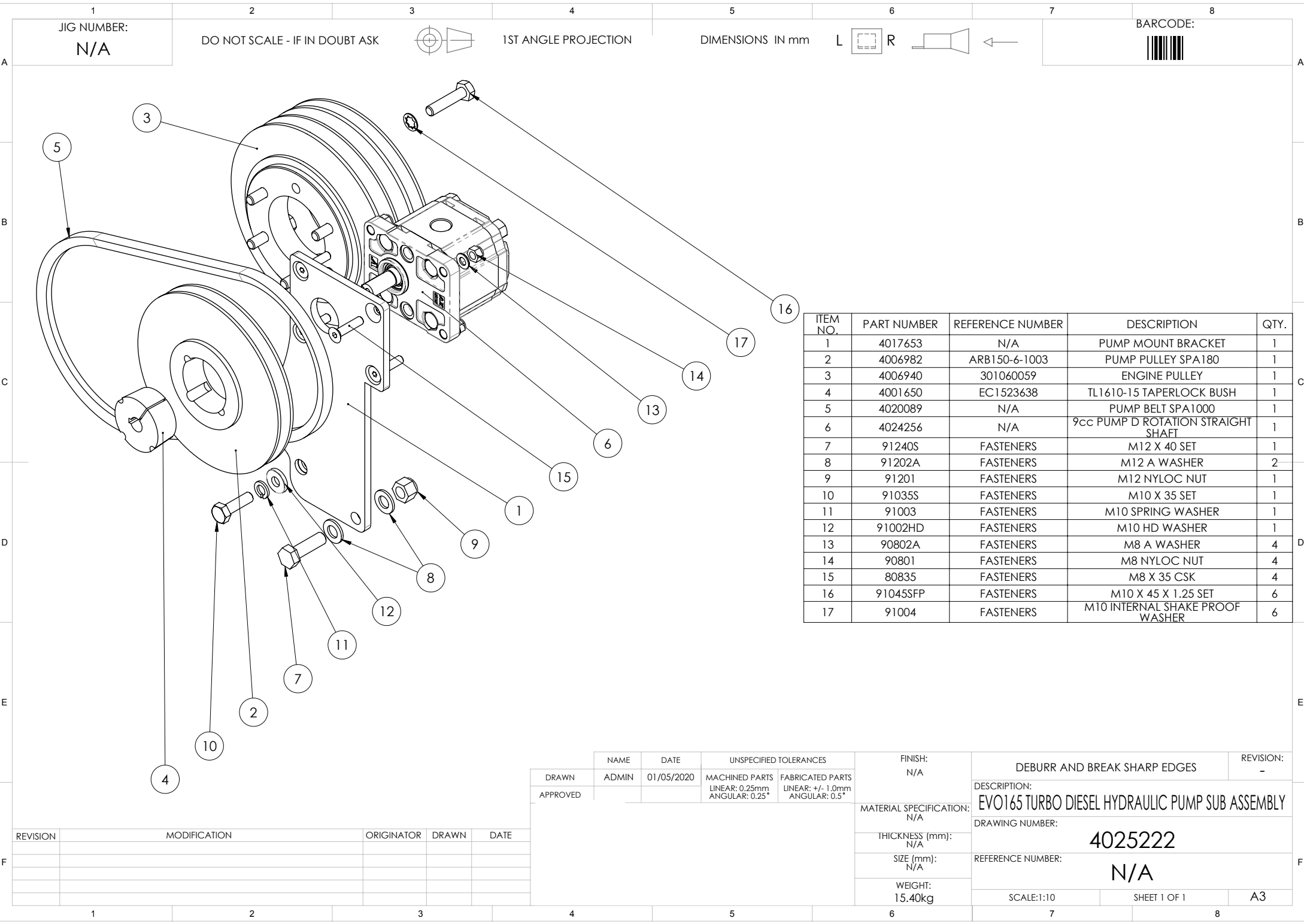
BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4024257	514 KUBOTA DIESEL OPTION KIT	KIT No V1505-T ALRAD KIT 3	1
2	4003163	301060051	RADIATOR SUPPORT LEG	1
3	4020684	N/A	COLD AIR HOSE EVO165	1
4	4019948	N/A	RADIATOR TOP MOUNT FABRICATION	1
5	4003141	301060018	RADIATOR SCREEN	1
6	4023728	N/A	COLD COMPARTMENT PANEL	1
7	4023732	N/A	RADIATOR LOWER MOUNT	1
8	4006969	900960316	HOSE CLIP	1

		NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -	
DRAWN	ADMIN	30/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°			DESCRIPTION: EVO165 TUBRO DIESEL RADIATOR SUB ASSEMBLY			
APPROVED										
						MATERIAL SPECIFICATION: N/A			DRAWING NUMBER: 4025198	
						THICKNESS (mm): N/A				
						SIZE (mm): N/A	REFERENCE NUMBER: N/A			
						WEIGHT: 28.77kg				
							SCALE:1:50	SHEET 1 OF 1	A3	

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



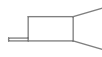
1ST ANGLE PROJECTION

DIMENSIONS IN mm

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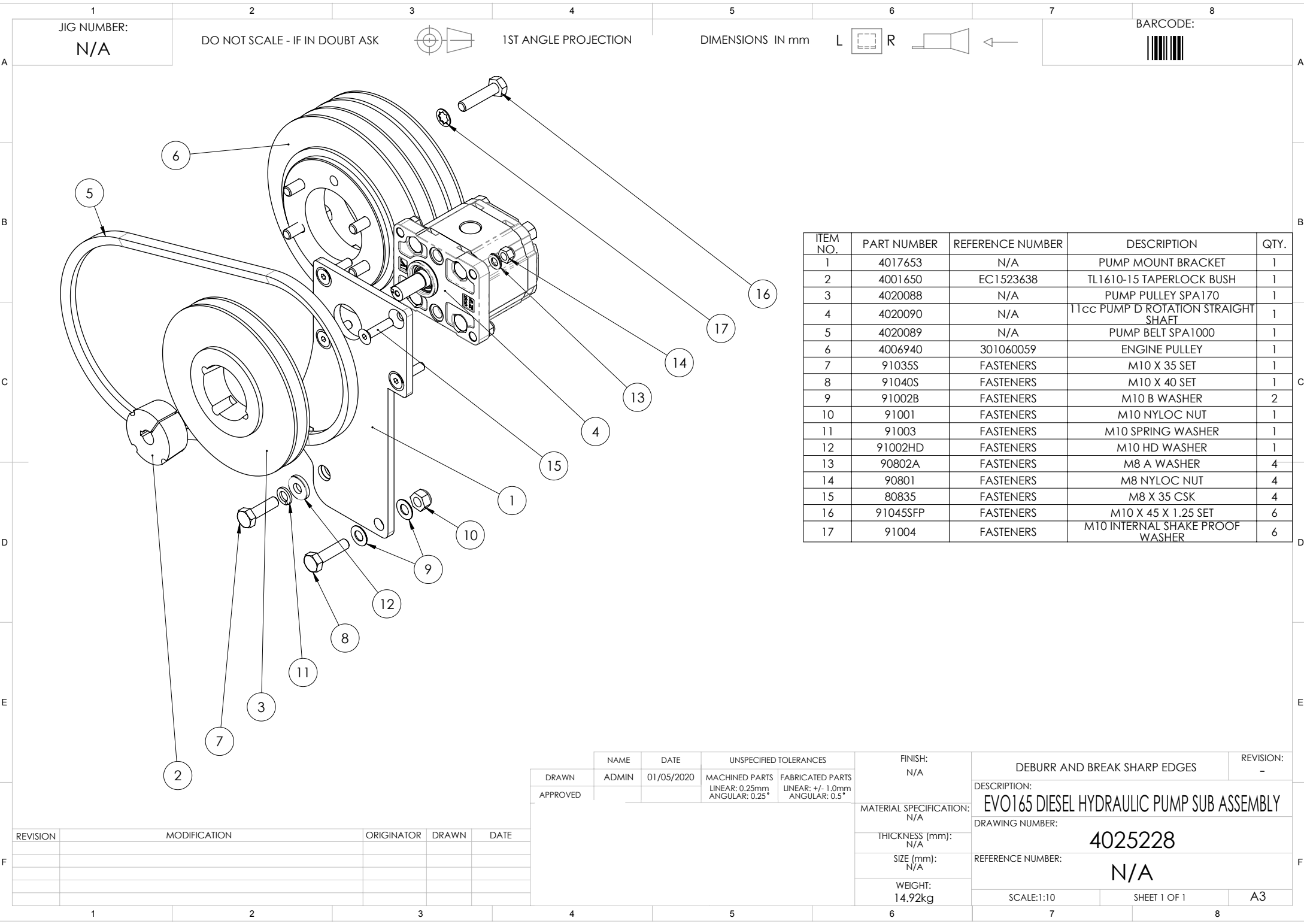
BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017653	N/A	PUMP MOUNT BRACKET	1
2	4006982	ARB150-6-1003	PUMP PULLEY SPA180	1
3	4006940	301060059	ENGINE PULLEY	1
4	4001650	EC1523638	TL1610-15 TAPERLOCK BUSH	1
5	4020089	N/A	PUMP BELT SPA1000	1
6	4024256	N/A	9cc PUMP D ROTATION STRAIGHT SHAFT	1
7	91240S	FASTENERS	M12 X 40 SET	1
8	91202A	FASTENERS	M12 A WASHER	2
9	91201	FASTENERS	M12 NYLOC NUT	1
10	91035S	FASTENERS	M10 X 35 SET	1
11	91003	FASTENERS	M10 SPRING WASHER	1
12	91002HD	FASTENERS	M10 HD WASHER	1
13	90802A	FASTENERS	M8 A WASHER	4
14	90801	FASTENERS	M8 NYLOC NUT	4
15	80835	FASTENERS	M8 X 35 CSK	4
16	91045SFP	FASTENERS	M10 X 45 X 1.25 SET	6
17	91004	FASTENERS	M10 INTERNAL SHAKE PROOF WASHER	6

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
ADMIN	01/05/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION:	DESCRIPTION:	
			N/A	EVO165 TURBO DIESEL HYDRAULIC PUMP SUB ASSEMBLY	
			THICKNESS (mm):	DRAWING NUMBER:	
			N/A	4025222	
			SIZE (mm):	REFERENCE NUMBER:	
			N/A	N/A	
			WEIGHT:	SCALE:1:10	SHEET 1 OF 1
			15.40kg		A3

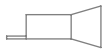
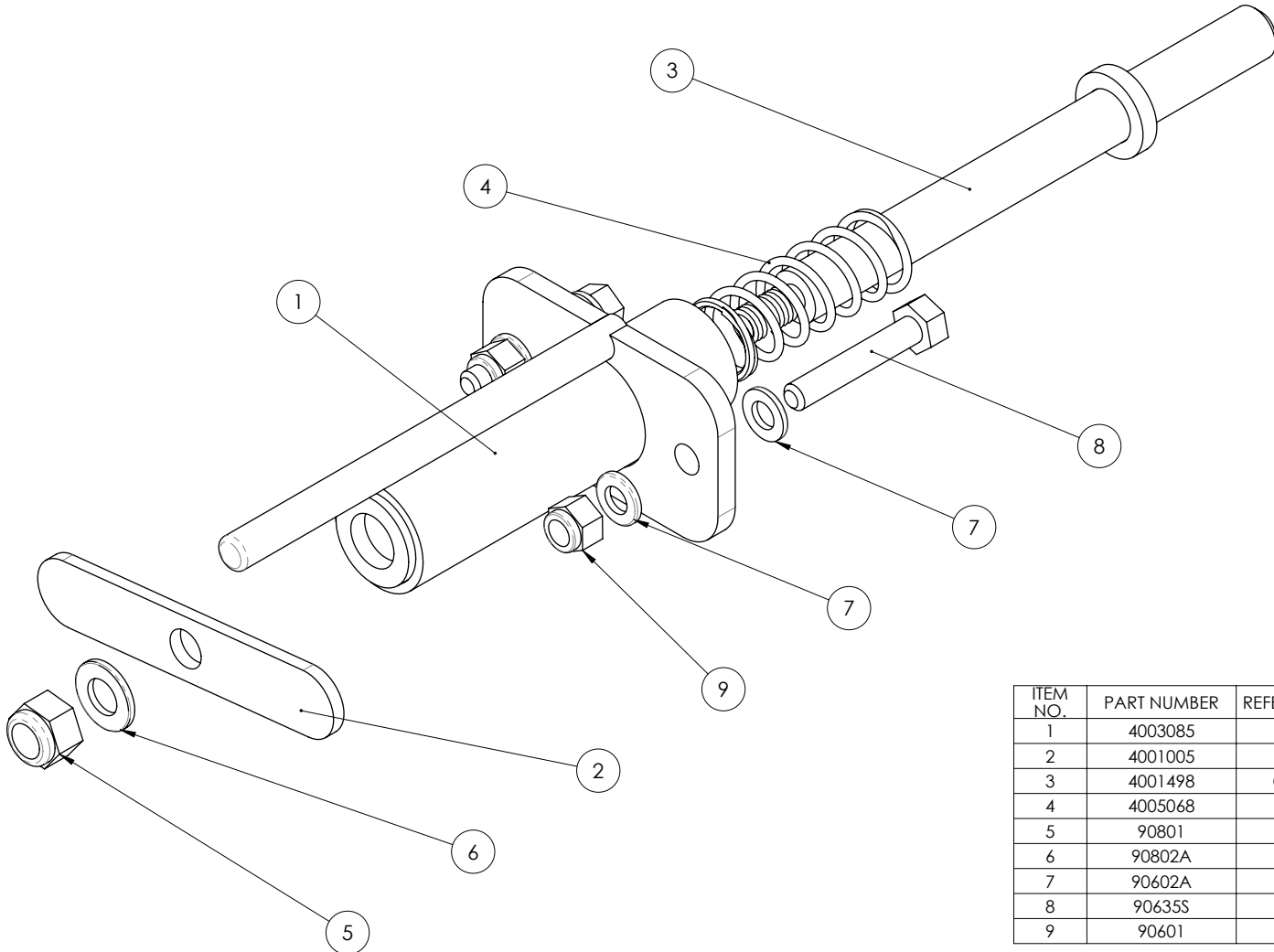
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

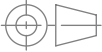
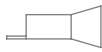
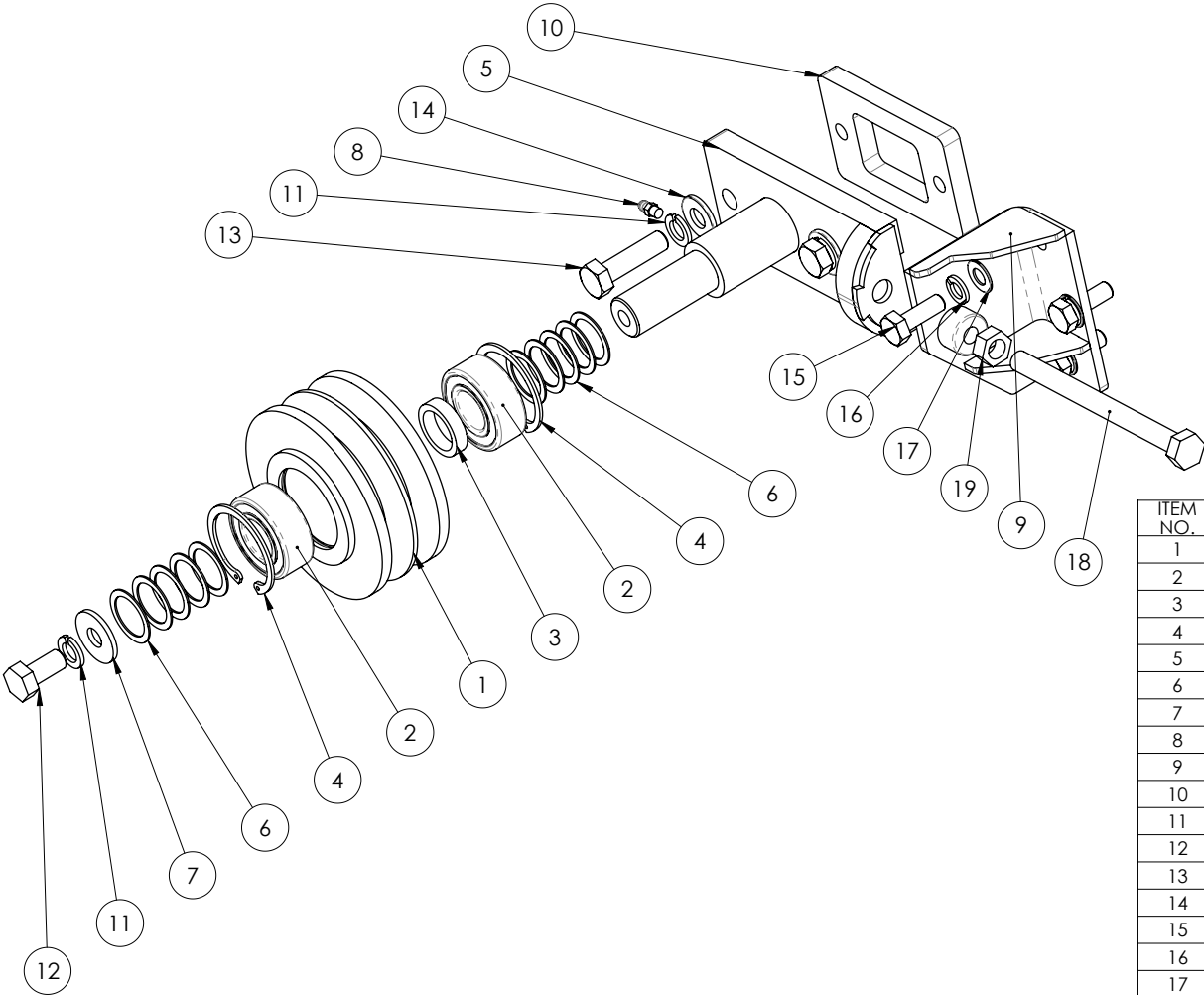


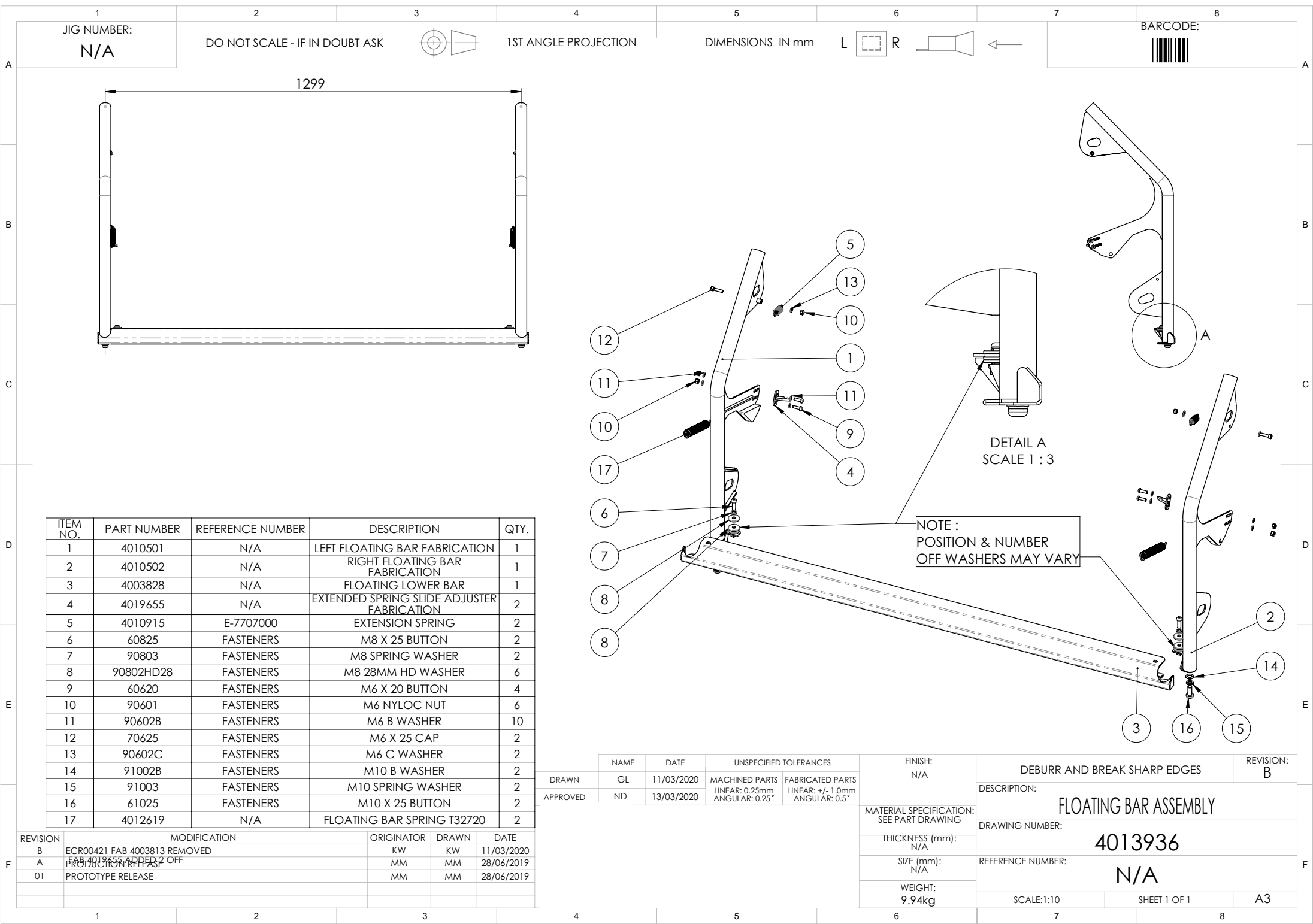
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017653	N/A	PUMP MOUNT BRACKET	1
2	4001650	EC1523638	TL1610-15 TAPERLOCK BUSH	1
3	4020088	N/A	PUMP PULLEY SPA170	1
4	4020090	N/A	11cc PUMP D ROTATION STRAIGHT SHAFT	1
5	4020089	N/A	PUMP BELT SPA1000	1
6	4006940	301060059	ENGINE PULLEY	1
7	91035S	FASTENERS	M10 X 35 SET	1
8	91040S	FASTENERS	M10 X 40 SET	1
9	91002B	FASTENERS	M10 B WASHER	2
10	91001	FASTENERS	M10 NYLOC NUT	1
11	91003	FASTENERS	M10 SPRING WASHER	1
12	91002HD	FASTENERS	M10 HD WASHER	1
13	90802A	FASTENERS	M8 A WASHER	4
14	90801	FASTENERS	M8 NYLOC NUT	4
15	80835	FASTENERS	M8 X 35 CSK	4
16	91045SFP	FASTENERS	M10 X 45 X 1.25 SET	6
17	91004	FASTENERS	M10 INTERNAL SHAKE PROOF WASHER	6

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
ADMIN	01/05/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION:	DESCRIPTION:	
			N/A	EVO165 DIESEL HYDRAULIC PUMP SUB ASSEMBLY	
			THICKNESS (mm):	DRAWING NUMBER:	
			N/A	4025228	
			SIZE (mm):	REFERENCE NUMBER:	
			N/A	N/A	
			WEIGHT:	SCALE:1:10	SHEET 1 OF 1
			14.92kg		A3

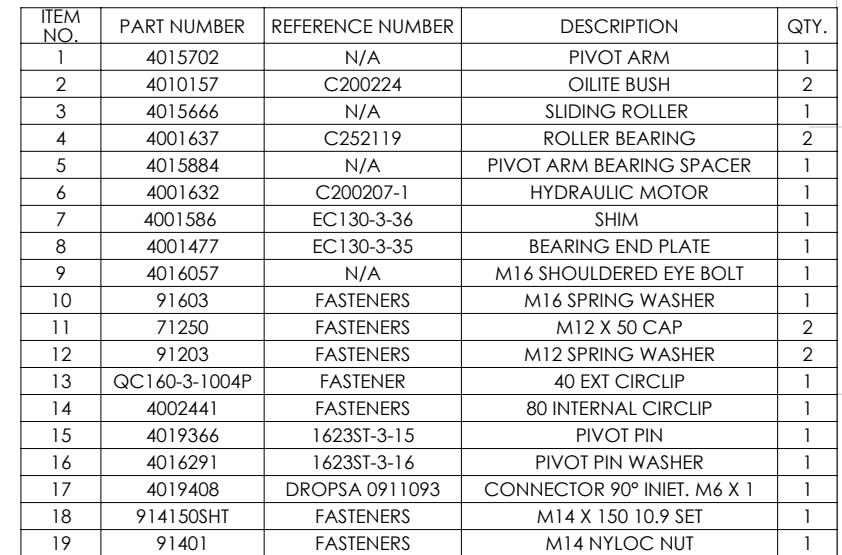
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JIG NUMBER: N/A	DO NOT SCALE - IF IN DOUBT ASK	 1ST ANGLE PROJECTION	DIMENSIONS IN mm		L  R  	BARCODE: 																																																																																																																			
																																																																																																																									
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	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: B
DRAWN	KW	01/08/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION:	DISCHARGE CHUTE WITH DEFLECTOR ASSEMBLY	
APPROVED					MATERIAL SPECIFICATION: SEE PARTS DRAWING	DRAWING NUMBER:		
					THICKNESS (mm): N/A	REFERENCE NUMBER:	N/A	
					SIZE (mm): N/A	SCALE:1:20	SHEET 1 OF 1	A3
					WEIGHT: 11.11kg			



		NAME		DATE		UNSPECIFIED TOLERANCES		FINISH: N/A		DEBURR AND BREAK SHARP EDGES		REVISION: A	
DRAWN		NC		27/09/2018		MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: PIVOT ARM ASSEMBLY			
APPROVED		NC		28/06/2019						DRAWING NUMBER: 4015833			
						MATERIAL SPECIFICATION: N/A				REFERENCE NUMBER: N/A			
						THICKNESS (mm): N/A							
						SIZE (mm): N/A							
						WEIGHT: 28.07kg				SCALE:1:5			
										SHEET 1 OF 1		A3	

JIG NUMBER:

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

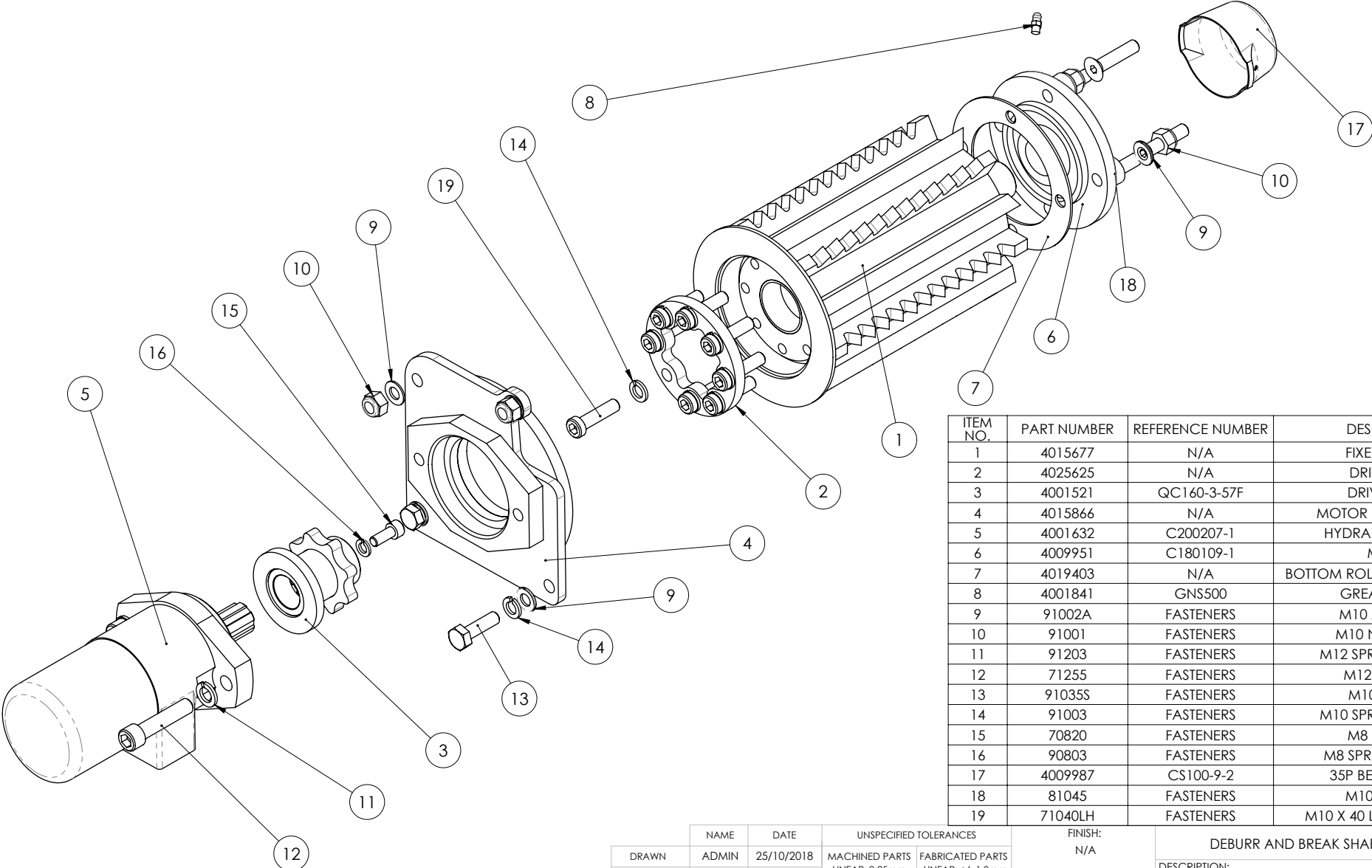
DIMENSIONS IN mm

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BARCODE:

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015677	N/A	FIXED ROLLER	1
2	4025625	N/A	DRIVE PLATE	1
3	4001521	QC160-3-57F	DRIVE SPLINE	1
4	4015866	N/A	MOTOR MOUNT PLATE	1
5	4001632	C200207-1	HYDRAULIC MOTOR	1
6	4009951	C180109-1	MFC30	1
7	4019403	N/A	BOTTOM ROLLER BEARING SHIM	1
8	4001841	GNS500	GREASE NIPPLE	1
9	91002A	FASTENERS	M10 A WASHER	8
10	91001	FASTENERS	M10 NYLOC NUT	6
11	91203	FASTENERS	M12 SPRING WASHER	2
12	71255	FASTENERS	M12 X 55 CAP	2
13	91035S	FASTENERS	M10 X 35 SET	2
14	91003	FASTENERS	M10 SPRING WASHER	10
15	70820	FASTENERS	M8 X 20 CAP	1
16	90803	FASTENERS	M8 SPRING WASHER	1
17	4009987	CS100-9-2	35P BEARING CAP	1
18	81045	FASTENERS	M10 X 45 CSK	4
19	71040LH	FASTENERS	M10 X 40 LOW HEAD CAP	8

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION: -
DRAWN	ADMIN	25/10/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		
APPROVED						
MATERIAL SPECIFICATION: N/A						
THICKNESS (mm): N/A						
SIZE (mm): N/A						
WEIGHT: 23.04kg						

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

DESCRIPTION:
FIXED ROLLER ASSEMBLY

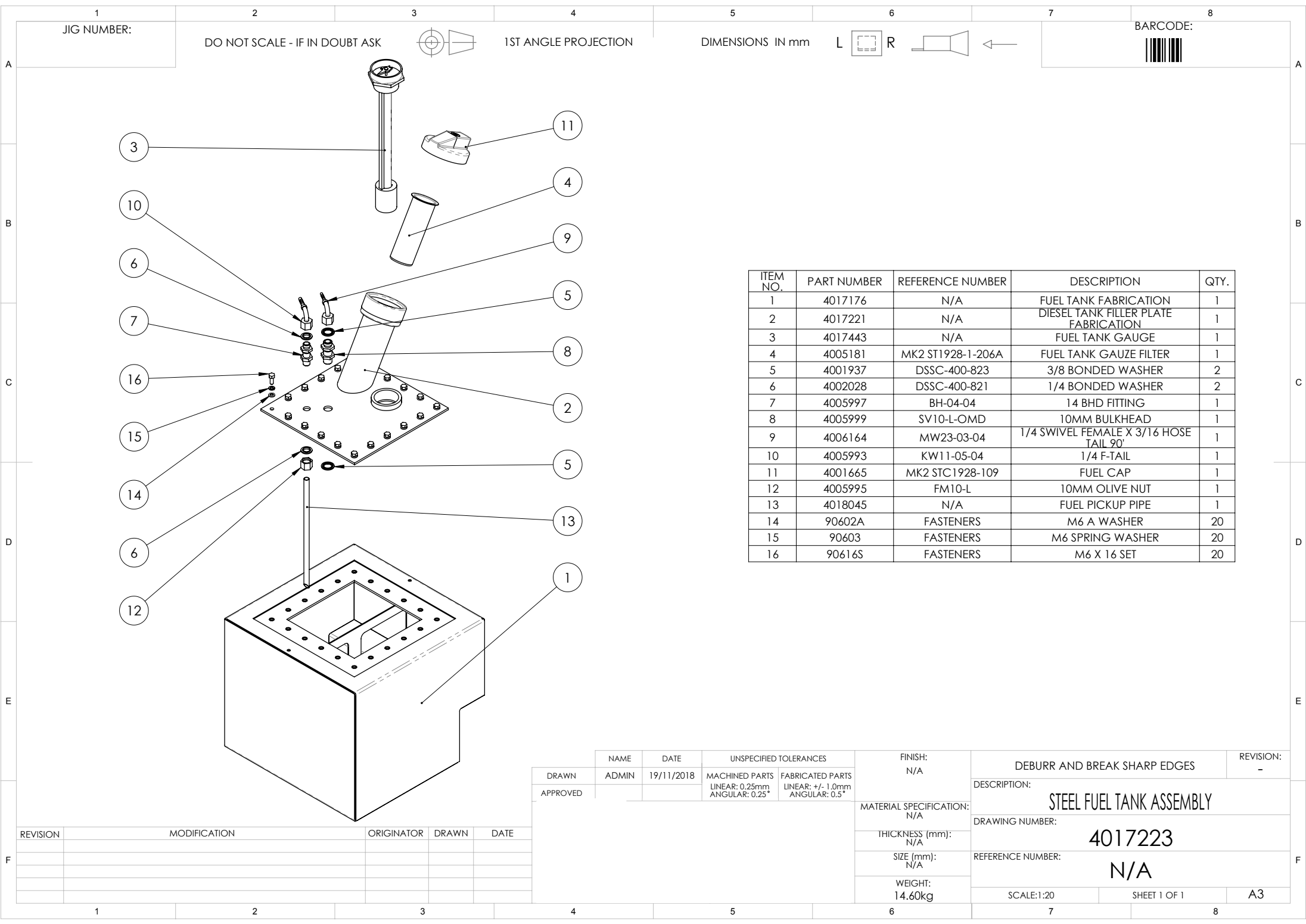
DRAWING NUMBER:
4016678

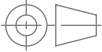
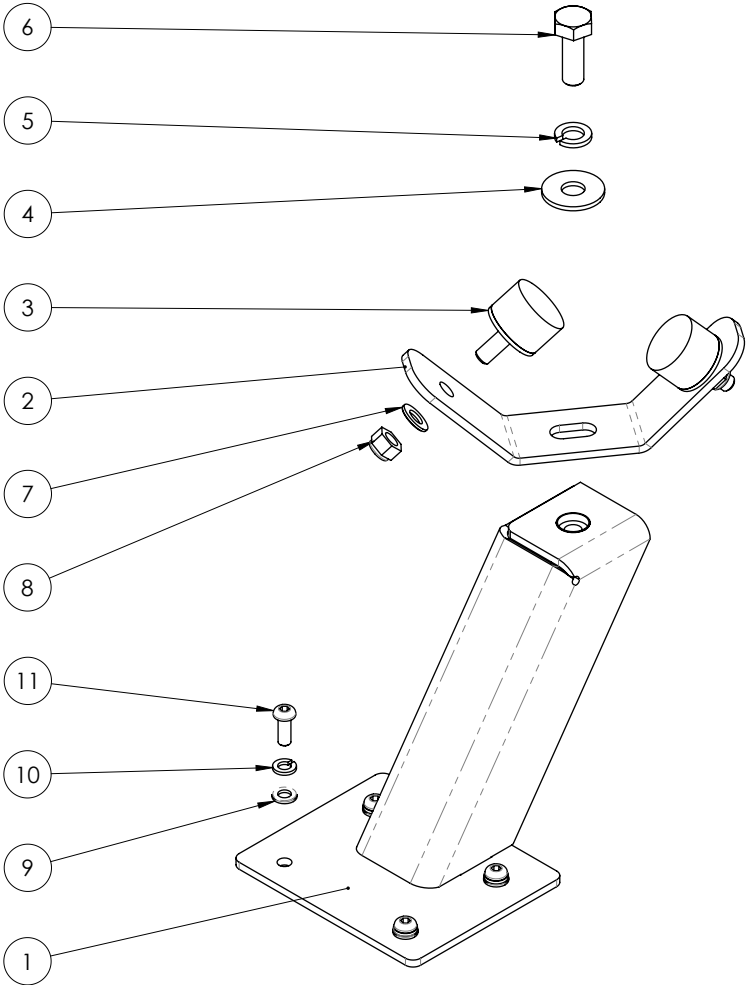
REFERENCE NUMBER:
N/A

SCALE:1:10

SHEET 1 OF 1

A3



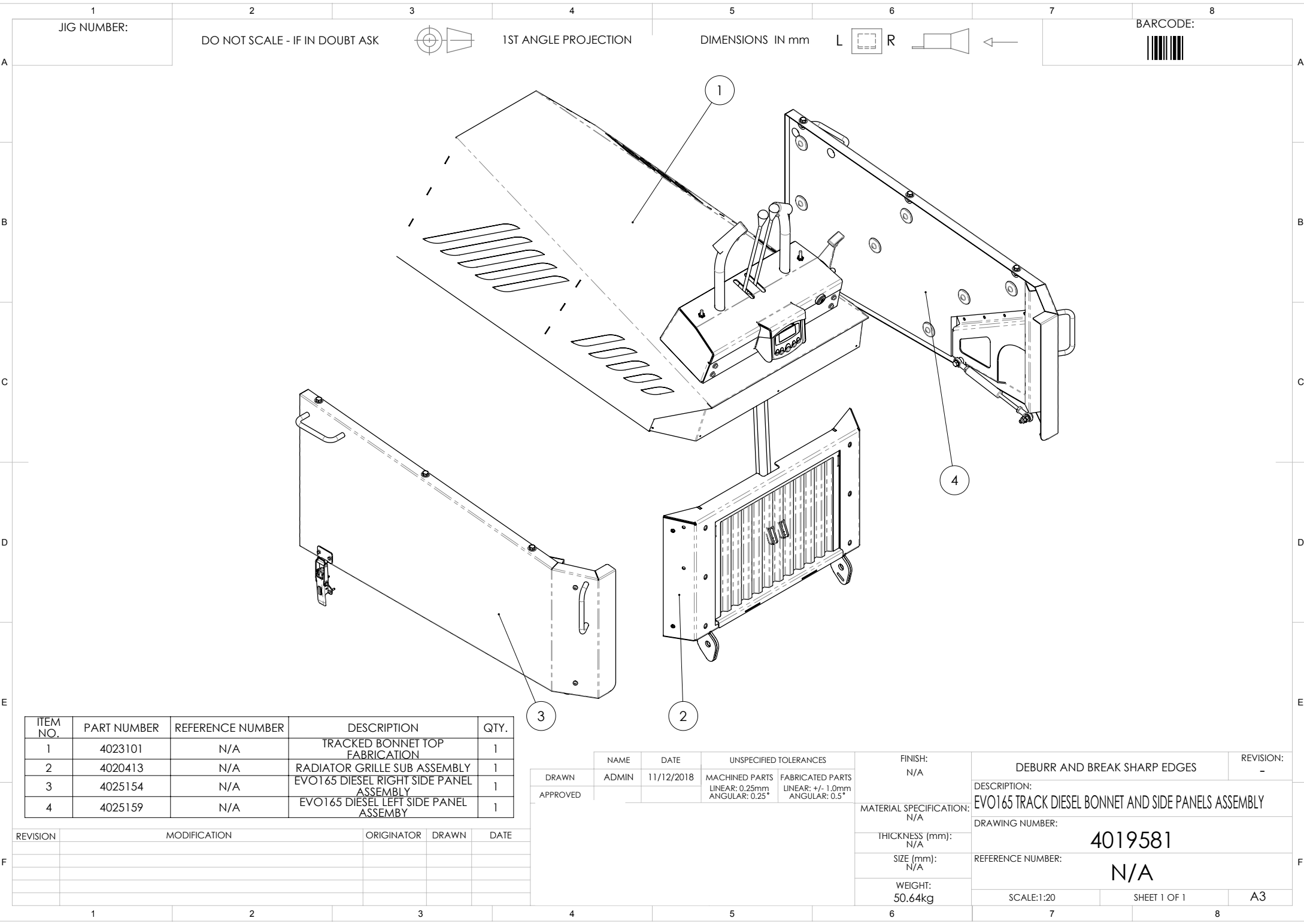
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JIG NUMBER:	DO NOT SCALE - IF IN DOUBT ASK		1ST ANGLE PROJECTION	DIMENSIONS IN mm	L  R 		BARCODE: 	
A								A
B								B
C								C
D								D
E								E
F								F

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4019490	N/A	FOLDING DISCHARGE SUPPORT FABRICATION	1
2	4019493	N/A	FOLDING DISCHARGE REST	1
3	4001971	CS100-6-14	BUMPSTOP	2
4	91002HD30	FASTENERS	M10 30MM HD WASHER	1
5	91003	FASTENERS	M10 SPRING WASHER	1
6	91030S	FASTENERS	M10 X 30 SET	1
7	90802A	FASTENERS	M8 A WASHER	2
8	90801	FASTENERS	M8 NYLOC NUT	2
9	90602A	FASTENERS	M6 A WASHER	4
10	90603	FASTENERS	M6 SPRING WASHER	4
11	60616	FASTENERS	M6 X 16 BUTTON	4

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	ADMIN	12/03/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A			A
APPROVED			FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°				
				MATERIAL SPECIFICATION:	DESCRIPTION: FOLDING DISCHARGE SUPPORT ASSEMBLY		
				THICKNESS (mm):	DRAWING NUMBER: 4019491		
				SIZE (mm):	REFERENCE NUMBER: N/A		
				WEIGHT:	SCALE: 1:2.5		
				1.46kg	SHEET 1 OF 1		
					A3		

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

1	2	3	4	5	6	7	8
---	---	---	---	---	---	---	---



JIG NUMBER:

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

L



R



BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4023101	N/A	TRACKED BONNET TOP FABRICATION	1
2	4020413	N/A	RADIATOR GRILLE SUB ASSEMBLY	1
3	4025154	N/A	EVO165 DIESEL RIGHT SIDE PANEL ASSEMBLY	1
4	4025159	N/A	EVO165 DIESEL LEFT SIDE PANEL ASSEMBLY	1

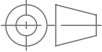
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	11/12/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165 TRACK DIESEL BONNET AND SIDE PANELS ASSEMBLY		
APPROVED						MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4019581	
					THICKNESS (mm): N/A	REFERENCE NUMBER: N/A		
					SIZE (mm): N/A			
					WEIGHT: 50.64kg	SCALE:1:20	SHEET 1 OF 1	A3

1		2		3		4		5		6		7		8																															
JIG NUMBER: N/A		DO NOT SCALE - IF IN DOUBT ASK				1ST ANGLE PROJECTION		DIMENSIONS IN mm		L R				BARCODE: 																															
<table><tr><td>ITEM NO.</td><td>PART NUMBER</td><td>REFERENCE NUMBER</td><td>DESCRIPTION</td><td>QTY.</td></tr><tr><td>1</td><td>4020529</td><td>N/A</td><td>HINGED GRILLE SURROUND FABRICATION</td><td>1</td></tr><tr><td>2</td><td>4020407</td><td>N/A</td><td>GRILLE FLAP FABRICATION</td><td>1</td></tr><tr><td>3</td><td>90802N25</td><td>FASTENERS</td><td>M8 25MM NYLON WASHER</td><td>4</td></tr><tr><td>4</td><td>90825S</td><td>FASTENERS</td><td>M8 X 25 SET</td><td>2</td></tr><tr><td>5</td><td>90801PT</td><td>FASTENERS</td><td>M8 PLAIN THIN NUT</td><td>2</td></tr></table>																ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4020529	N/A	HINGED GRILLE SURROUND FABRICATION	1	2	4020407	N/A	GRILLE FLAP FABRICATION	1	3	90802N25	FASTENERS	M8 25MM NYLON WASHER	4	4	90825S	FASTENERS	M8 X 25 SET	2	5	90801PT	FASTENERS	M8 PLAIN THIN NUT	2
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.																																									
1	4020529	N/A	HINGED GRILLE SURROUND FABRICATION	1																																									
2	4020407	N/A	GRILLE FLAP FABRICATION	1																																									
3	90802N25	FASTENERS	M8 25MM NYLON WASHER	4																																									
4	90825S	FASTENERS	M8 X 25 SET	2																																									
5	90801PT	FASTENERS	M8 PLAIN THIN NUT	2																																									
<table><tr><td>NAME</td><td>DATE</td><td colspan="2">UNSPECIFIED TOLERANCES</td><td>FINISH:</td><td colspan="2">DEBURR AND BREAK SHARP EDGES</td><td>REVISION:</td></tr><tr><td>DRAWN</td><td>ADMIN</td><td>04/12/2017</td><td>MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°</td><td>FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°</td><td>N/A</td><td colspan="2">C</td></tr><tr><td>APPROVED</td><td></td><td></td><td></td><td></td><td colspan="4"></td></tr></table>																NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:	DRAWN	ADMIN	04/12/2017	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	C		APPROVED													
NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:																																						
DRAWN	ADMIN	04/12/2017	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	C																																							
APPROVED																																													
<table><tr><td>REVISION</td><td>MODIFICATION</td><td>ORIGINATOR</td><td>DRAWN</td><td>DATE</td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr></table>																REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																									
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																																									
<table><tr><td colspan="2">MATERIAL SPECIFICATION: N/A</td><td colspan="2">DESCRIPTION: RADIATOR GRILLE SUB ASSEMBLY</td></tr><tr><td colspan="2">THICKNESS (mm): N/A</td><td colspan="2">DRAWING NUMBER: 4020413</td></tr><tr><td colspan="2">SIZE (mm): N/A</td><td colspan="2">REFERENCE NUMBER: N/A</td></tr><tr><td colspan="2">WEIGHT: 9.02kg</td><td colspan="2">SCALE: 1:10</td></tr><tr><td colspan="2"></td><td colspan="2">SHEET 1 OF 1</td></tr><tr><td colspan="2"></td><td colspan="2">A3</td></tr></table>																MATERIAL SPECIFICATION: N/A		DESCRIPTION: RADIATOR GRILLE SUB ASSEMBLY		THICKNESS (mm): N/A		DRAWING NUMBER: 4020413		SIZE (mm): N/A		REFERENCE NUMBER: N/A		WEIGHT: 9.02kg		SCALE: 1:10				SHEET 1 OF 1				A3							
MATERIAL SPECIFICATION: N/A		DESCRIPTION: RADIATOR GRILLE SUB ASSEMBLY																																											
THICKNESS (mm): N/A		DRAWING NUMBER: 4020413																																											
SIZE (mm): N/A		REFERENCE NUMBER: N/A																																											
WEIGHT: 9.02kg		SCALE: 1:10																																											
		SHEET 1 OF 1																																											
		A3																																											
1		2		3		4		5		6		7		8																															

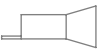
JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

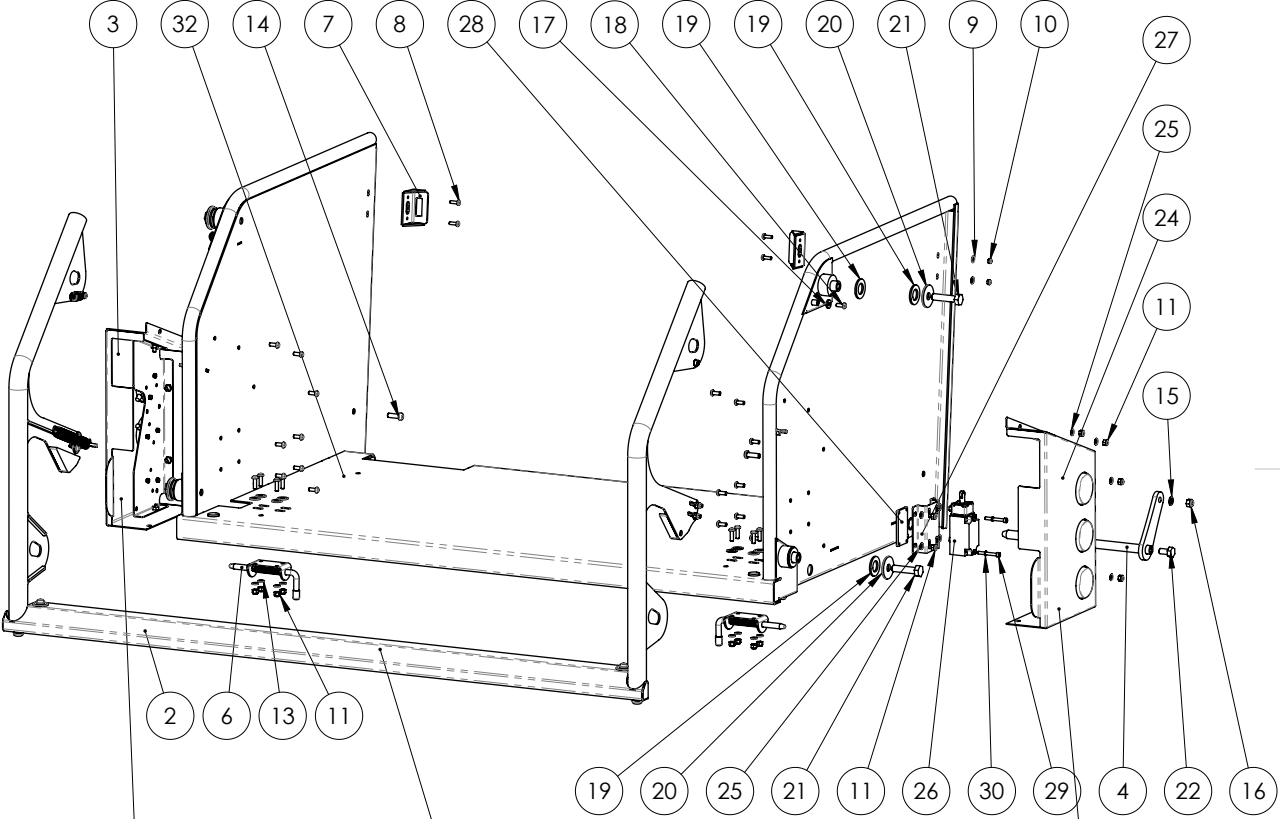
DIMENSIONS IN mm

L  R 

BARCODE:


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	90602R20	FASTENERS	M6 20mm OD WASHER	8
2	4013936	N/A	FLOATING BAR ASSEMBLY	1
3	4020509	N/A	FLAP LEFT CONTROL COVER ASSEMBLY	1
4	4015484	N/A	LONG FLAP CONNECTION PIN	2
5	4019108	N/A	RUBBER BUFFER Ø20 X 15 MALE	2
6	4001897	EC1928102	SPRING LATCH BOLT	2
7	4001337	ARB150-4-148	FLAP STOP	2
8	60516	FASTENERS	M5 X 16 BUTTON	4
9	90502C	FASTENERS	M5 C WASHER	4
10	90501	FASTENERS	M5 NYLOC NUT	4
11	90601	FASTENERS	M6 NYLOC NUT	26
12	60620	FASTENERS	M6 X 20 BUTTON	8
13	90602A	FASTENERS	M6 A WASHER	8
14	60825	FASTENERS	M8 X 25 BUTTON	2
15	90802A	FASTENERS	M8 A WASHER	2
16	90801	FASTENERS	M8 NYLOC NUT	2
17	4012005		1/4 T4 HEAVY WASHER	2
18	60615	FASTENERS	M6 X 15 BUTTON	20
19	9202N37	N/A	NYLON WASHER 21 X 37 X 3	8
20	91202HD44	FASTENERS	M12 44MM HD WASHER	4
21	91250S	FASTENERS	M12 X 50 SET	4
22	91020S	FASTENERS	M10 X 20 SET	2
23	91602N30	FASTENERS	M16 30MM NYLON WASHER	4
24	4020508	N/A	FLAP RIGHT CONTROL COVER ASSEMBLY	1
25	90602B	FASTENERS	M6 B WASHER	18
26	4013876	C203111-1	OMRON STOP LIMIT SWITCH	2
27	4003834	N/A	FLAP LIMIT MOUNT	2
28	4003835	N/A	FLAP LIMIT LOCK PLATE	1
29	70540	FASTENERS	M5 X 40 CAP	4
30	90503	FASTENERS	M5 SPRING WASHER	4
31	90603	FASTENERS	M6 SPRING WASHER	2
32	4015386	N/A	FLAP FABRICATION	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

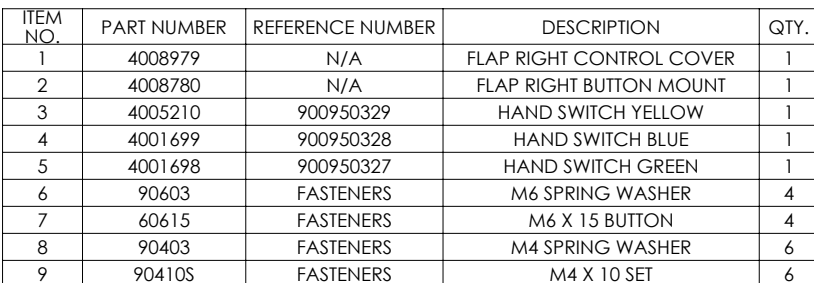


FOR EXPLODED VIEW
SEE DRAWING 4020509

FOR EXPLODED VIEW
SEE DRAWING 4013936

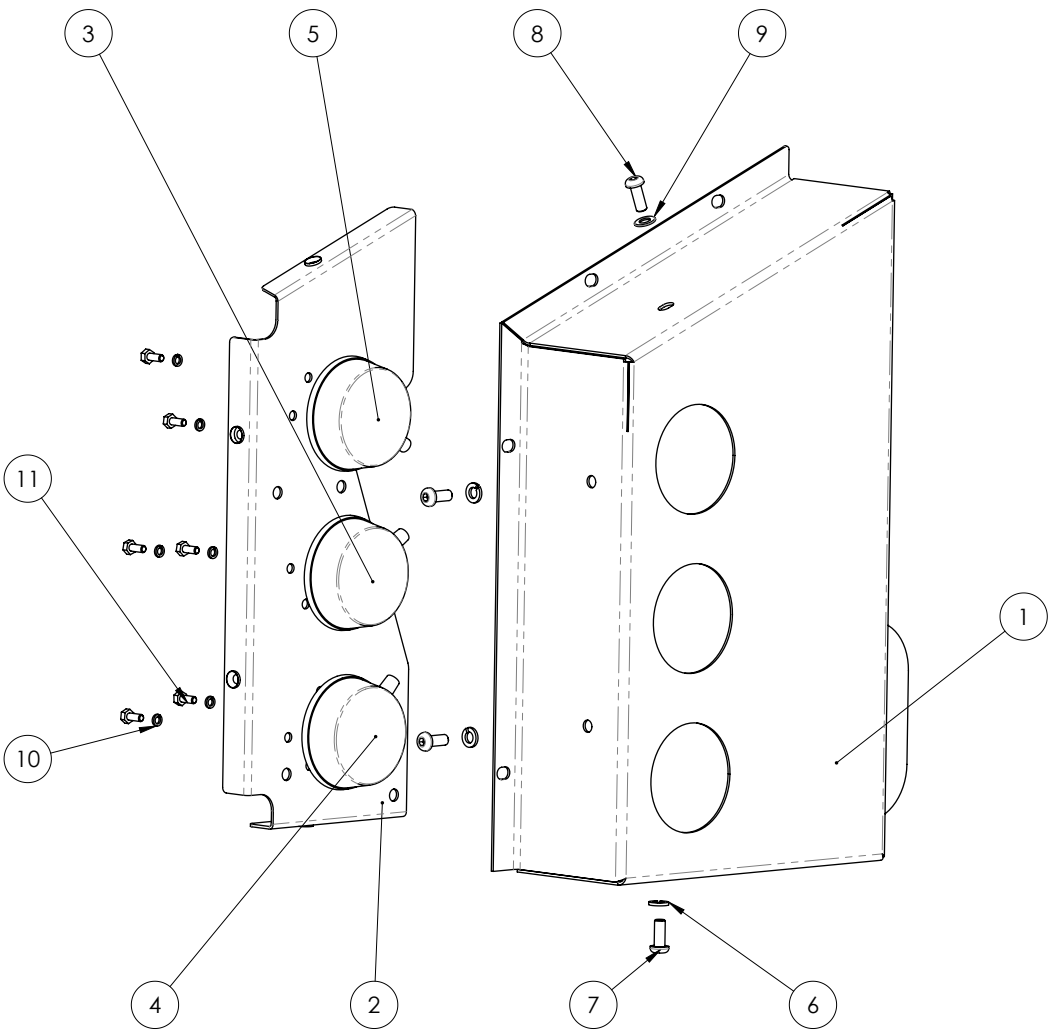
FOR EXPLODED VIEW
SEE DRAWING 4020508

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN ADMIN	21/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A		B
APPROVED				MATERIAL SPECIFICATION: N/A	DESCRIPTION: 3 BUTTON INFEEED FLAP ASSEMBLY	
				THICKNESS (mm): N/A	DRAWING NUMBER: 4020505	
				SIZE (mm): N/A	REFERENCE NUMBER: N/A	
				WEIGHT: kg	SCALE:1:10	SHEET 1 OF 1
						A3



NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: A
RR	21/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: FLAP RIGHT CONTROL COVER ASSEMBLY	DRAWING NUMBER: 4020508	
				MATERIAL SPECIFICATION: N/A		REFERENCE NUMBER: N/A	
				THICKNESS (mm): N/A		SCALE:1:3	
				SIZE (mm): N/A		SHEET 1 OF 1	
				WEIGHT: kg		A3	

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4008973	N/A	FLAP LEFT CONTROL COVER	1
2	4008778	N/A	FLAP LEFT BUTTON MOUNT	1
3	4001698	900950327	HAND SWITCH GREEN	1
4	4001699	900950328	HAND SWITCH BLUE	1
5	4005210	900950329	HAND SWITCH YELLOW	1
6	90603	FASTENERS	M6 SPRING WASHER	3
7	60615	FASTENERS	M6 X 15 BUTTON	3
8	60616	FASTENERS	M6 X 16 BUTTON	1
9	90602B	FASTENERS	M6 B WASHER	1
10	90403	FASTENERS	M4 SPRING WASHER	6
11	90410S	FASTENERS	M4 X 10 SET	6

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

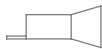
	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
	RR	21/05/2019	MACHINED PARTS	FABRICATED PARTS	N/A		A
DRAWN			LINEAR: 0.25mm	LINEAR: +/- 1.0mm		DESCRIPTION:	
APPROVED			ANGULAR: 0.25°	ANGULAR: 0.5°		FLAP LEFT CONTROL COVER ASSEMBLY	
					MATERIAL SPECIFICATION:	DRAWING NUMBER:	
					N/A	4020509	
					THICKNESS (mm):	REFERENCE NUMBER:	
					N/A	N/A	
					SIZE (mm):		
					N/A		
					WEIGHT:	SCALE:1:3	
					kg	SHEET 1 OF 1	A3

JIG NUMBER:
N/A

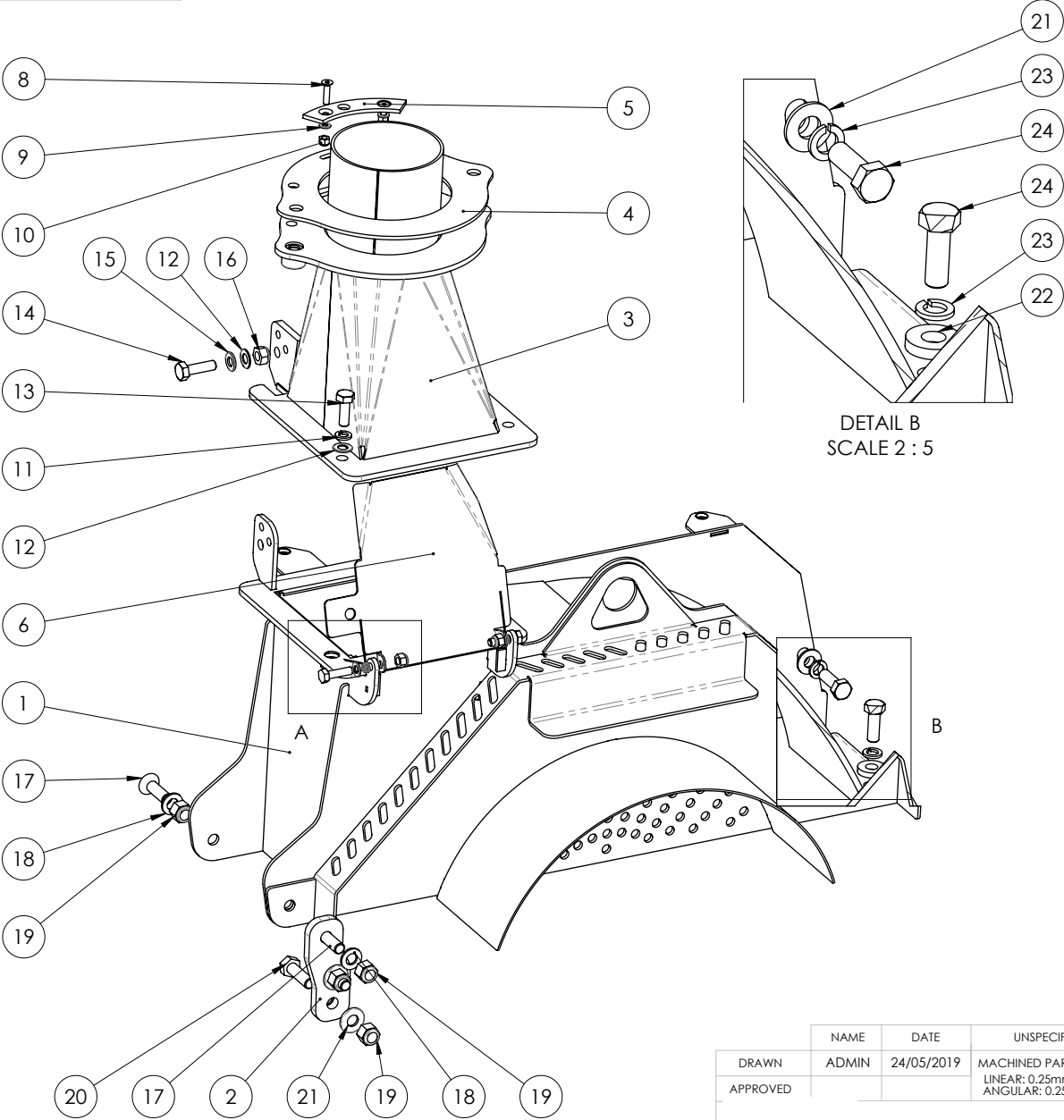
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

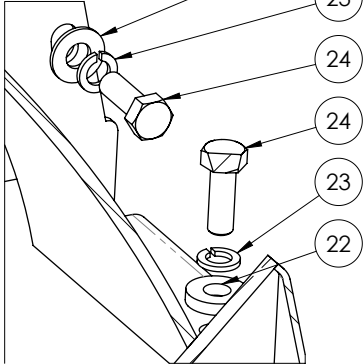
DIMENSIONS IN mm

LR

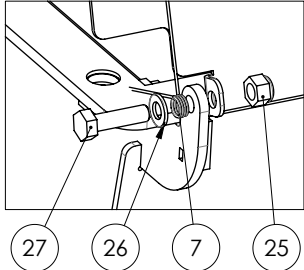
BARCODE:

DETAIL B
SCALE 2 : 5



DETAIL A
SCALE 2 : 5



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4016060	N/A	CHIPPER CHAMBER TOP	1
2	4008561	N/A	CHAMBER TOP HINGE	1
3	4013794	N/A	HINGED TALL TRANSITION	1
4	4020595	N/A	DISCHARGE PACKER PLATE	1
5	4001474	EC130-2-53	QUADRANT	1
6	4020174	N/A	CHAMBER LID	1
7	4020561	N/A	270 DEGREE DEFLECTION SPRING RIGHT HAND	2
8	80625	FASTENERS	M6 X 25 CSK	2
9	90602A	FASTENERS	M6 A WASHER	2
10	90601	FASTENERS	M6 NYLOC NUT	2
11	91003	FASTENERS	M10 SPRING WASHER	2
12	91002B	FASTENERS	M10 B WASHER	4
13	91030S	FASTENERS	M10 X 30 SET	2
14	91035S	FASTENERS	M10 X 35 SET	2
15	91002A	FASTENERS	M10 A WASHER	2
16	91001	FASTENERS	M10 NYLOC NUT	2
17	81240	FASTENERS	M12 X 40 CSK	2
18	91202A	FASTENERS	M12 A WASHER	2
19	91201	FASTENERS	M12 NYLOC NUT	4
20	91240S	FASTENERS	M12 X 40 SET	2
21	91202C	FASTENERS	M12 C WASHER	5
22	91202HD30	FASTENERS	M12 30MM HD WASHER	1
23	91203	FASTENERS	M12 SPRING WASHER	2
24	91235		M12 X 35 X 1.5	2
25	90801	FASTENERS	M8 NYLOC NUT	2
26	90802A	FASTENERS	M8 A WASHER	2
27	90830S	FASTENERS	M8 X 30 SET	2

NAME

DATE

UNSPECIFIED TOLERANCES

FINISH:

ADMIN

24/05/2019

MACHINED PARTS
LINEAR: 0.25mm
ANGULAR: 0.25°

FABRICATED PARTS
LINEAR: +/- 1.0mm
ANGULAR: 0.5°

N/A

DEBURR AND BREAK SHARP EDGES

REVISION:

DESCRIPTION:

4020534

N/A

SCALE:1:10

SHEET 1 OF 1

A3

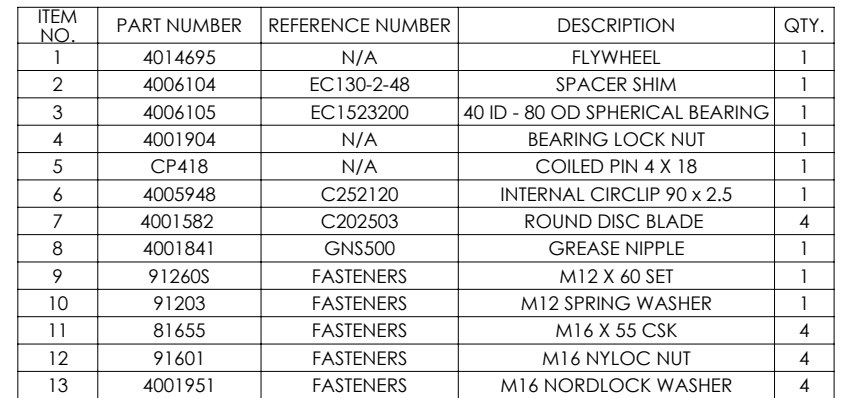
REVISION

MODIFICATION

ORIGINATOR

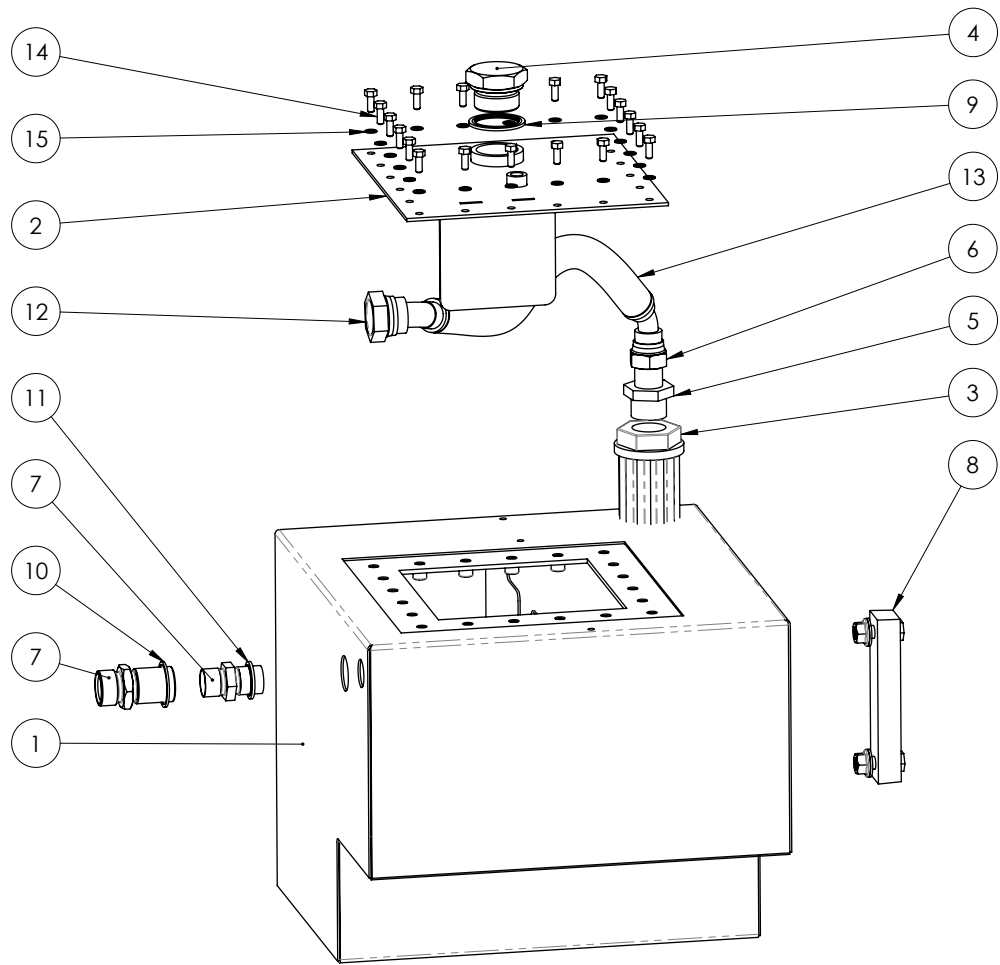
DRAWN

DATE



REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

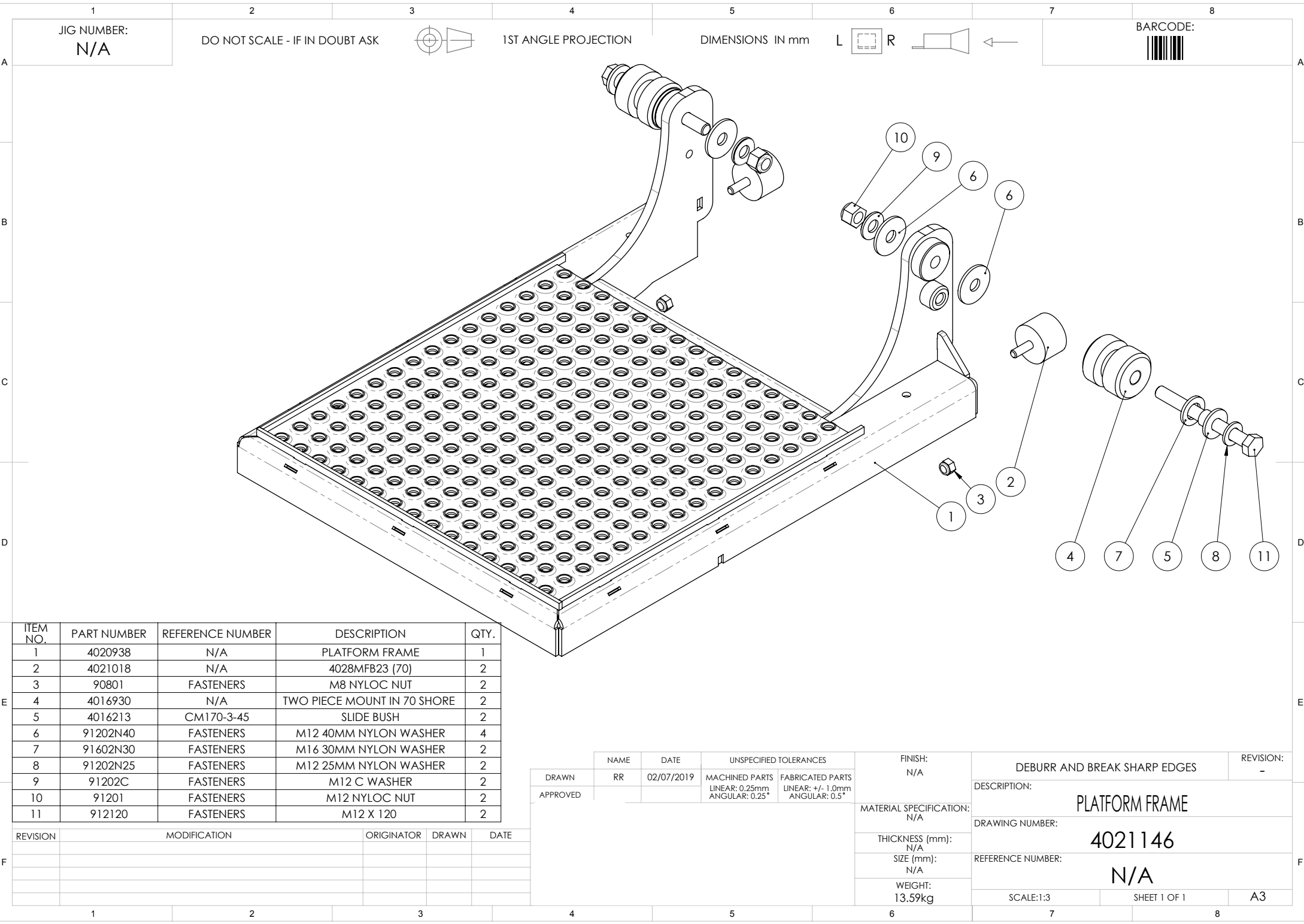
	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: B	
DRAWN	ADMIN	29/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A THICKNESS (mm): N/A SIZE (mm): N/A WEIGHT: 101.00kg	DESCRIPTION: EVO165 FLYWHEEL ASSEMBLY			
APPROVED						DRAWING NUMBER: 4020556			
						REFERENCE NUMBER: N/A			
						SCALE:1:10		SHEET 1 OF 1	A3



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4020671	N/A	TRACKED 165 HYDRAULIC TANK	1
2	4021074	N/A	HYDRAULIC TANK PLATE FABRICATION	1
3	4001633	C200315	SUCTION FILTER	1
4	4010920	PH-20C	1 1-4 BSP MALE BLIND PLUG	1
5	4006191	MM-16-12	1" X 3/4" MALE MALE	1
6	4008466	EW33-12-12	3/4 SWIVEL X 3/4 PUSH IN HOSE TAIL 45	1
7	4001627	BH-12-12	BULKHEAD FITTING	2
8	4001638	STC1928112	TANK GAUGE	1
9	4010919	DSSC-400-832	1 1-4 BONDED WASHER	1
10	4006041	DSSC-400-830	1" BONDED WASHER	1
11	4001639	DSSC-400-827	3/4" BONDED WASHER	1
12	4023076	EW33-16-16	1 INCH X 45 SWIVEL	1
13	4023077	N/A	1 INCH INNER TANK HOSE	1
14	90616S	FASTENERS	M6 X 16 SET	20
15	90604	FASTENERS	M6 SHAKE PROOF WASHER	20

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
RR	26/06/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
DRAWN	APPROVED	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION:	DESCRIPTION:	
			N/A	HYDRAULIC TANK ASSEMBLY	
			THICKNESS (mm):	DRAWING NUMBER:	
			N/A	4021072	
			SIZE (mm):	REFERENCE NUMBER:	
			N/A	N/A	
			WEIGHT:	SCALE: 1:5	SHEET 1 OF 1
			19.47kg		A3



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

L



R



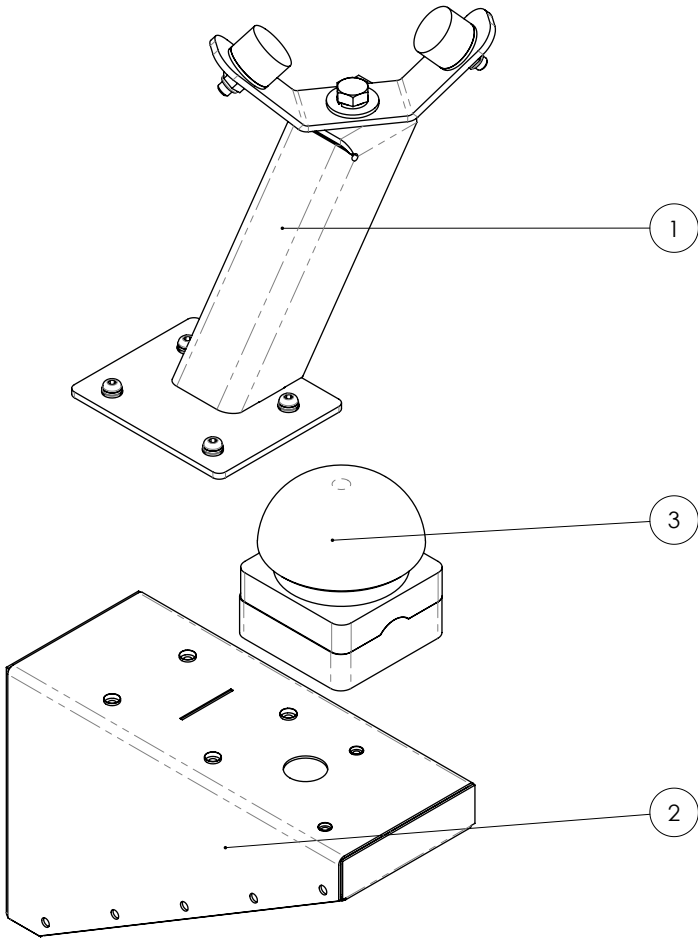
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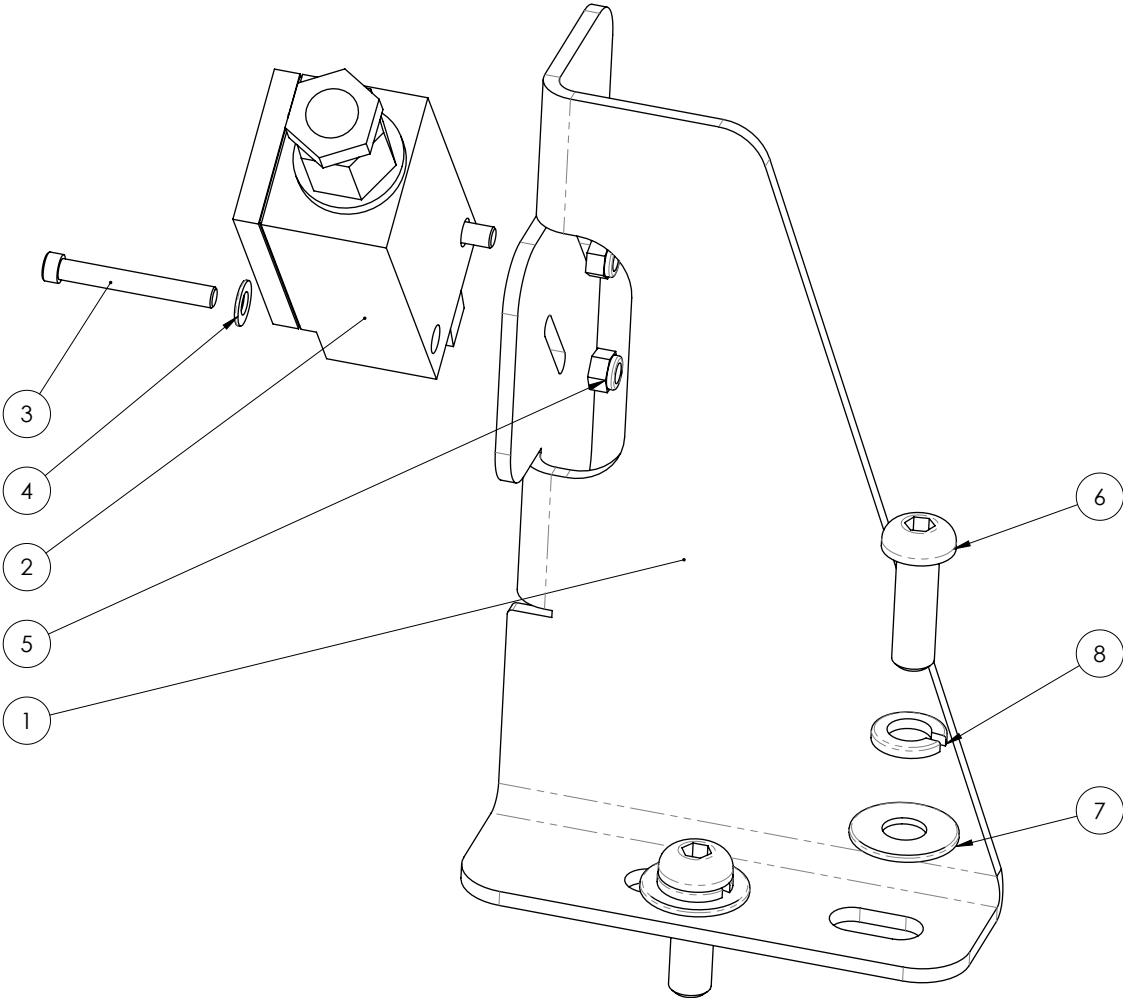


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4020938	N/A	PLATFORM FRAME	1
2	4021018	N/A	4028MFB23 (70)	2
3	90801	FASTENERS	M8 NYLOC NUT	2
4	4016930	N/A	TWO PIECE MOUNT IN 70 SHORE	2
5	4016213	CM170-3-45	SLIDE BUSH	2
6	91202N40	FASTENERS	M12 40MM NYLON WASHER	4
7	91602N30	FASTENERS	M16 30MM NYLON WASHER	2
8	91202N25	FASTENERS	M12 25MM NYLON WASHER	2
9	91202C	FASTENERS	M12 C WASHER	2
10	91201	FASTENERS	M12 NYLOC NUT	2
11	912120	FASTENERS	M12 X 120	2

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
RR	02/07/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
DRAWN		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION:	DESCRIPTION:	
APPROVED			N/A	PLATFORM FRAME	
			THICKNESS (mm):	DRAWING NUMBER:	
			N/A	4021146	
			SIZE (mm):	REFERENCE NUMBER:	
			N/A	N/A	
			WEIGHT:	SCALE:1:3	SHEET 1 OF 1
			13.59kg		A3

1	2	3	4	5	6	7	8																																	
JIG NUMBER: N/A	DO NOT SCALE - IF IN DOUBT ASK	 1ST ANGLE PROJECTION	DIMENSIONS IN mm	L	R		BARCODE: 																																	
																																								
<table><tr><th>ITEM NO.</th><th>PART NUMBER</th><th>REFERENCE NUMBER</th><th>DESCRIPTION</th><th>QTY.</th></tr><tr><td>1</td><td>4019491</td><td>N/A</td><td>FOLDING DISCHARGE SUPPORT ASSEMBLY</td><td>1</td></tr><tr><td>2</td><td>4021228</td><td>N/A</td><td>DUMMY RDS SURROUND BOX</td><td>1</td></tr><tr><td>3</td><td>4002925</td><td>CS100-6-23</td><td>E STOP KILL SWITCH</td><td>1</td></tr></table>								ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4019491	N/A	FOLDING DISCHARGE SUPPORT ASSEMBLY	1	2	4021228	N/A	DUMMY RDS SURROUND BOX	1	3	4002925	CS100-6-23	E STOP KILL SWITCH	1													
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3	4002925	CS100-6-23	E STOP KILL SWITCH	1																																				
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DRAWN	ADMIN	DATE	08/07/2019	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:																																	
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					WEIGHT: kg																																			
1	2	3	4	5	6	7	8																																	

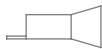
1	2	3	4	5	6	7	8																																											
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JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK

 1ST ANGLE PROJECTION

DIMENSIONS IN mm

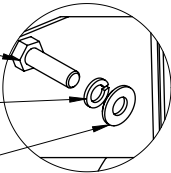
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BARCODE:


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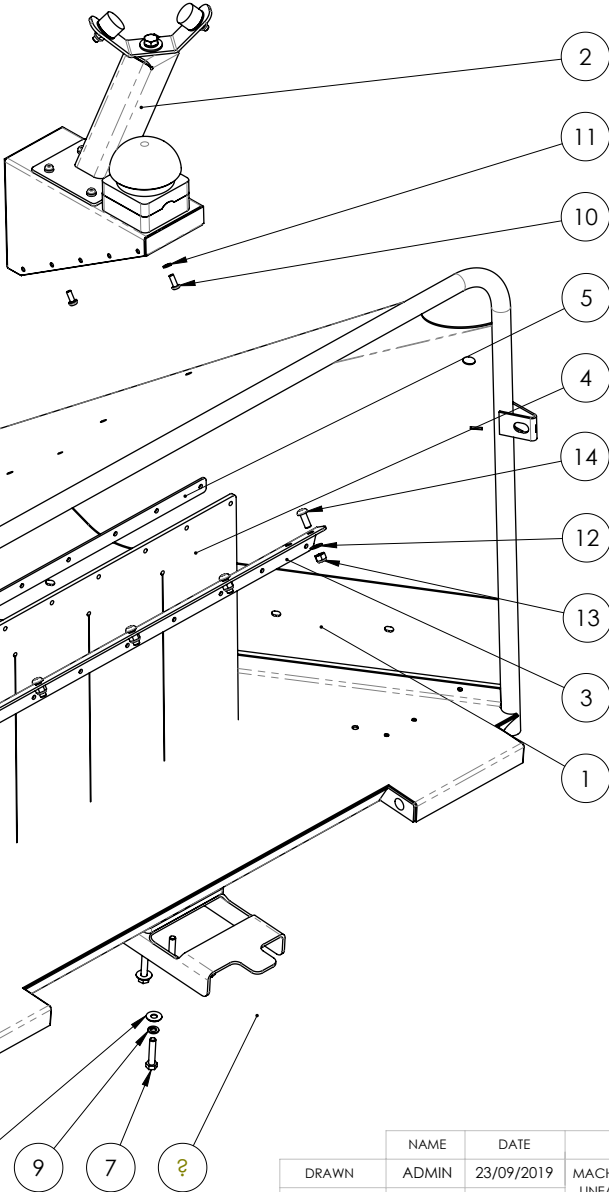


DETAIL A
SCALE 2 : 7

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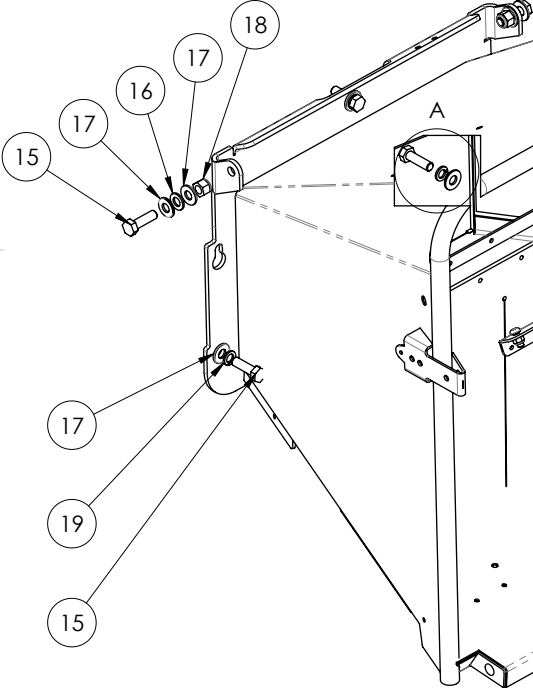
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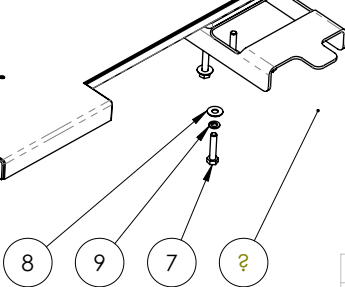
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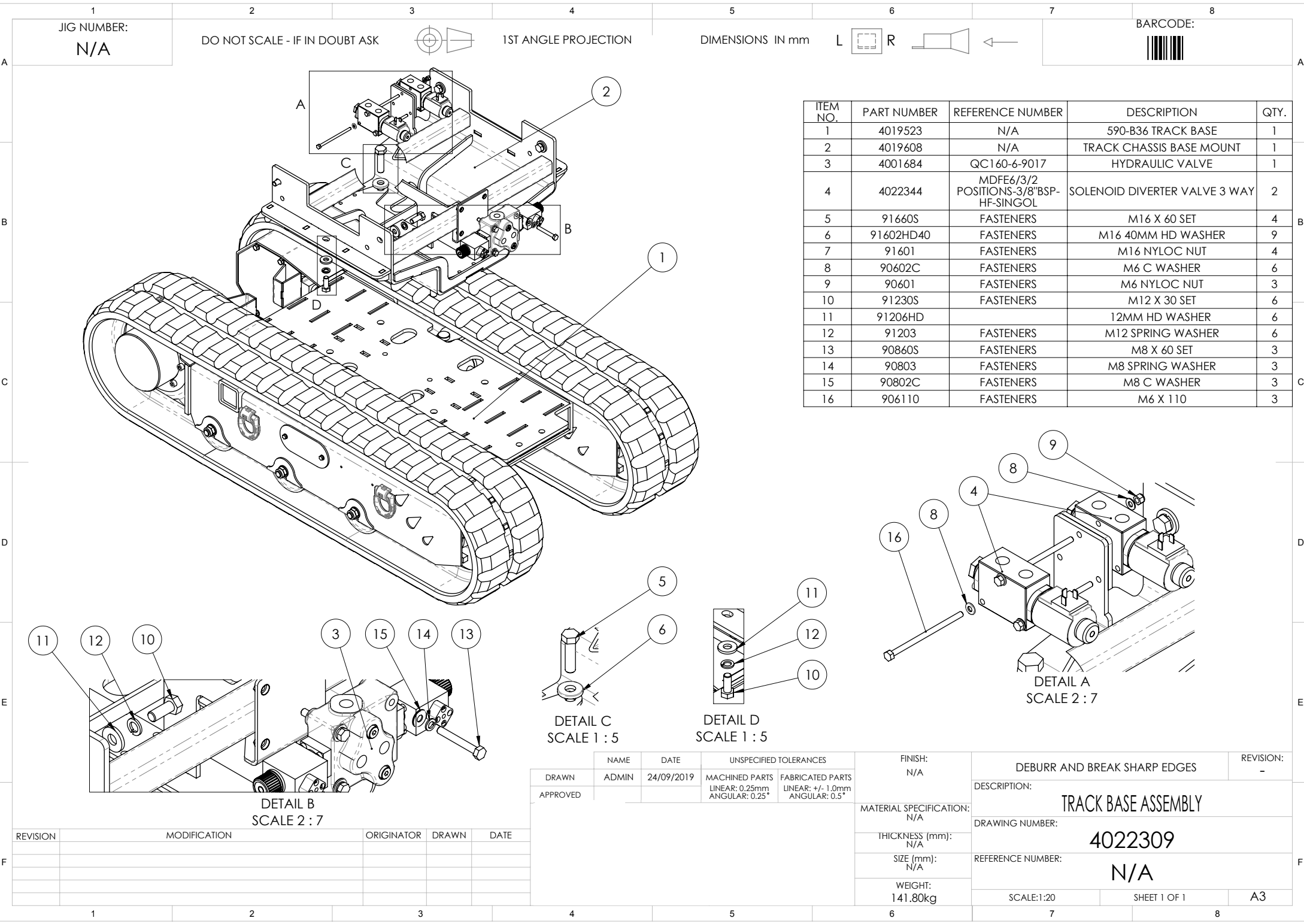
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ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015741	N/A	SHORT OFFSET INFEED CHUTE	1
2	4021233	N/A	DUMMY RDS ASSEMBLY	1
3	4002210	315040048	CURTAIN STRIP	1
4	4002212	315040050	PVC SCREEN	1
5	4002211	315040049	CURTAIN CLAMP	1
7	90840S	FASTENERS	M8 X 40 SET	4
8	90802C	FASTENERS	M8 C WASHER	4
9	90803	FASTENERS	M8 SPRING WASHER	4
10	60616	FASTENERS	M6 X 16 BUTTON	2
11	90603	FASTENERS	M6 SPRING WASHER	2
12	90802B	FASTENERS	M8 B WASHER	5
13	90801	FASTENERS	M8 NYLOC NUT	5
14	60820	FASTENERS	M8 X 20 BUTTON	5
15	91240S	FASTENERS	M12 X 40 SET	5
16	91202N25	FASTENERS	M12 25MM NYLON WASHER	2
17	91202C	FASTENERS	M12 C WASHER	7
18	91201	FASTENERS	M12 NYLOC NUT	2
19	91203	FASTENERS	M12 SPRING WASHER	3
20	4024346	N/A	FLAP CENTRAL SUPPORT	1

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN ADMIN	23/09/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°			
			MATERIAL SPECIFICATION: N/A	DESCRIPTION: EVO165 TRACK INFEED CHUTE ASSEMBLY	
			THICKNESS (mm): N/A	DRAWING NUMBER: 4022299	
			SIZE (mm): N/A	REFERENCE NUMBER: N/A	
			WEIGHT: 62.97kg	SCALE: 1:20	SHEET 1 OF 1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4019523	N/A	590-B36 TRACK BASE	1
2	4019608	N/A	TRACK CHASSIS BASE MOUNT	1
3	4001684	QC160-6-9017	HYDRAULIC VALVE	1
4	4022344	MDFE6/3/2 POSITIONS-3/8"BSP-HF-SINGOL	SOLENOID DIVERTER VALVE 3 WAY	2
5	91660S	FASTENERS	M16 X 60 SET	4
6	91602HD40	FASTENERS	M16 40MM HD WASHER	9
7	91601	FASTENERS	M16 NYLOC NUT	4
8	90602C	FASTENERS	M6 C WASHER	6
9	90601	FASTENERS	M6 NYLOC NUT	3
10	91230S	FASTENERS	M12 X 30 SET	6
11	91206HD		12MM HD WASHER	6
12	91203	FASTENERS	M12 SPRING WASHER	6
13	90860S	FASTENERS	M8 X 60 SET	3
14	90803	FASTENERS	M8 SPRING WASHER	3
15	90802C	FASTENERS	M8 C WASHER	3
16	906110	FASTENERS	M6 X 110	3

DETAIL B
SCALE 2 : 7

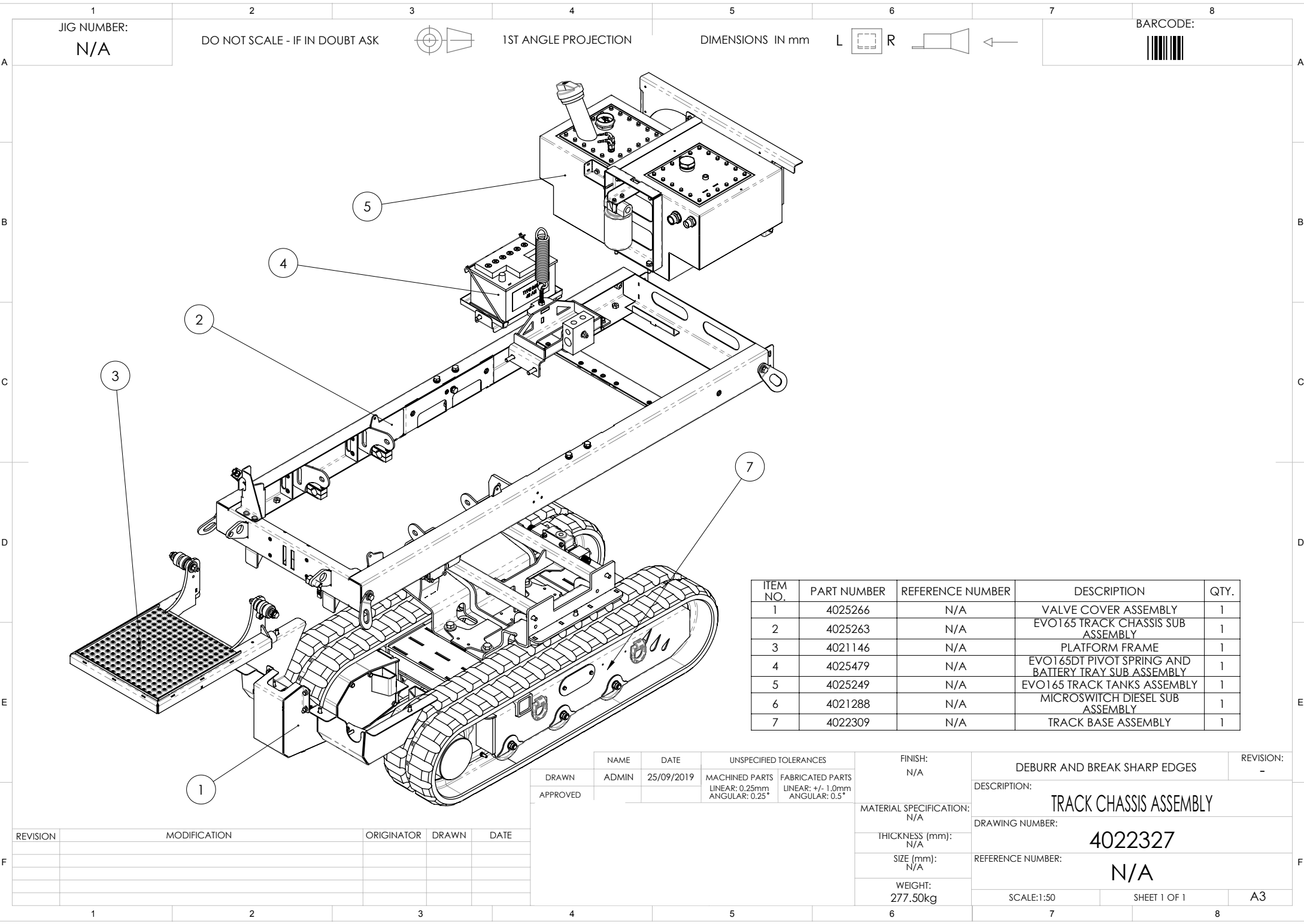
DETAIL C
SCALE 1 : 5

DETAIL D
SCALE 1 : 5

DETAIL A
SCALE 2 : 7

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

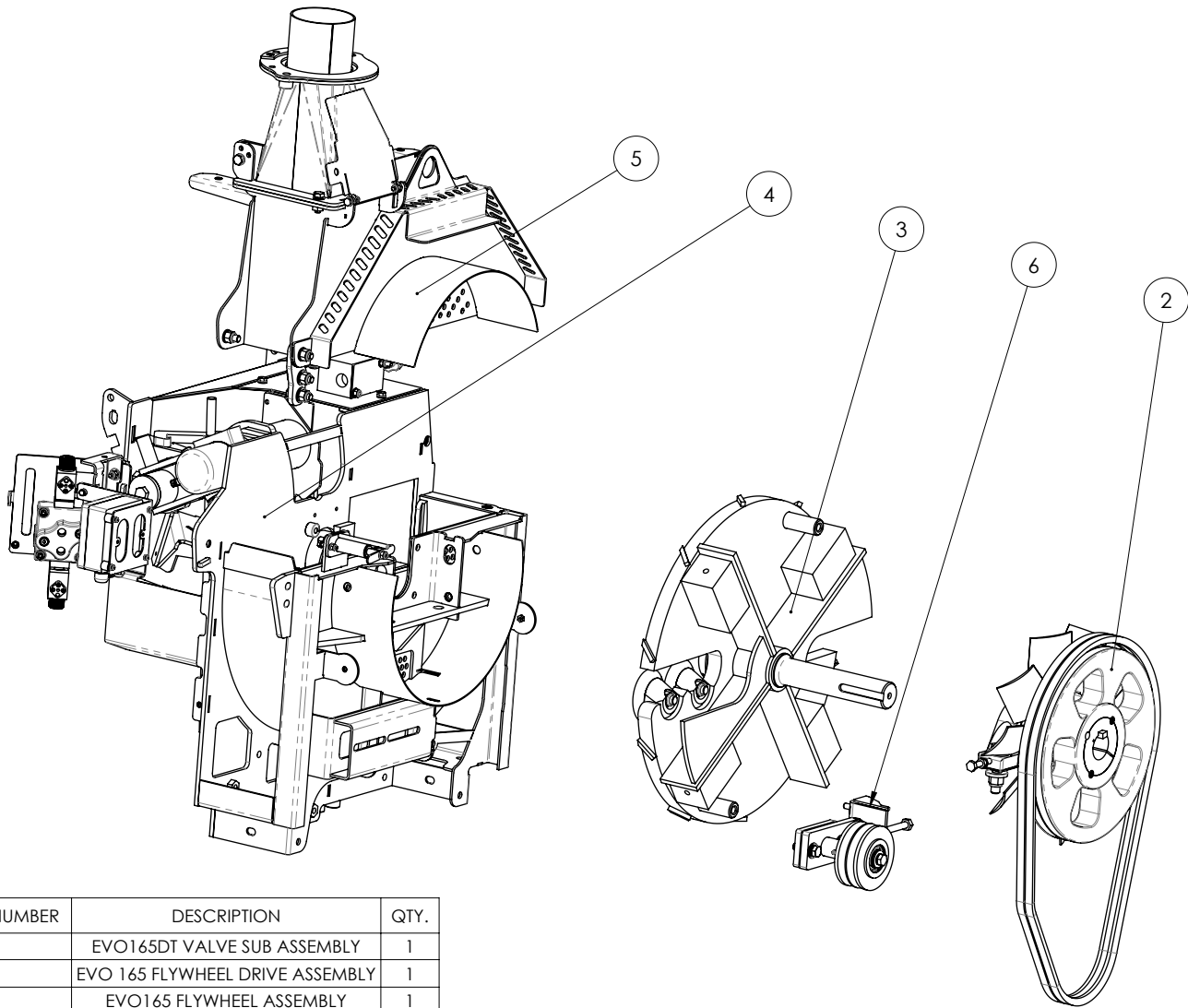
NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	ADMIN	24/09/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A		-
APPROVED					MATERIAL SPECIFICATION:	DESCRIPTION:	
					N/A	DRAWING NUMBER:	
					THICKNESS (mm):	4022309	
					N/A	REFERENCE NUMBER:	
					SIZE (mm):	N/A	
					N/A	SCALE: 1:20	
					WEIGHT:	SHEET 1 OF 1	
					141.80kg	A3	



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4025266	N/A	VALVE COVER ASSEMBLY	1
2	4025263	N/A	EVO165 TRACK CHASSIS SUB ASSEMBLY	1
3	4021146	N/A	PLATFORM FRAME	1
4	4025479	N/A	EVO165DT PIVOT SPRING AND BATTERY TRAY SUB ASSEMBLY	1
5	4025249	N/A	EVO165 TRACK TANKS ASSEMBLY	1
6	4021288	N/A	MICROSWITCH DIESEL SUB ASSEMBLY	1
7	4022309	N/A	TRACK BASE ASSEMBLY	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

		NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	25/09/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°			DESCRIPTION: TRACK CHASSIS ASSEMBLY		
APPROVED						MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4022327		
						THICKNESS (mm): N/A	REFERENCE NUMBER: N/A		
						SIZE (mm): N/A			
						WEIGHT: 277.50kg	SCALE:1:50	SHEET 1 OF 1	A3



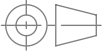
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4025475	N/A	EVO165DT VALVE SUB ASSEMBLY	1
2	4024932	N/A	EVO 165 FLYWHEEL DRIVE ASSEMBLY	1
3	4020556	N/A	EVO165 FLYWHEEL ASSEMBLY	1
4	4025471	N/A	EVO165DT CHIPPER CHAMBER ROLLERS SUB ASSEMBLY	1
5	4020534	N/A	CHIPPER CHAMBER LID ASSEMBLY	1
6	4009373	N/A	IDLER PULLEY ASSEMBLY	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

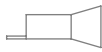
	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	27/09/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: TRACK CHIPPER CHAMBER ASSEMBLY		
APPROVED						DRAWING NUMBER: 4022348		
						MATERIAL SPECIFICATION: N/A		
						THICKNESS (mm): N/A		
						SIZE (mm): N/A	REFERENCE NUMBER: N/A	
						WEIGHT: 329.10kg		
							SCALE:1:50	SHEET 1 OF 1
								A3

JIG NUMBER:
N/A

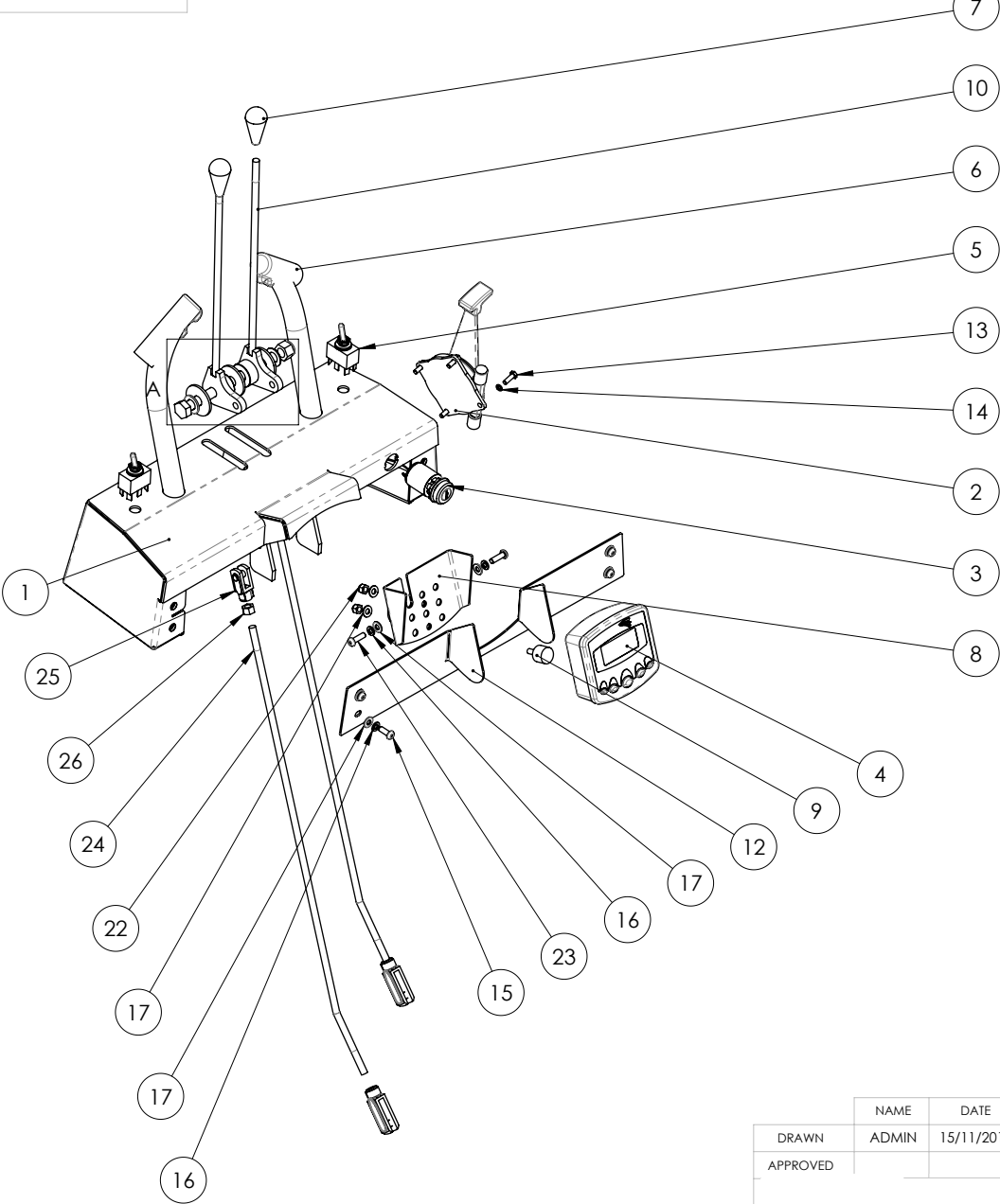
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

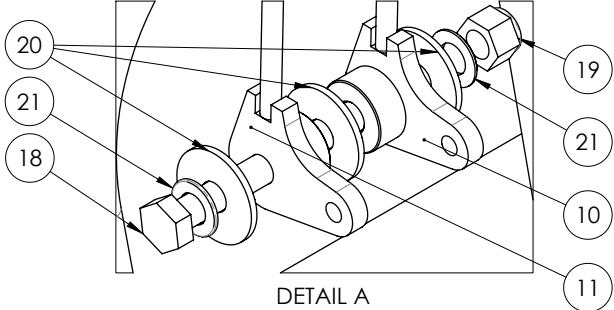
DIMENSIONS IN mm

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BARCODE:

DETAIL A
SCALE 1 : 2



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4022850	N/A	CONTROL CONSOLE FABRICATION	1
2	4001693	ST20004/900960303	THROTTLE LEVER	1
3	4001907	EC1523631-2	ON OFF KEY SWITCH	1
4	4002942	QC160-6-1040	CHIPPER PLUS CONTROLLER (RDS)	1
5	4001744	S460714-2	TRACK CHIP SWITCH	2
6	4001621	9227	PLASTIC HANDLE GRIP	2
7	4001692	ST1928-1-127	LEVER KNOB	2
8	4021121	N/A	RDS MOUNT	1
9	4019108	N/A	RUBBER BUFFER Ø20 X 15 MALE	1
10	4021226	N/A	RIGHT CONTROL LEVER	1
11	4021225	N/A	LEFT CONTROL LEVER	1
12	4022856	N/A	CONSOLE FRONT PANEL FABRICATION	1
13	90516S	FASTENERS	M5 X 16 SET	4
14	90503	FASTENERS	M5 SPRING WASHER	4
15	60616	FASTENERS	M6 X 16 BUTTON	4
16	90603	FASTENERS	M6 SPRING WASHER	6
17	90602C	FASTENERS	M6 C WASHER	8
18	912110	FASTENERS	M12 X 110	1
19	91201	FASTENERS	M12 NYLOC NUT	1
20	91202N40	FASTENERS	M12 40MM NYLON WASHER	3
21	91202B	FASTENERS	M12 B WASHER	2
22	90601	FASTENERS	M6 NYLOC NUT	2
23	60620	FASTENERS	M6 X 20 BUTTON	2
24	4005213	301010243	LINK ROD	2
25	4001931	8MM CLEVIS	8MM CLEVIS	2
26	90801P	FASTENERS	M8 PLAIN NUT	2
27	4005209	900930305	LONG CLEVIS PIN 8mm	2

NAME

DATE

UNSPECIFIED TOLERANCES

FINISH:
N/A

DEBURR AND BREAK SHARP EDGES

REVISION:
-

DRAWN

ADMIN

15/11/2019

MACHINED PARTS
LINEAR: 0.25mm
ANGULAR: 0.25°

FABRICATED PARTS
LINEAR: +/- 1.0mm
ANGULAR: 0.5°

MATERIAL SPECIFICATION:
N/A

THICKNESS (mm):
N/A

SIZE (mm):
N/A

WEIGHT:
9.44kg

DESCRIPTION:
CONTROL CONSOLE ASSEMBLY

DRAWING NUMBER:
4023084

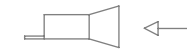
REFERENCE NUMBER:
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SCALE:1:10

SHEET 1 OF 1

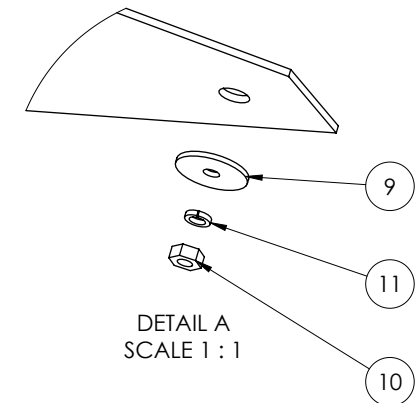
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

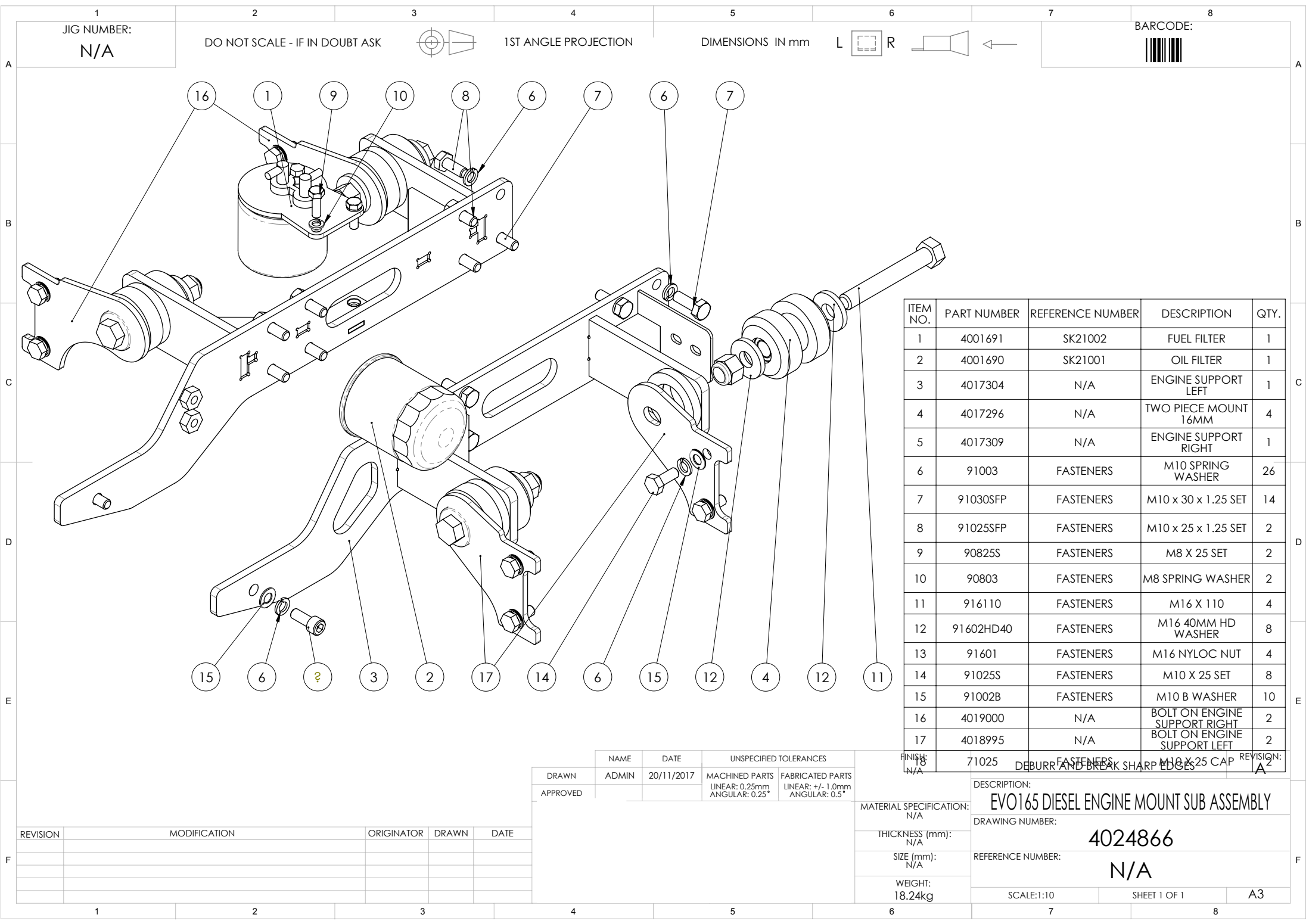


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ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4023084	N/A	CONTROL CONSOLE ASSEMBLY	1
2	4022669	N/A	TRACKED BONNET TOP FABRICATION	1
3	4017733	N/A	NEW BONNET TOP MESH	1
4	4019046	N/A	BONNET TOP SIDE MESH FRONT	2
5	4019047	N/A	BONNET TOP SIDE MESH REAR	2
6	4022293	N/A	DIESEL TRACK BONNET TOP FOAM FRONT	1
7	4020185	N/A	DIESEL BONNET TOP FOAM REAR	1
8	4020422	N/A	FOAM RETAINER CUP	16
9	90502R20	FASTENERS	M4 14MM REPAIR WASHER	24
10	90301P	FASTENERS	M3 PLAIN NUT	24
11	90303	FASTENERS	M3 SPRING WASHER	24
12	90602C	FASTENERS	M6 C WASHER	6
13	90603	FASTENERS	M6 SPRING WASHER	6
14	90616S	FASTENERS	M6 X 16 SET	6
15	4019108	N/A	RUBBER BUFFER Ø20 X 15 MALE	2



	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	18/11/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A THICKNESS (mm): N/A SIZE (mm): N/A WEIGHT: 25.44kg	DESCRIPTION: TRACKED BONNET TOP FABRICATION		
APPROVED						DRAWING NUMBER: 4023101		
						REFERENCE NUMBER: N/A		
						SCALE:1:20	SHEET 1 OF 1	A3



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



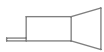
1ST ANGLE PROJECTION

DIMENSIONS IN mm

L



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BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4001691	SK21002	FUEL FILTER	1
2	4001690	SK21001	OIL FILTER	1
3	4017304	N/A	ENGINE SUPPORT LEFT	1
4	4017296	N/A	TWO PIECE MOUNT 16MM	4
5	4017309	N/A	ENGINE SUPPORT RIGHT	1
6	91003	FASTENERS	M10 SPRING WASHER	26
7	91030SFP	FASTENERS	M10 x 30 x 1.25 SET	14
8	91025SFP	FASTENERS	M10 x 25 x 1.25 SET	2
9	90825S	FASTENERS	M8 X 25 SET	2
10	90803	FASTENERS	M8 SPRING WASHER	2
11	916110	FASTENERS	M16 X 110	4
12	91602HD40	FASTENERS	M16 40MM HD WASHER	8
13	91601	FASTENERS	M16 NYLOC NUT	4
14	91025S	FASTENERS	M10 X 25 SET	8
15	91002B	FASTENERS	M10 B WASHER	10
16	4019000	N/A	BOLT ON ENGINE SUPPORT RIGHT	2
17	4018995	N/A	BOLT ON ENGINE SUPPORT LEFT	2

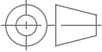
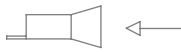
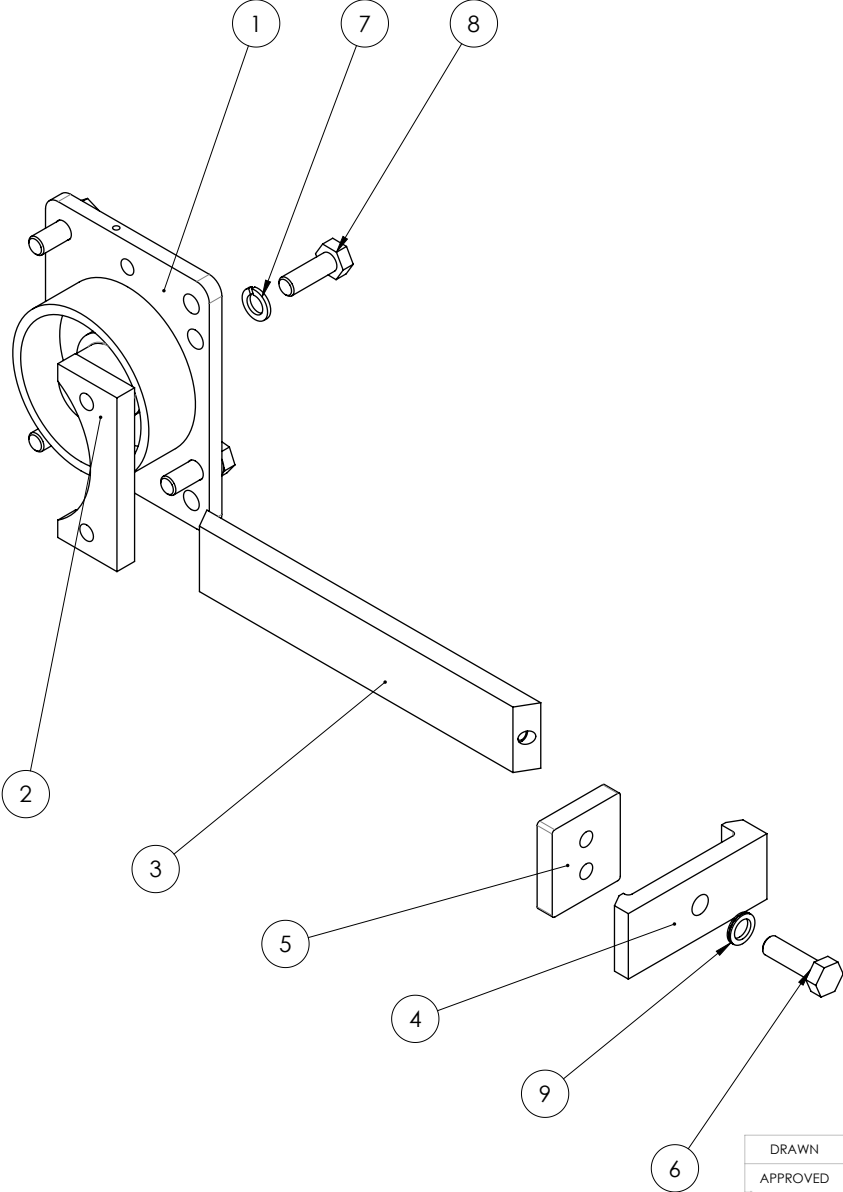
NAME	DATE	UNSPECIFIED TOLERANCES	FINISH	71025	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN	ADMIN	20/11/2017	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	A2
APPROVED						
			MATERIAL SPECIFICATION:		DESCRIPTION:	
			THICKNESS (mm):		DRAWING NUMBER:	
			SIZE (mm):		REFERENCE NUMBER:	
			WEIGHT:		SCALE: 1:10	
			18.24kg		SHEET 1 OF 1	

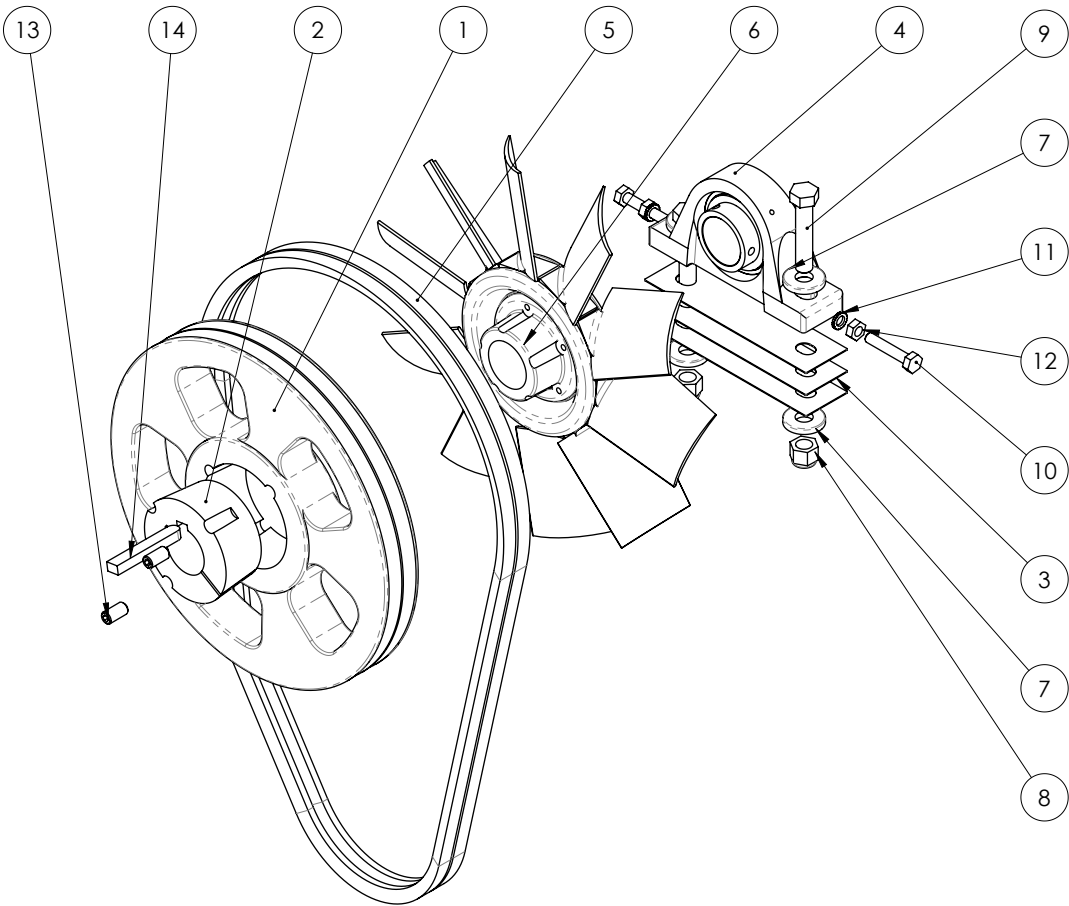
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

SCALE: 1:10

SHEET 1 OF 1

A3

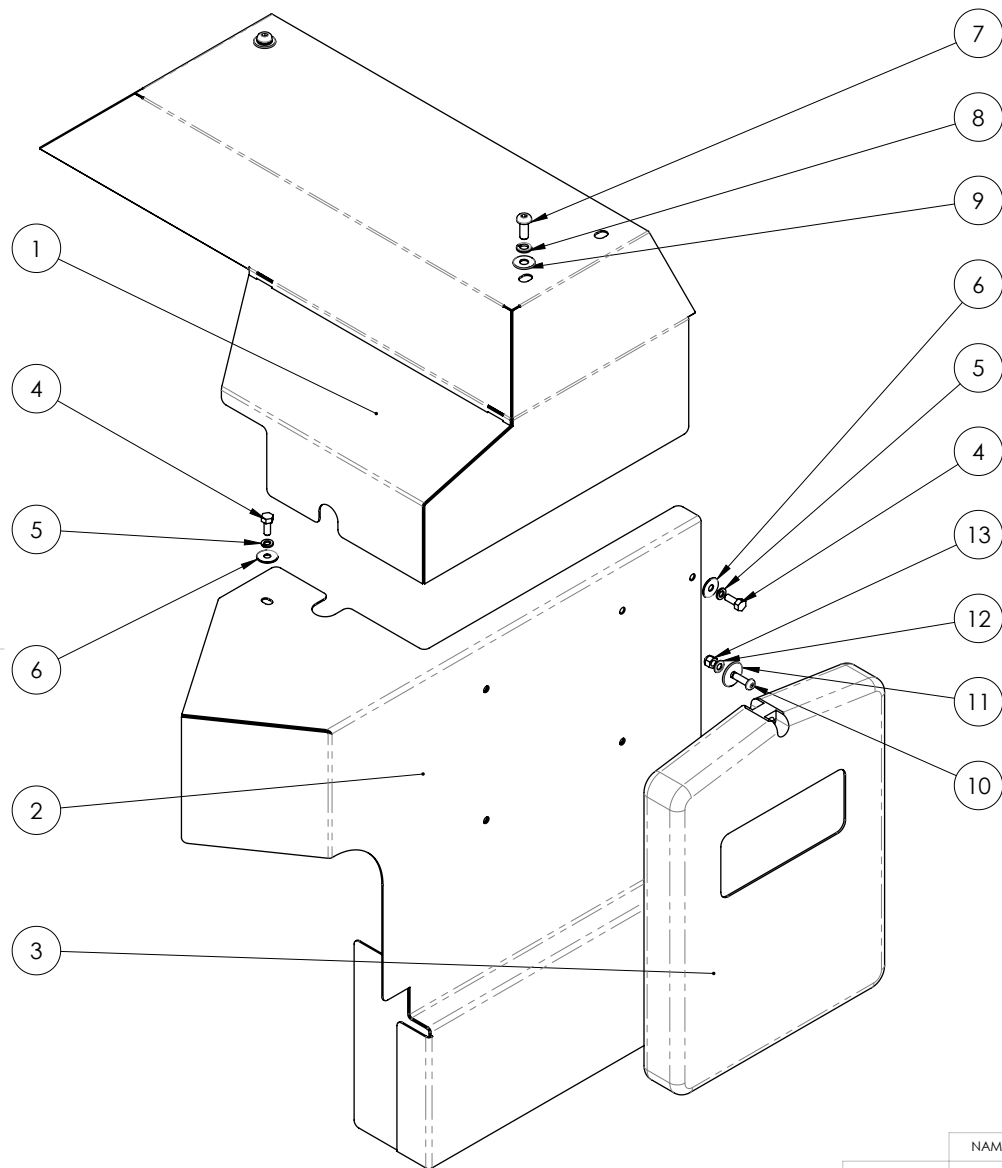
1	2	3	4	5	6	7	8																																																																																												
JIG NUMBER: N/A	DO NOT SCALE - IF IN DOUBT ASK	 1ST ANGLE PROJECTION	DIMENSIONS IN mm	L  R 	BARCODE: 																																																																																														
																																																																																																			
<table><tr><th>ITEM NO.</th><th>PART NUMBER</th><th>REFERENCE NUMBER</th><th>DESCRIPTION</th><th>QTY.</th></tr><tr><td>1</td><td>4006093</td><td>MK2 EC130-2-22</td><td>STUB AXLE FLYWHEEL BEARING HOUSING</td><td>1</td></tr><tr><td>2</td><td>4018480</td><td>N/A</td><td>VERTICAL INNER SHEAR BAR</td><td>1</td></tr><tr><td>3</td><td>4015697</td><td>N/A</td><td>HORIZONTAL LOWER SHEAR BAR</td><td>1</td></tr><tr><td>4</td><td>4015968</td><td>N/A</td><td>SHEAR BAR MACHINED CLAMP</td><td>1</td></tr><tr><td>5</td><td>4020112</td><td>N/A</td><td>SHEAR BAR CLAMP FLOATING BLOCK</td><td>1</td></tr><tr><td>6</td><td>91240S</td><td>FASTENERS</td><td>M12 X 40 SET</td><td>1</td></tr><tr><td>7</td><td>91203</td><td>FASTENERS</td><td>M12 SPRING WASHER</td><td>4</td></tr><tr><td>8</td><td>91235S</td><td>FASTENERS</td><td>M12 X 35 SET</td><td>4</td></tr><tr><td>9</td><td>4020346</td><td>FASTENERS</td><td>M12 NORDLOCK WASHER</td><td>1</td></tr></table>					ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4006093	MK2 EC130-2-22	STUB AXLE FLYWHEEL BEARING HOUSING	1	2	4018480	N/A	VERTICAL INNER SHEAR BAR	1	3	4015697	N/A	HORIZONTAL LOWER SHEAR BAR	1	4	4015968	N/A	SHEAR BAR MACHINED CLAMP	1	5	4020112	N/A	SHEAR BAR CLAMP FLOATING BLOCK	1	6	91240S	FASTENERS	M12 X 40 SET	1	7	91203	FASTENERS	M12 SPRING WASHER	4	8	91235S	FASTENERS	M12 X 35 SET	4	9	4020346	FASTENERS	M12 NORDLOCK WASHER	1	<table><tr><td>NAME</td><td>DATE</td><td>UNSPECIFIED TOLERANCES</td><td>FINISH:</td><td>DEBURR AND BREAK SHARP EDGES</td><td>REVISION:</td></tr><tr><td>DRAWN</td><td>ADMIN</td><td>13/11/2018</td><td>MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°</td><td>N/A</td><td>A</td></tr><tr><td>APPROVED</td><td></td><td></td><td>FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°</td><td>DESCRIPTION: EVO 165 SHEARBARS ASSEMBLY</td><td></td></tr><tr><td colspan="4"></td><td>DRAWING NUMBER: 4024927</td><td></td></tr><tr><td colspan="4"></td><td>REFERENCE NUMBER: N/A</td><td></td></tr><tr><td colspan="4"></td><td>SCALE: 1:5</td><td>SHEET 1 OF 1</td></tr><tr><td colspan="4"></td><td></td><td>A3</td></tr></table>			NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:	DRAWN	ADMIN	13/11/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A	A	APPROVED			FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	DESCRIPTION: EVO 165 SHEARBARS ASSEMBLY						DRAWING NUMBER: 4024927						REFERENCE NUMBER: N/A						SCALE: 1:5	SHEET 1 OF 1						A3
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.																																																																																															
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5	4020112	N/A	SHEAR BAR CLAMP FLOATING BLOCK	1																																																																																															
6	91240S	FASTENERS	M12 X 40 SET	1																																																																																															
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9	4020346	FASTENERS	M12 NORDLOCK WASHER	1																																																																																															
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1	2	3	4	5	6	7	8																																																																																												



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4020326	N/A	SPB355 2G FLYWHEEL PULLEY	1
2	4006071	ARB190-9-1005	3020/50 TAPERLOCK BUSH	1
3	4015980	N/A	CHAMBER BEARING SHIM	3
4	4016528	N/A	50 BORE PILLOW BLOCK	1
5	4019531	N/A	DIESEL SPB BELT	2
6	4006734	ARB190-6-1002/ 900960068	400mm DIA FAN	1
7	91602HD40	FASTENERS	M16 40MM HD WASHER	4
8	91601	FASTENERS	M16 NYLOC NUT	2
9	91680SHT	FASTENERS	M16 X 80 10.9 SET	2
10	91055S	FASTENERS	M10 X 55 SET	2
11	91004E	FASTENERS	M10 EXTERNAL SHAKE PROOF WASHER	2
12	91001P	FASTENERS	M10 PLAIN NUT	2
13	4002043	1-2INCH	1/2" GRUB SCREW	2
14	4004689	N/A	KEY 14 X 10 X 80	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

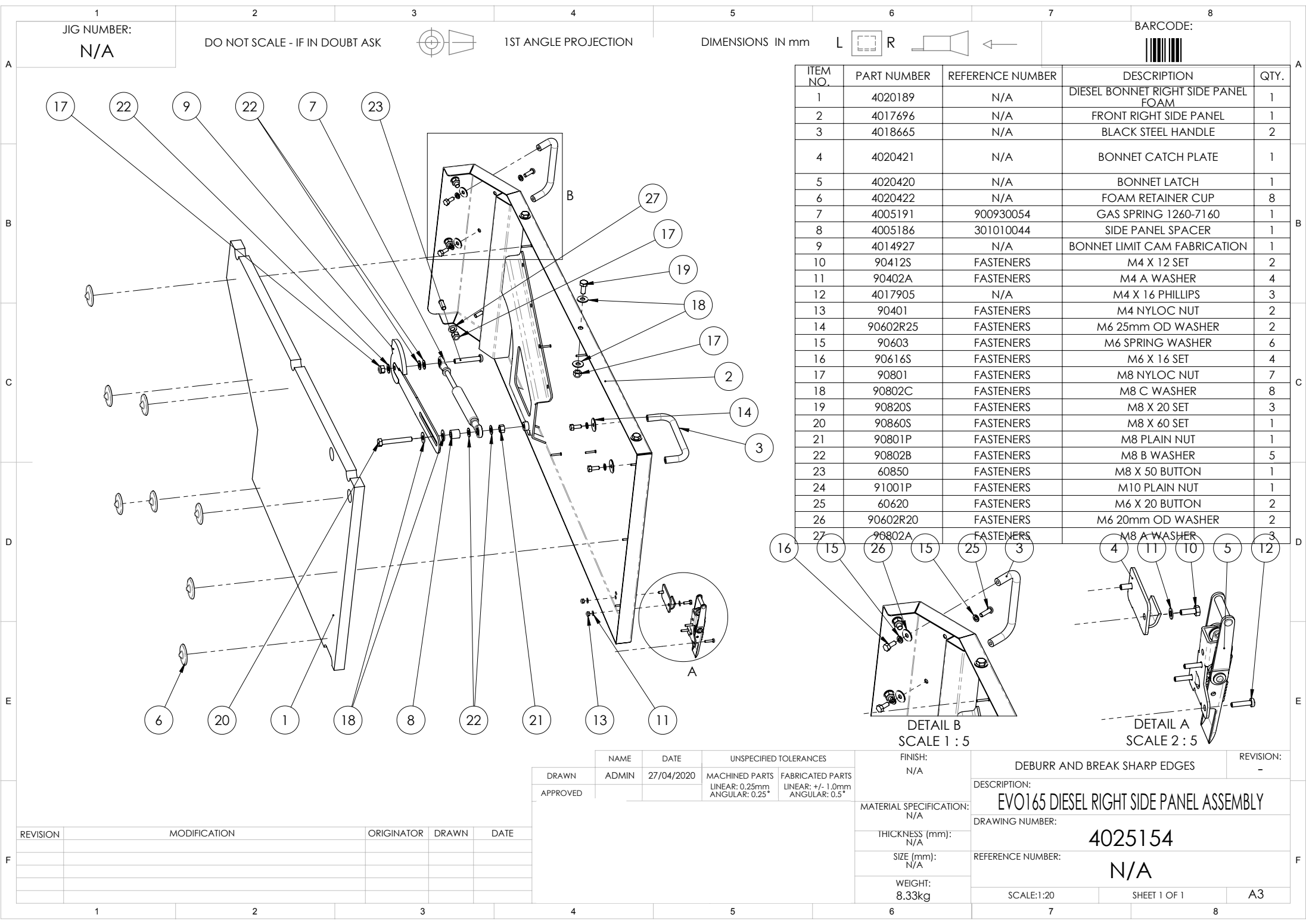
NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN	ADMIN	13/11/2018	N/A	DESCRIPTION:	A
APPROVED				EVO 165 FLYWHEEL DRIVE ASSEMBLY	
				DRAWING NUMBER:	4024932
				REFERENCE NUMBER:	N/A
				SCALE: 1:20	SHEET 1 OF 1
					A3



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY
1	4017932	N/A	TOP COVER FABRICATION	1
2	4017508	N/A	BATTERY COVER FABRICATION	1
3	4001630	C170409	DOCUMENT CASE	1
4	90616S	FASTENERS	M6 X 16 SET	3
5	90603	FASTENERS	M6 SPRING WASHER	3
6	90602R20	FASTENERS	M6 20mm OD WASHER	3
7	60820	FASTENERS	M8 X 20 BUTTON	2
8	90803	FASTENERS	M8 SPRING WASHER	2
9	90802C	FASTENERS	M8 C WASHER	2
10	60620	FASTENERS	M6 X 20 BUTTON	4
11	90602R25	FASTENERS	M6 25mm OD WASHER	4
12	90602B	FASTENERS	M6 B WASHER	4
13	90601	FASTENERS	M6 NYLOC NUT	4

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	ADMIN	23/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°				-
APPROVED					MATERIAL SPECIFICATION: N/A	DESCRIPTION: EVO165 PANEL ASSEMBLY		
						DRAWING NUMBER:	4025124	
						THICKNESS (mm): N/A		
						SIZE (mm): N/A	REFERENCE NUMBER: N/A	
					WEIGHT: 13.88kg	SCALE:1:20		SHEET 1 OF 1
								A3

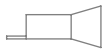


JIG NUMBER:
N/A

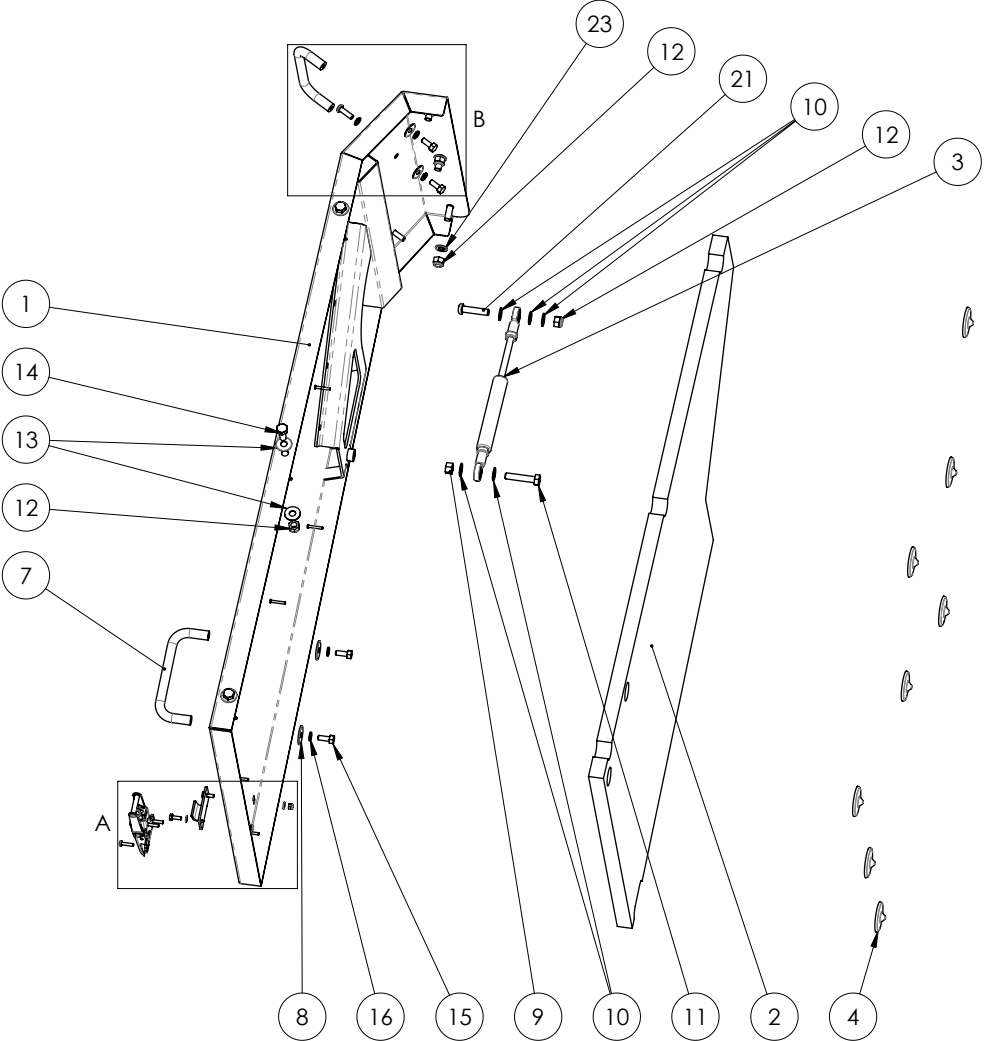
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

LR

BARCODE:

DETAIL A
SCALE 2 : 7

DETAIL B
SCALE 2 : 7

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017688	N/A	FRONT LEFT SIDE PANEL	1
2	4020187	N/A	DIESEL BONNET LEFT SIDE PANEL FOAM	1
3	4005191	900930054	GAS SPRING 1260-7160	1
4	4020422	N/A	FOAM RETAINER CUP	8
5	4020420	N/A	BONNET LATCH	1
6	4020421	N/A	BONNET CATCH PLATE	1
7	4018665	N/A	BLACK STEEL HANDLE	2
8	90602R25	FASTENERS	M6 25mm OD WASHER	2
9	90801P	FASTENERS	M8 PLAIN NUT	1
10	90802B	FASTENERS	M8 B WASHER	5
11	90840S	FASTENERS	M8 X 40 SET	1
12	90801	FASTENERS	M8 NYLOC NUT	7
13	90802C	FASTENERS	M8 C WASHER	6
14	90820S	FASTENERS	M8 X 20 SET	3
15	90616S	FASTENERS	M6 X 16 SET	4
16	90603	FASTENERS	M6 SPRING WASHER	6
17	4017905	N/A	M4 X 16 PHILLIPS	3
18	90402A	FASTENERS	M4 A WASHER	4
19	90412S	FASTENERS	M4 X 12 SET	2
20	60620	FASTENERS	M6 X 20 BUTTON	2
21	60835	FASTENERS	M8 X 35 BUTTON	1
22	90602R20	FASTENERS	M6 20mm OD WASHER	2
23	90802A	FASTENERS	M8 A WASHER	3
24	90401	FASTENERS	M4 NYLOC NUT	2

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN ADMIN	27/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DESCRIPTION: EVO165 DIESEL LEFT SIDE PANEL ASSEMBY	
			THICKNESS (mm): N/A	DRAWING NUMBER: 4025159	
			SIZE (mm): N/A	REFERENCE NUMBER: N/A	
			WEIGHT: 7.85kg	SCALE: 1:20	SHEET 1 OF 1

JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

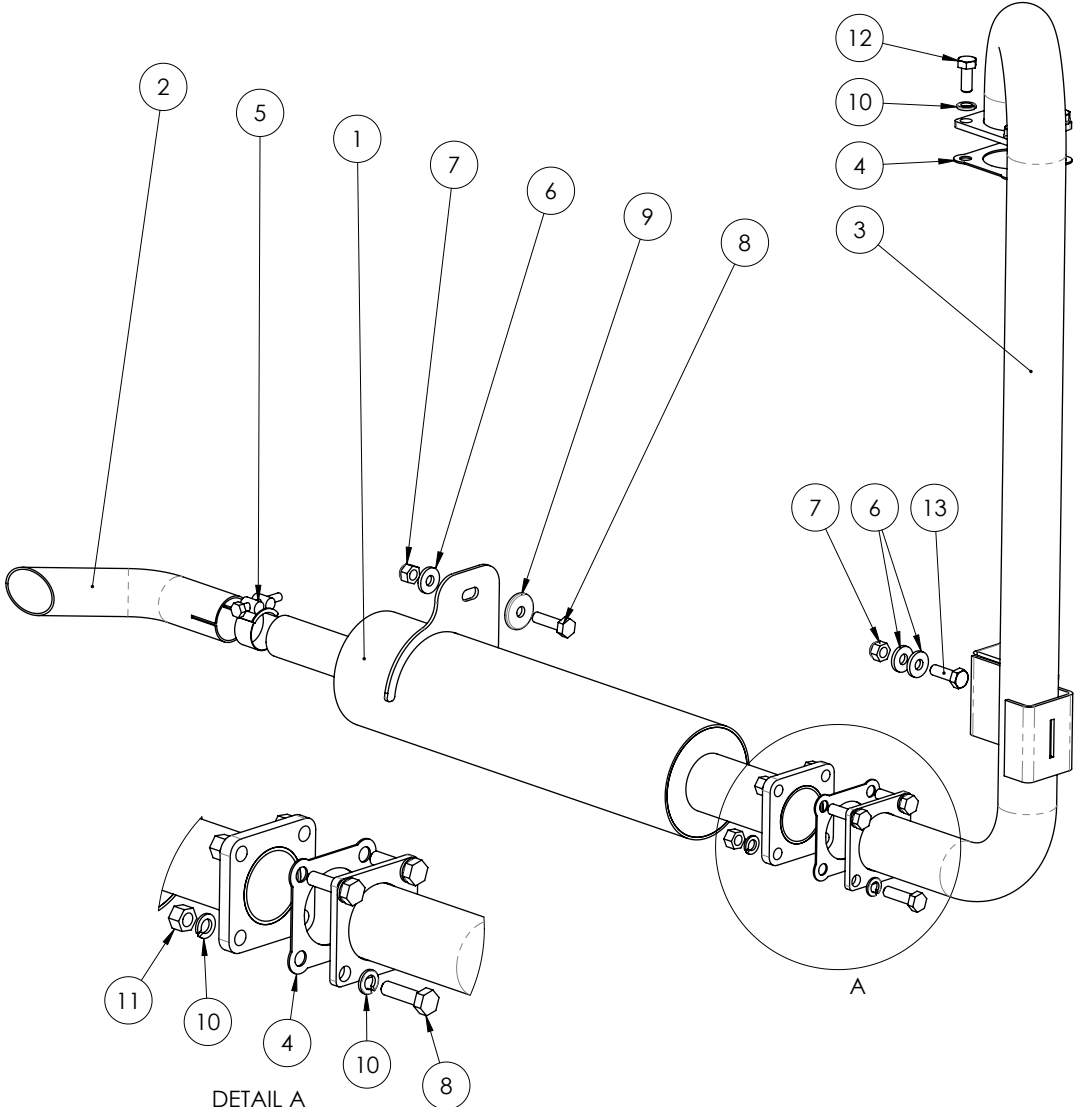
DIMENSIONS IN mm

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BARCODE:

DETAIL A
SCALE 1 : 3

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4016943	N/A	EXHAUST FABRICATION	1
2	4018575	N/A	EXHAUST TAILPIPE FOR KUBOTA SILENCER	1
3	4014771	N/A	TURBO EXHAUST DOWNPIPE FABRICATION	1
4	4001687	SI20021	EXHAUST GASKET	2
5	4008497	GBS-39-18-W2N	HOSE CLAMP	1
6	4012005	N/A	M8 X 20 HD WASHER	5
7	90801	FASTENERS	M8 NYLOC NUT	3
8	90830S	FASTENERS	M8 X 30 SET	5
9	90802HD28	FASTENERS	M8 28MM HD WASHER	1
10	90803	FASTENERS	M8 SPRING WASHER	12
11	90801P	FASTENERS	M8 PLAIN NUT	4
12	90820S	FASTENERS	M8 X 20 SET	4
13	90825S	FASTENERS	M8 X 25 SET	2

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN ADMIN	28/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°			

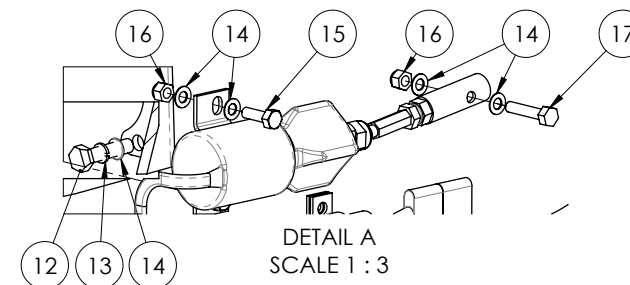
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

MATERIAL SPECIFICATION:	THICKNESS (mm):	SIZE (mm):	WEIGHT:
N/A	N/A	N/A	6.01kg

DESCRIPTION:	DRAWING NUMBER:	REFERENCE NUMBER:	SCALE: 1:20	SHEET 1 OF 1	A3
EVO165 TURBO DIESEL EXHAUST ASSEMBLY	4025164	N/A			

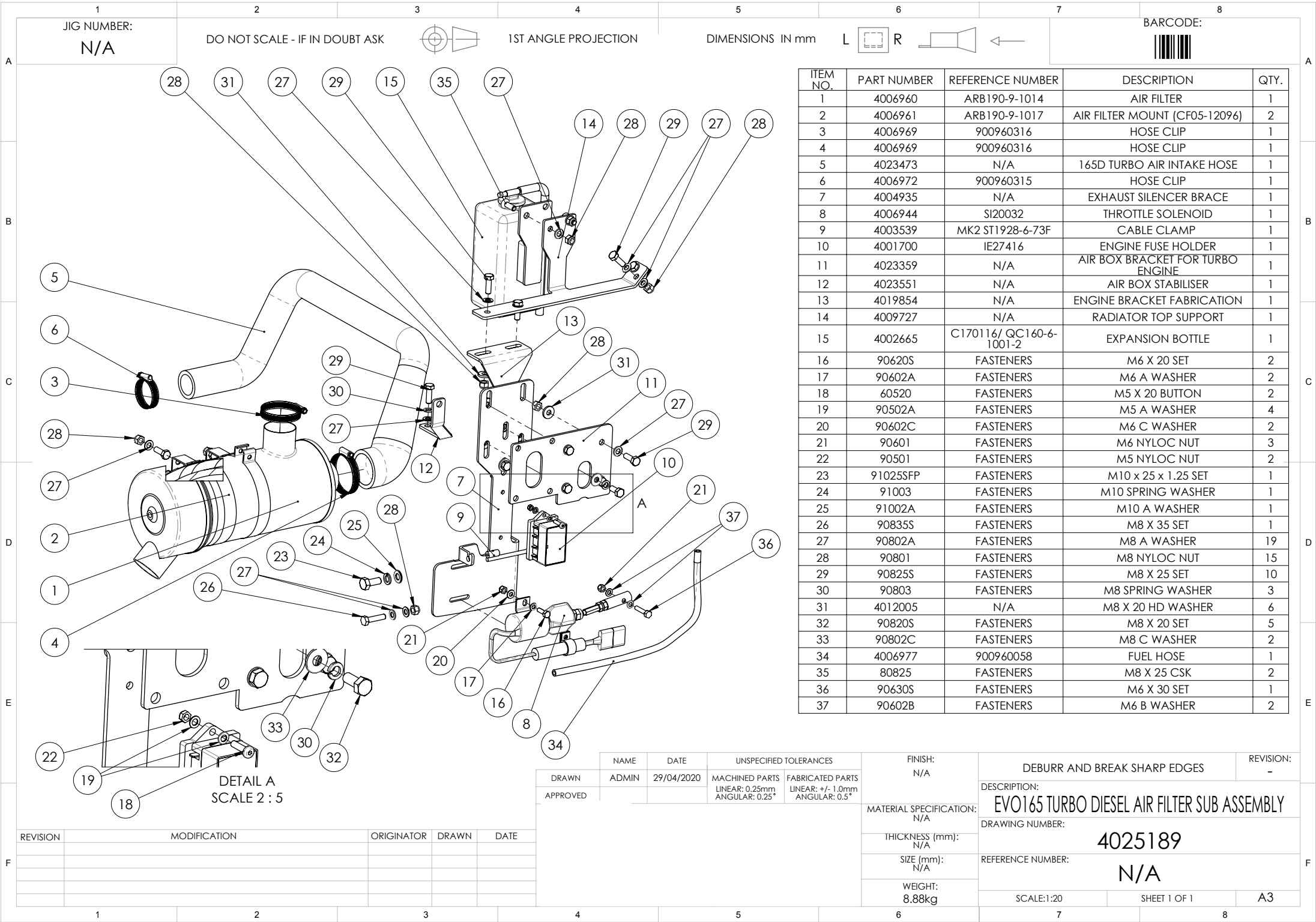


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY
1	4019854	N/A	ENGINE BRACKET FABRICATION	1
2	4006960	ARB190-9-1014	AIR FILTER	1
3	4006961	ARB190-9-1017	AIR FILTER MOUNT (CF05-12096)	2
4	4006969	900960316	HOSE CLIP	2
5	4004943	N/A	V1505 AIR INTAKE HOSE	
6	4004935	N/A	EXHAUST SILENCER BRACE	1
7	4001700	IE27416	ENGINE FUSE HOLDER	1
8	4006944	SI20032	THROTTLE SOLENOID	1
9	4009727	N/A	RADIATOR TOP SUPPORT	1
10	4002665	C170116/ QC160-6-1001-2	EXPANSION BOTTLE	1
11	4006977	900960058	FUEL HOSE	1
12	90835S	FASTENERS	M8 X 35 SET	2
13	90603	FASTENERS	M6 SPRING WASHER	2
14	90602B	FASTENERS	M6 B WASHER	8
15	90620S	FASTENERS	M6 X 20 SET	2
16	90601	FASTENERS	M6 NYLOC NUT	3
17	90630S	FASTENERS	M6 X 30 SET	1
18	60520	FASTENERS	M5 X 20 BUTTON	2
19	90501	FASTENERS	M5 NYLOC NUT	2
20	90502A	FASTENERS	M5 A WASHER	4
21	90825S	FASTENERS	M8 X 25 SET	8
22	90801	FASTENERS	M8 NYLOC NUT	10
23	90802A	FASTENERS	M8 A WASHER	10
24	90820S	FASTENERS	M8 X 20 SET	2
25	90802B	FASTENERS	M8 B WASHER	2
26	90802C	FASTENERS	M8 C WASHER	2
27	80825	FASTENERS	M8 X 25 CSK	2
28	90802R30	FASTENERS	M8 30MM REPAIR WASHER	2
29	90803	FASTENERS	M8 SPRING WASHER	6



	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	29/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION:	EVO165 DIESEL AIR FILTER SUB ASSEMBLY	
APPROVED					MATERIAL SPECIFICATION: N/A	DRAWING NUMBER:	4025181	
					THICKNESS (mm): N/A	REFERENCE NUMBER:	N/A	
					SIZE (mm): N/A	SCALE:1:20	SHEET 1 OF 1	A3
					WEIGHT: 7.96kg			

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

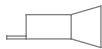


JIG NUMBER:
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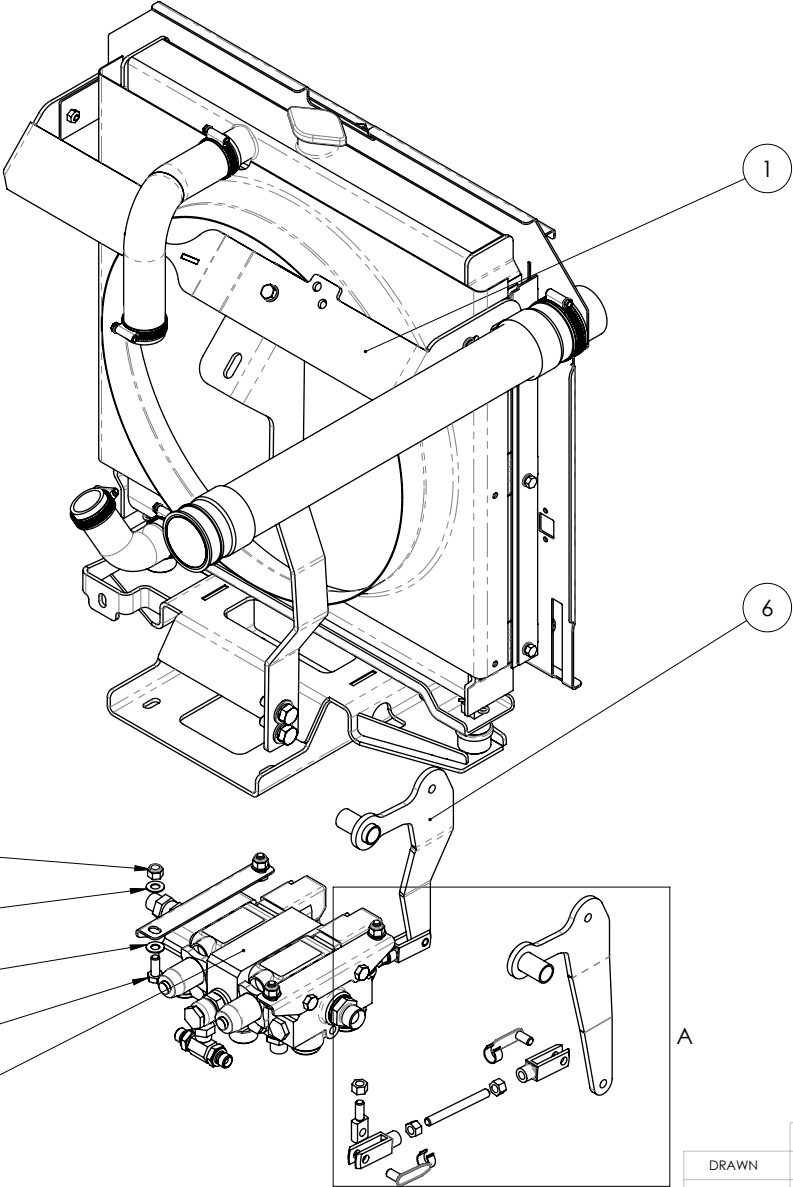
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

LR

BARCODE:

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13

3

4

8

7

8

4

5

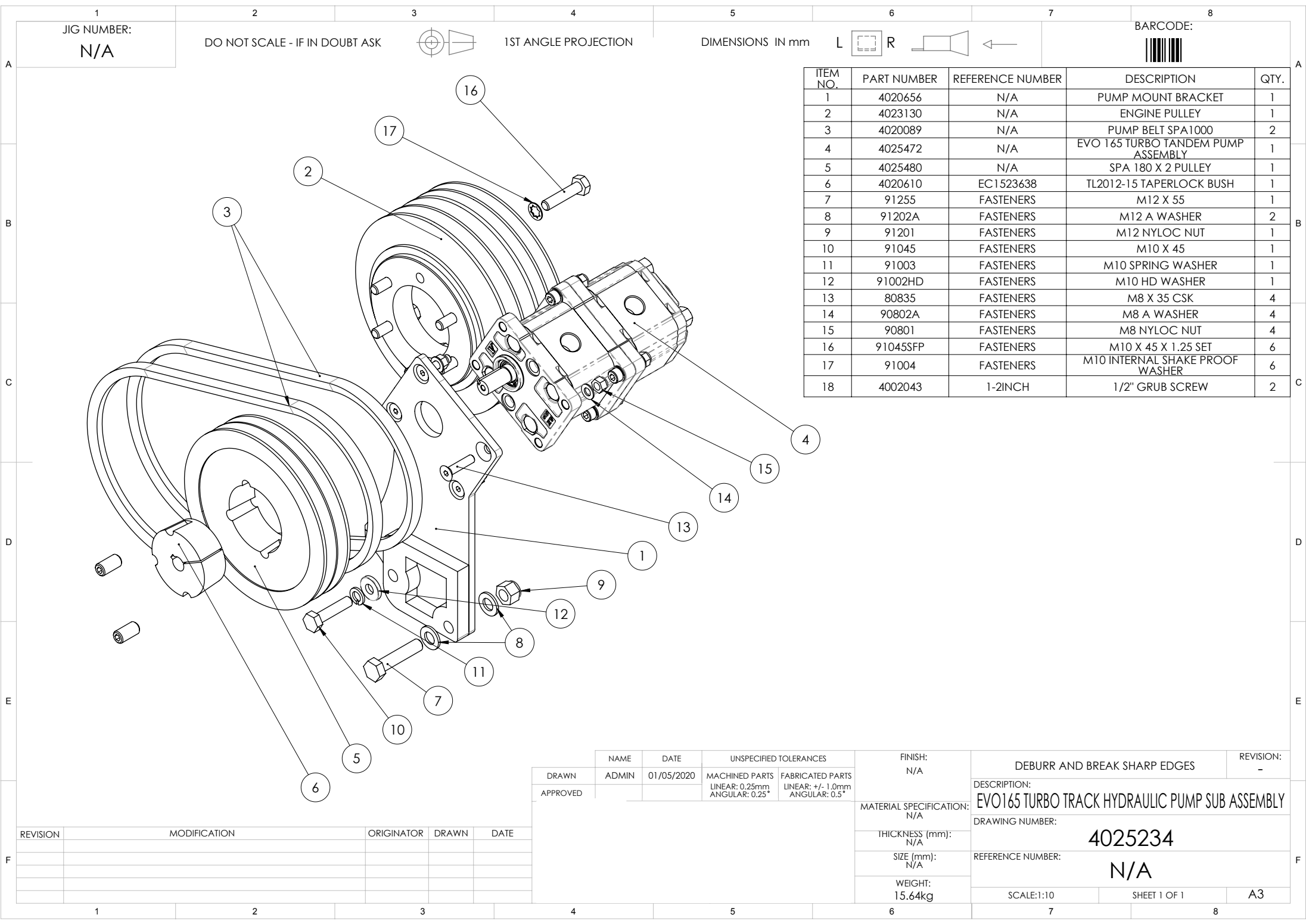
13

DETAIL A
SCALE 1 : 4

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4025198	N/A	EVO165 TUBRO DIESEL RADIATOR SUB ASSEMBLY	1
2	4001940	ASSEMBLY	TRACK CONTROL VALVE	1
3	4001929	TC220215	VALVE CLEVIS	2
4	4005211	STC1928104	M8 LONG CLEVIS	4
5	4010939	N/A	TRACK CONTROL LINK ROD	2
6	4019595	N/A	LEFT TRACK VALVE LINKAGE	1
7	4019597	N/A	RIGHT TRACK VALVE LINKAGE	1
8	4005212	LONG CLEVIS PIN 8mm	INCLUDED WITH ABOVE	4
10	90801	FASTENERS	M8 NYLOC NUT	4
11	90802B	FASTENERS	M8 B WASHER	8
12	90820S	FASTENERS	M8 X 20 SET	4
13	90801P	FASTENERS	M8 PLAIN NUT	6

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN	ADMIN	30/04/2020	N/A		-
APPROVED					
		MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		
			MATERIAL SPECIFICATION: N/A	DESCRIPTION: EVO165 TURBO TRACK DIESEL RADIATOR SUB ASSEMBLY	
			THICKNESS (mm): N/A	DRAWING NUMBER: 4025213	
			SIZE (mm): N/A	REFERENCE NUMBER: N/A	
			WEIGHT: 31.82kg	SCALE: 1:50	SHEET 1 OF 1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
3				
4				
5				
6				



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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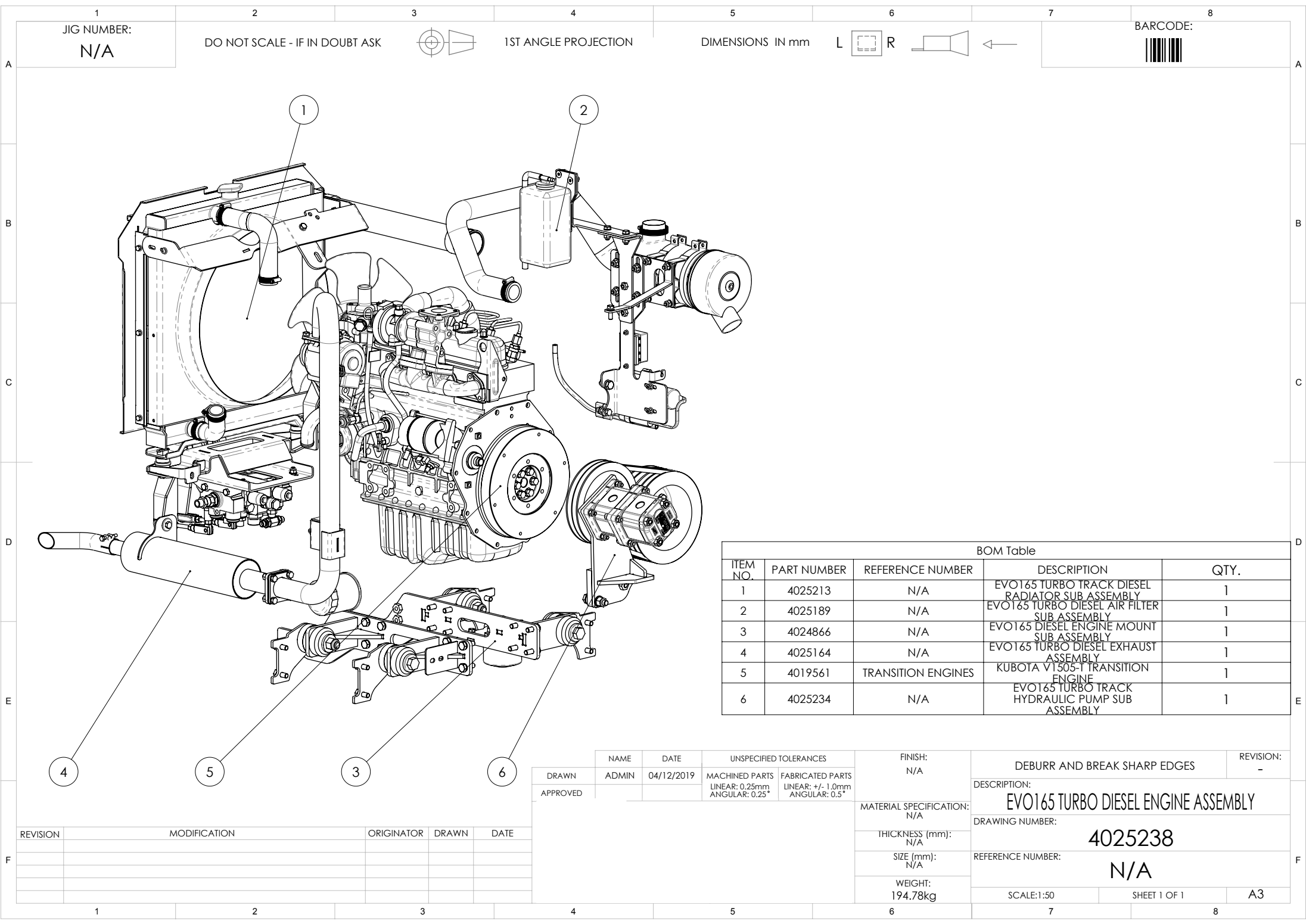
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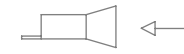


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4020656	N/A	PUMP MOUNT BRACKET	1
2	4023130	N/A	ENGINE PULLEY	1
3	4020089	N/A	PUMP BELT SPA1000	2
4	4025472	N/A	EVO 165 TURBO TANDEM PUMP ASSEMBLY	1
5	4025480	N/A	SPA 180 X 2 PULLEY	1
6	4020610	EC1523638	TL2012-15 TAPERLOCK BUSH	1
7	91255	FASTENERS	M12 X 55	1
8	91202A	FASTENERS	M12 A WASHER	2
9	91201	FASTENERS	M12 NYLOC NUT	1
10	91045	FASTENERS	M10 X 45	1
11	91003	FASTENERS	M10 SPRING WASHER	1
12	91002HD	FASTENERS	M10 HD WASHER	1
13	80835	FASTENERS	M8 X 35 CSK	4
14	90802A	FASTENERS	M8 A WASHER	4
15	90801	FASTENERS	M8 NYLOC NUT	4
16	91045SFP	FASTENERS	M10 X 45 X 1.25 SET	6
17	91004	FASTENERS	M10 INTERNAL SHAKE PROOF WASHER	6
18	4002043	1-2INCH	1/2" GRUB SCREW	2

NAME		DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN		ADMIN	01/05/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	-	
APPROVED						MATERIAL SPECIFICATION:	DESCRIPTION:	
						N/A	EVO165 TURBO TRACK HYDRAULIC PUMP SUB ASSEMBLY	
						THICKNESS (mm):	DRAWING NUMBER:	
						N/A	4025234	
						SIZE (mm):	REFERENCE NUMBER:	
						N/A	N/A	
						WEIGHT:	SCALE:1:10	
						15.64kg	SHEET 1 OF 1	
							A3	

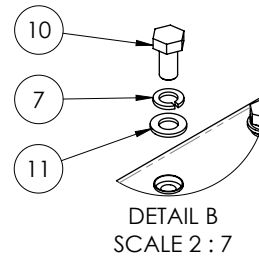
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE





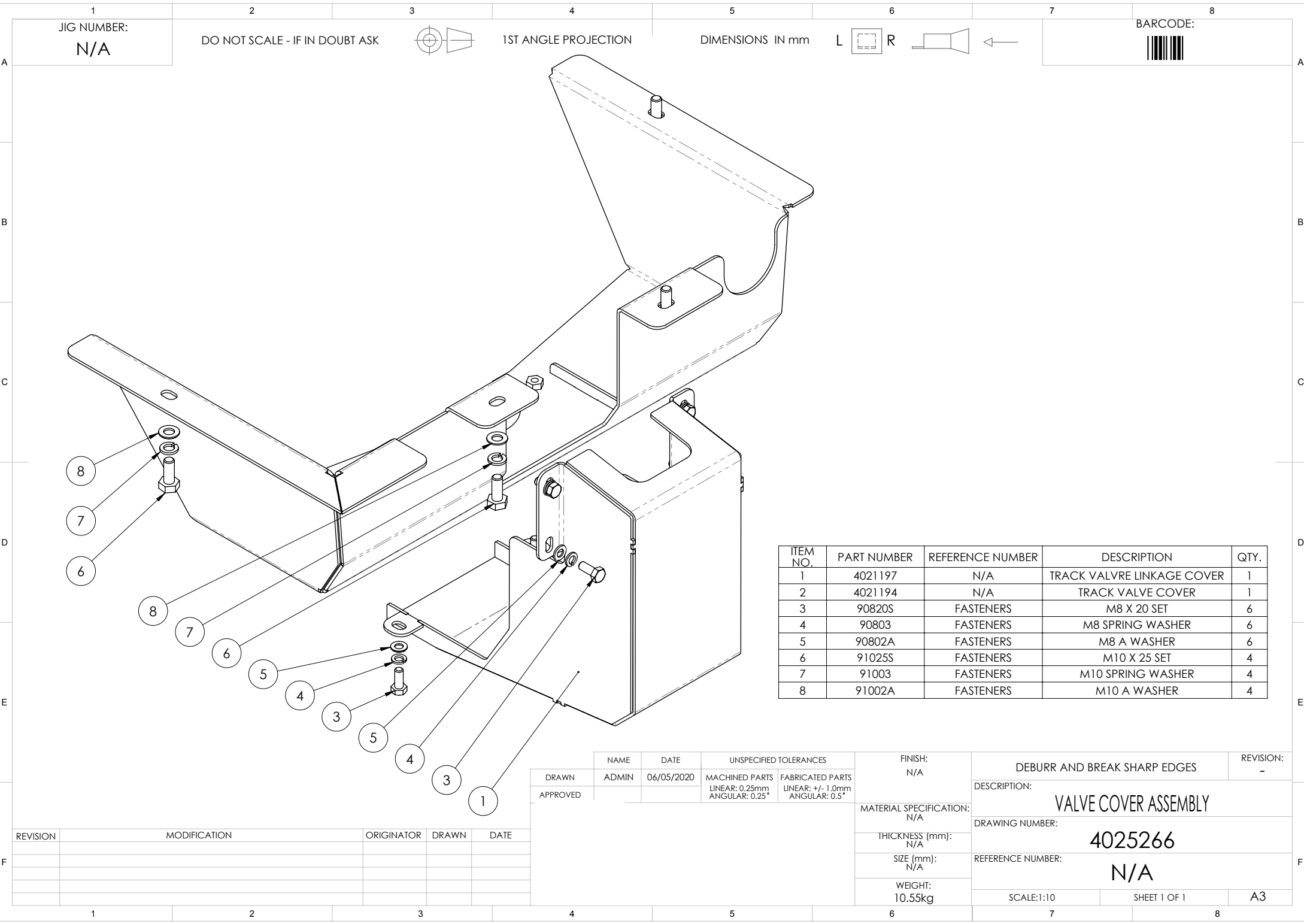
		NAME		DATE		UNSPECIFIED TOLERANCES		FINISH: N/A		DEBURR AND BREAK SHARP EDGES		REVISION: -	
DRAWN		ADMIN		05/05/2020		MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165 TRACK TANKS ASSEMBLY			
APPROVED										DRAWING NUMBER: 4025249			
								MATERIAL SPECIFICATION: N/A		REFERENCE NUMBER: N/A			
								THICKNESS (mm): N/A		SCALE:1:20			
								SIZE (mm): N/A		SHEET 1 OF 1			
								WEIGHT: 43.93kg		A3			

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	06/05/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DESCRIPTION: EVO165 TRACK CHASSIS SUB ASSEMBLY		
APPROVED						DRAWING NUMBER:	4025263	
						THICKNESS (mm): N/A	REFERENCE NUMBER: N/A	
						SIZE (mm): N/A		
					WEIGHT: 47.12kg	SCALE:1:20		SHEET 1 OF 1
								A3

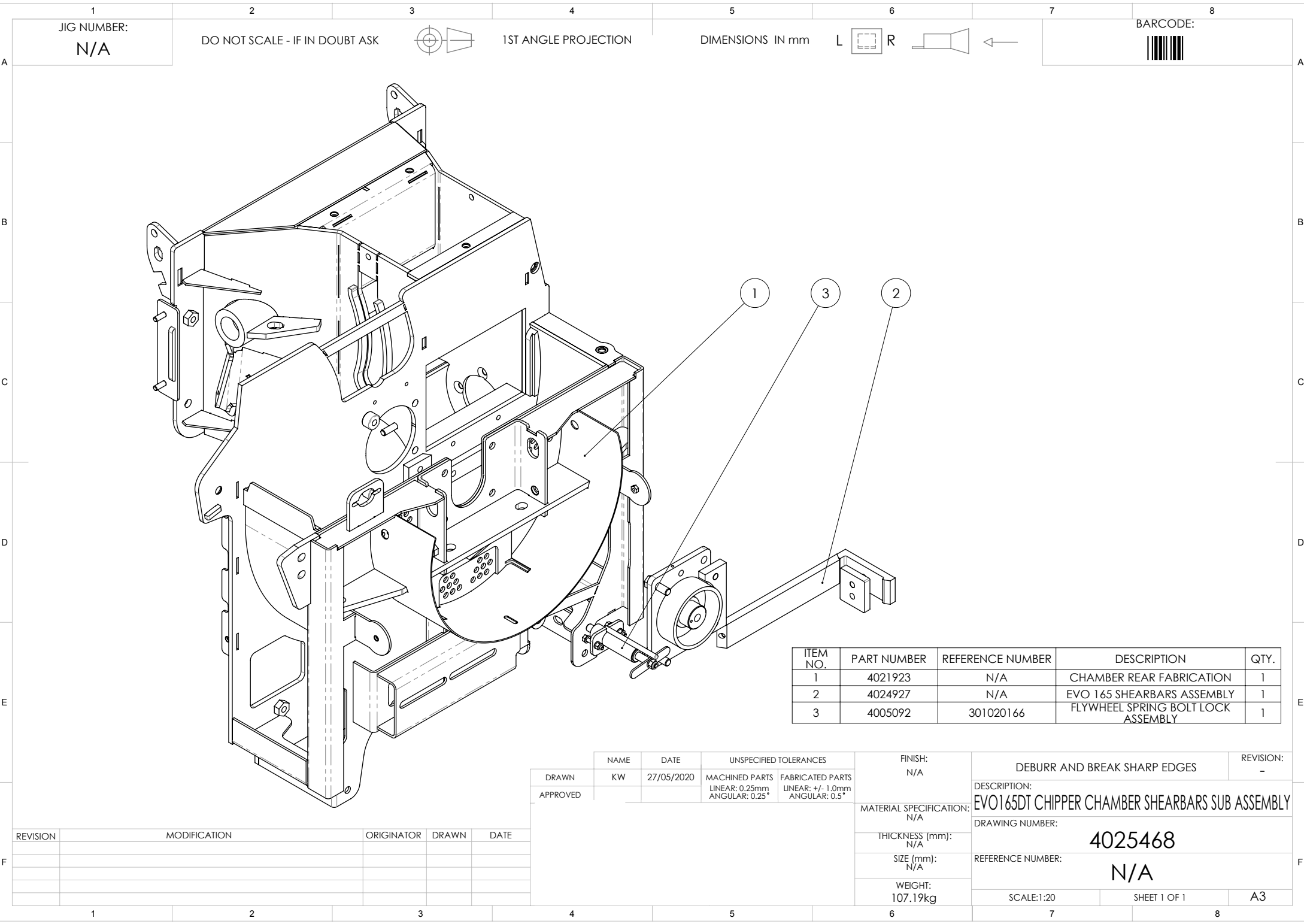
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4021197	N/A	TRACK VALVRE LINKAGE COVER	1
2	4021194	N/A	TRACK VALVE COVER	1
3	90820S	FASTENERS	M8 X 20 SET	6
4	90803	FASTENERS	M8 SPRING WASHER	6
5	90802A	FASTENERS	M8 A WASHER	6
6	91025S	FASTENERS	M10 X 25 SET	4
7	91003	FASTENERS	M10 SPRING WASHER	4
8	91002A	FASTENERS	M10 A WASHER	4

NAME		DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN		ADMIN	06/05/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: VALVE COVER ASSEMBLY	
APPROVED							DRAWING NUMBER: 4025266	
						MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER: N/A	
						THICKNESS (mm): N/A		
						SIZE (mm): N/A		
						WEIGHT: 10.55kg	SCALE:1:10	SHEET 1 OF 1
								A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



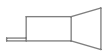
1ST ANGLE PROJECTION

DIMENSIONS IN mm

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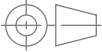
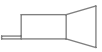
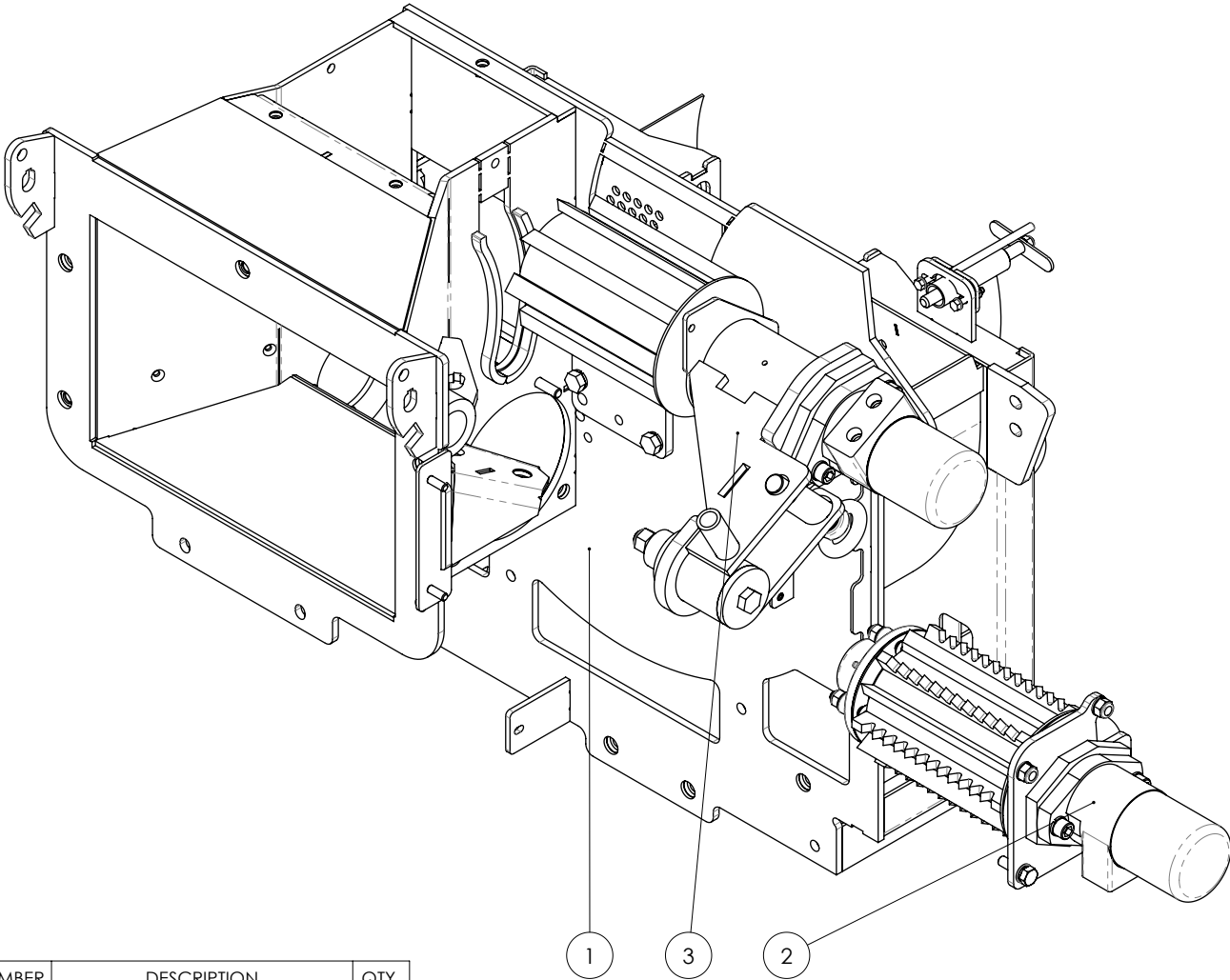
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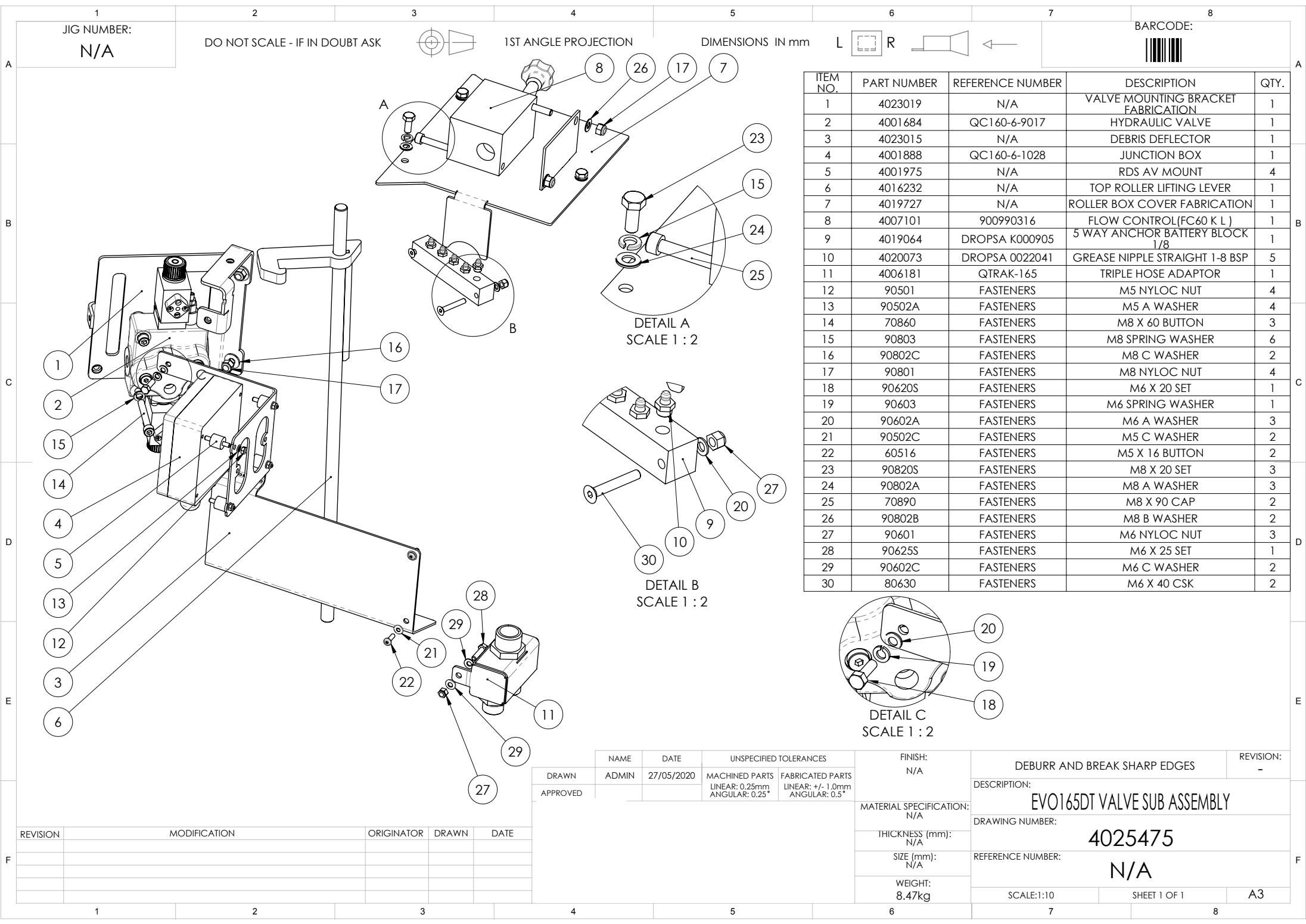


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4021923	N/A	CHAMBER REAR FABRICATION	1
2	4024927	N/A	EVO 165 SHEARBARS ASSEMBLY	1
3	4005092	301020166	FLYWHEEL SPRING BOLT LOCK ASSEMBLY	1

		NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN		KW	27/05/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165DT CHIPPER CHAMBER SHEARBARS SUB ASSEMBLY		
APPROVED									
						MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4025468		
						THICKNESS (mm): N/A			
						SIZE (mm): N/A	REFERENCE NUMBER: N/A		
						WEIGHT: 107.19kg			
									SCALE:1:20

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

1	2	3	4	5	6	7	8																																																
JIG NUMBER: N/A	DO NOT SCALE - IF IN DOUBT ASK	 1ST ANGLE PROJECTION	DIMENSIONS IN mm		L  R 	BARCODE: 																																																	
																																																							
<table><tr><th>ITEM NO.</th><th>PART NUMBER</th><th>REFERENCE NUMBER</th><th>DESCRIPTION</th><th>QTY.</th></tr><tr><td>1</td><td>4025468</td><td>N/A</td><td>EV0165DT CHIPPER CHAMBER SHEARBARS SUB ASSEMBLY</td><td>1</td></tr><tr><td>2</td><td>4016678</td><td>N/A</td><td>FIXED ROLLER ASSEMBLY</td><td>1</td></tr><tr><td>3</td><td>4015833</td><td>N/A</td><td>PIVOT ARM ASSEMBLY</td><td>1</td></tr></table>				ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4025468	N/A	EV0165DT CHIPPER CHAMBER SHEARBARS SUB ASSEMBLY	1	2	4016678	N/A	FIXED ROLLER ASSEMBLY	1	3	4015833	N/A	PIVOT ARM ASSEMBLY	1	<table><tr><td>NAME</td><td>DATE</td><td colspan="2">UNSPECIFIED TOLERANCES</td><td>FINISH:</td><td>DEBURR AND BREAK SHARP EDGES</td><td>REVISION:</td></tr><tr><td>KW</td><td>27/05/2020</td><td>MACHINED PARTS</td><td>FABRICATED PARTS</td><td>N/A</td><td></td><td>-</td></tr><tr><td colspan="2">APPROVED</td><td>LINEAR: 0.25mm</td><td>LINEAR: +/- 1.0mm</td><td colspan="3"></td></tr><tr><td colspan="2"></td><td>ANGULAR: 0.25°</td><td>ANGULAR: 0.5°</td><td colspan="3"></td></tr></table>				NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:	KW	27/05/2020	MACHINED PARTS	FABRICATED PARTS	N/A		-	APPROVED		LINEAR: 0.25mm	LINEAR: +/- 1.0mm						ANGULAR: 0.25°	ANGULAR: 0.5°			
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.																																																			
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3	4015833	N/A	PIVOT ARM ASSEMBLY	1																																																			
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																																																			
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SIZE (mm):																																																							
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SHEET 1 OF 1																																																							
A3																																																							
1	2	3	4	5	6	7	8																																																



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK

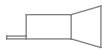
1ST ANGLE PROJECTION

DIMENSIONS IN mm

L

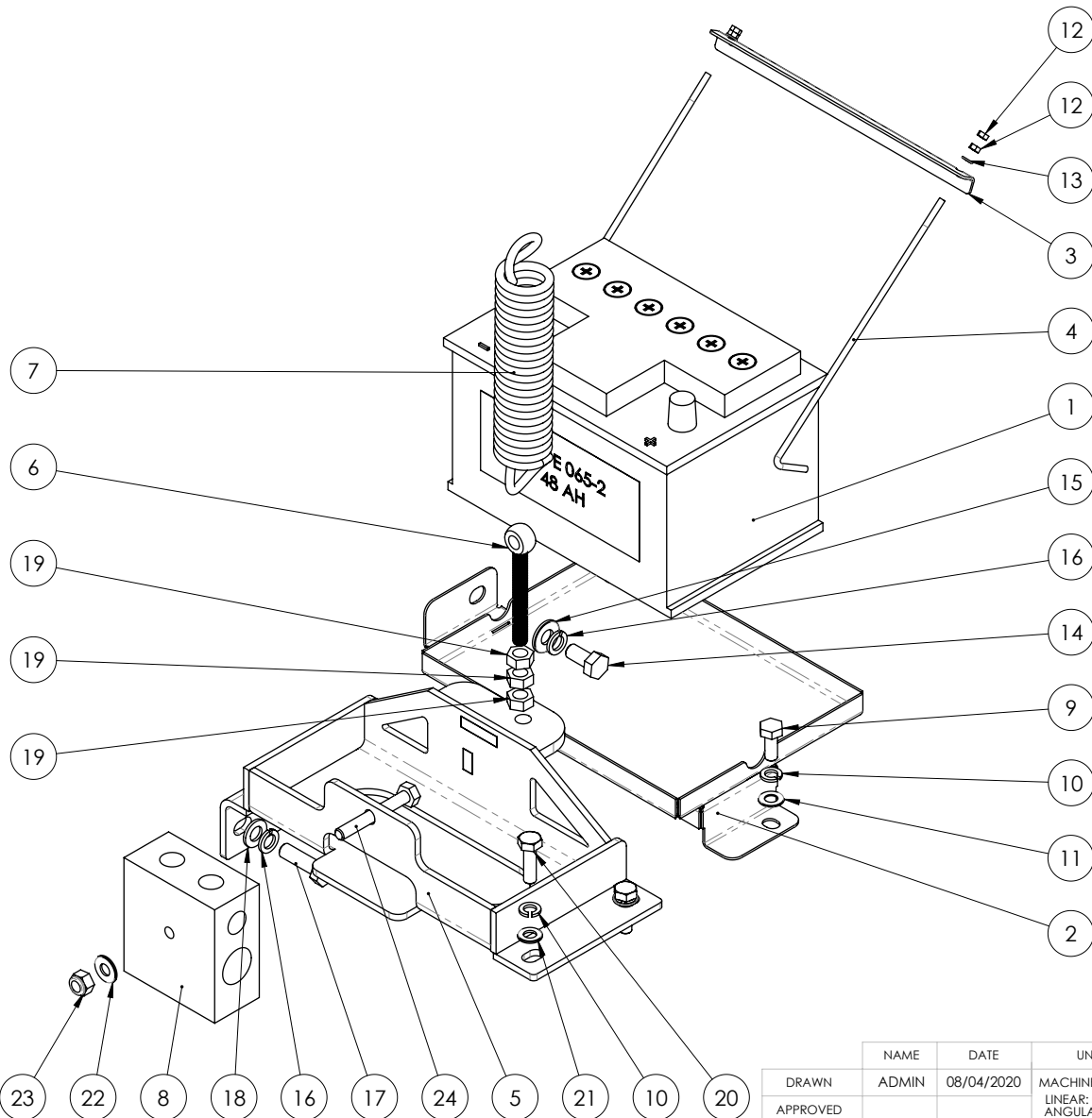


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BARCODE:

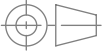
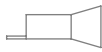
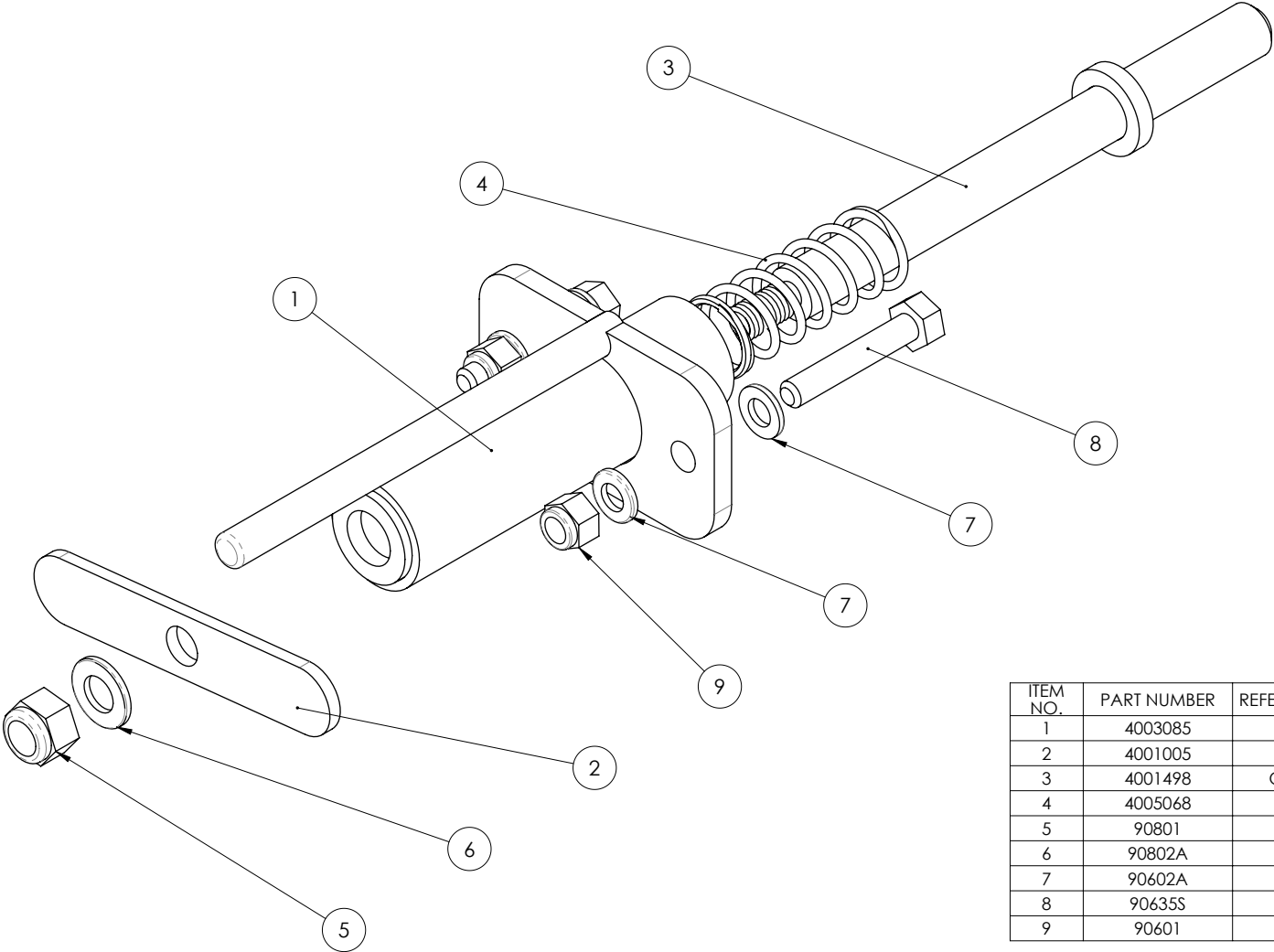



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4014131	900950409	065-2 48AH BATTERY	1
2	4017471	N/A	BATTERY TRAY FABRICATION	1
3	4001533	QC160-6-104	BATTERY CLAMP	1
4	4007520	C200906	BATTERY CLAMP ROD LONG	2
5	4021861	N/A	LOWER SPRING ANCHOR BRACKET FABRICATION	1
6	4002444	QC160-1-1041 / 900930406	SWING BOLT	1
7	4020530	EC130-3-46	ROLLER SPRING	1
8	4016844	ST1928-1-106	MANIFOLD BLOCK	1
9	91025S	FASTENERS	M10 X 25 SET	1
10	91003	FASTENERS	M10 SPRING WASHER	3
11	91002B	FASTENERS	M10 B WASHER	1
12	90501PT	FASTENERS	M5 THIN PLAIN NUT	4
13	90502A	FASTENERS	M5 A WASHER	2
14	91225S	FASTENERS	M12 X 25 SET	1
15	91202C	FASTENERS	M12 C WASHER	1
16	91203	FASTENERS	M12 SPRING WASHER	3
17	91240S	FASTENERS	M12 X 40 SET	2
18	91202A	FASTENERS	M12 A WASHER	2
19	91201P	FASTENERS	M12 PLAIN NUT	3
20	91035S	FASTENERS	M10 X 35 SET	2
21	91002A	FASTENERS	M10 A WASHER	2
22	91002C	FASTENERS	M10 C WASHER	1
23	91001	FASTENERS	M10 NYLOC NUT	1
24	91075S	FASTENERS	M10 X 75 SET	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

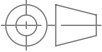
NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN ADMIN	08/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A	DESCRIPTION: EVO165DT PIVOT SPRING AND BATTERY TRAY SUB ASSEMBLY	-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4025479	
			THICKNESS (mm): N/A	REFERENCE NUMBER: N/A	
			SIZE (mm): N/A	SCALE:1:10	SHEET 1 OF 1
			WEIGHT: 20.19kg		A3

1	2	3	4	5	6	7	8
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1		2		3		4		5		6		7		8																																																			
JIG NUMBER: N/A		DO NOT SCALE - IF IN DOUBT ASK				1ST ANGLE PROJECTION		DIMENSIONS IN mm		L  R 				BARCODE: 																																																			
																																																																	
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ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.																																																													
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4	4005068	900930405	PLATFORM PLUNGER SPRING	1																																																													
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NAME		DATE		UNSPECIFIED TOLERANCES		FINISH:		DEBURR AND BREAK SHARP EDGES		REVISION:																																																							
ADMIN		14/06/2017		MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		N/A		A																																																							
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<table><tr><td colspan="2">MATERIAL SPECIFICATION: SEE PART DRAWING</td><td colspan="2">DRAWING NUMBER: 4005092</td><td colspan="2">REFERENCE NUMBER: 301020166</td></tr><tr><td colspan="2">THICKNESS (mm): N/A</td><td colspan="2">SCALE: 1:5</td><td colspan="2">SHEET 1 OF 1</td></tr><tr><td colspan="2">SIZE (mm): N/A</td><td colspan="2">A3</td><td colspan="2"></td></tr><tr><td colspan="2">WEIGHT: 0.44kg</td><td colspan="2"></td><td colspan="2"></td></tr></table>																MATERIAL SPECIFICATION: SEE PART DRAWING		DRAWING NUMBER: 4005092		REFERENCE NUMBER: 301020166		THICKNESS (mm): N/A		SCALE: 1:5		SHEET 1 OF 1		SIZE (mm): N/A		A3				WEIGHT: 0.44kg																															
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SIZE (mm): N/A		A3																																																															
WEIGHT: 0.44kg																																																																	

JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK

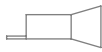
1ST ANGLE PROJECTION

DIMENSIONS IN mm

L

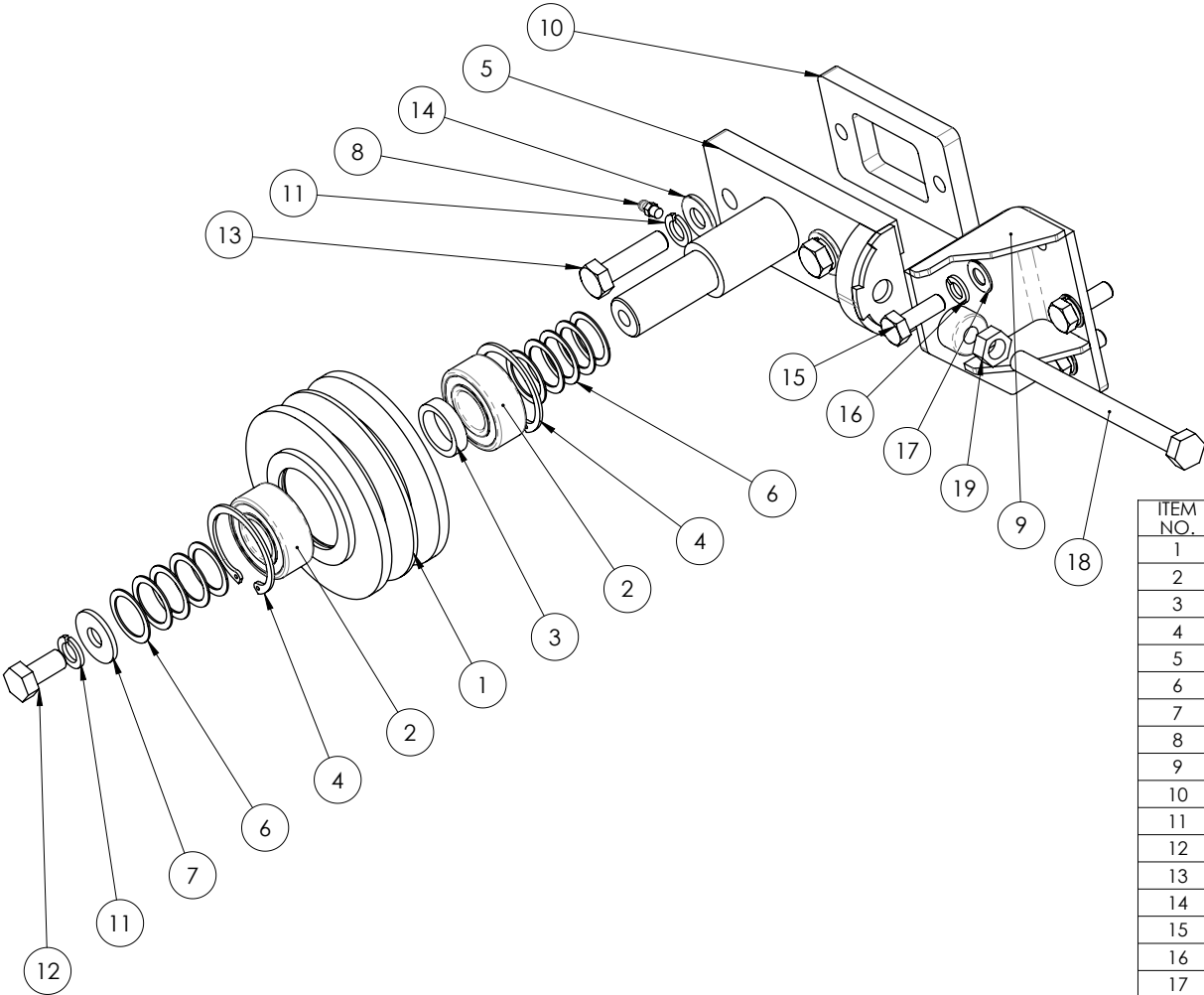


R





BARCODE:

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4009285	N/A	TENSIONER PULLEY	1
2	4006208	C252121	3205ZZ BEARING	2
3	4016559	EC1928-6-86	INNER SPACER	1
4	4006203	900890125	INTERNAL CIRCLIP	2
5	4009379	N/A	TENSION PULLEY MOUNT PLATE	1
6	4003082	301020053	TENSION PULLEY SHIM	10
7	4003081	301020052	TENSION PULLEY CAP WASHER	1
8	4001841	GNS500	GREASE NIPPLE	1
9	4009438	N/A	TENSIONER GUIDE	1
10	4009420	N/A	TENSIONER LOCK PLATE	1
11	91203	FASTENERS	M12 SPRING WASHER	3
12	91225S	FASTENERS	M12 X 25 SET	1
13	91245S	FASTENERS	M12 X 45 SET	2
14	91202C	FASTENERS	M12 C WASHER	2
15	91030S	FASTENERS	M10 X 30 SET	3
16	91003	FASTENERS	M10 SPRING WASHER	3
17	91002B	FASTENERS	M10 B WASHER	3
18	912150	FASTENERS	M12 X 150	1
19	91201P	FASTENERS	M12 PLAIN NUT	1

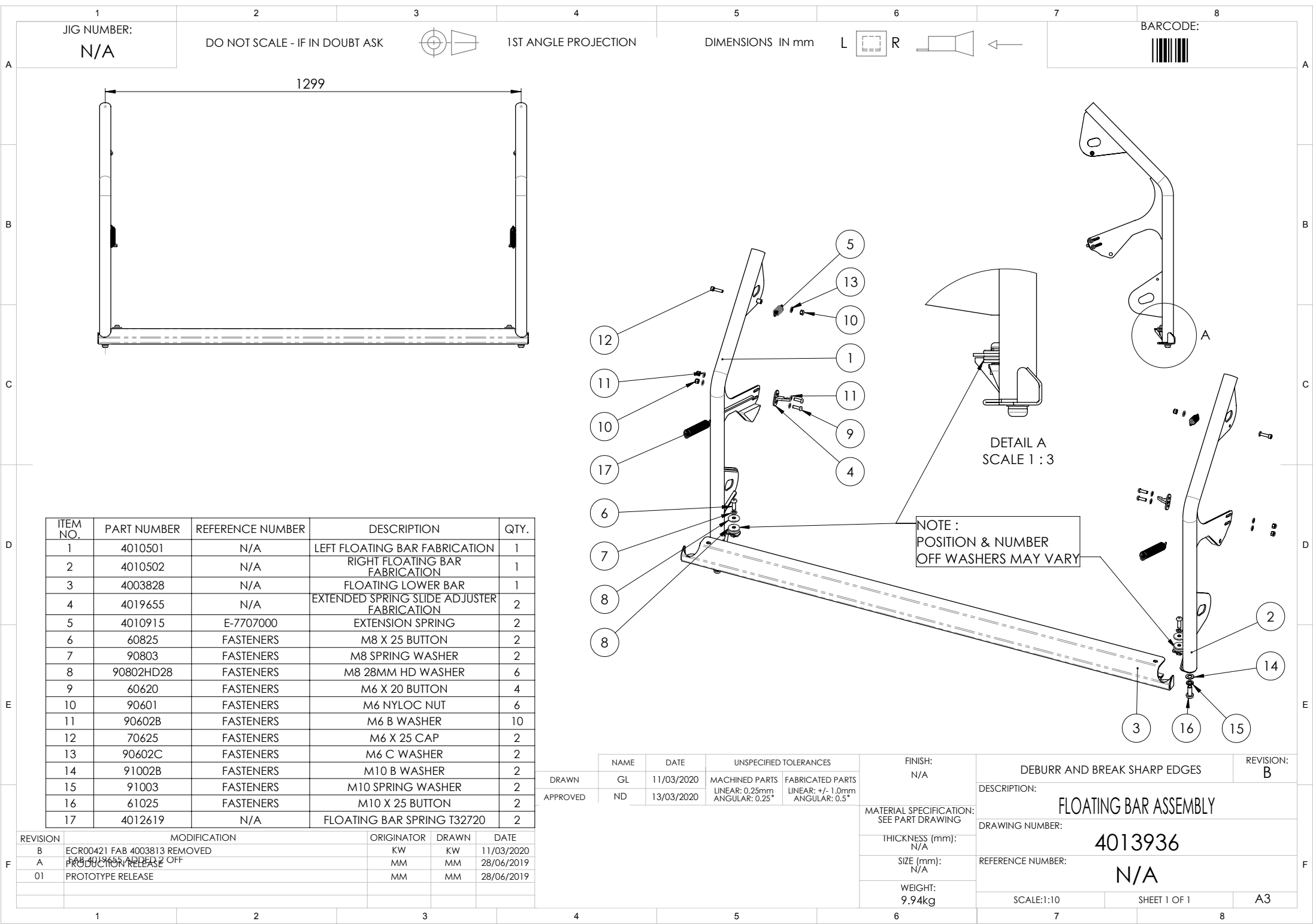
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

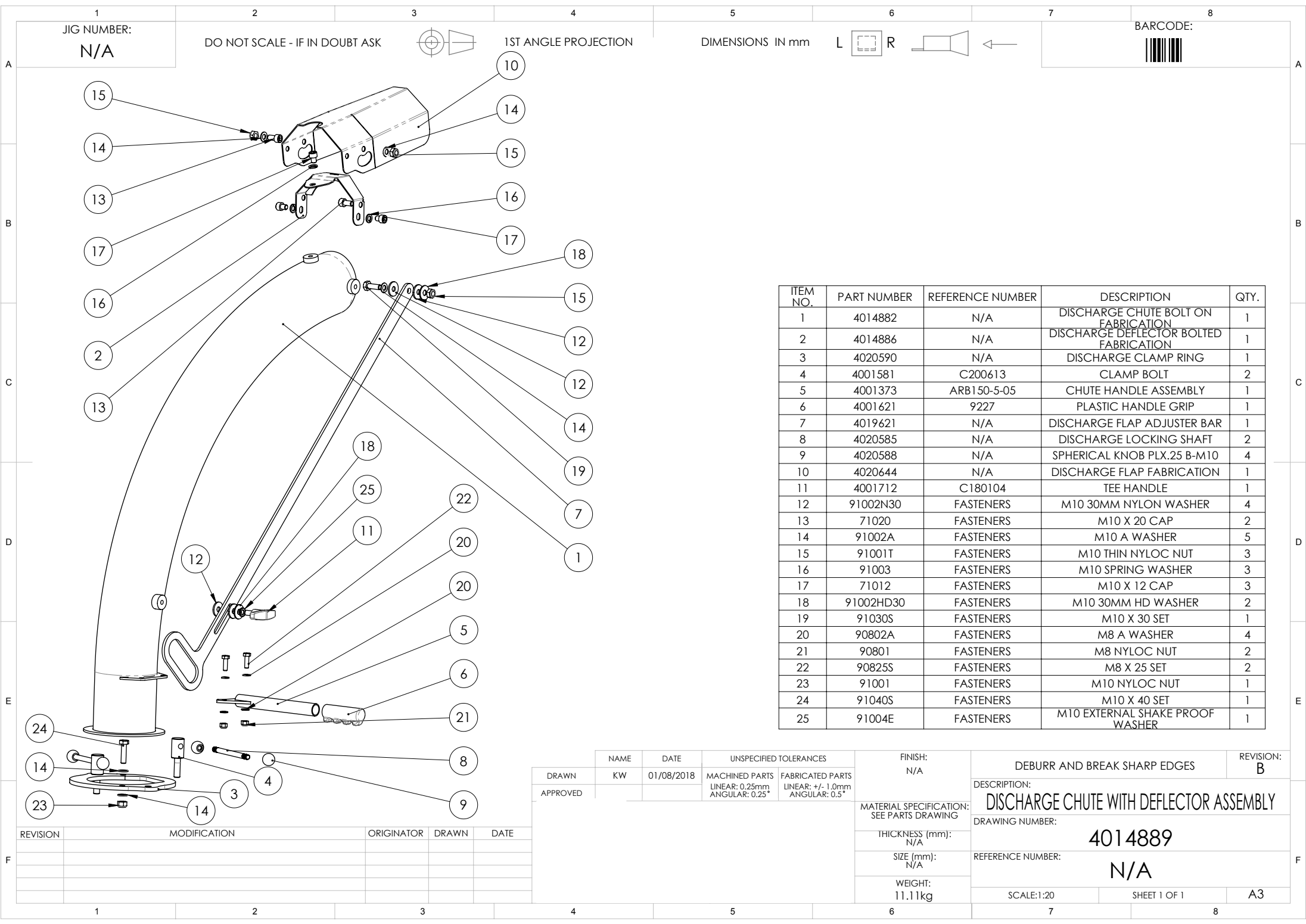
NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:
DRAWN ADMIN	11/12/2017	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	

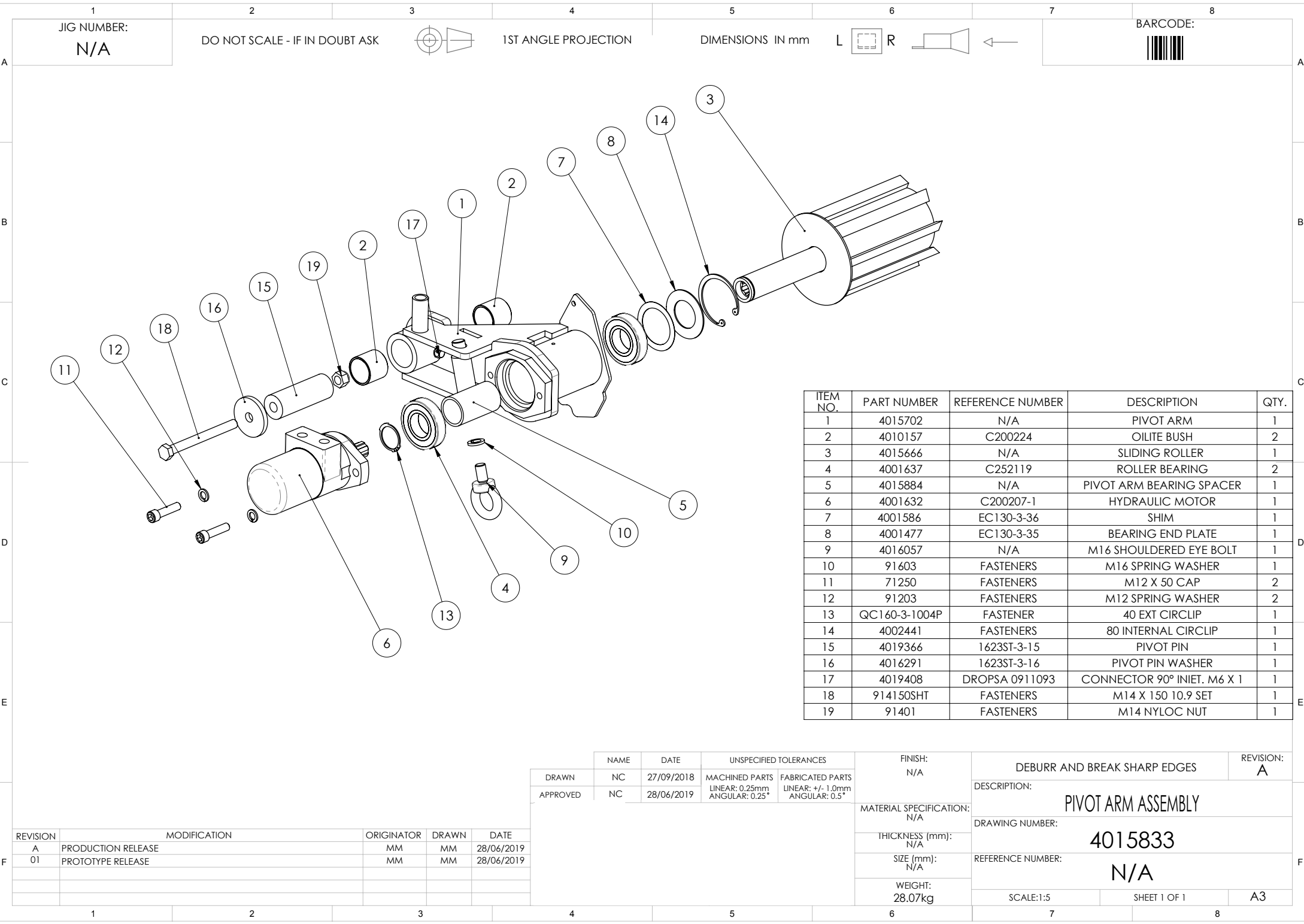
DEBURR AND BREAK SHARP EDGES		REVISION:
DESCRIPTION: IDLER PULLEY ASSEMBLY		A
DRAWING NUMBER: 4009373		
REFERENCE NUMBER: N/A		
SCALE: 1:5	SHEET 1 OF 1	A3



	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: A
DRAWN	ADMIN	07/04/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165 A FRAME		
APPROVED					MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4011766		
					THICKNESS (mm): N/A	REFERENCE NUMBER: N/A		
					SIZE (mm): N/A			
					WEIGHT: 34.54kg	SCALE:1:20		
						SHEET 1 OF 1		A3







JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

L



R



BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015702	N/A	PIVOT ARM	1
2	4010157	C200224	OILITE BUSH	2
3	4015666	N/A	SLIDING ROLLER	1
4	4001637	C252119	ROLLER BEARING	2
5	4015884	N/A	PIVOT ARM BEARING SPACER	1
6	4001632	C200207-1	HYDRAULIC MOTOR	1
7	4001586	EC130-3-36	SHIM	1
8	4001477	EC130-3-35	BEARING END PLATE	1
9	4016057	N/A	M16 SHOULDERED EYE BOLT	1
10	91603	FASTENERS	M16 SPRING WASHER	1
11	71250	FASTENERS	M12 X 50 CAP	2
12	91203	FASTENERS	M12 SPRING WASHER	2
13	QC160-3-1004P	FASTENER	40 EXT CIRCLIP	1
14	4002441	FASTENERS	80 INTERNAL CIRCLIP	1
15	4019366	1623ST-3-15	PIVOT PIN	1
16	4016291	1623ST-3-16	PIVOT PIN WASHER	1
17	4019408	DROPSA 0911093	CONNECTOR 90° INIET. M6 X 1	1
18	914150SHT	FASTENERS	M14 X 150 10.9 SET	1
19	91401	FASTENERS	M14 NYLOC NUT	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
A	PRODUCTION RELEASE	MM	MM	28/06/2019
01	PROTOTYPE RELEASE	MM	MM	28/06/2019

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN	NC	27/09/2018	N/A		A
APPROVED	NC	28/06/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	DESCRIPTION: PIVOT ARM ASSEMBLY	
			FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	DRAWING NUMBER: 4015833	
			MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER: N/A	
			THICKNESS (mm): N/A		
			SIZE (mm): N/A		
			WEIGHT: 28.07kg	SCALE:1:5	SHEET 1 OF 1
					A3

JIG NUMBER:

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

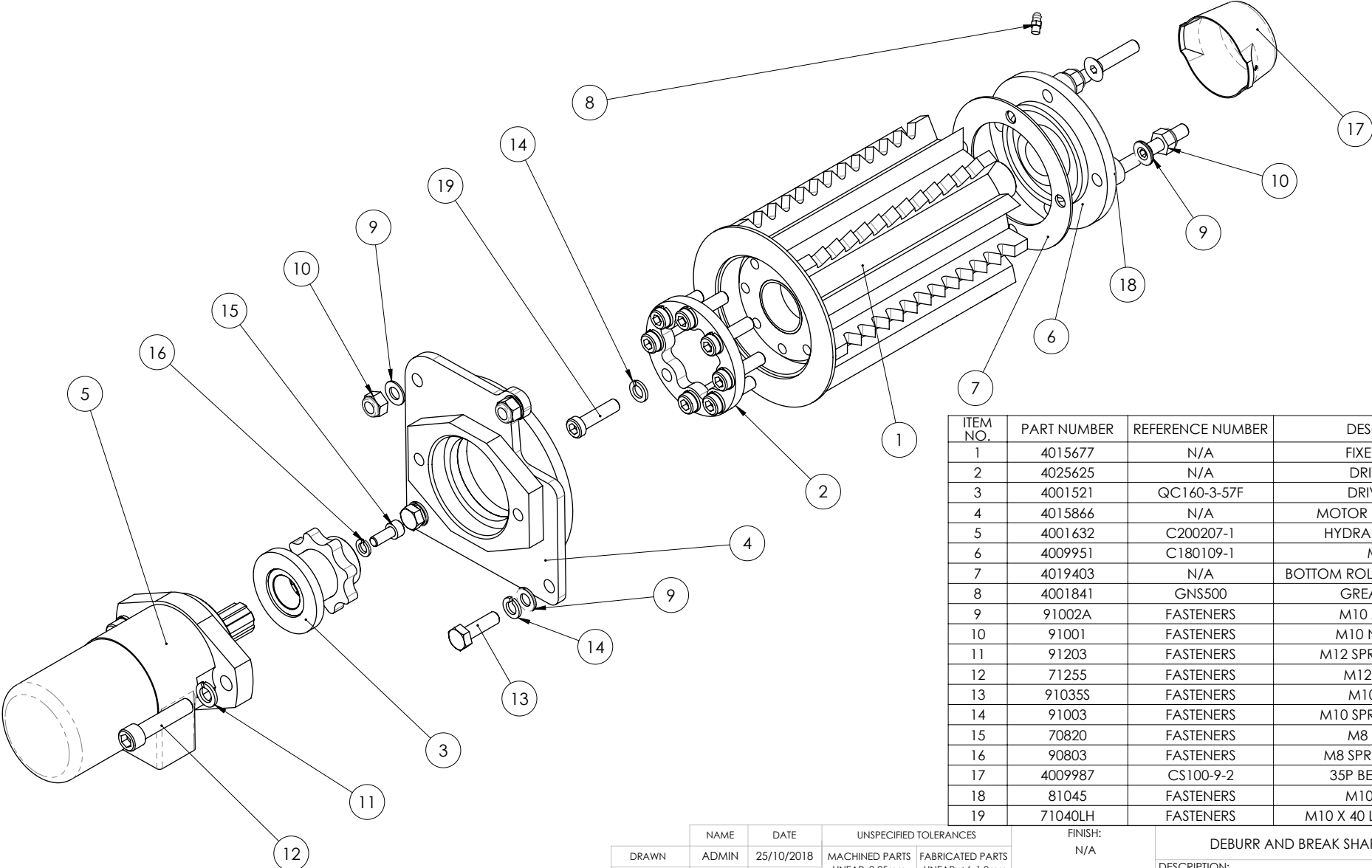
DIMENSIONS IN mm

L

R



BARCODE:

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015677	N/A	FIXED ROLLER	1
2	4025625	N/A	DRIVE PLATE	1
3	4001521	QC160-3-57F	DRIVE SPLINE	1
4	4015866	N/A	MOTOR MOUNT PLATE	1
5	4001632	C200207-1	HYDRAULIC MOTOR	1
6	4009951	C180109-1	MFC30	1
7	4019403	N/A	BOTTOM ROLLER BEARING SHIM	1
8	4001841	GNS500	GREASE NIPPLE	1
9	91002A	FASTENERS	M10 A WASHER	8
10	91001	FASTENERS	M10 NYLOC NUT	6
11	91203	FASTENERS	M12 SPRING WASHER	2
12	71255	FASTENERS	M12 X 55 CAP	2
13	91035S	FASTENERS	M10 X 35 SET	2
14	91003	FASTENERS	M10 SPRING WASHER	10
15	70820	FASTENERS	M8 X 20 CAP	1
16	90803	FASTENERS	M8 SPRING WASHER	1
17	4009987	CS100-9-2	35P BEARING CAP	1
18	81045	FASTENERS	M10 X 45 CSK	4
19	71040LH	FASTENERS	M10 X 40 LOW HEAD CAP	8

NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION: -	
DRAWN	ADMIN	25/10/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°			N/A
APPROVED							
MATERIAL SPECIFICATION: N/A							
THICKNESS (mm): N/A							
SIZE (mm): N/A							
WEIGHT: 23.04kg							

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

DESCRIPTION:
FIXED ROLLER ASSEMBLY

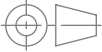
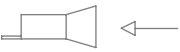
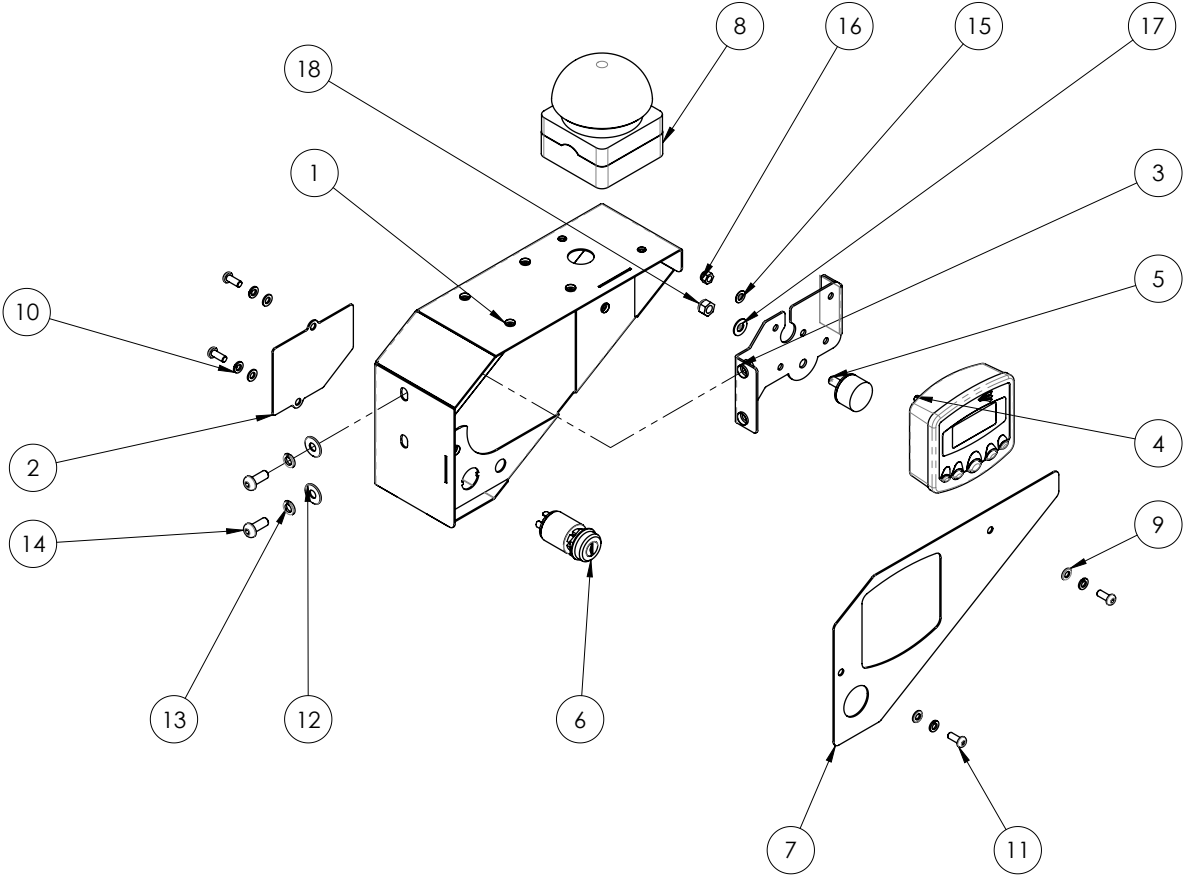
DRAWING NUMBER:
4016678

REFERENCE NUMBER:
N/A

SCALE:1:10

SHEET 1 OF 1

A3

1	2	3	4	5	6	7	8																																																																																															
JIG NUMBER: N/A	DO NOT SCALE - IF IN DOUBT ASK	 1ST ANGLE PROJECTION	DIMENSIONS IN mm	L	R		BARCODE: 																																																																																															
																																																																																																						
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																																																																																																		
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1	2	3	4	5	6	7	8																																																																																															

JIG NUMBER:

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

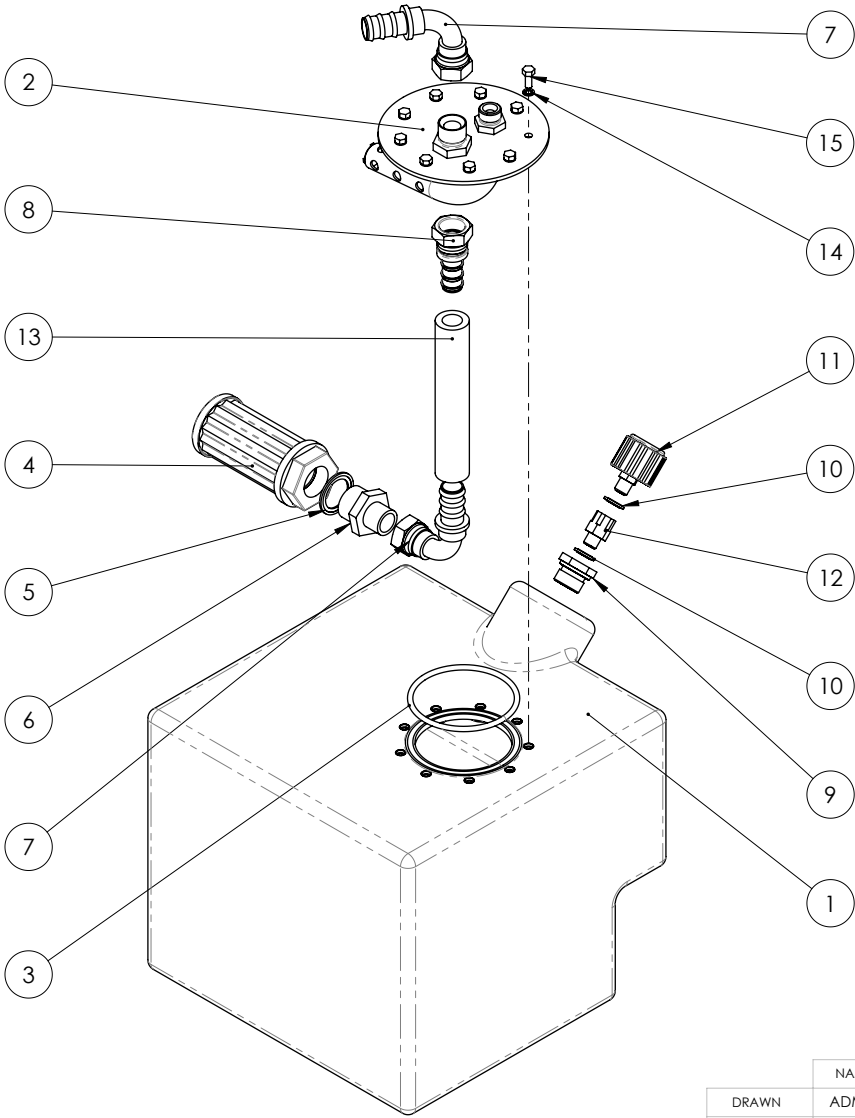
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BARCODE:

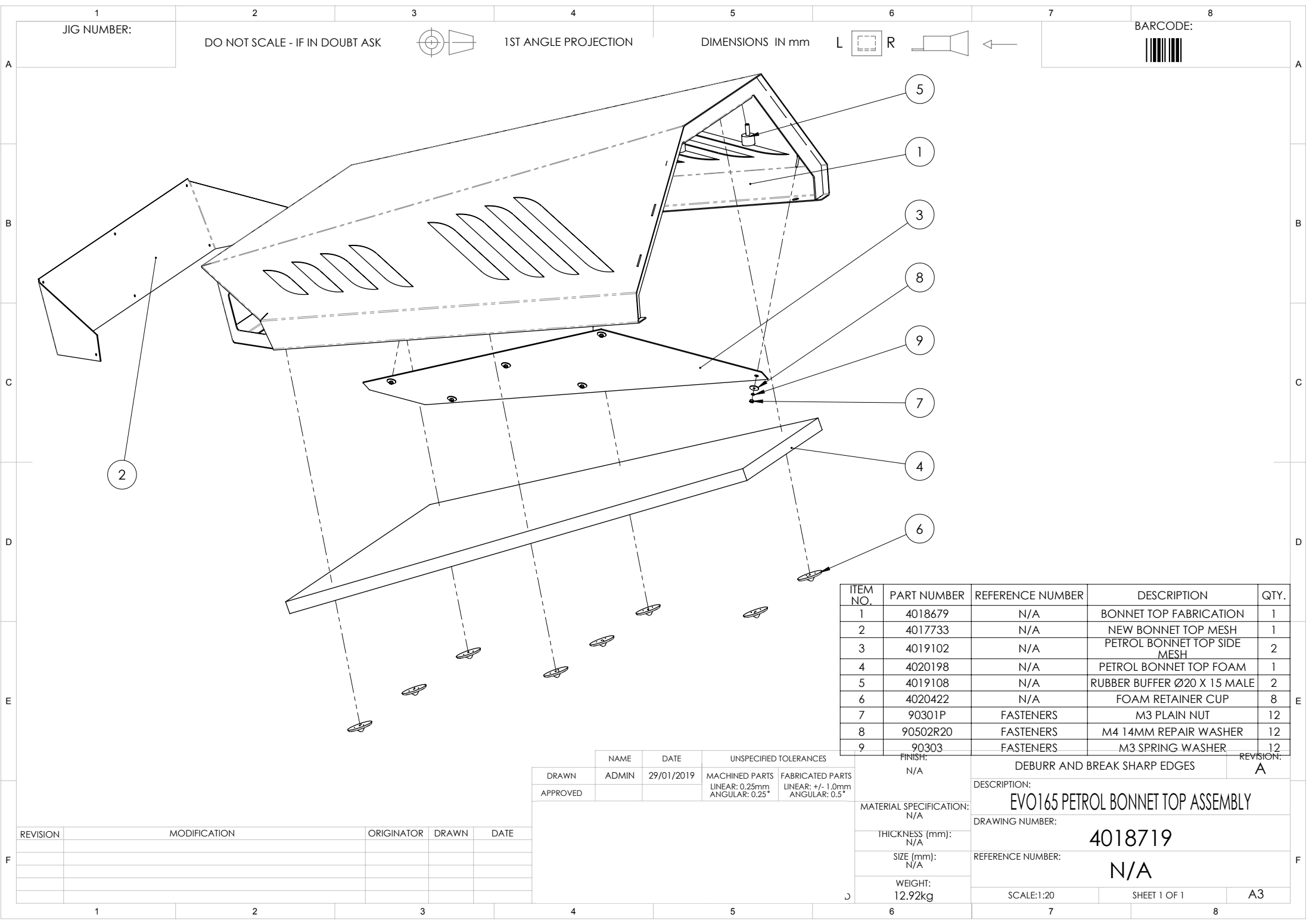
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4019031	N/A	PLASTIC HYDRAULIC TANK	1
2	4018522	N/A	PLASTIC HYDRAULIC TANK CIRCULAR PLATE	1
3	4019479	N/A	O RING 95 ID X 5 THICK	1
4	4001633	C200315	SUCTION FILTER	1
5	4006041	DSSC-400-830	1" BONDED WASHER	1
6	4006191	MM-16-12	1" X 3/4" MALE MALE	1
7	4002033	EW23-12-12	3/4 - 3/4 SWIVEL PUSH IN HOSE TAIL 90'	2
8	4008467	N/A	3/4 SWIVEL X 3/4 PUSH IN HOSE TAIL	1
9	4020402	RI 3/4 EDX 1/4	3/4" x 1/4" REDUCING BUSH	1
10	4002028	DSSC-400-821	1/4 BONDED WASHER	2
11	4001664	MK2 ST1928-1-150	UCC TANK BREATHER	1
12	4001663	MF-04-04	EXTENSION	1
13	4025049	N/A	3-4 INCH HYDRAULIC HOSE	1
14	90604	FASTENERS	M6 SHAKE PROOF WASHER	9
15	90616S	FASTENERS	M6 X 16 SET	9

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN	ADMIN	14/01/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A
APPROVED					

MATERIAL SPECIFICATION:	THICKNESS (mm):	SIZE (mm):	WEIGHT:
N/A	N/A	N/A	28.30kg

DESCRIPTION:	DRAWING NUMBER:	REFERENCE NUMBER:	SCALE:1:10	SHEET 1 OF 1	A3
PLASTIC HYDRAULIC TANK ASSEMBLY	4018213	N/A			

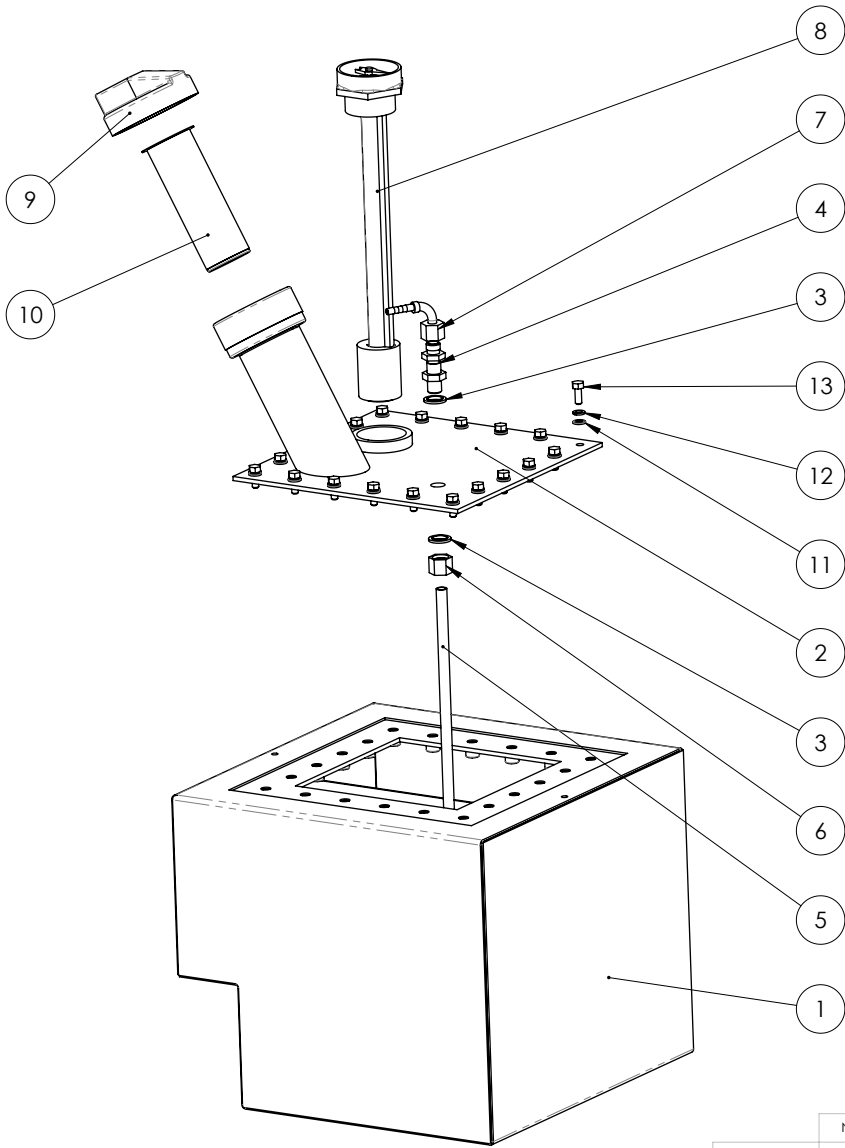


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4018679	N/A	BONNET TOP FABRICATION	1
2	4017733	N/A	NEW BONNET TOP MESH	1
3	4019102	N/A	PETROL BONNET TOP SIDE MESH	2
4	4020198	N/A	PETROL BONNET TOP FOAM	1
5	4019108	N/A	RUBBER BUFFER Ø20 X 15 MALE	2
6	4020422	N/A	FOAM RETAINER CUP	8
7	90301P	FASTENERS	M3 PLAIN NUT	12
8	90502R20	FASTENERS	M4 14MM REPAIR WASHER	12
9	90303	FASTENERS	M3 SPRING WASHER	12

	NAME	DATE	UNSPECIFIED TOLERANCES	
DRAWN	ADMIN	29/01/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°
APPROVED				

FINISH: N/A	DEBURR AND BREAK SHARP EDGES	REVISION: A
DESCRIPTION: EVO165 PETROL BONNET TOP ASSEMBLY		
DRAWING NUMBER: 4018719		
REFERENCE NUMBER: N/A		
MATERIAL SPECIFICATION: N/A		
THICKNESS (mm): N/A		
SIZE (mm): N/A		
WEIGHT: 12.92kg		

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017176	N/A	FUEL TANK FABRICATION	1
2	4018848	N/A	FUEL TANK FILLER PLATE FABRICATION	1
3	4002028	DSSC-400-821	1/4 BONDED WASHER	2
4	4005997	BH-04-04	14 BHD FITTING	1
5	4018045	N/A	FUEL PICKUP PIPE	1
6	4005995	FM10-L	10MM OLIVE NUT	1
7	4005993	KW11-05-04	1/4 F-TAIL	1
8	4017443	N/A	FUEL TANK GAUGE	1
9	4001665	MK2 STC1928-109	FUEL CAP	1
10	4005181	MK2 ST1928-1-206A	FUEL TANK GAUZE FILTER	1
11	90602A	FASTENERS	M6 A WASHER	20
12	90603	FASTENERS	M6 SPRING WASHER	20
13	90616S	FASTENERS	M6 X 16 SET	20

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION: B
DRAWN	ADMIN	05/02/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	DESCRIPTION: PETROL TANK ASSEMBLY
APPROVED			MATERIAL SPECIFICATION: SEE PART DRAWINGS	THICKNESS (mm): N/A	DRAWING NUMBER: 4018836
			SIZE (mm):	WEIGHT: 14.55kg	REFERENCE NUMBER: N/A
				SCALE: 1:10	SHEET 1 OF 1
					A3

JIG NUMBER:

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

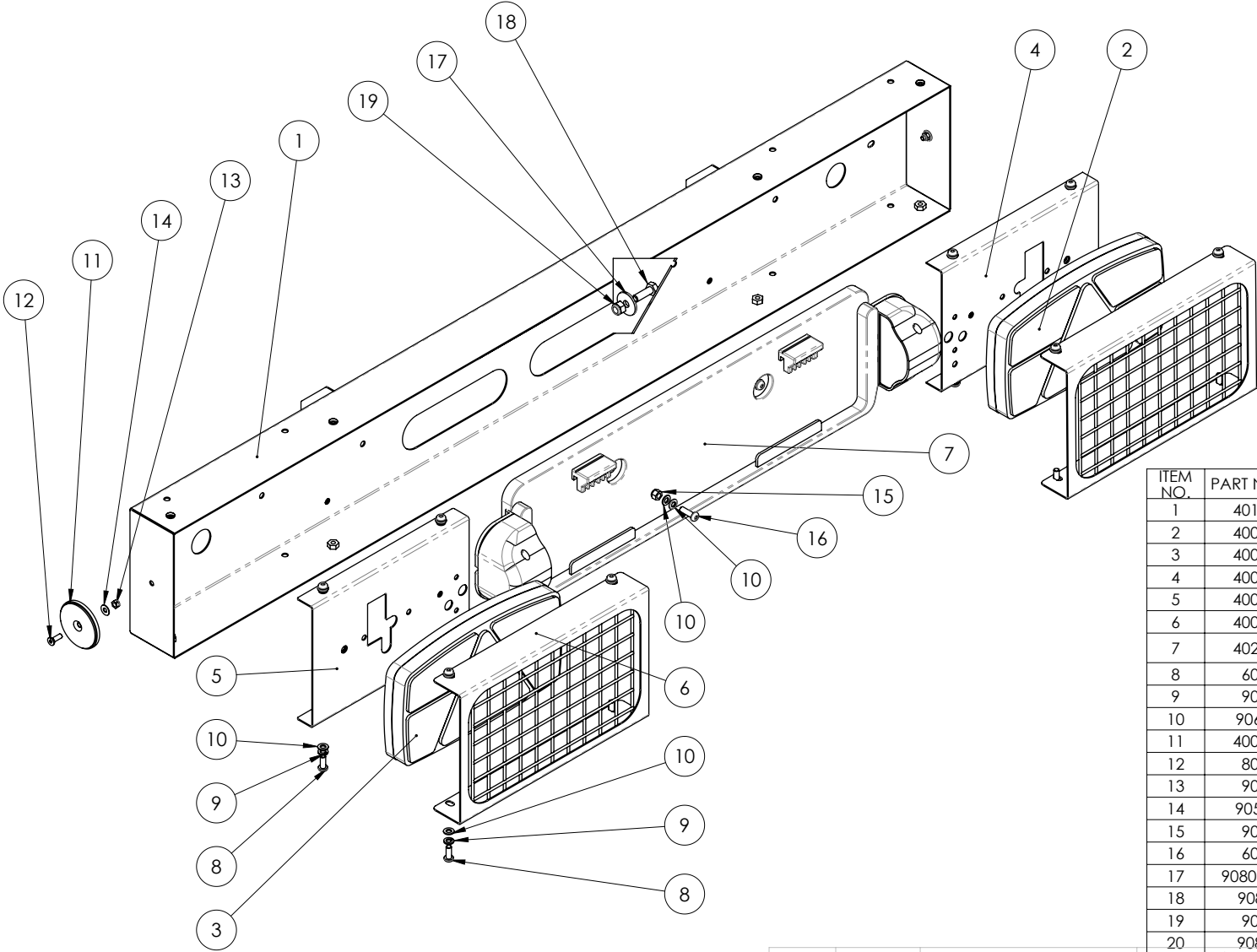
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BARCODE:





ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4012736	N/A	LIGHT BOARD FABRICATION	1
2	4001697	900950322	ASPOCK LED LAMP NEAR SIDE	1
3	4001746	900950323	ASPOCK LED LAMP OFF SIDE	1
4	4001368	ARB150-4-98	LED MOUNT RIGHT HAND	1
5	4001367	ARB150-4-97	LED MOUNT LEFT HAND	1
6	4001316	ARB150-4-126	LIGHT GUARD	2
7	4020447	N/A	ASPOCK LED + NUMBER PLATE ASSEMBLY	1
8	60615	FASTENERS	M6 X 15 BUTTON	16
9	90603	FASTENERS	M6 SPRING WASHER	16
10	90602A	FASTENERS	M6 A WASHER	24
11	4001656	GM-1001-RYR	AMBER REFLECTOR	2
12	80516	FASTENERS	M5 X 16 CSK	2
13	90501	FASTENERS	M5 NYLOC NUT	2
14	90502C	FASTENERS	M5 C WASHER	2
15	90601	FASTENERS	M6 NYLOC NUT	6
16	60620	FASTENERS	M6 X 20 BUTTON	2
17	90802HD28	FASTENERS	M8 28MM HD WASHER	4
18	90825S	FASTENERS	M8 X 25 SET	4
19	90801	FASTENERS	M8 NYLOC NUT	4
20	90802B	FASTENERS	M8 B WASHER	4

NAME	DATE	UNSPECIFIED TOLERANCES
DRAWN ADMIN	25/02/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
3				
4				
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6				
7				
8				

FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
N/A		A

DESCRIPTION:
LIGHTBOARD ASSEMBLY

DRAWING NUMBER:
4019265

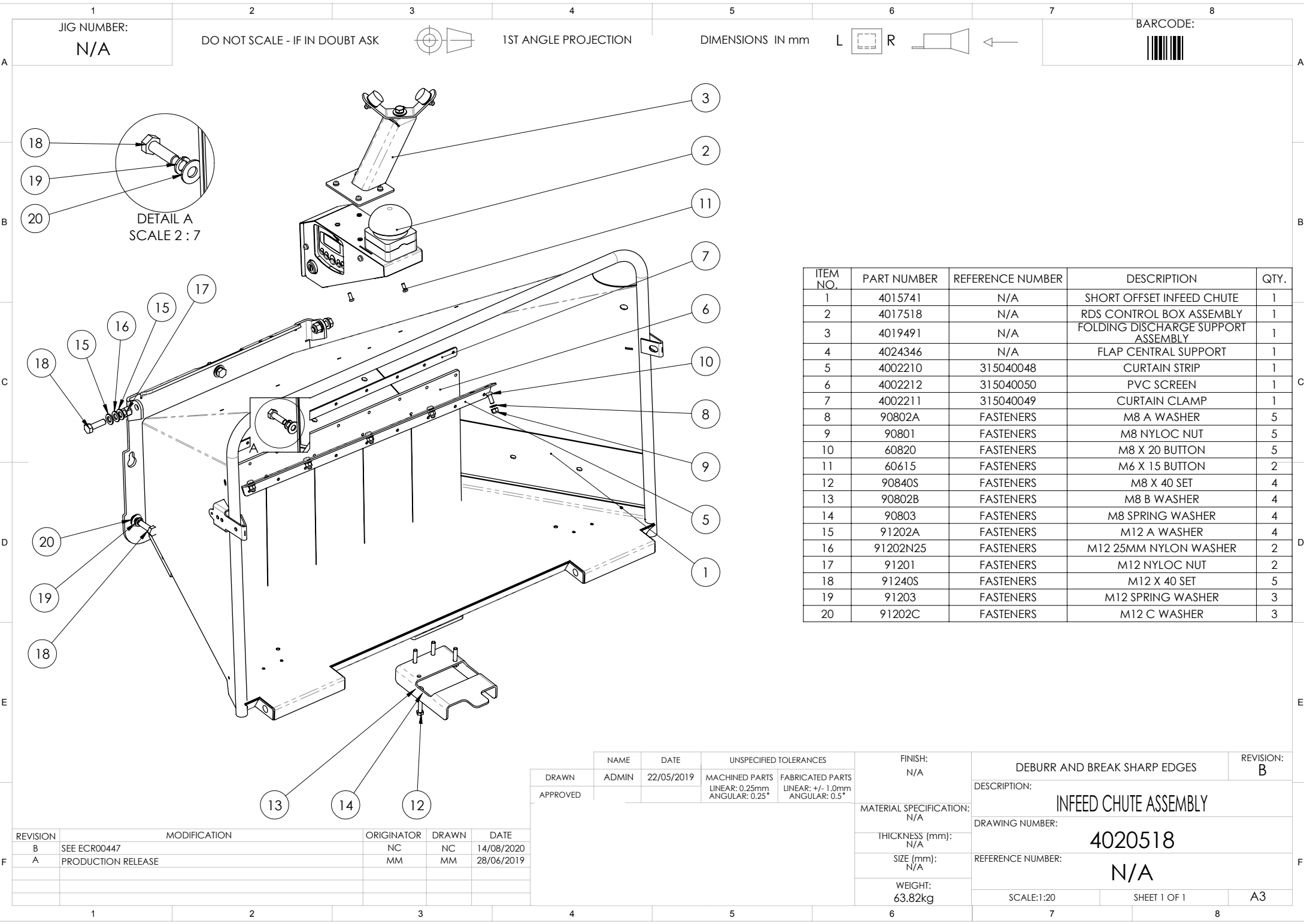
REFERENCE NUMBER:
N/A

SCALE:	SHEET	OF
1:10	1	1

WEIGHT:
11.60kg

A3

1		2		3		4		5		6		7		8																																																																																																																																																														
JIG NUMBER:		DO NOT SCALE - IF IN DOUBT ASK				1ST ANGLE PROJECTION		DIMENSIONS IN mm		L R				BARCODE:																																																																																																																																																														
6 5 4 3 2 7 8 11 10 9 1 <table><thead><tr><th>ITEM NO.</th><th>PART NUMBER</th><th>REFERENCE NUMBER</th><th>DESCRIPTION</th><th>QTY.</th></tr></thead><tbody><tr><td>1</td><td>4019490</td><td>N/A</td><td>FOLDING DISCHARGE SUPPORT FABRICATION</td><td>1</td></tr><tr><td>2</td><td>4019493</td><td>N/A</td><td>FOLDING DISCHARGE REST</td><td>1</td></tr><tr><td>3</td><td>4001971</td><td>CS100-6-14</td><td>BUMPSTOP</td><td>2</td></tr><tr><td>4</td><td>91002HD30</td><td>FASTENERS</td><td>M10 30MM HD WASHER</td><td>1</td></tr><tr><td>5</td><td>91003</td><td>FASTENERS</td><td>M10 SPRING WASHER</td><td>1</td></tr><tr><td>6</td><td>91030S</td><td>FASTENERS</td><td>M10 X 30 SET</td><td>1</td></tr><tr><td>7</td><td>90802A</td><td>FASTENERS</td><td>M8 A WASHER</td><td>2</td></tr><tr><td>8</td><td>90801</td><td>FASTENERS</td><td>M8 NYLOC NUT</td><td>2</td></tr><tr><td>9</td><td>90602A</td><td>FASTENERS</td><td>M6 A WASHER</td><td>4</td></tr><tr><td>10</td><td>90603</td><td>FASTENERS</td><td>M6 SPRING WASHER</td><td>4</td></tr><tr><td>11</td><td>60616</td><td>FASTENERS</td><td>M6 X 16 BUTTON</td><td>4</td></tr></tbody></table><table><thead><tr><th>NAME</th><th>DATE</th><th colspan="2">UNSPECIFIED TOLERANCES</th><th>FINISH:</th><th colspan="2">DEBURR AND BREAK SHARP EDGES</th><th>REVISION:</th></tr></thead><tbody><tr><td>DRAWN</td><td>ADMIN</td><td>12/03/2019</td><td>MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°</td><td>N/A</td><td colspan="2"></td><td>A</td></tr><tr><td>APPROVED</td><td></td><td></td><td>FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°</td><td></td><td colspan="2"></td><td></td></tr><tr><td colspan="4"></td><td>MATERIAL SPECIFICATION:</td><td colspan="3">DESCRIPTION: FOLDING DISCHARGE SUPPORT ASSEMBLY</td></tr><tr><td colspan="4"></td><td>THICKNESS (mm):</td><td colspan="3">DRAWING NUMBER: 4019491</td></tr><tr><td colspan="4"></td><td>SIZE (mm):</td><td colspan="3">REFERENCE NUMBER: N/A</td></tr><tr><td colspan="4"></td><td>WEIGHT:</td><td colspan="3">SCALE: 1:2.5</td></tr><tr><td colspan="4"></td><td>1.46kg</td><td colspan="3">SHEET 1 OF 1</td></tr><tr><td colspan="4"></td><td></td><td colspan="3">A3</td></tr></tbody></table><table><thead><tr><th>REVISION</th><th>MODIFICATION</th><th>ORIGINATOR</th><th>DRAWN</th><th>DATE</th></tr></thead><tbody><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr></tbody></table>																ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4019490	N/A	FOLDING DISCHARGE SUPPORT FABRICATION	1	2	4019493	N/A	FOLDING DISCHARGE REST	1	3	4001971	CS100-6-14	BUMPSTOP	2	4	91002HD30	FASTENERS	M10 30MM HD WASHER	1	5	91003	FASTENERS	M10 SPRING WASHER	1	6	91030S	FASTENERS	M10 X 30 SET	1	7	90802A	FASTENERS	M8 A WASHER	2	8	90801	FASTENERS	M8 NYLOC NUT	2	9	90602A	FASTENERS	M6 A WASHER	4	10	90603	FASTENERS	M6 SPRING WASHER	4	11	60616	FASTENERS	M6 X 16 BUTTON	4	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:	DRAWN	ADMIN	12/03/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A			A	APPROVED			FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°									MATERIAL SPECIFICATION:	DESCRIPTION: FOLDING DISCHARGE SUPPORT ASSEMBLY							THICKNESS (mm):	DRAWING NUMBER: 4019491							SIZE (mm):	REFERENCE NUMBER: N/A							WEIGHT:	SCALE: 1:2.5							1.46kg	SHEET 1 OF 1								A3			REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																				
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																																																																																																																																																																								



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015741	N/A	SHORT OFFSET INFEED CHUTE	1
2	4017518	N/A	RDS CONTROL BOX ASSEMBLY	1
3	4019491	N/A	FOLDING DISCHARGE SUPPORT ASSEMBLY	1
4	4024346	N/A	FLAP CENTRAL SUPPORT	1
5	4002210	315040048	CURTAIN STRIP	1
6	4002212	315040050	PVC SCREEN	1
7	4002211	315040049	CURTAIN CLAMP	1
8	90802A	FASTENERS	M8 A WASHER	5
9	90801	FASTENERS	M8 NYLOC NUT	5
10	60820	FASTENERS	M8 X 20 BUTTON	5
11	60615	FASTENERS	M6 X 15 BUTTON	2
12	90840S	FASTENERS	M8 X 40 SET	4
13	90802B	FASTENERS	M8 B WASHER	4
14	90803	FASTENERS	M8 SPRING WASHER	4
15	91202A	FASTENERS	M12 A WASHER	4
16	91202N25	FASTENERS	M12 25MM NYLON WASHER	2
17	91201	FASTENERS	M12 NYLOC NUT	2
18	91240S	FASTENERS	M12 X 40 SET	5
19	91203	FASTENERS	M12 SPRING WASHER	3
20	91202C	FASTENERS	M12 C WASHER	3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
B	SEE ECR00447	NC	NC	14/08/2020
A	PRODUCTION RELEASE	MM	MM	28/06/2019

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
ADMIN	22/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		B
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DESCRIPTION: INFEED CHUTE ASSEMBLY	
			THICKNESS (mm): N/A	DRAWING NUMBER: 4020518	
			SIZE (mm): N/A	REFERENCE NUMBER: N/A	
			WEIGHT: 63.82kg	SCALE: 1:20	SHEET 1 OF 1
					A3

JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

L R

BARCODE:

18

19

20

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22

DETAIL A
SCALE 1 : 5

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22

DETAIL B
SCALE 1 : 5

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12

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1

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16

23

17

DETAIL C
SCALE 1 : 5

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4015386	N/A	FLAP FABRICATION	1
2	4013936	N/A	FLOATING BAR ASSEMBLY	1
3	4015484	N/A	LONG FLAP CONNECTION PIN	2
4	4019108	N/A	RUBBER BUFFER Ø20 X 15 MALE	2
5	4001897	EC1928102	SPRING LATCH BOLT	2
6	4001337	ARB150-4-148	FLAP STOP	2
7	4019422	N/A	2 BUTTON LEFT CONTROL BOX	1
8	4019423	N/A	2 BUTTON RIGHT CONTROL BOX	1
9	60516	FASTENERS	M5 X 16 BUTTON	4
10	90502C	FASTENERS	M5 C WASHER	4
11	90501	FASTENERS	M5 NYLOC NUT	4
12	90601	FASTENERS	M6 NYLOC NUT	10
13	60620	FASTENERS	M6 X 20 BUTTON	8
14	90602A	FASTENERS	M6 A WASHER	8
15	60825	FASTENERS	M8 X 25 BUTTON	2
16	90802A	FASTENERS	M8 A WASHER	2
17	90801	FASTENERS	M8 NYLOC NUT	2
18	4012005		1/4 T4 HEAVY WASHER	2
19	60615	FASTENERS	M6 X 15 BUTTON	2
20	9202N37	N/A	NYLON WASHER 21 X 37 X 3	8
21	91202HD44	FASTENERS	M12 44MM HD WASHER	4
22	91250S	FASTENERS	M12 X 50 SET	4
23	91020S	FASTENERS	M10 X 20 SET	2
24	91602N30	FASTENERS	M16 30MM NYLON WASHER	8

REVISION

MODIFICATION

ORIGINATOR

DRAWN

DATE

NAME

DATE

UNSPECIFIED TOLERANCES

FINISH:

DRAWN

APPROVED

ADMIN

21/05/2019

MACHINED PARTS
LINEAR: 0.25mm
ANGULAR: 0.25°

FABRICATED PARTS
LINEAR: +/- 1.0mm
ANGULAR: 0.5°

N/A

MATERIAL SPECIFICATION:

THICKNESS (mm):

SIZE (mm):

WEIGHT:

N/A

N/A

N/A

69.07kg

DEBURR AND BREAK SHARP EDGES

REVISION:

DESCRIPTION:

DRAWING NUMBER:

REFERENCE NUMBER:

2 BUTTON INDEED FLAP ASSEMBLY

4020527

N/A

SCALE: 1:20

SHEET 1 OF 1

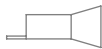
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JIG NUMBER:
N/A

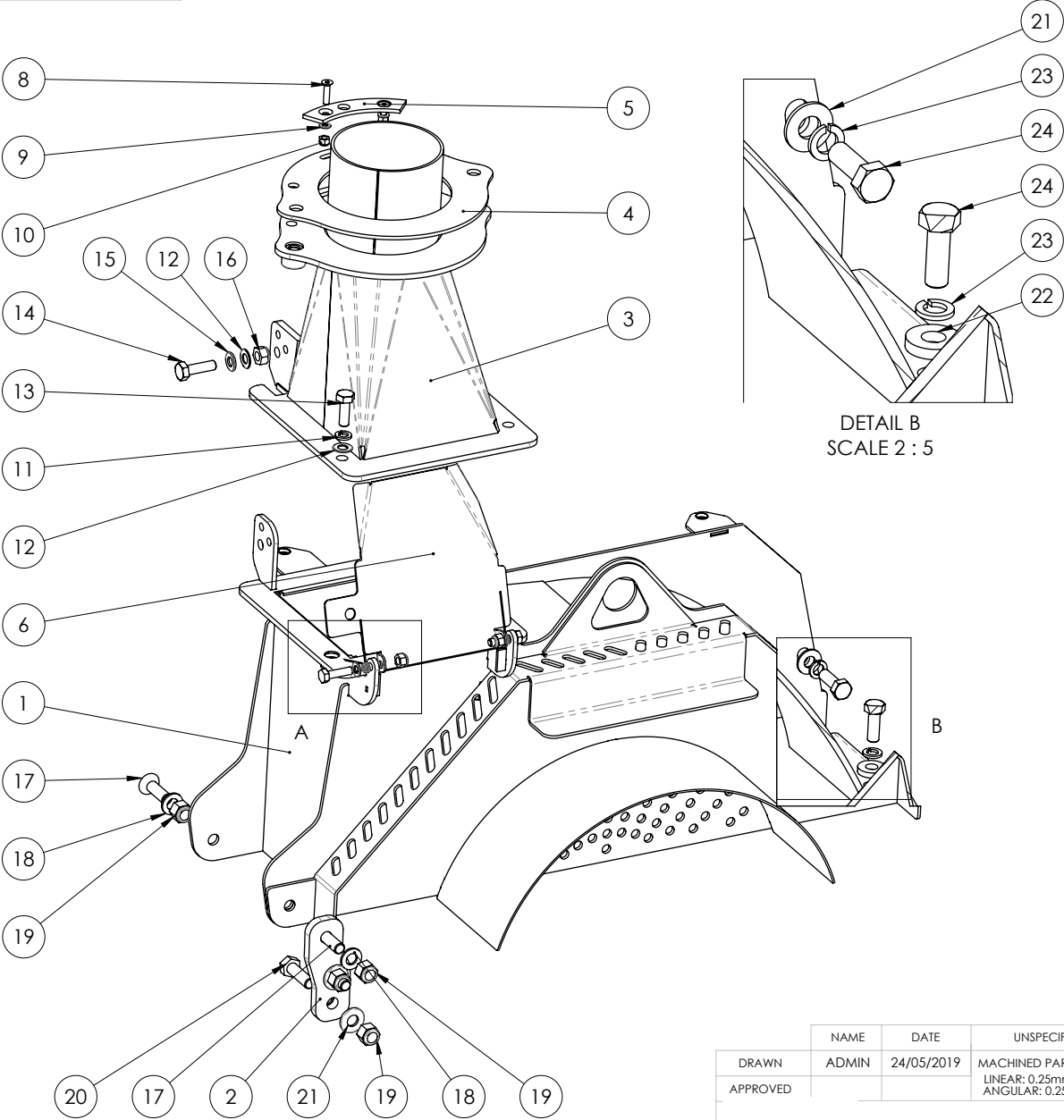
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

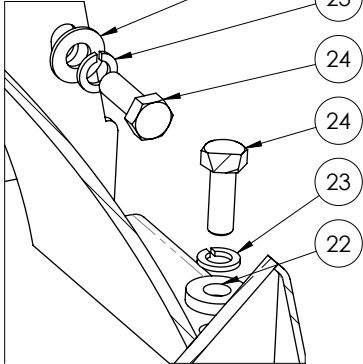
DIMENSIONS IN mm

LR

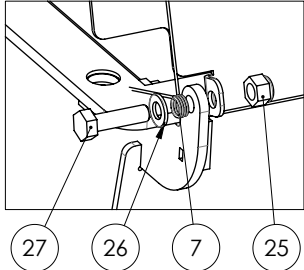
BARCODE:

DETAIL B
SCALE 2 : 5



DETAIL A
SCALE 2 : 5

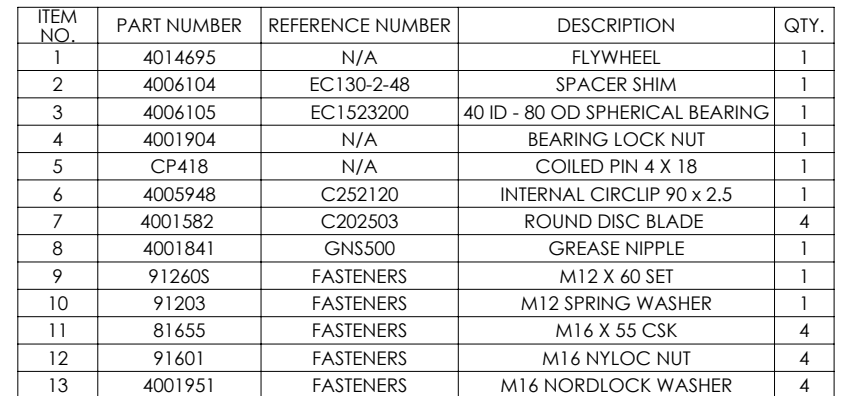


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4016060	N/A	CHIPPER CHAMBER TOP	1
2	4008561	N/A	CHAMBER TOP HINGE	1
3	4013794	N/A	HINGED TALL TRANSITION	1
4	4020595	N/A	DISCHARGE PACKER PLATE	1
5	4001474	EC130-2-53	QUADRANT	1
6	4020174	N/A	CHAMBER LID	1
7	4020561	N/A	270 DEGREE DEFLECTION SPRING RIGHT HAND	2
8	80625	FASTENERS	M6 X 25 CSK	2
9	90602A	FASTENERS	M6 A WASHER	2
10	90601	FASTENERS	M6 NYLOC NUT	2
11	91003	FASTENERS	M10 SPRING WASHER	2
12	91002B	FASTENERS	M10 B WASHER	4
13	91030S	FASTENERS	M10 X 30 SET	2
14	91035S	FASTENERS	M10 X 35 SET	2
15	91002A	FASTENERS	M10 A WASHER	2
16	91001	FASTENERS	M10 NYLOC NUT	2
17	81240	FASTENERS	M12 X 40 CSK	2
18	91202A	FASTENERS	M12 A WASHER	2
19	91201	FASTENERS	M12 NYLOC NUT	4
20	91240S	FASTENERS	M12 X 40 SET	2
21	91202C	FASTENERS	M12 C WASHER	5
22	91202HD30	FASTENERS	M12 30MM HD WASHER	1
23	91203	FASTENERS	M12 SPRING WASHER	2
24	91235		M12 X 35 X 1.5	2
25	90801	FASTENERS	M8 NYLOC NUT	2
26	90802A	FASTENERS	M8 A WASHER	2
27	90830S	FASTENERS	M8 X 30 SET	2

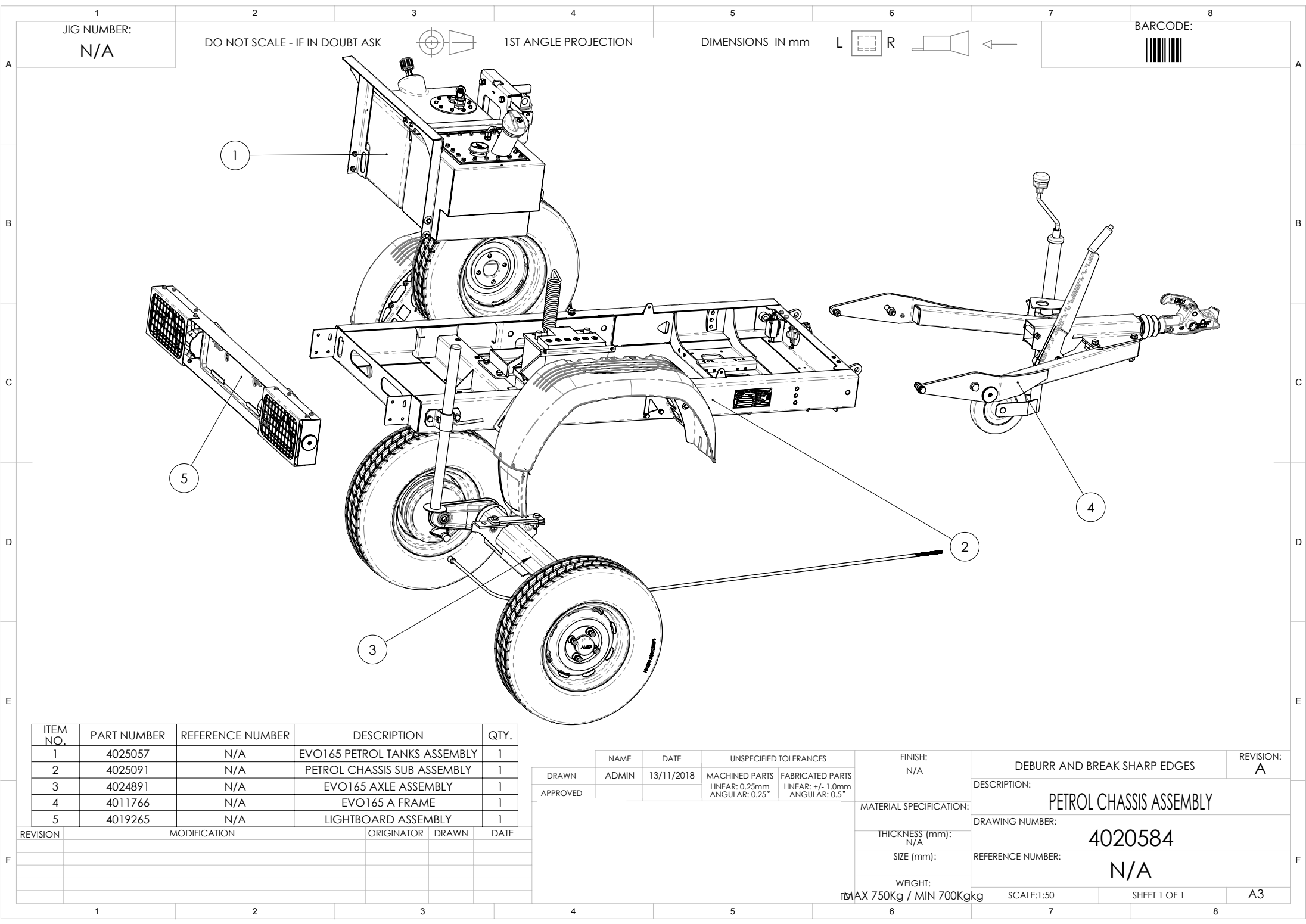
NAME	DATE	UNSPECIFIED TOLERANCES		FINISH:
DRAWN ADMIN	24/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A
APPROVED				

DEBURR AND BREAK SHARP EDGES		REVISION:
DESCRIPTION: CHIPPER CHAMBER LID ASSEMBLY		A
DRAWING NUMBER: 4020534		
REFERENCE NUMBER: N/A		
SCALE:1:10	SHEET 1 OF 1	A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



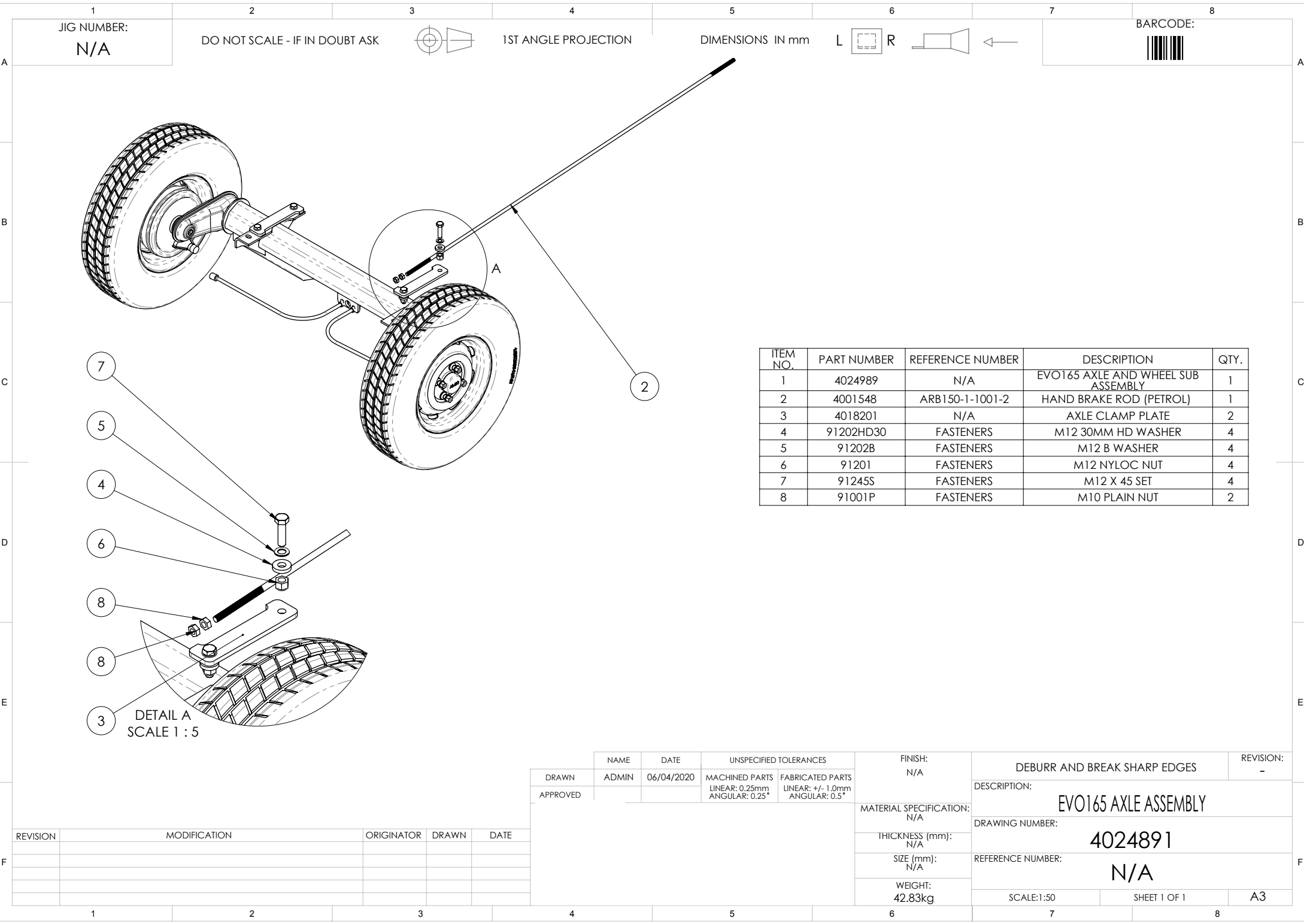
	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: B
DRAWN	ADMIN	29/05/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A THICKNESS (mm): N/A SIZE (mm): N/A WEIGHT: 101.00kg	DESCRIPTION: EVO165 FLYWHEEL ASSEMBLY		
APPROVED			DRAWING NUMBER: 4020556					
			REFERENCE NUMBER: N/A					
			SCALE:1:10			SHEET 1 OF 1	A3	



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4025057	N/A	EVO165 PETROL TANKS ASSEMBLY	1
2	4025091	N/A	PETROL CHASSIS SUB ASSEMBLY	1
3	4024891	N/A	EVO165 AXLE ASSEMBLY	1
4	4011766	N/A	EVO165 A FRAME	1
5	4019265	N/A	LIGHTBOARD ASSEMBLY	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: A	
DRAWN	ADMIN	13/11/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: PETROL CHASSIS ASSEMBLY DRAWING NUMBER: 4020584 REFERENCE NUMBER: N/A	SCALE:1:50	SHEET 1 OF 1	A3
APPROVED									
					MATERIAL SPECIFICATION:				
					THICKNESS (mm): N/A				
					SIZE (mm):				
					WEIGHT: MAX 750Kg / MIN 700Kkg				



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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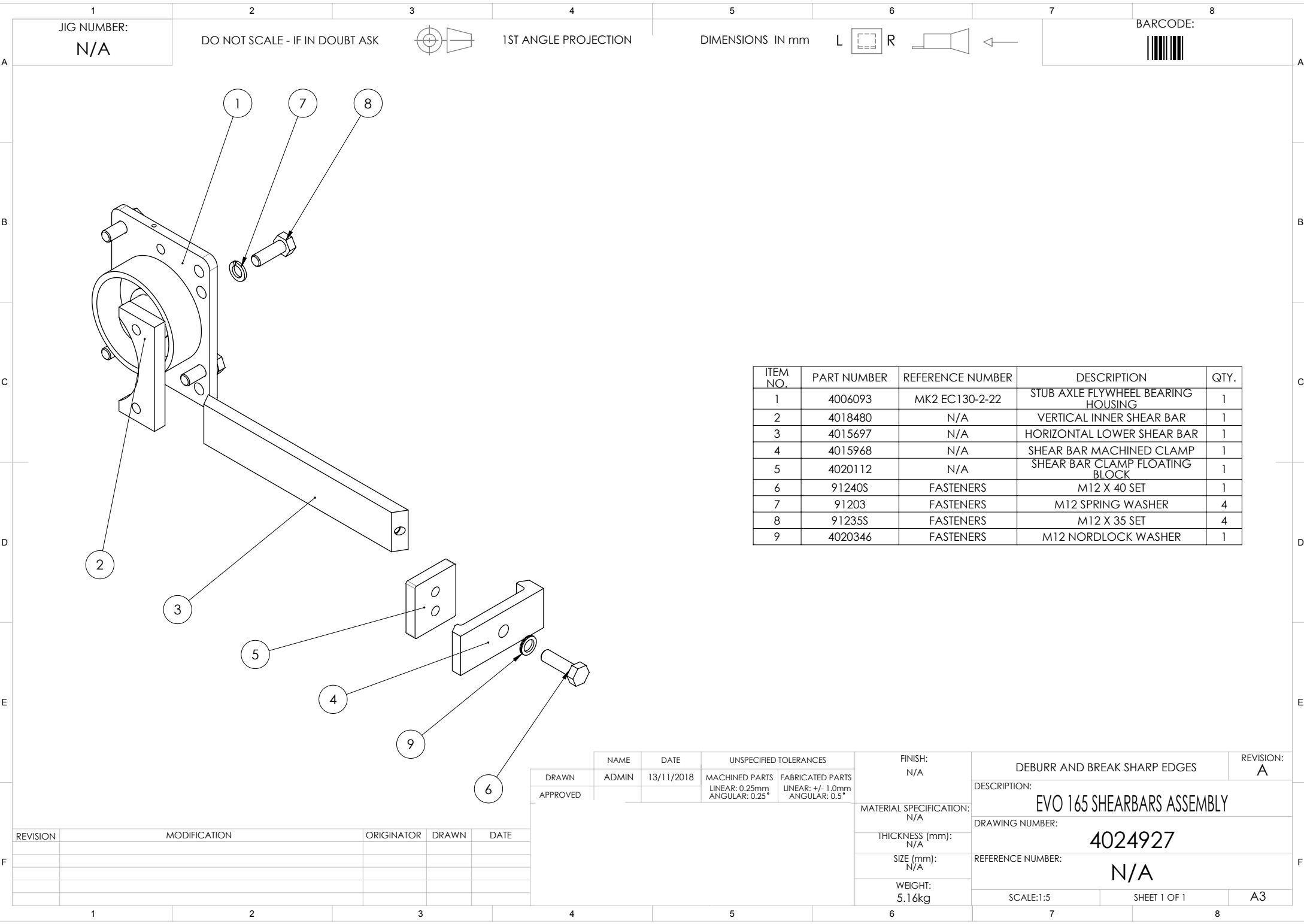
BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4024989	N/A	EVO165 AXLE AND WHEEL SUB ASSEMBLY	1
2	4001548	ARB150-1-1001-2	HAND BRAKE ROD (PETROL)	1
3	4018201	N/A	AXLE CLAMP PLATE	2
4	91202HD30	FASTENERS	M12 30MM HD WASHER	4
5	91202B	FASTENERS	M12 B WASHER	4
6	91201	FASTENERS	M12 NYLOC NUT	4
7	91245S	FASTENERS	M12 X 45 SET	4
8	91001P	FASTENERS	M10 PLAIN NUT	2

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
ADMIN	06/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A	DESCRIPTION: EVO165 AXLE ASSEMBLY	-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4024891	
			THICKNESS (mm): N/A	REFERENCE NUMBER: N/A	
			SIZE (mm): N/A		
			WEIGHT: 42.83kg	SCALE: 1:50	SHEET 1 OF 1
					A3



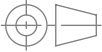
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4006093	MK2 EC130-2-22	STUB AXLE FLYWHEEL BEARING HOUSING	1
2	4018480	N/A	VERTICAL INNER SHEAR BAR	1
3	4015697	N/A	HORIZONTAL LOWER SHEAR BAR	1
4	4015968	N/A	SHEAR BAR MACHINED CLAMP	1
5	4020112	N/A	SHEAR BAR CLAMP FLOATING BLOCK	1
6	91240S	FASTENERS	M12 X 40 SET	1
7	91203	FASTENERS	M12 SPRING WASHER	4
8	91235S	FASTENERS	M12 X 35 SET	4
9	4020346	FASTENERS	M12 NORDLOCK WASHER	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN	ADMIN	13/11/2018	N/A	DESCRIPTION:	A
APPROVED			MATERIAL SPECIFICATION:	EVO 165 SHEARBARS ASSEMBLY	
			THICKNESS (mm):	DRAWING NUMBER:	
			N/A	4024927	
			SIZE (mm):	REFERENCE NUMBER:	
			N/A	N/A	
			WEIGHT:	SCALE:1:5	SHEET 1 OF 1
			5.16kg		A3

JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK

 1ST ANGLE PROJECTION

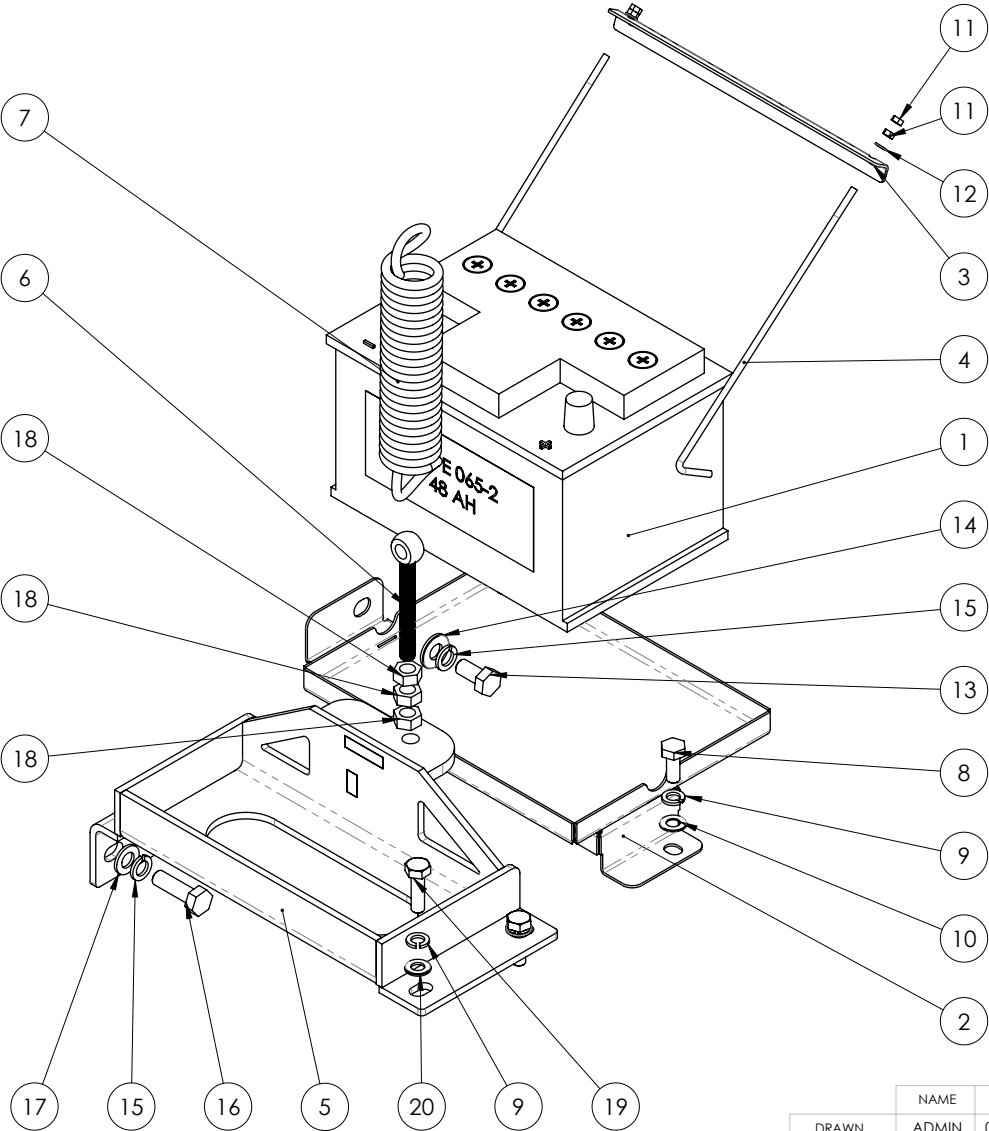
DIMENSIONS IN mm

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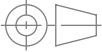
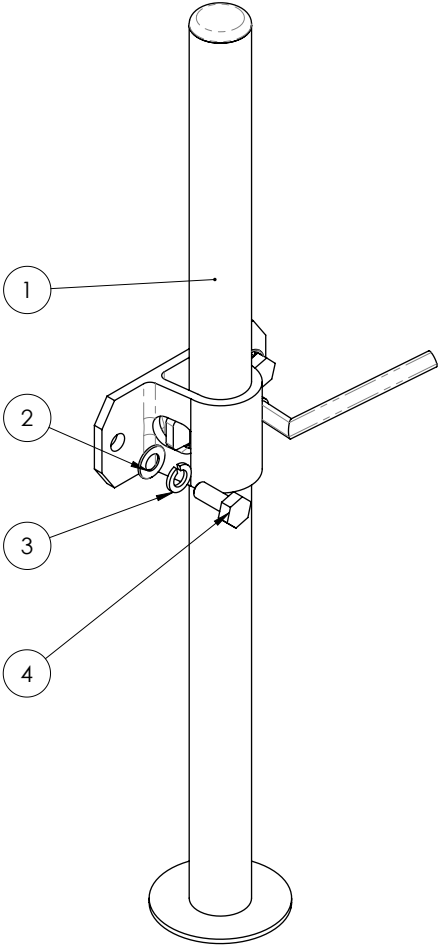
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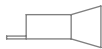
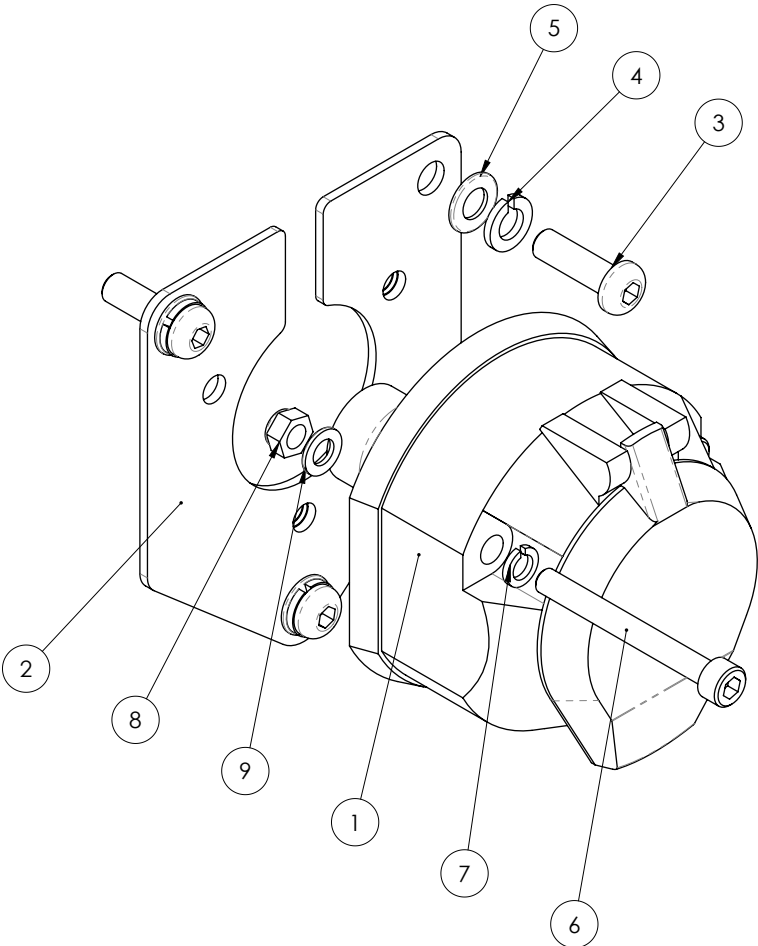



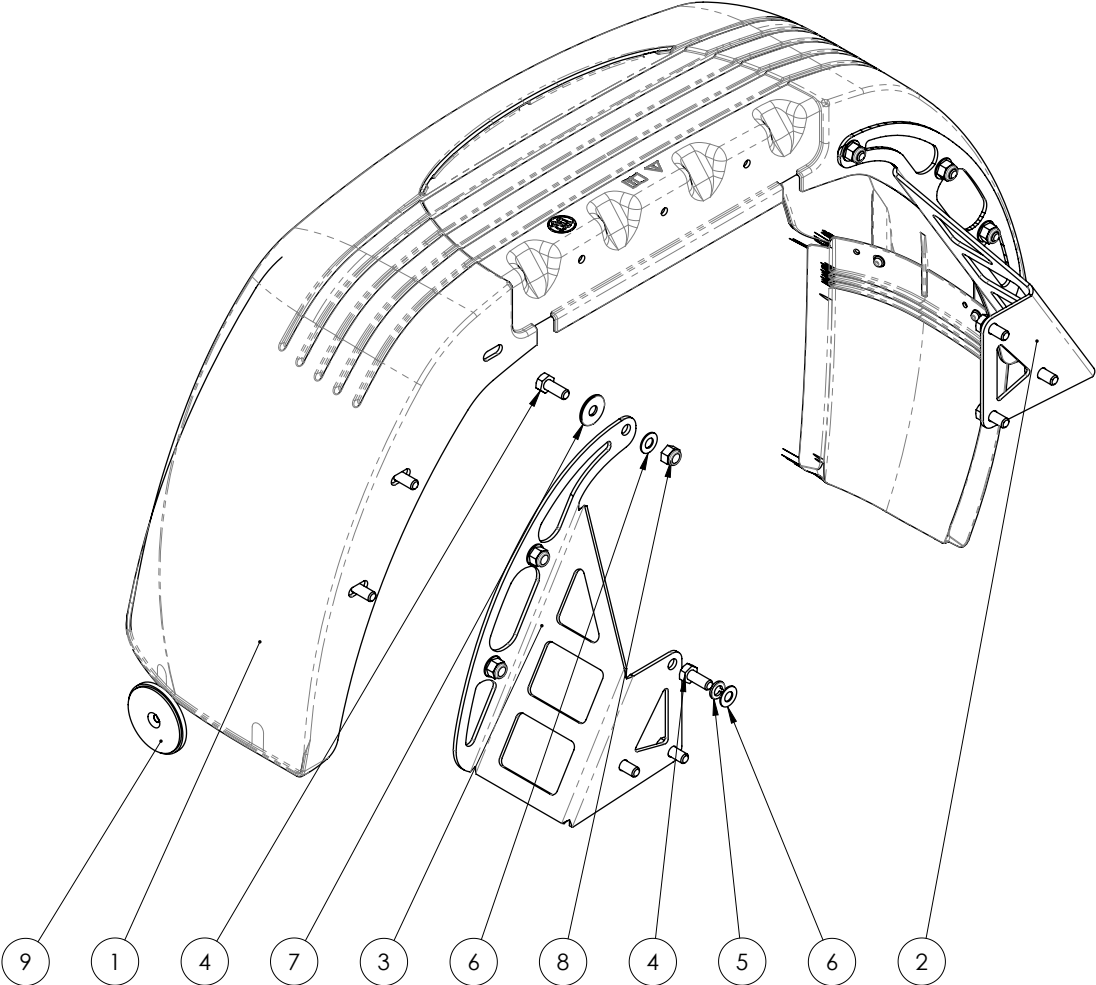
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4014131	900950409	065-2 48AH BATTERY	1
2	4017471	N/A	BATTERY TRAY FABRICATION	1
3	4001533	QC160-6-104	BATTERY CLAMP	1
4	4007520	C200906	BATTERY CLAMP ROD LONG	2
5	4017302	N/A	LOWER SPRING ANCHOR BRACKET FABRICATION	1
6	4002444	QC160-1-1041 / 900930406	SWING BOLT	1
7	4020530	EC130-3-46	ROLLER SPRING	1
8	91025S	FASTENERS	M10 X 25 SET	1
9	91003	FASTENERS	M10 SPRING WASHER	3
10	91002B	FASTENERS	M10 B WASHER	1
11	90501PT	FASTENERS	M5 THIN PLAIN NUT	4
12	90502A	FASTENERS	M5 A WASHER	2
13	91225S	FASTENERS	M12 X 25 SET	1
14	91202C	FASTENERS	M12 C WASHER	1
15	91203	FASTENERS	M12 SPRING WASHER	3
16	91240S	FASTENERS	M12 X 40 SET	2
17	91202A	FASTENERS	M12 A WASHER	2
18	91201P	FASTENERS	M12 PLAIN NUT	3
19	91035S	FASTENERS	M10 X 35 SET	2
20	91002A	FASTENERS	M10 A WASHER	2

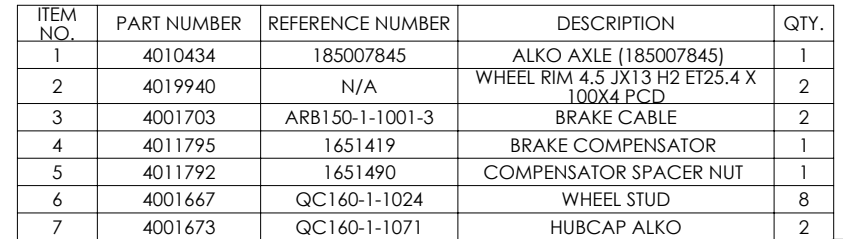
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN ADMIN	08/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A	DESCRIPTION: EVO165 PIVOT SPRING AND BATTERY TRAY SUB	-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: 4024944	
			THICKNESS (mm): N/A	REFERENCE NUMBER: N/A	
			SIZE (mm): N/A	SCALE: 1:10	SHEET 1 OF 1
			WEIGHT: 19.53kg		A3

1	2	3	4	5	6	7	8																																																																		
JIG NUMBER: N/A	DO NOT SCALE - IF IN DOUBT ASK	 1ST ANGLE PROJECTION	DIMENSIONS IN mm	L  R  	BARCODE: 																																																																				
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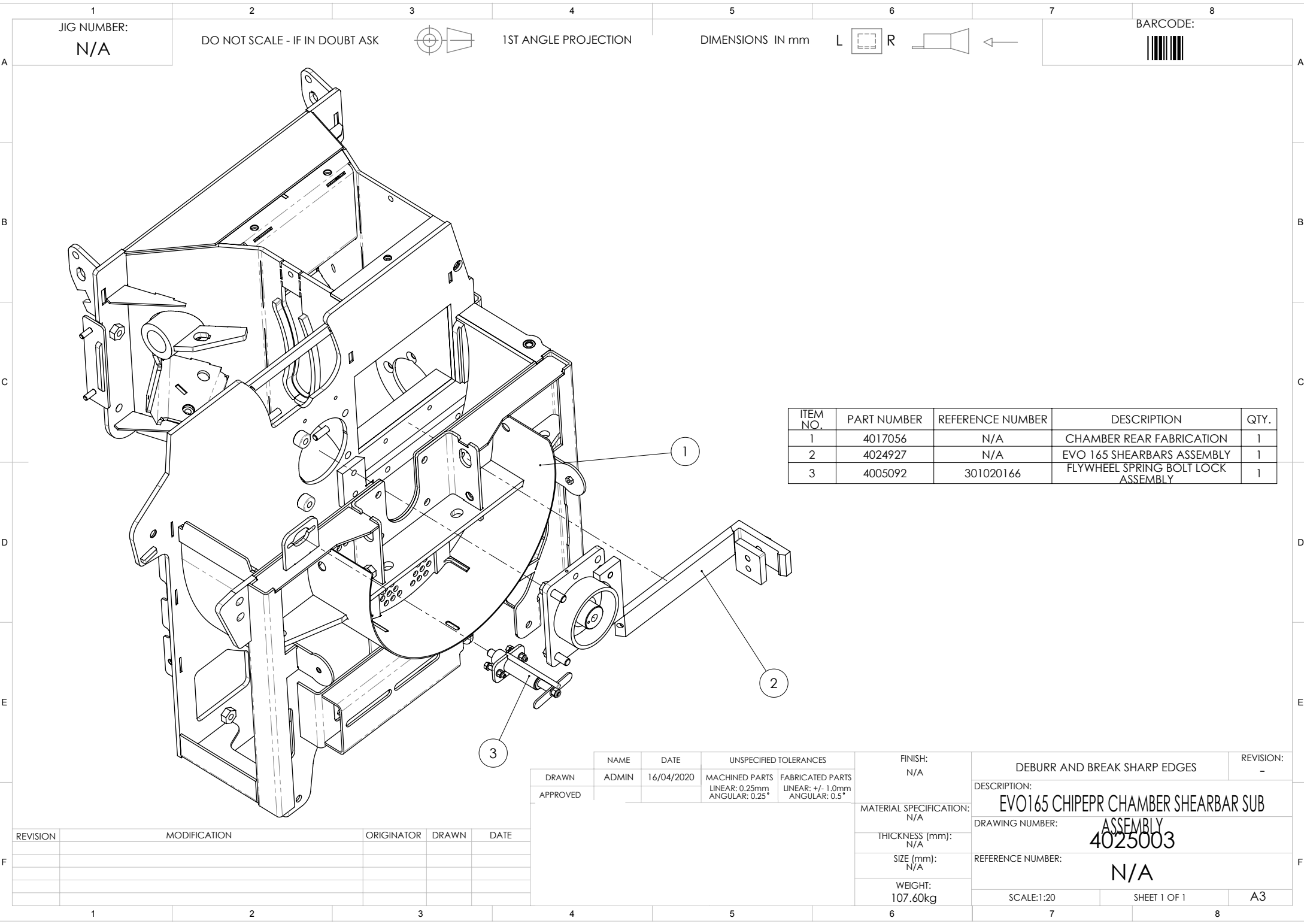
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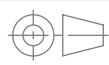
	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	15/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A THICKNESS (mm): N/A SIZE (mm): N/A WEIGHT: 41.25kg	DESCRIPTION: EVO165 AXLE AND WHEEL SUB ASSEMBLY		
APPROVED			DRAWING NUMBER: 4024989					
			REFERENCE NUMBER: N/A					
			SCALE:1:20			SHEET 1 OF 1	A3	

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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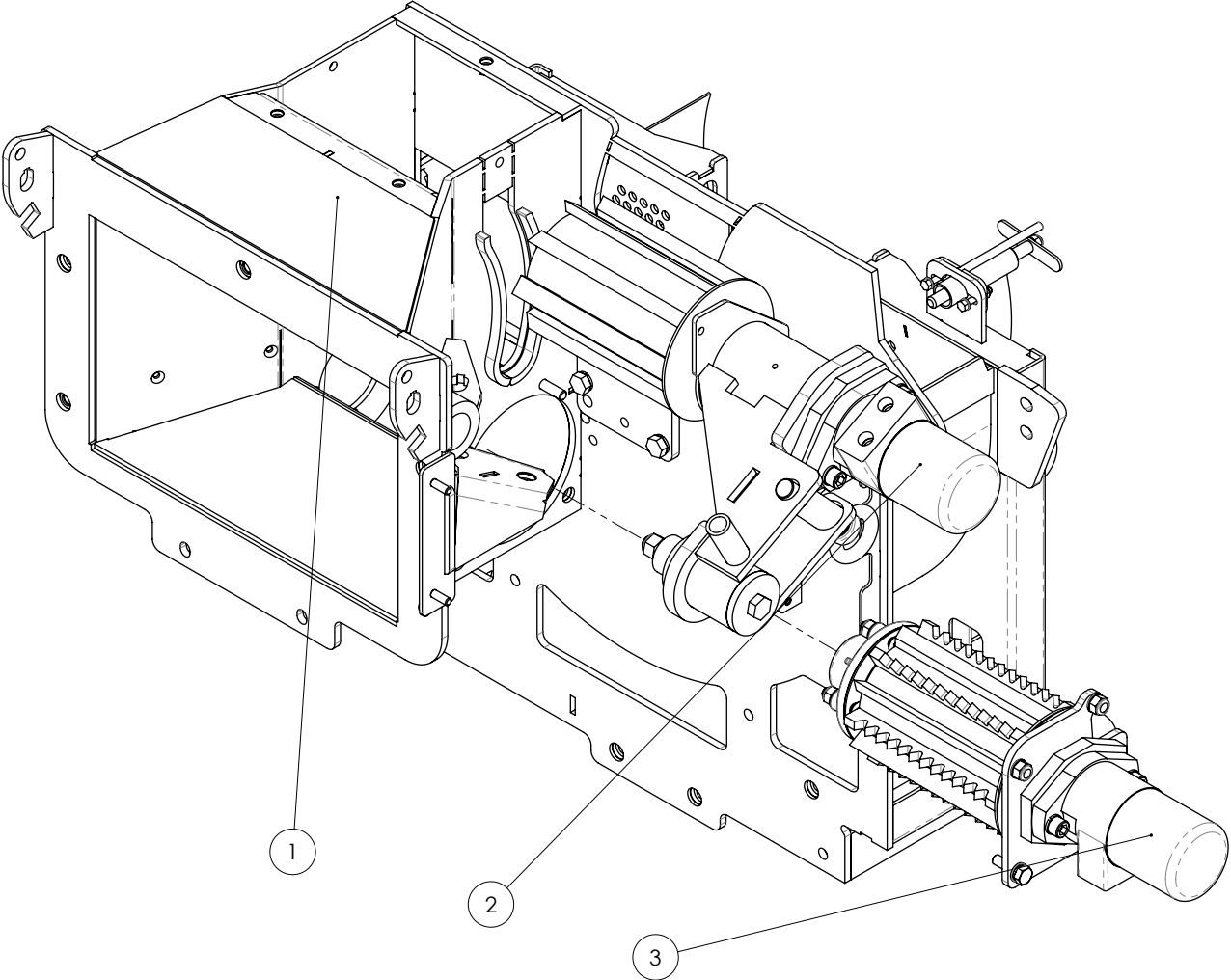
BARCODE:



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017056	N/A	CHAMBER REAR FABRICATION	1
2	4024927	N/A	EVO 165 SHEARBARS ASSEMBLY	1
3	4005092	301020166	FLYWHEEL SPRING BOLT LOCK ASSEMBLY	1

NAME		DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN		ADMIN	16/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: EVO165 CHIPEPR CHAMBER SHEARBAR SUB	
APPROVED							DRAWING NUMBER: 4025003	
						MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER: N/A	
						THICKNESS (mm): N/A		
						SIZE (mm): N/A		
						WEIGHT: 107.60kg		
							SCALE: 1:20	SHEET 1 OF 1
								A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4025003	N/A	EVO165 CHIPEPR CHAMBER	1
2	4015833	N/A	SHEARBAR SUB ASSEMBLY	1
3	4016678	N/A	PIVOT ARM ASSEMBLY	1
			FIXED ROLLER ASSEMBLY	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	16/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO165 CHIPPER CHAMBER ROLLERS SUB ASSEMBLY	DRAWING NUMBER: 4025006	
APPROVED								
					MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER: N/A		
					THICKNESS (mm): N/A			
					SIZE (mm): N/A			
					WEIGHT: 158.71kg	SCALE:1:20	SHEET 1 OF 1	A3

JIG NUMBER:
N/A

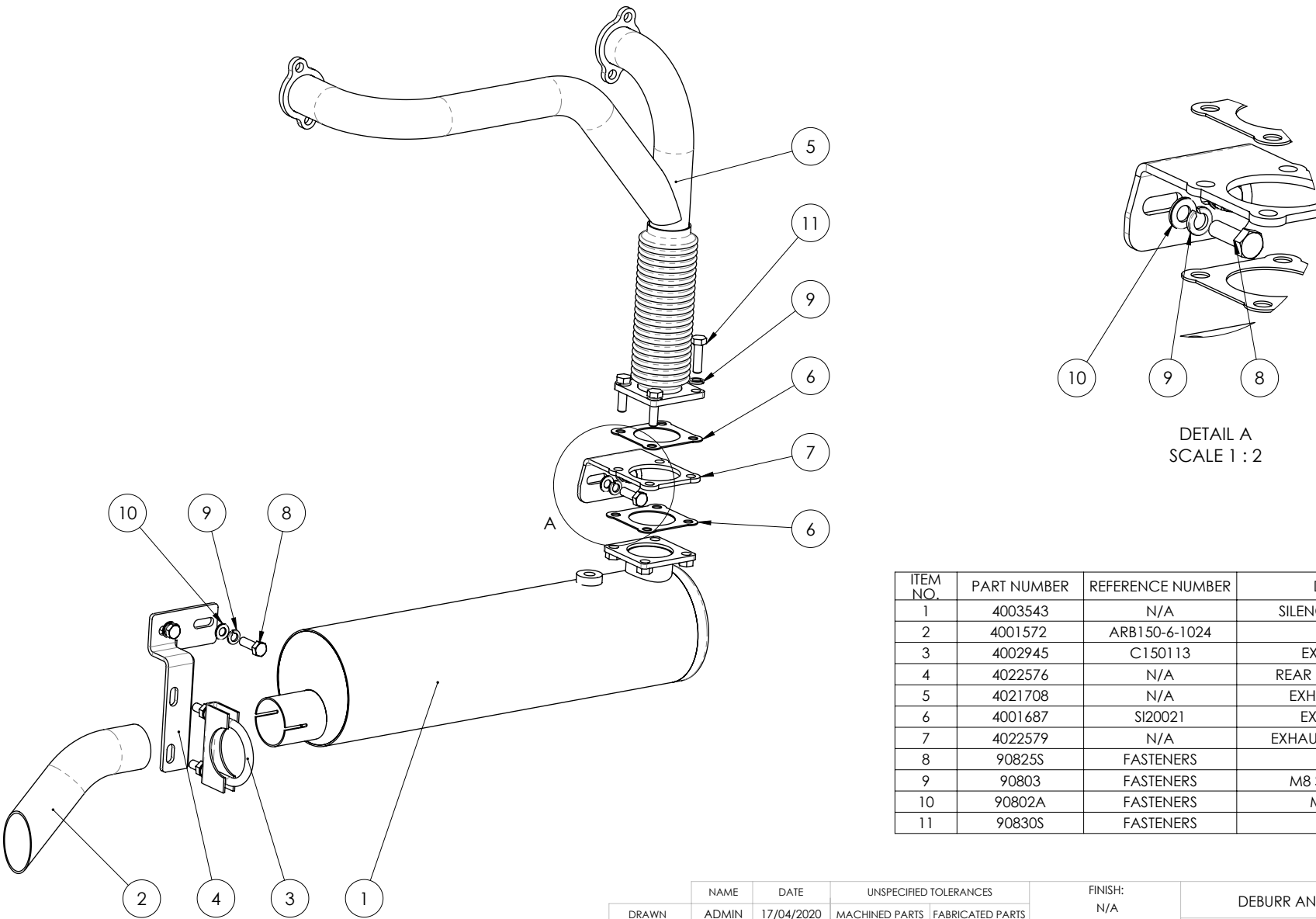
DO NOT SCALE - IF IN DOUBT ASK

 1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:

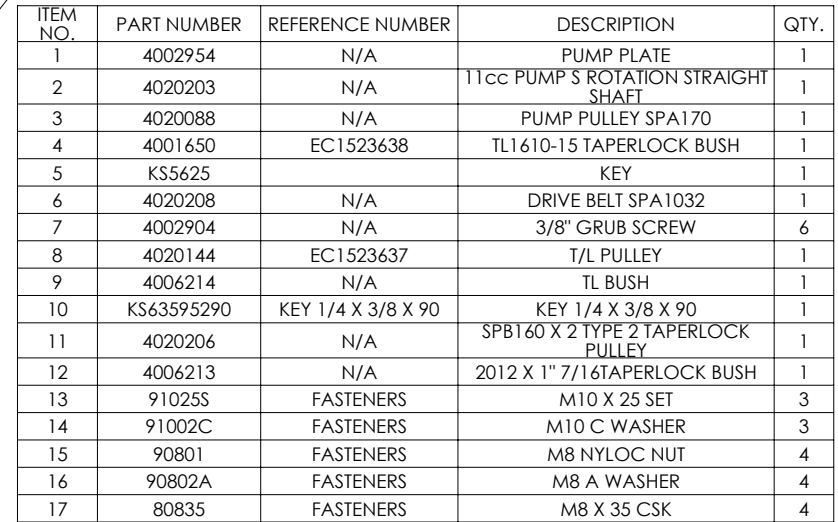



DETAIL A
SCALE 1 : 2

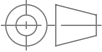
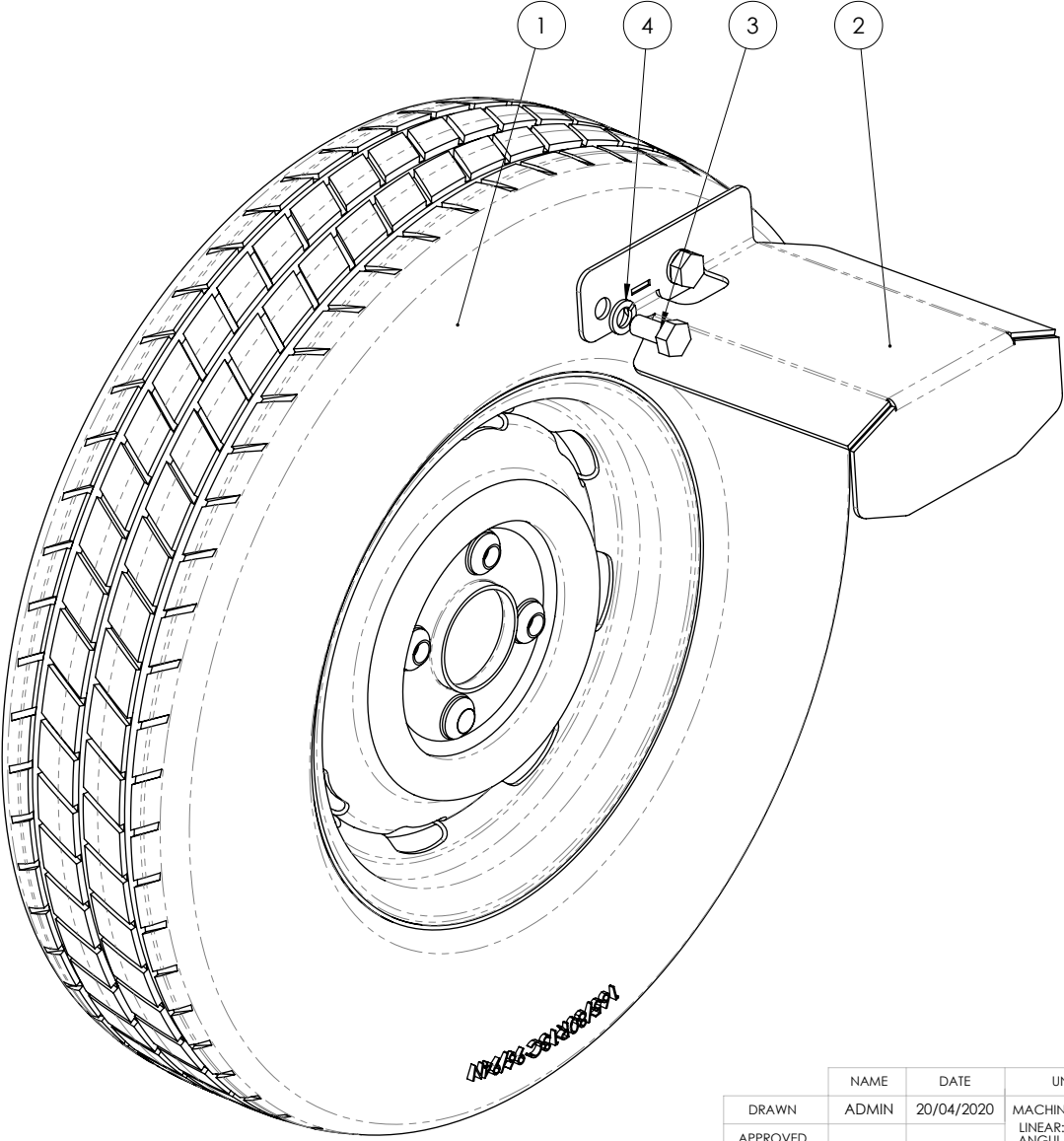
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4003543	N/A	SILENCER WITH SENSOR	1
2	4001572	ARB150-6-1024	TAILPIPE	1
3	4002945	C150113	EXHAUST CLAMP	1
4	4022576	N/A	REAR EXHAUST BRACKET	1
5	4021708	N/A	EXHAUST MANIFOLD	1
6	4001687	SI20021	EXHAUST GASKET	2
7	4022579	N/A	EXHAUST FRONT BRACKET	1
8	90825S	FASTENERS	M8 X 25 SET	4
9	90803	FASTENERS	M8 SPRING WASHER	8
10	90802A	FASTENERS	M8 A WASHER	4
11	90830S	FASTENERS	M8 X 30 SET	4

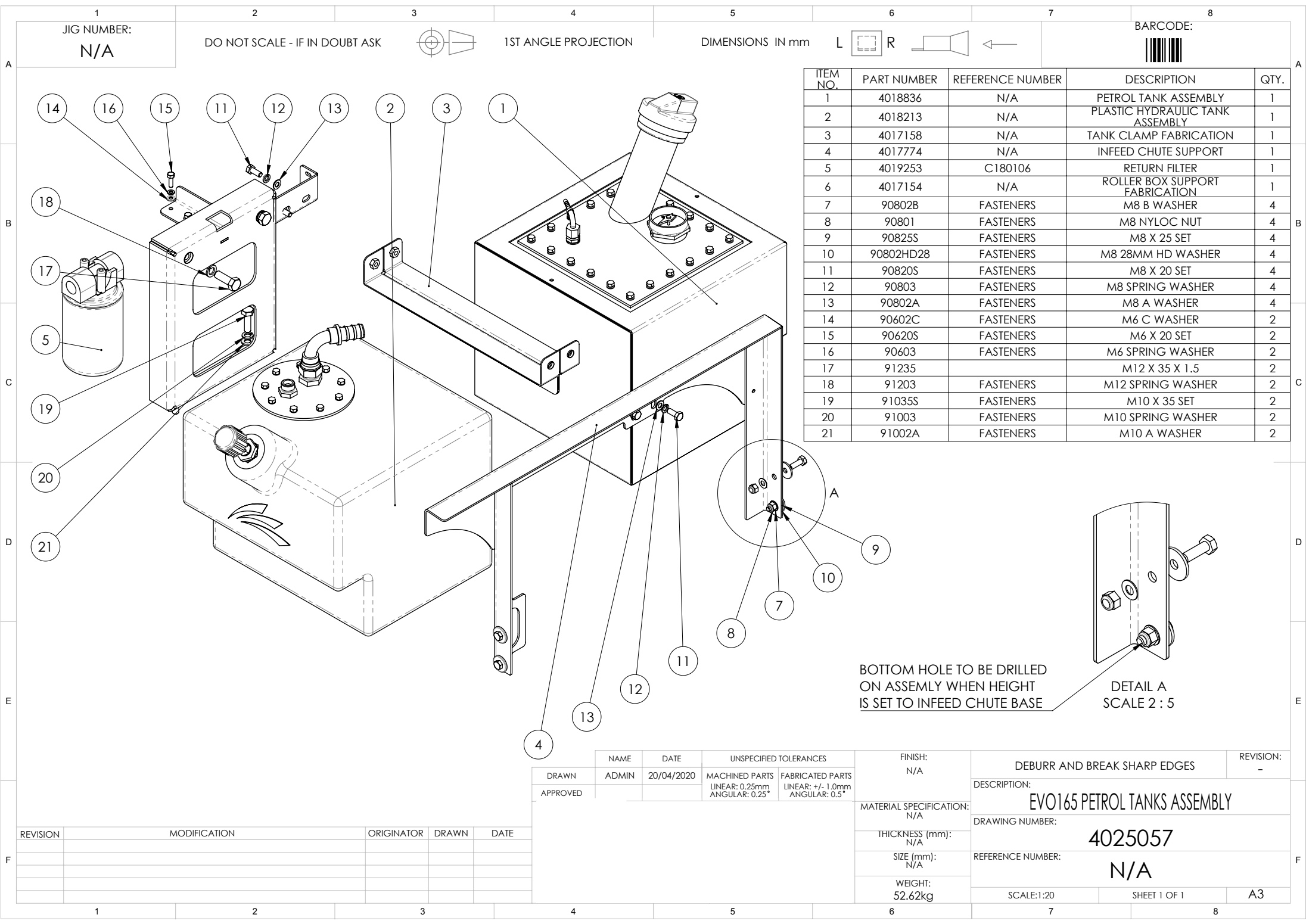
NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN ADMIN	17/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	N/A		-
APPROVED		FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°			
			MATERIAL SPECIFICATION: N/A	DESCRIPTION: EVO165 PETROL EXHAUST SUB ASSEMBLY	
			THICKNESS (mm): N/A	DRAWING NUMBER: 4025034	
			SIZE (mm): N/A	REFERENCE NUMBER: N/A	
			WEIGHT: 6.78kg	SCALE:1:10	SHEET 1 OF 1

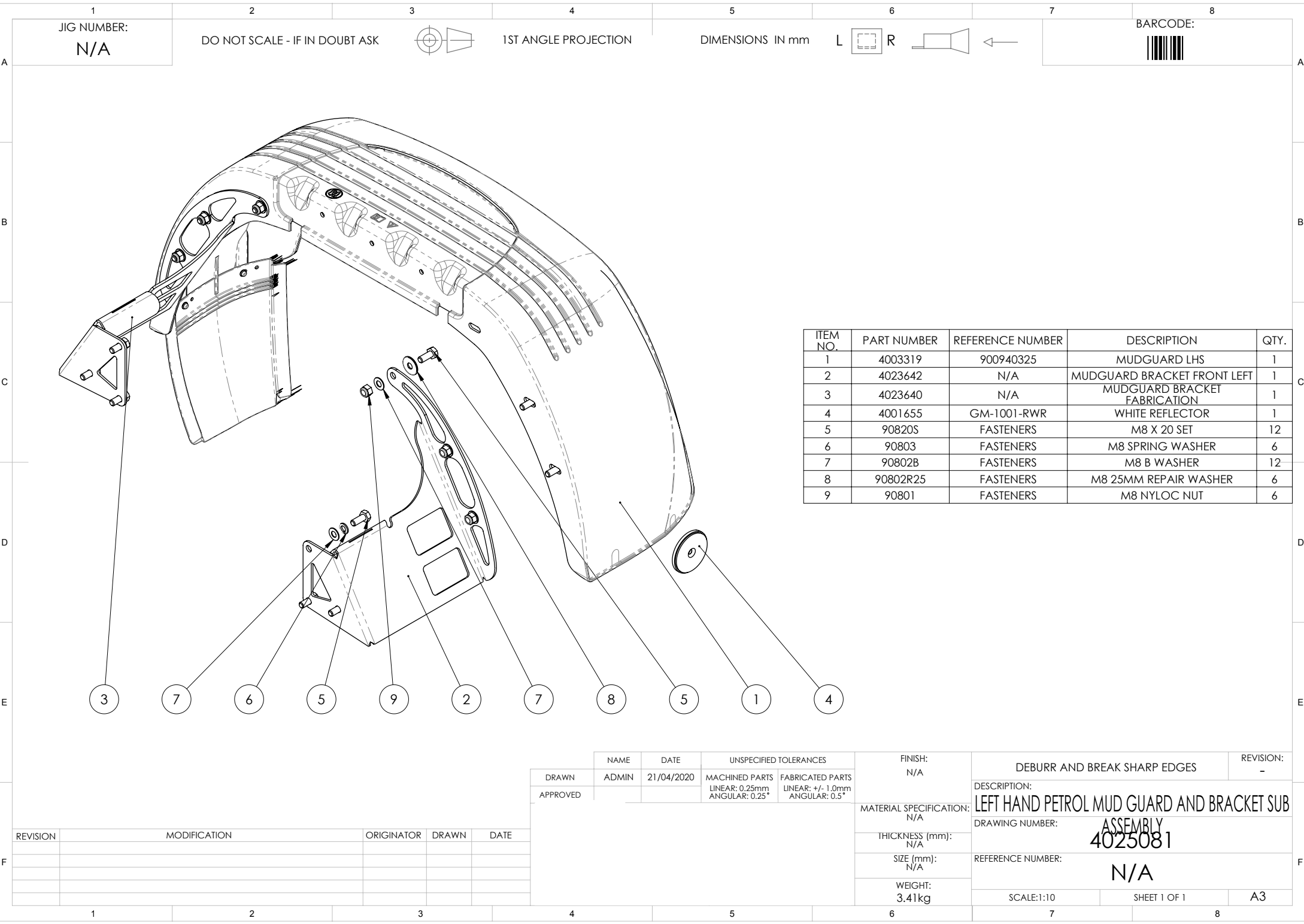
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

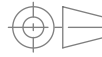
1	2	3	4	5	6	7	8																																																																
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REVISION	MODIFICATION		ORIGINATOR	DRAWN	DATE																																																																		
1	2	3	4	5	6	7	8																																																																





JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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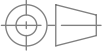
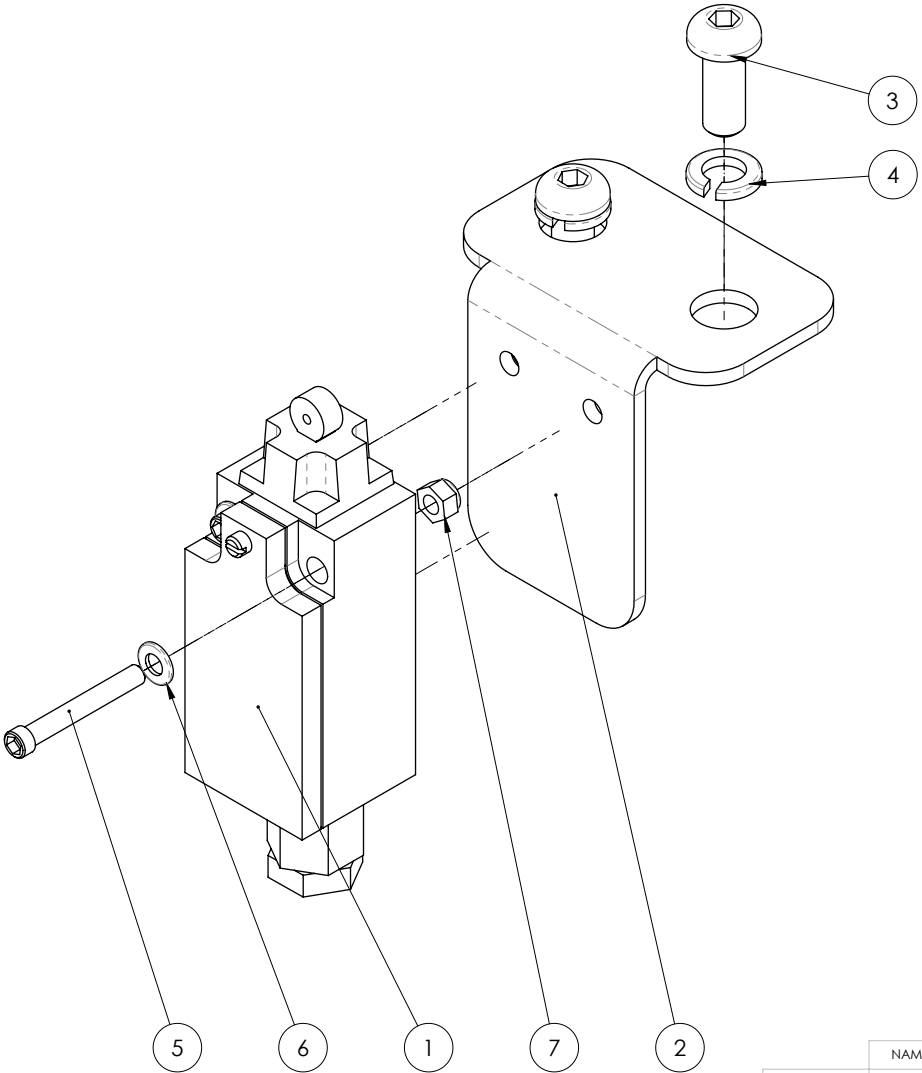
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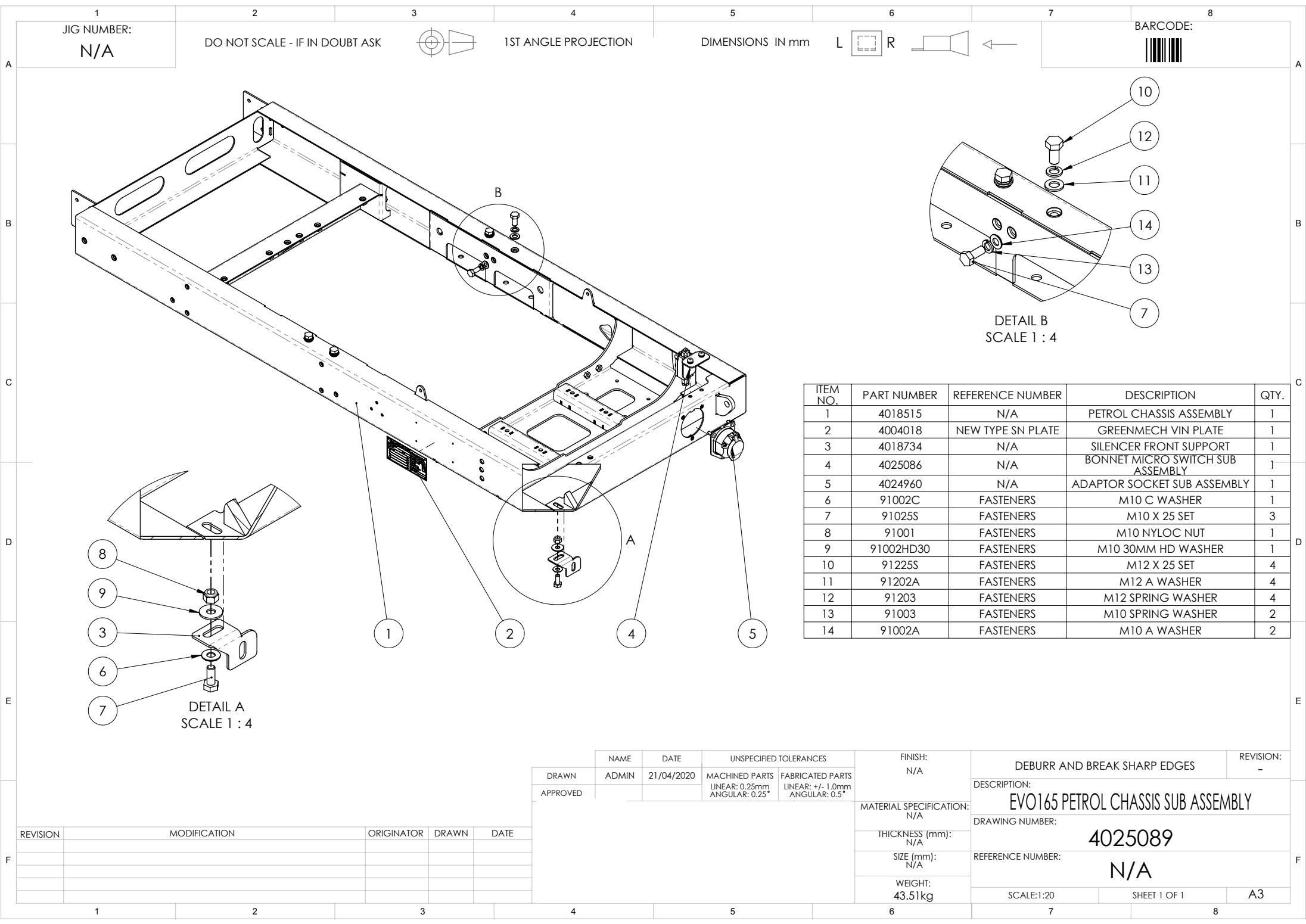


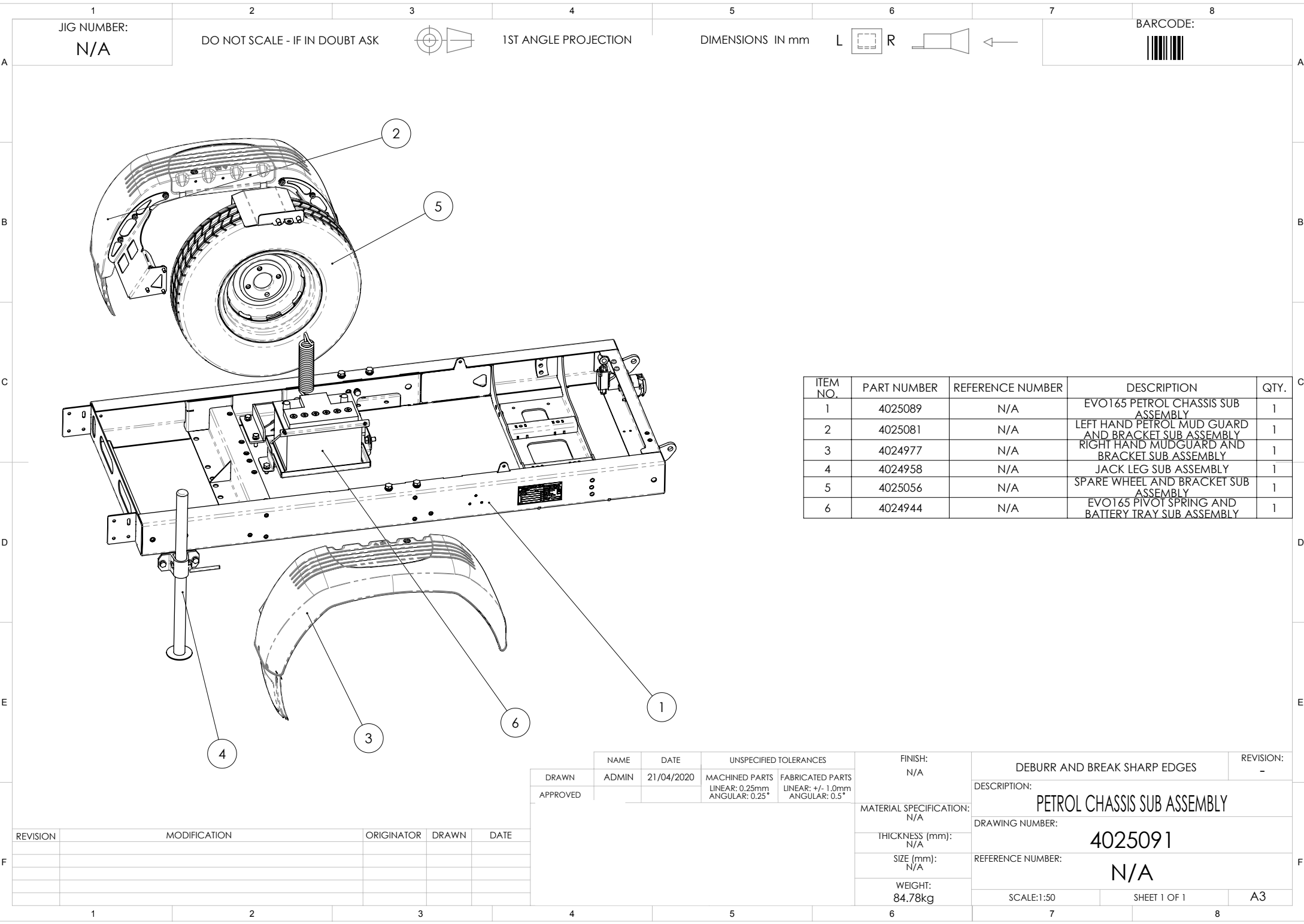
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4003319	900940325	MUDGUARD LHS	1
2	4023642	N/A	MUDGUARD BRACKET FRONT LEFT	1
3	4023640	N/A	MUDGUARD BRACKET FABRICATION	1
4	4001655	GM-1001-RWR	WHITE REFLECTOR	1
5	90820S	FASTENERS	M8 X 20 SET	12
6	90803	FASTENERS	M8 SPRING WASHER	6
7	90802B	FASTENERS	M8 B WASHER	12
8	90802R25	FASTENERS	M8 25MM REPAIR WASHER	6
9	90801	FASTENERS	M8 NYLOC NUT	6

NAME		DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: -
DRAWN	ADMIN	21/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	MATERIAL SPECIFICATION: N/A THICKNESS (mm): N/A SIZE (mm): N/A WEIGHT: 3.41kg	DESCRIPTION: LEFT HAND PETROL MUD GUARD AND BRACKET SUB		
APPROVED			DRAWING NUMBER: ASSEMBLY 4025081					
			REFERENCE NUMBER: N/A					
			SCALE:1:10			SHEET 1 OF 1	A3	

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

1	2	3	4	5	6	7	8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
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<table><tr><th>ITEM NO.</th><th>PART NUMBER</th><th>REFERENCE NUMBER</th><th>DESCRIPTION</th><th>QTY.</th></tr><tr><td>1</td><td>4001622</td><td>ARB150-6-1044 / 900950003</td><td>LIMIT SWITCH</td><td>1</td></tr><tr><td>2</td><td>4006118</td><td>N/A</td><td>MICRO SWITCH MOUNT FABRICATION</td><td>1</td></tr><tr><td>3</td><td>60820</td><td>FASTENERS</td><td>M8 X 20 BUTTON</td><td>2</td></tr><tr><td>4</td><td>90803</td><td>FASTENERS</td><td>M8 SPRING WASHER</td><td>2</td></tr><tr><td>5</td><td>70430</td><td>FASTENERS</td><td>M4 X 30 CAP</td><td>2</td></tr><tr><td>6</td><td>90402A</td><td>FASTENERS</td><td>M4 A WASHER</td><td>2</td></tr><tr><td>7</td><td>90401</td><td>FASTENERS</td><td>M4 NYLOC NUT</td><td>2</td></tr></table>					ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4001622	ARB150-6-1044 / 900950003	LIMIT SWITCH	1	2	4006118	N/A	MICRO SWITCH MOUNT FABRICATION	1	3	60820	FASTENERS	M8 X 20 BUTTON	2	4	90803	FASTENERS	M8 SPRING WASHER	2	5	70430	FASTENERS	M4 X 30 CAP	2	6	90402A	FASTENERS	M4 A WASHER	2	7	90401	FASTENERS	M4 NYLOC NUT	2	<table><tr><th>NAME</th><th>DATE</th><th>UNSPECIFIED TOLERANCES</th><th>FINISH:</th><th>DEBURR AND BREAK SHARP EDGES</th><th>REVISION:</th></tr><tr><td>DRAWN</td><td>ADMIN</td><td>21/04/2020</td><td>N/A</td><td></td><td>-</td></tr><tr><td>APPROVED</td><td></td><td></td><td></td><td></td><td></td></tr></table>			NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:	DRAWN	ADMIN	21/04/2020	N/A		-	APPROVED																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
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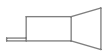
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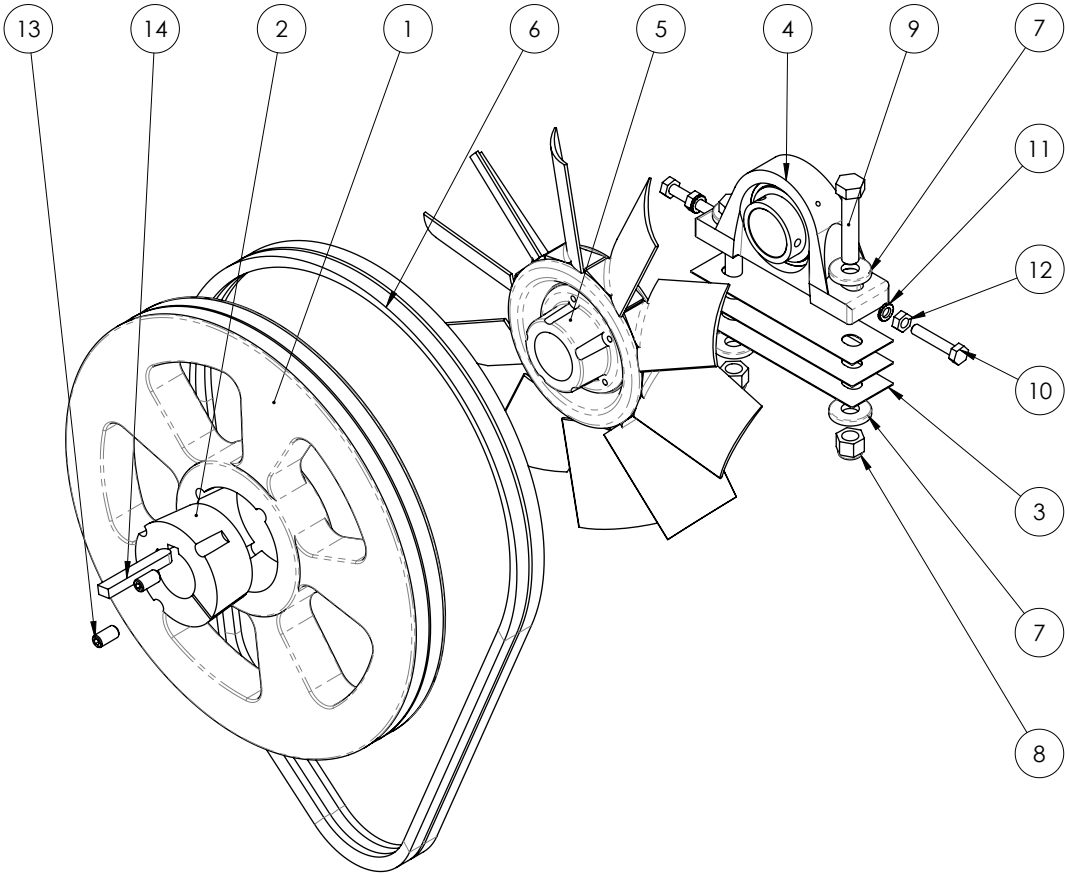
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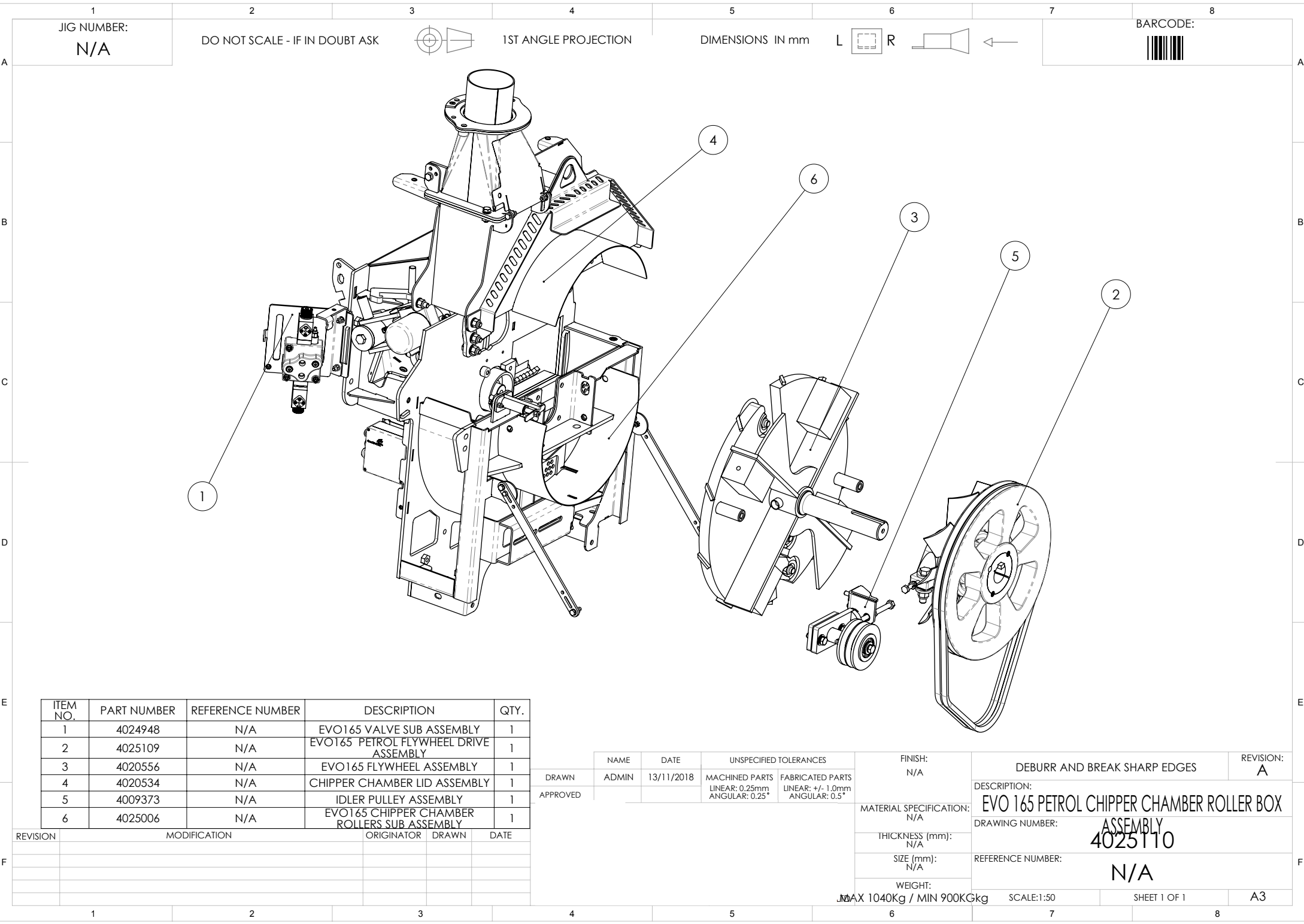
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4025089	N/A	EVO165 PETROL CHASSIS SUB ASSEMBLY	1
2	4025081	N/A	LEFT HAND PETROL MUD GUARD AND BRACKET SUB ASSEMBLY	1
3	4024977	N/A	RIGHT HAND MUDGUARD AND BRACKET SUB ASSEMBLY	1
4	4024958	N/A	JACK LEG SUB ASSEMBLY	1
5	4025056	N/A	SPARE WHEEL AND BRACKET SUB ASSEMBLY	1
6	4024944	N/A	EVO165 PIVOT SPRING AND BATTERY TRAY SUB ASSEMBLY	1

NAME		DATE	UNSPECIFIED TOLERANCES		FINISH:	DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN		ADMIN	21/04/2020	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A	DESCRIPTION: PETROL CHASSIS SUB ASSEMBLY	
APPROVED							DRAWING NUMBER: 4025091	
						MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER: N/A	
						THICKNESS (mm): N/A		
						SIZE (mm): N/A		
						WEIGHT: 84.78kg		
							SCALE: 1:50	SHEET 1 OF 1
								A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4023042	N/A	SPB355 2G FLYWHEEL PULLEY	1
2	4006071	ARB190-9-1005	3020/50 TAPERLOCK BUSH	1
3	4015980	N/A	CHAMBER BEARING SHIM	3
4	4016528	N/A	50 BORE PILLOW BLOCK	1
5	4006734	ARB190-6-1002/ 900960068	400mm DIA FAN	1
6	4019884	C260100	SPB1750 DRIVE BELT	2
7	91602HD40	FASTENERS	M16 40MM HD WASHER	4
8	91601	FASTENERS	M16 NYLOC NUT	2
9	91680SHT	FASTENERS	M16 X 80 10.9 SET	2
10	91055S	FASTENERS	M10 X 55 SET	2
11	91004E	FASTENERS	M10 EXTERNAL SHAKE PROOF WASHER	2
12	91001P	FASTENERS	M10 PLAIN NUT	2
13	4002043	1-2INCH	1/2" GRUB SCREW	2
14	4004689	N/A	KEY 14 X 10 X 80	1



JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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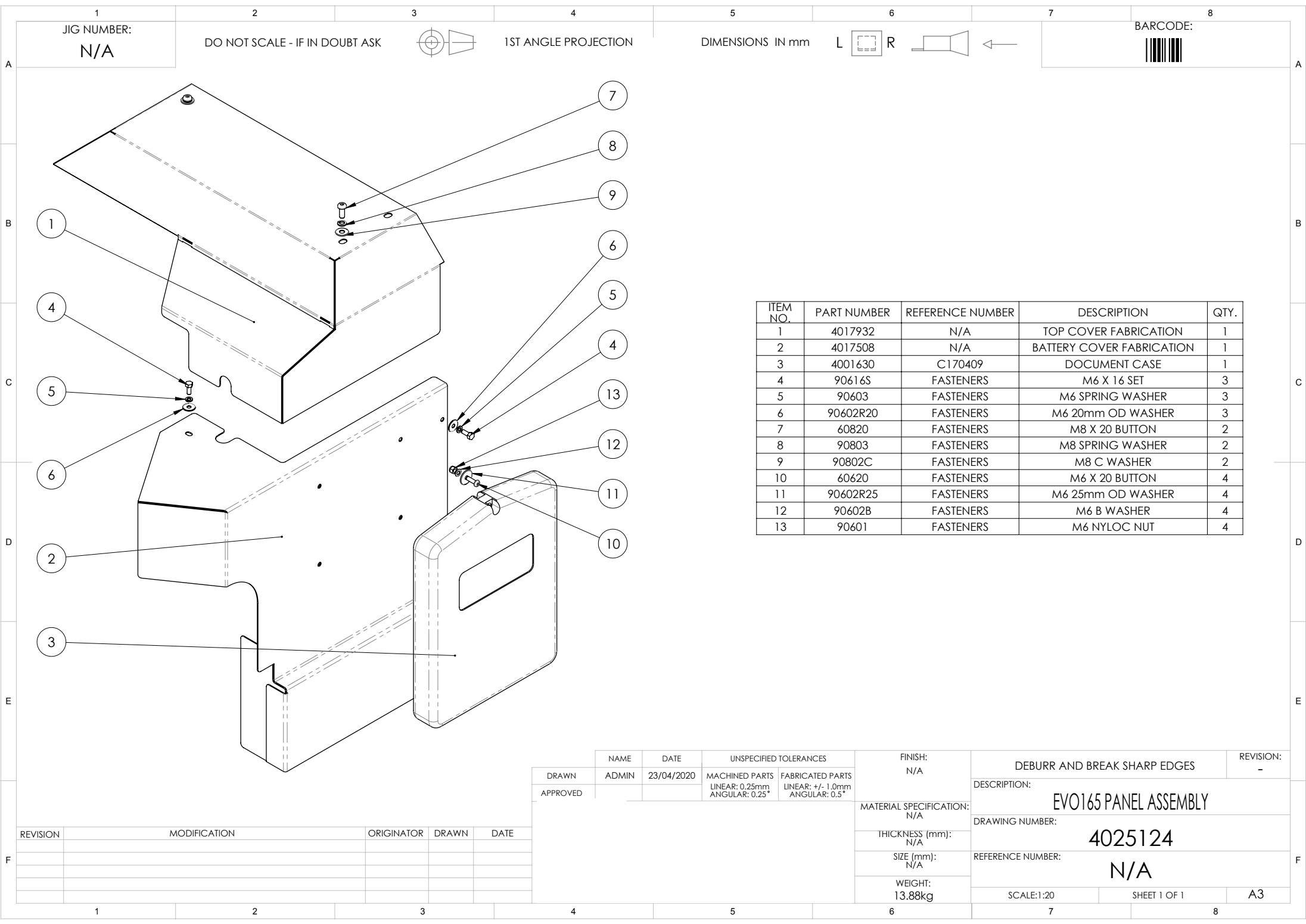
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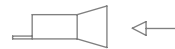


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4024948	N/A	EVO165 VALVE SUB ASSEMBLY	1
2	4025109	N/A	EVOT65 PETROL FLYWHEEL DRIVE ASSEMBLY	1
3	4020556	N/A	EVO165 FLYWHEEL ASSEMBLY	1
4	4020534	N/A	CHIPPER CHAMBER LID ASSEMBLY	1
5	4009373	N/A	IDLER PULLEY ASSEMBLY	1
6	4025006	N/A	EVO165 CHIPPER CHAMBER ROLLERS SUB ASSEMBLY	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		FINISH: N/A	DEBURR AND BREAK SHARP EDGES		REVISION: A
DRAWN	ADMIN	13/11/2018	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°		DESCRIPTION: EVO 165 PETROL CHIPPER CHAMBER ROLLER BOX		
APPROVED						MATERIAL SPECIFICATION: N/A	DRAWING NUMBER: ASSEMBLY 4025110	
						THICKNESS (mm): N/A	REFERENCE NUMBER: N/A	
					SIZE (mm): N/A			
					WEIGHT: MAX 1040Kg / MIN 900Kg			
					SCALE:1:50	SHEET 1 OF 1		A3



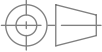
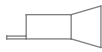
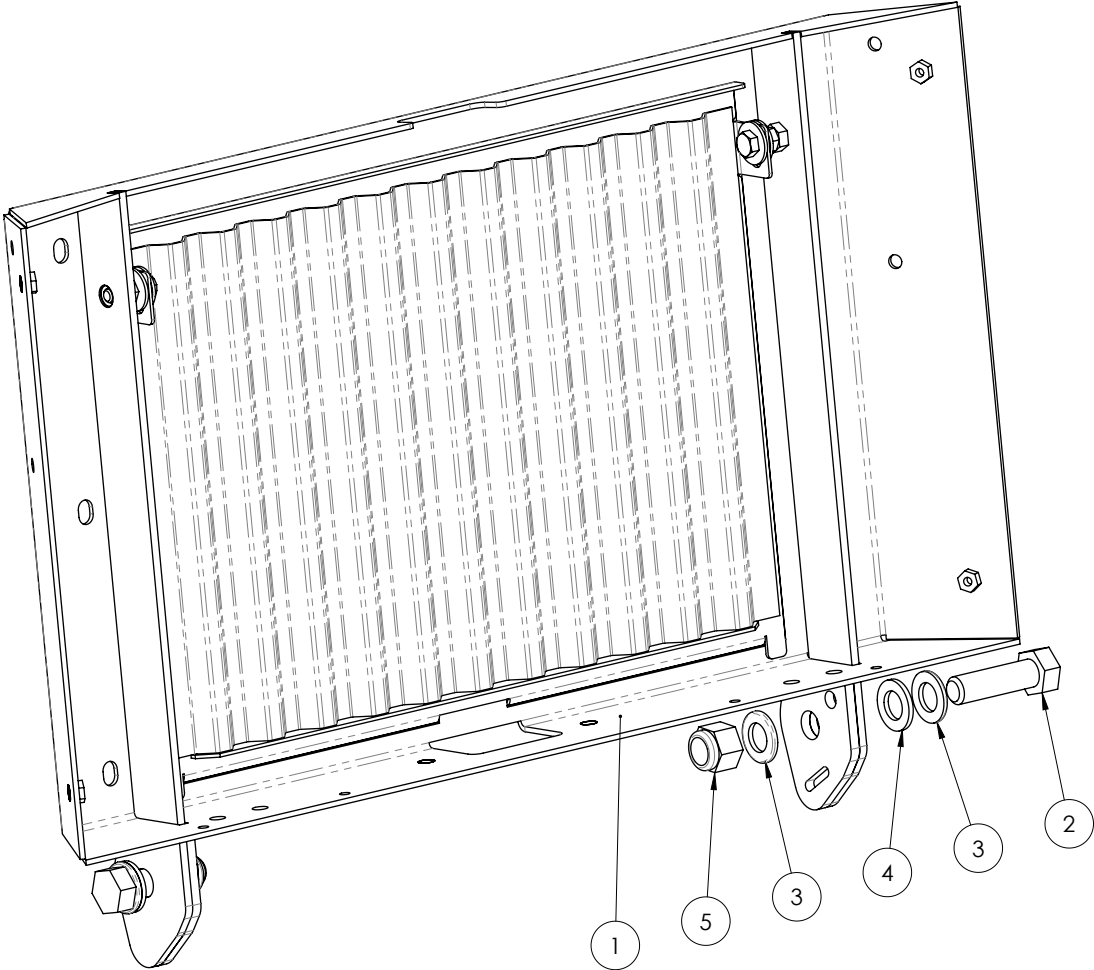


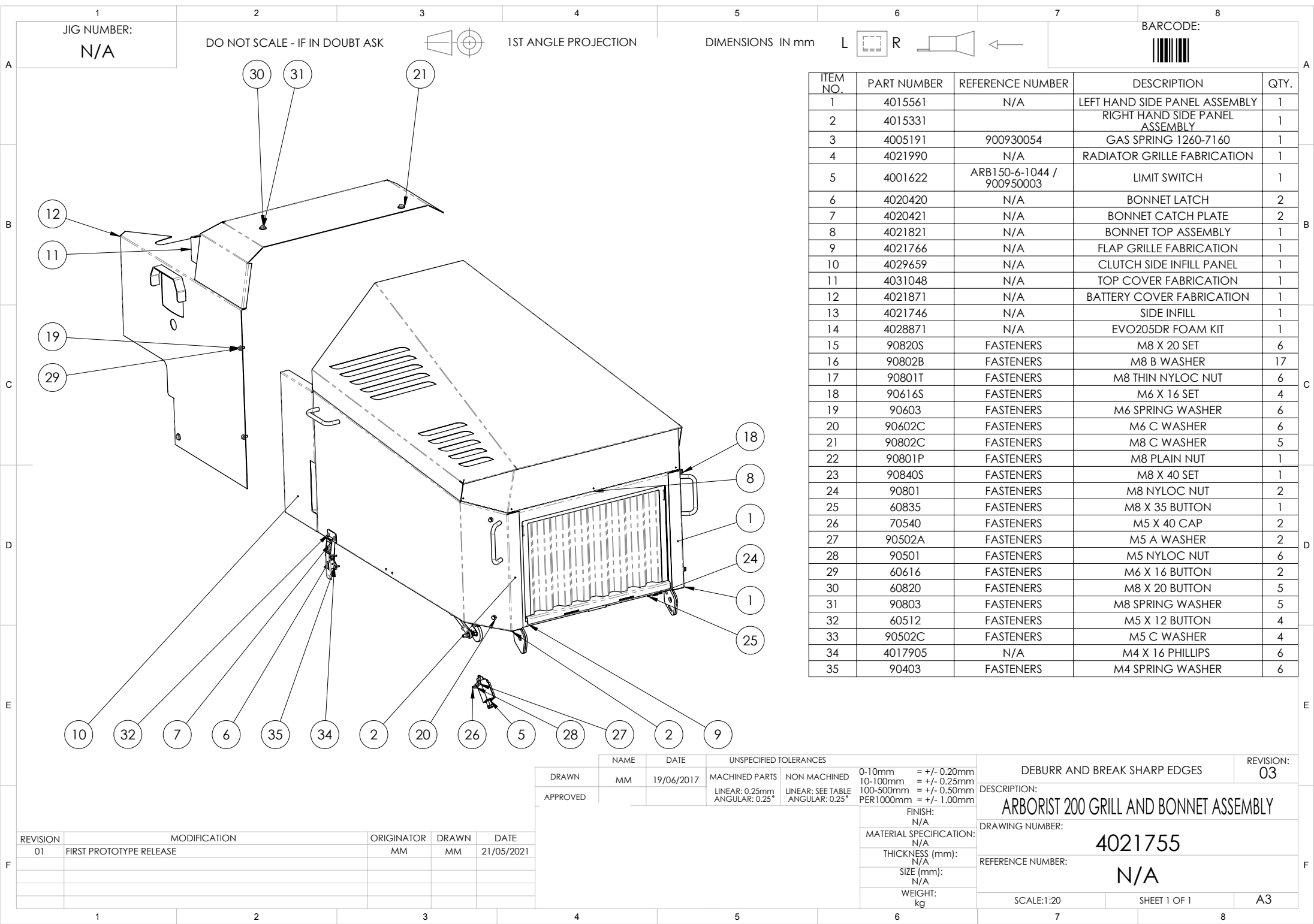
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JIG NUMBER: N/A	DO NOT SCALE - IF IN DOUBT ASK	 1ST ANGLE PROJECTION	DIMENSIONS IN mm		L  R 	BARCODE: 																																																																									
																																																																															
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JIG NUMBER:

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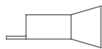
1ST ANGLE PROJECTION

DIMENSIONS IN mm

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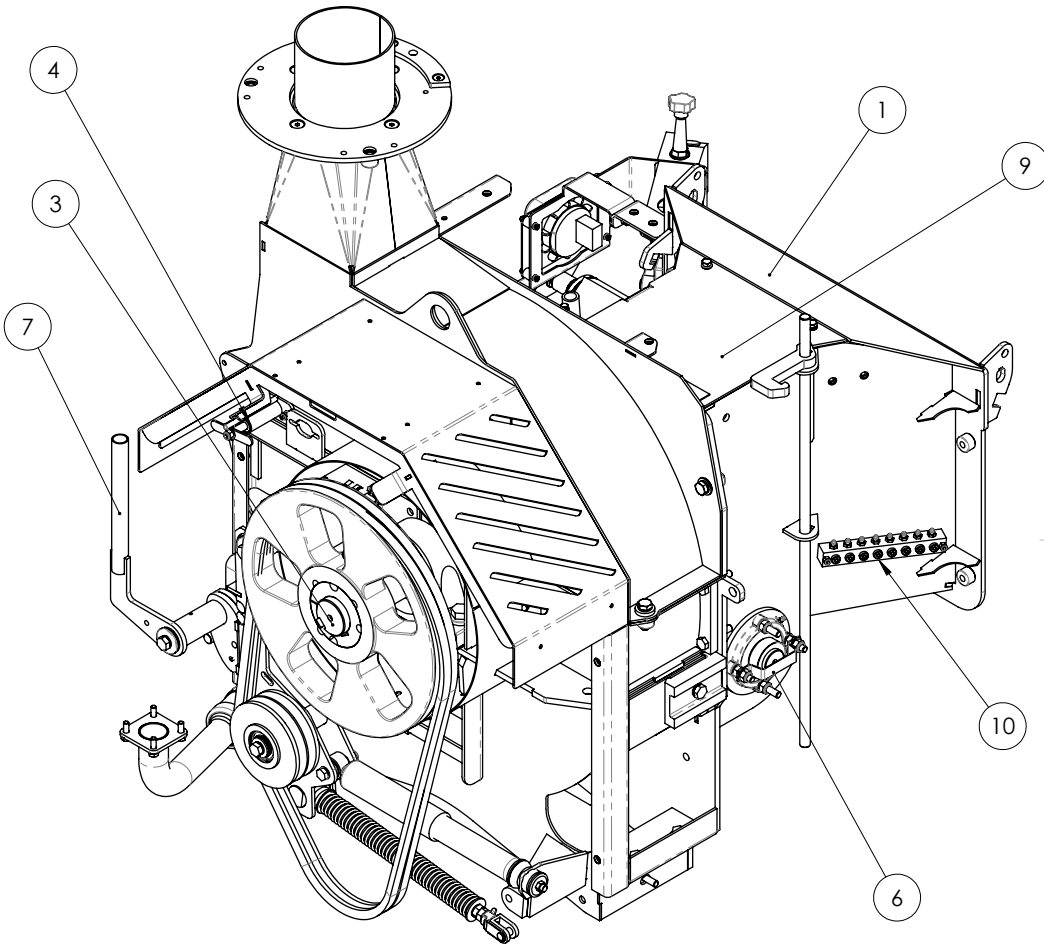
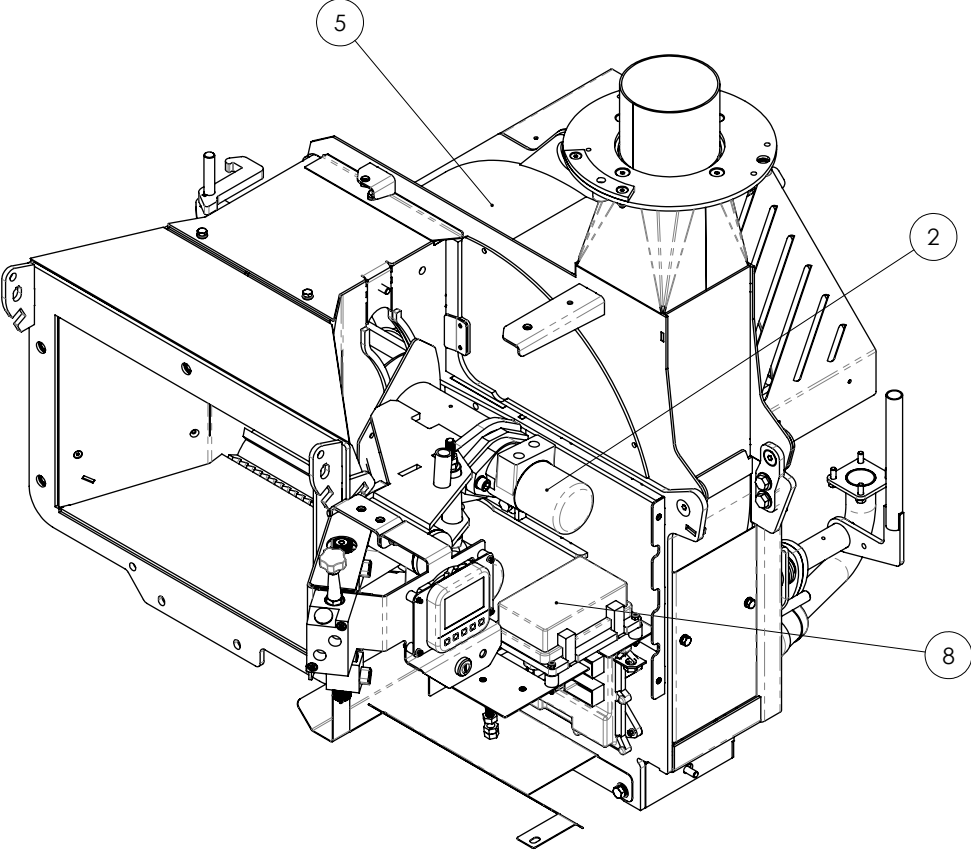


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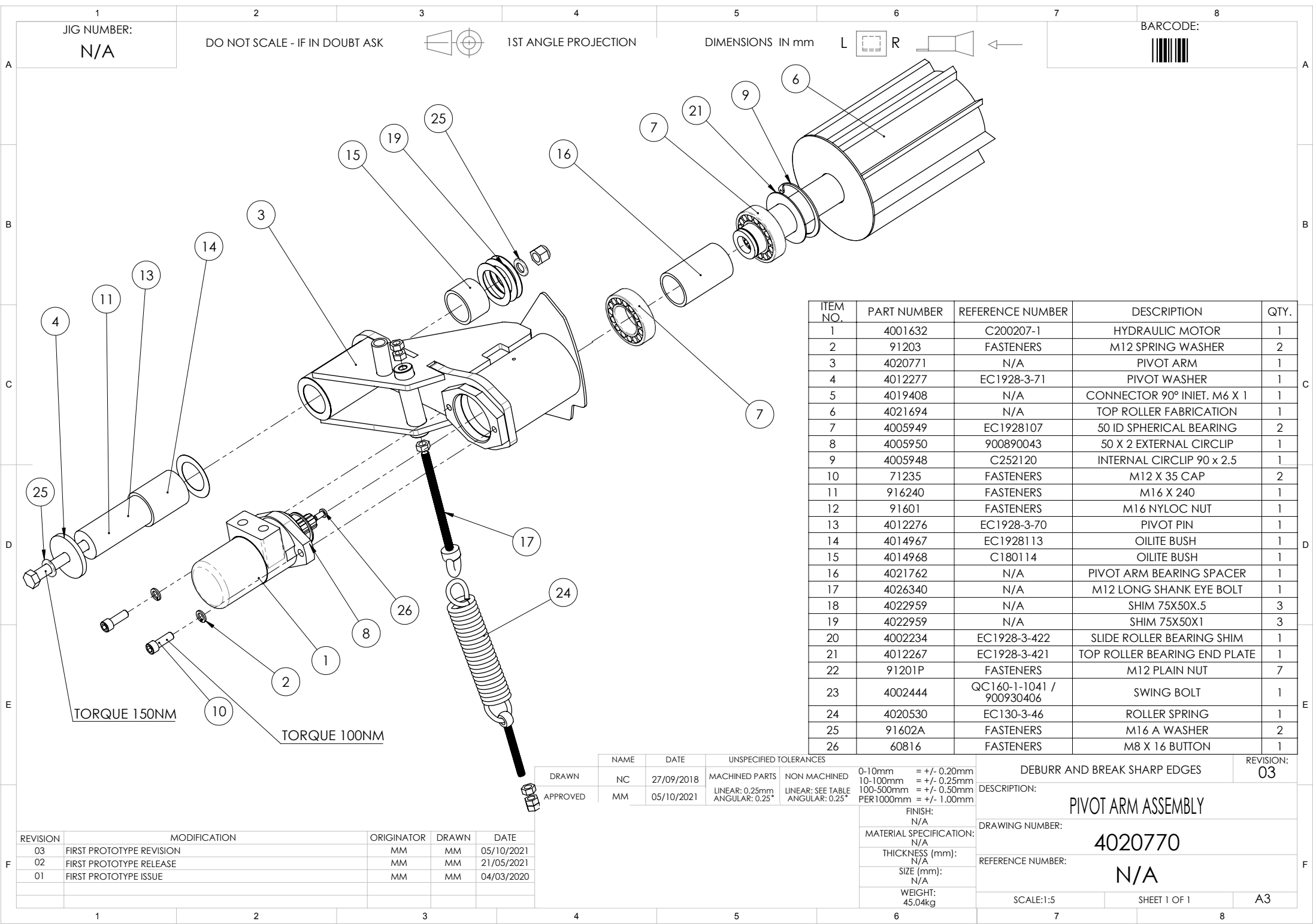



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4030903	N/A	SHEAR BAR ASSEMBLY	1
2	4020770	N/A	PIVOT ARM ASSEMBLY	1
3	4020898	N/A	FLYWHEEL 730 DIA	1
4	4005092	301020166	FLYWHEEL SPRING BOLT LOCK ASSEMBLY	1
5	4020868	N/A	CHIPPER CHAMBER LID ASSEMBLY	1
6	4022017	N/A	BOTTOM ROLLER ASSEMBLY	1
7	4030882	N/A	BELT DRIVE ASSEMBLY	1
8	4030883	N/A	CONTROL AREA	1
9	4030904	N/A	COVERS ASSEMBLY	1
10	4029926	N/A	EVO205 DROPSA REMOTE GREASING KIT	1

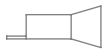
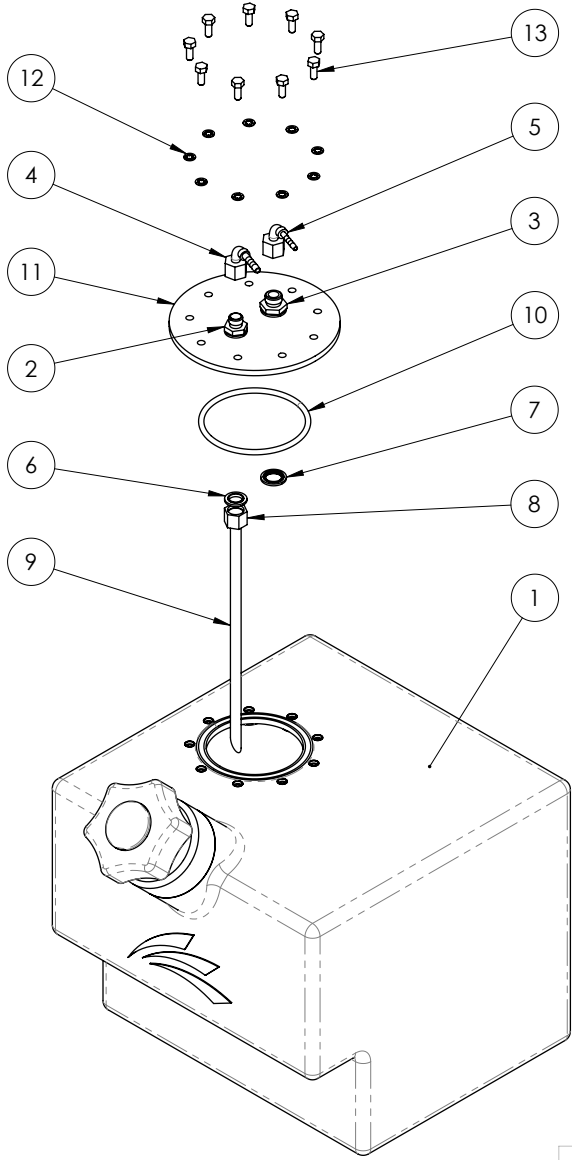
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
02	FIRST PROTOTYPE RELEASE	MM	MM	21/05/2021
01	FIRST PROTOTYPE ISSUE	MM	MM	04/03/2020

NAME	DATE	UNSPECIFIED TOLERANCES	
DRAWN	MM	13/11/2018	MACHINED PARTS
			NON MACHINED
APPROVED			0-10mm = +/- 0.20mm
			10-100mm = +/- 0.25mm
			100-500mm = +/- 0.50mm
			PER1000mm = +/- 1.00mm
			FINISH: N/A
			MATERIAL SPECIFICATION: N/A
			THICKNESS (mm): N/A
			SIZE (mm): N/A
			WEIGHT: N/A
			MAX 1040Kg / MIN 900KGkg

DEBURR AND BREAK SHARP EDGES		REVISION:
		04
DESCRIPTION:		
EVO 205 CHIPPER CHAMBER ROLLER BOX ASSEMBLY		
DRAWING NUMBER:		
4020768		
REFERENCE NUMBER:		
N/A		
SCALE:1:8		SHEET 1 OF 1
		A3



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3	4005999	SV10-L-OMD	10MM BULKHEAD	1																																																																										
4	4005993	KW11-05-04	1/4 F-TAIL	1																																																																										
5	4006164	MW23-03-04	1/4 SWIVEL FEMALE X 3/16 HOSE TAIL 90°	1																																																																										
6	4002028	DSSC-400-821	1/4 BONDED WASHER	2																																																																										
7	4001937	DSSC-400-823	3/8 BONDED WASHER	2																																																																										
8	4005995	FM10-L	10MM OLIVE NUT	1																																																																										
9	4008762	QC160-1-1036-1	FUEL PIPE	1																																																																										
10	4019479	N/A	O RING 95 ID X 5 THICK	1																																																																										
11	4018514	N/A	PLASTIC FUEL TANK CIRCULAR PLATE	1																																																																										
12	90604	FASTENERS	M6 SHAKE PROOF WASHER	9																																																																										
13	90616S	FASTENERS	M6 X 16 SET	9																																																																										
<table><tr><td>REVISION</td><td>MODIFICATION</td><td>ORIGINATOR</td><td>DRAWN</td><td>DATE</td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr></table>								REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																					F																																													
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE																																																																										
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DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

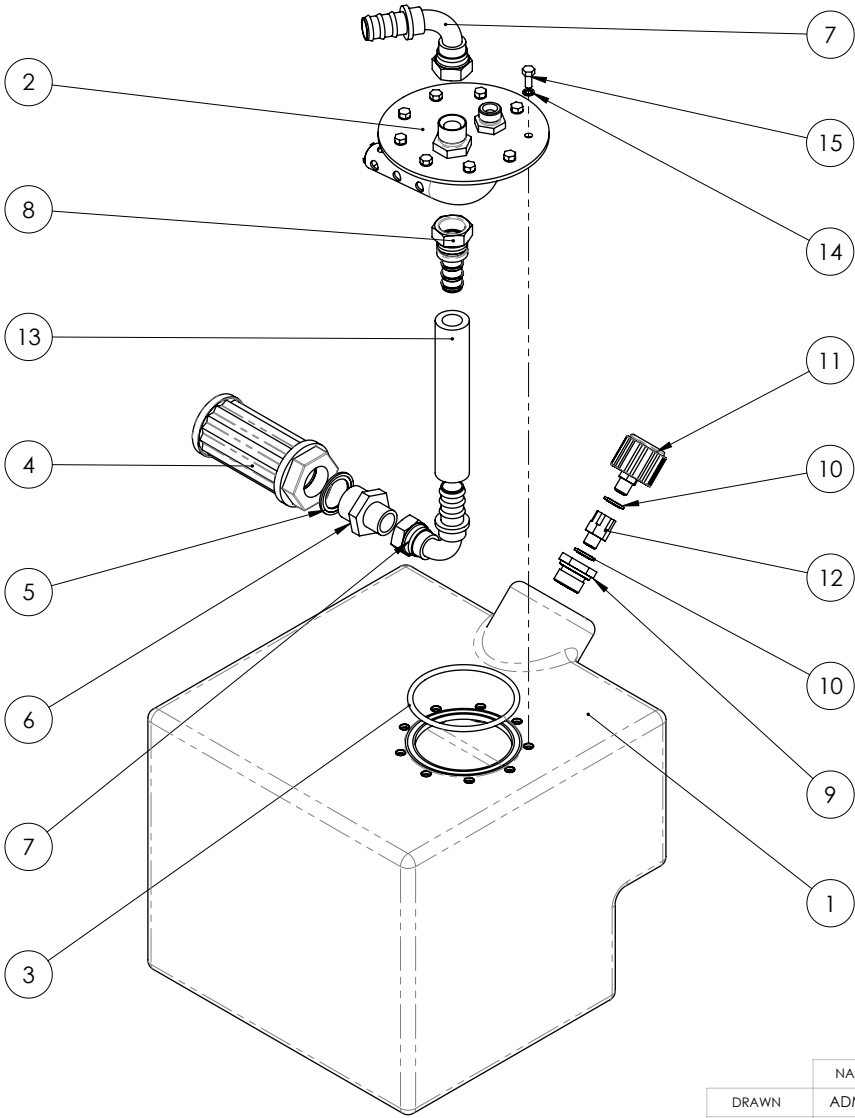
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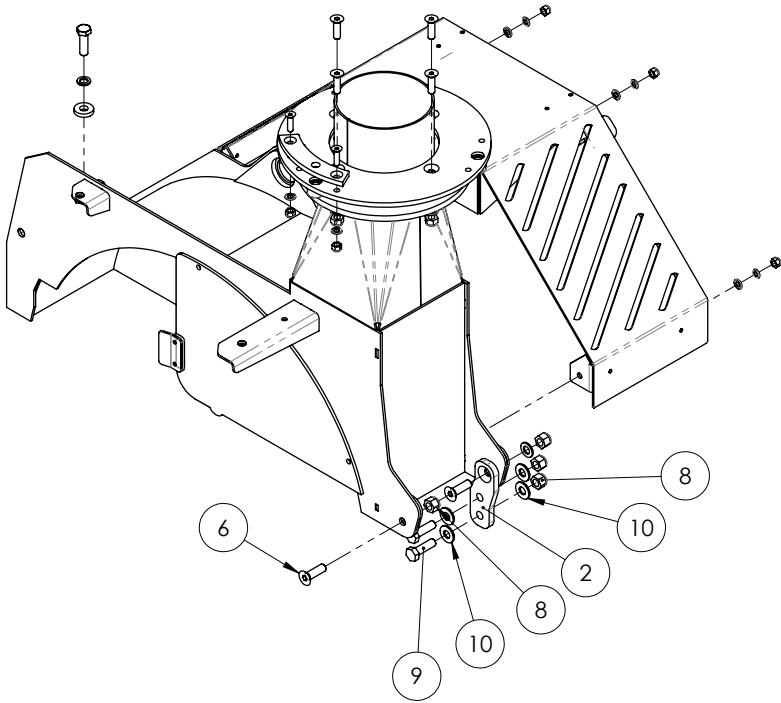
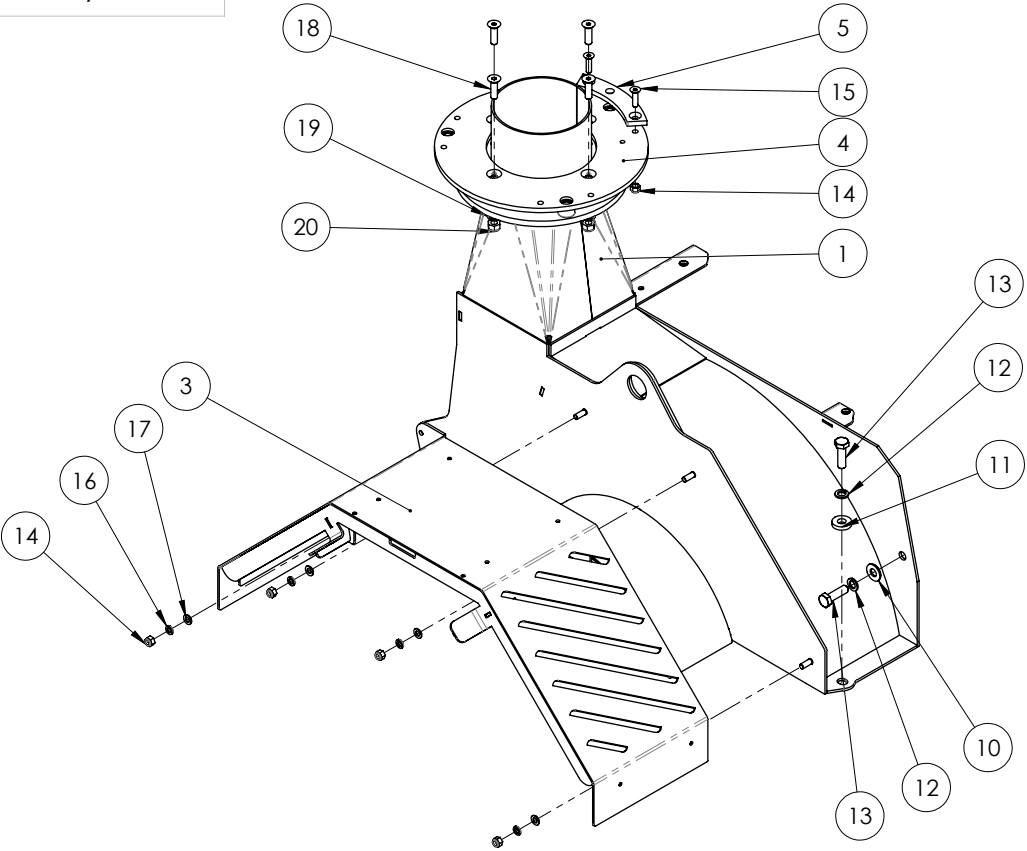
ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4019031	N/A	PLASTIC HYDRAULIC TANK	1
2	4018522	N/A	PLASTIC HYDRAULIC TANK CIRCULAR PLATE	1
3	4019479	N/A	O RING 95 ID X 5 THICK	1
4	4001633	C200315	SUCTION FILTER	1
5	4006041	DSSC-400-830	1" BONDED WASHER	1
6	4006191	MM-16-12	1" X 3/4" MALE MALE	1
7	4002033	EW23-12-12	3/4 - 3/4 SWIVEL PUSH IN HOSE TAIL 90'	2
8	4008467	N/A	3/4 SWIVEL X 3/4 PUSH IN HOSE TAIL	1
9	4020402	RI 3/4 EDX 1/4	3/4" x 1/4" REDUCING BUSH	1
10	4002028	DSSC-400-821	1/4 BONDED WASHER	2
11	4001664	MK2 ST1928-1-150	UCC TANK BREATHER	1
12	4001663	MF-04-04	EXTENSION	1
13	4025049	N/A	3-4 INCH HYDRAULIC HOSE	1
14	90604	FASTENERS	M6 SHAKE PROOF WASHER	9
15	90616S	FASTENERS	M6 X 16 SET	9

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

NAME	DATE	UNSPECIFIED TOLERANCES	FINISH:	DEBURR AND BREAK SHARP EDGES	REVISION:
DRAWN	ADMIN	14/01/2019	MACHINED PARTS LINEAR: 0.25mm ANGULAR: 0.25°	FABRICATED PARTS LINEAR: +/- 1.0mm ANGULAR: 0.5°	N/A
APPROVED					

MATERIAL SPECIFICATION:	THICKNESS (mm):	SIZE (mm):	WEIGHT:
N/A	N/A	N/A	28.30kg

DESCRIPTION:	DRAWING NUMBER:	REFERENCE NUMBER:	SCALE:1:10	SHEET 1 OF 1	A3
PLASTIC HYDRAULIC TANK ASSEMBLY	4018213	N/A			



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4028951	N/A	CHIPPER CHAMBER TOP	1
2	4008561	N/A	CHAMBER TOP HINGE	1
3	4030420	N/A	PULLEY COVER FABRICATION	1
4	4004606	MK2 ST1928-2-88	LOCATION RING FABRICATION	1
5	4003187	CM170-5-14	QUADRANT	1
6	81240	FASTENERS	M12 X 40 CSK	2
7	91202A	FASTENERS	M12 A WASHER	2
8	91201	FASTENERS	M12 NYLOC NUT	4
9	91240S	FASTENERS	M12 X 40 SET	2
10	91202C	FASTENERS	M12 C WASHER	5

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
11	91202HD30	FASTENERS	M12 30MM HD WASHER	1
12	91203	FASTENERS	M12 SPRING WASHER	2
13	91240	FASTENERS	M12 X 40	2
14	90801	FASTENERS	M8 NYLOC NUT	6
15	80830	FASTENERS	M8 X 30 CSK	2
16	90803	FASTENERS	M8 SPRING WASHER	4
17	90802A	FASTENERS	M8 A WASHER	6
18	81035	FASTENERS	M10 x 35 CSK	4
19	91002A	FASTENERS	M10 A WASHER	4
20	91001	FASTENERS	M10 NYLOC NUT	4

	NAME	DATE	UNSPECIFIED TOLERANCES				DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	MM	24/05/2019	MACHINED PARTS	NON MACHINED	0-10mm = +/- 0.20mm				04
			LINEAR: 0.25mm	LINEAR: SEE TABLE	10-100mm = +/- 0.25mm				
APPROVED			ANGULAR: 0.25°	ANGULAR: 0.25°	100-500mm = +/- 0.50mm				
					PER 1000mm = +/- 1.00mm				
					FINISH: N/A				
					MATERIAL SPECIFICATION: N/A				
					THICKNESS (mm): N/A				
					SIZE (mm): N/A				
					WEIGHT: kg				
					SCALE: 1:5		SHEET 1 OF 1		A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

JIG NUMBER:
N/A

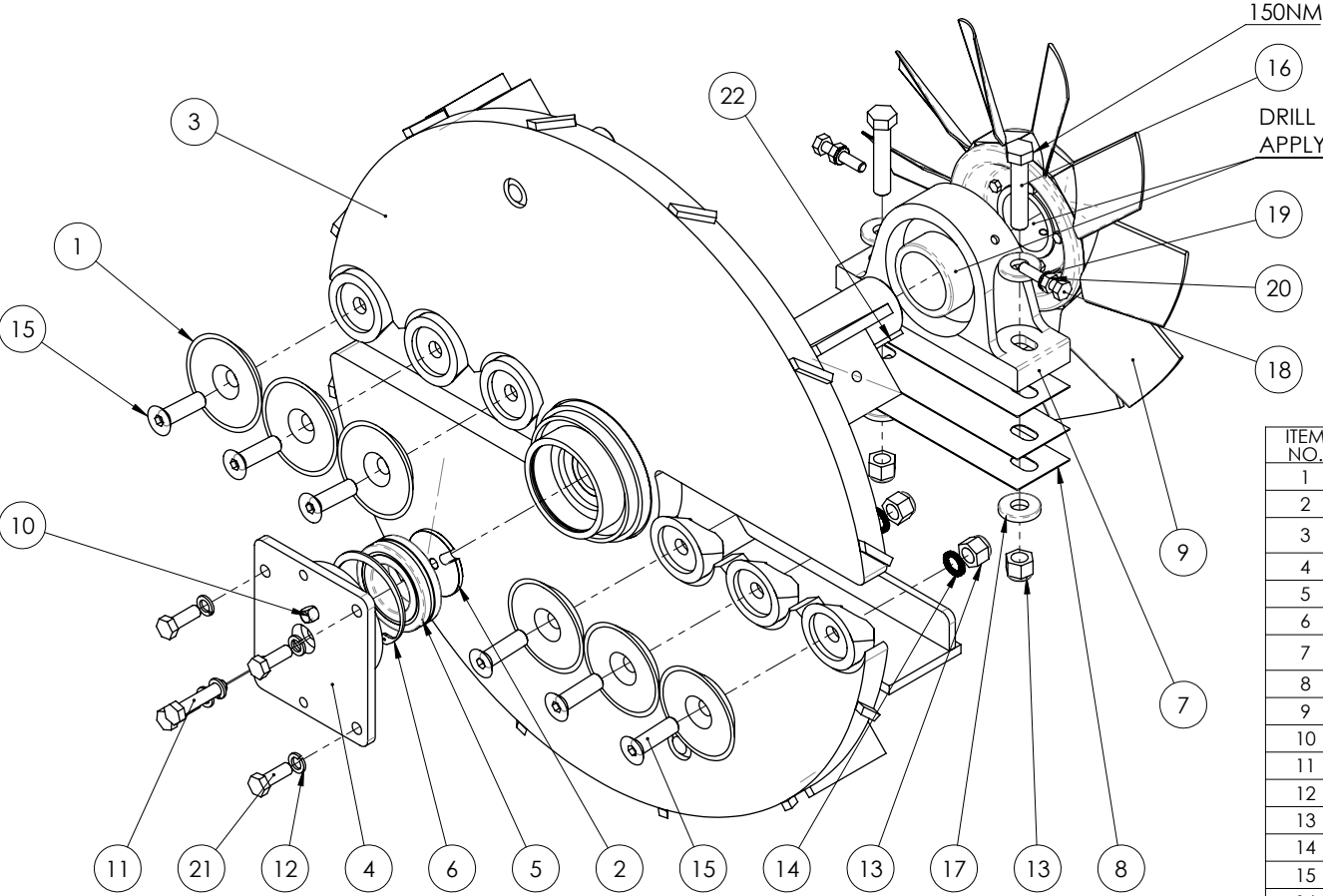
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

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BARCODE:

150NM

DRILL DIMPLES Ø8.5 INTO SHAFT BEFORE APPLYING 242 LOCTITE ON GRUB SCREWS

ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4001582	C202503	ROUND DISC BLADE	6
2	4004204	N/A	BEARING LOCK NUT	1
3	4020900	N/A	FLYWHEEL FABRICATION WITH POCKETS	1
4	4029480	N/A	FLYWHEEL SHAFT RETAINING PLATE	1
5	4006901	N/A	22210EAC3	1
6	4005948	C252120	INTERNAL CIRCLIP 90 x 2.5	1
7	4019421	N/A	60mm PILLOW BLOCK BEARING NP60	1
8	4019424	N/A	CHAMBER BEARING SHIM	3
9	4013592	STC1928911	FAN 400mm X 60mm BORE	1
10	4019408	DROPSA 0911093	CONNECTOR 90° INIET. M6 X 1	1
11	91260S	FASTENERS	M12 X 60 SET	1
12	91203	FASTENERS	M12 SPRING WASHER	5
13	91601	FASTENERS	M16 NYLOC NUT	8
14	4001951	FASTENERS	M16 NORDLOCK WASHER	6
15	81655HT	FASTENERS	M16 X 55 CSK 12.9	6
16	91680	FASTENERS	M16 X 80	2
17	91602HD40	FASTENERS	M16 40MM HD WASHER	4
18	91050S	FASTENERS	M10 X 50 SET	2
19	91004E	FASTENERS	M10 EXTERNAL SHAKE PROOF WASHER	2
20	91001P	FASTENERS	M10 PLAIN NUT	2
21	91235S	FASTENERS	M12 X 35 SET	4
22	4004689	N/A	KEY 14 X 10 X 80	1

NAME	DATE	UNSPECIFIED TOLERANCES
DRAWN	MM	02/11/2017
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
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NAME	DATE	UNSPECIFIED TOLERANCES
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
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APPROVED		

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
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NAME	DATE	UNSPECIFIED TOLERANCES
DRAWN	MM	02/11/2017
APPROVED		

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
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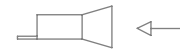
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DRAWN	MM	02/11/2017
APPROVED		

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
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NAME	DATE	UNSPECIFIED TOLERANCES
DRAWN	MM	02/11/2017
APPROVED		

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
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NAME	DATE	UNSPECIFIED TOLERANCES
DRAWN	MM	02/11/20



	NAME	DATE	UNSPECIFIED TOLERANCES		DEBURR AND BREAK SHARP EDGES			REVISION:
DRAWN	MM	02/08/2019	MACHINED PARTS	NON MACHINED	0-10mm = +/- 0.20mm			03
APPROVED	MM	05/10/2021	LINEAR: 0.25mm ANGULAR: 0.25°	LINEAR: SEE TABLE ANGULAR: 0.25°	10-100mm = +/- 0.25mm	DESCRIPTION:		
					100-500mm = +/- 0.50mm	DISCHARGE CHUTE ASSEMBLY		
					PER 1000mm = +/- 1.00mm	DRAWING NUMBER:		
					FINISH: N/A	4021666		
					MATERIAL SPECIFICATION: N/A	REFERENCE NUMBER:		
					THICKNESS (mm): N/A	ASSEMBLY		
					SIZE (mm): N/A			
					WEIGHT: 25.66kg			
						SCALE: 1:8	SHEET 1 OF 1	A3

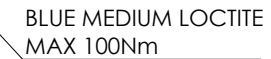
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
01	FIRST PROTOTYPE REVISION	MM	MM	05/10/2021



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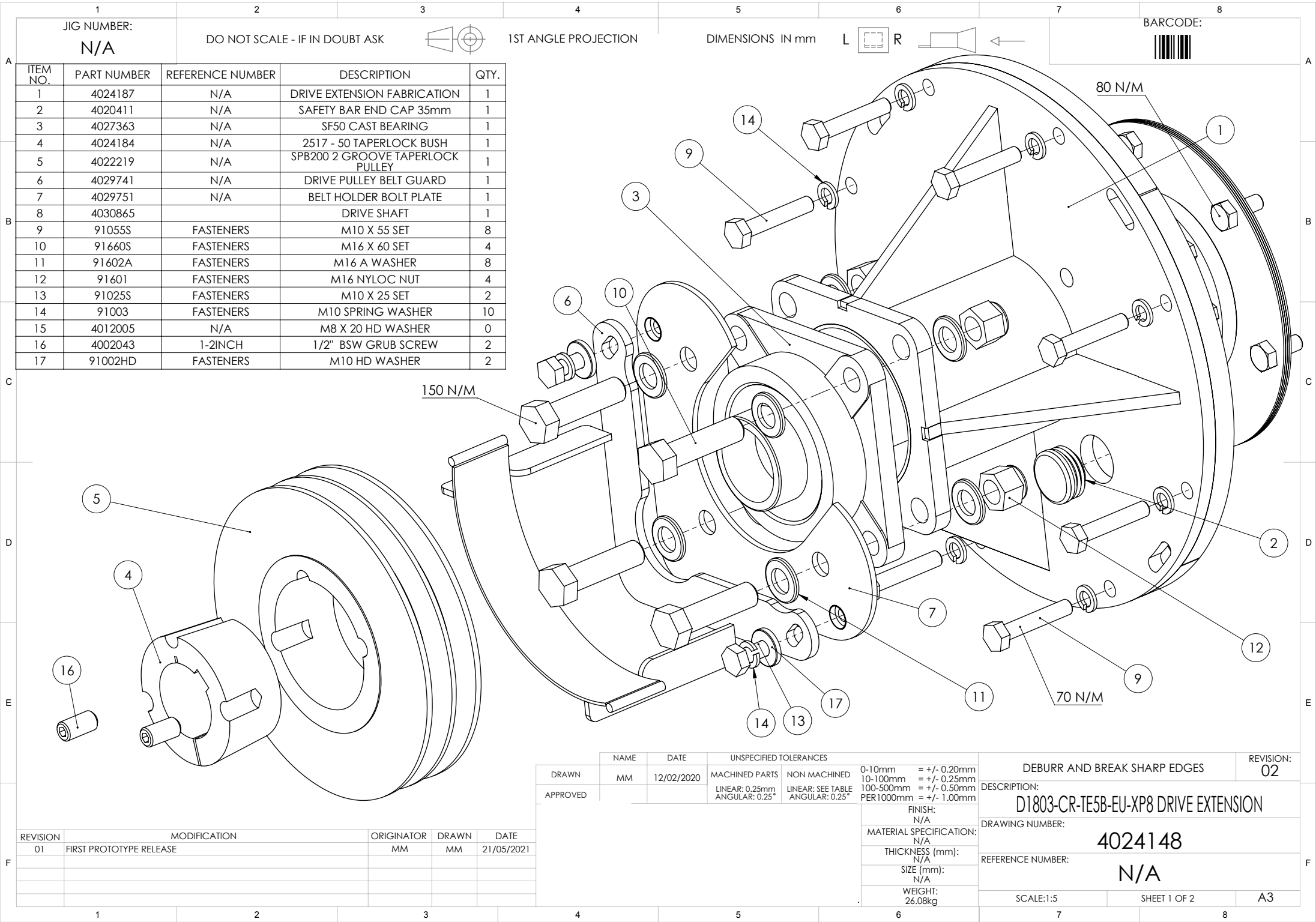


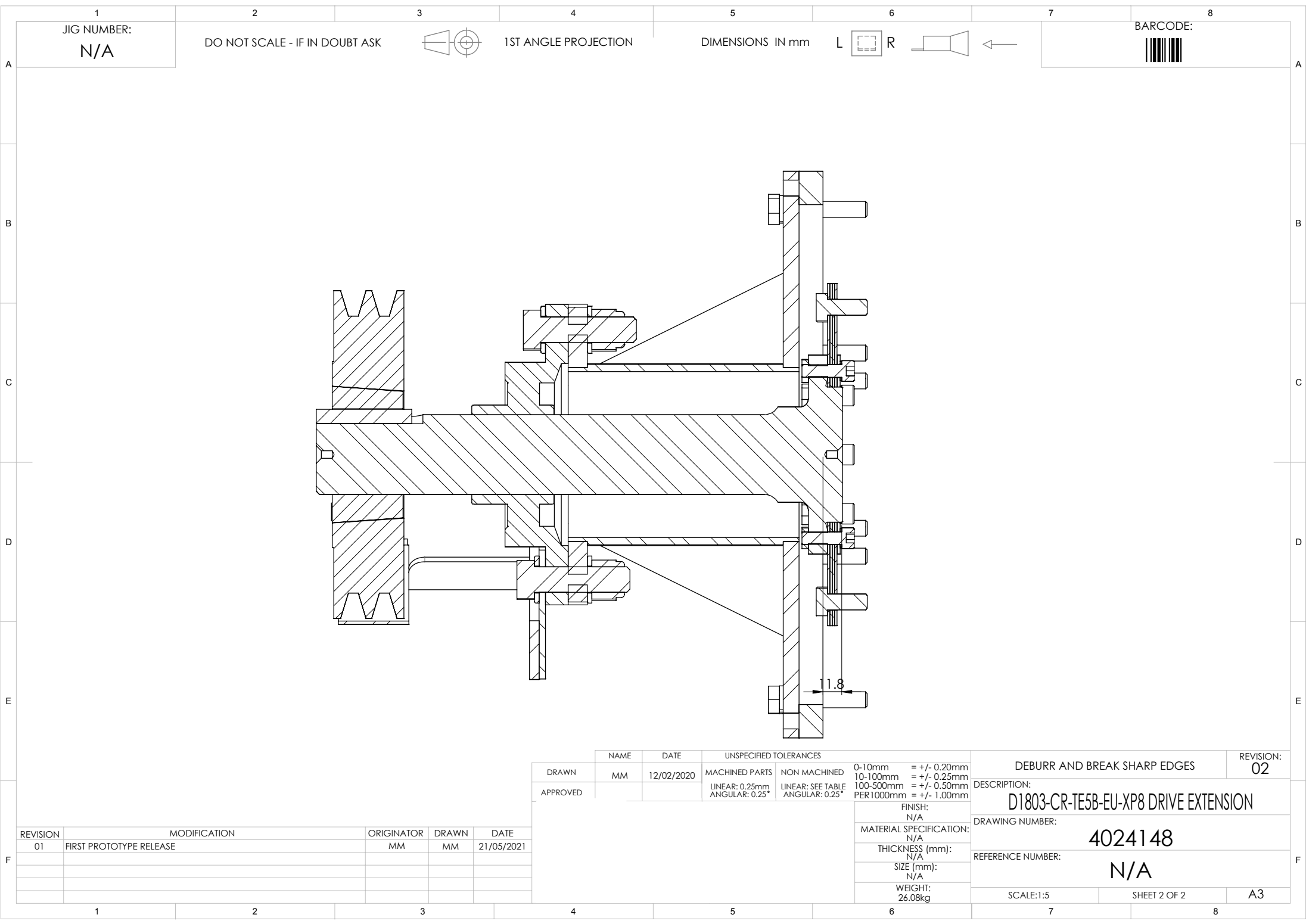
REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
01	FIRST PROTOTYPE REVISION	MM	MM	05/10/2021

N/A





JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK



1ST ANGLE PROJECTION

DIMENSIONS IN mm

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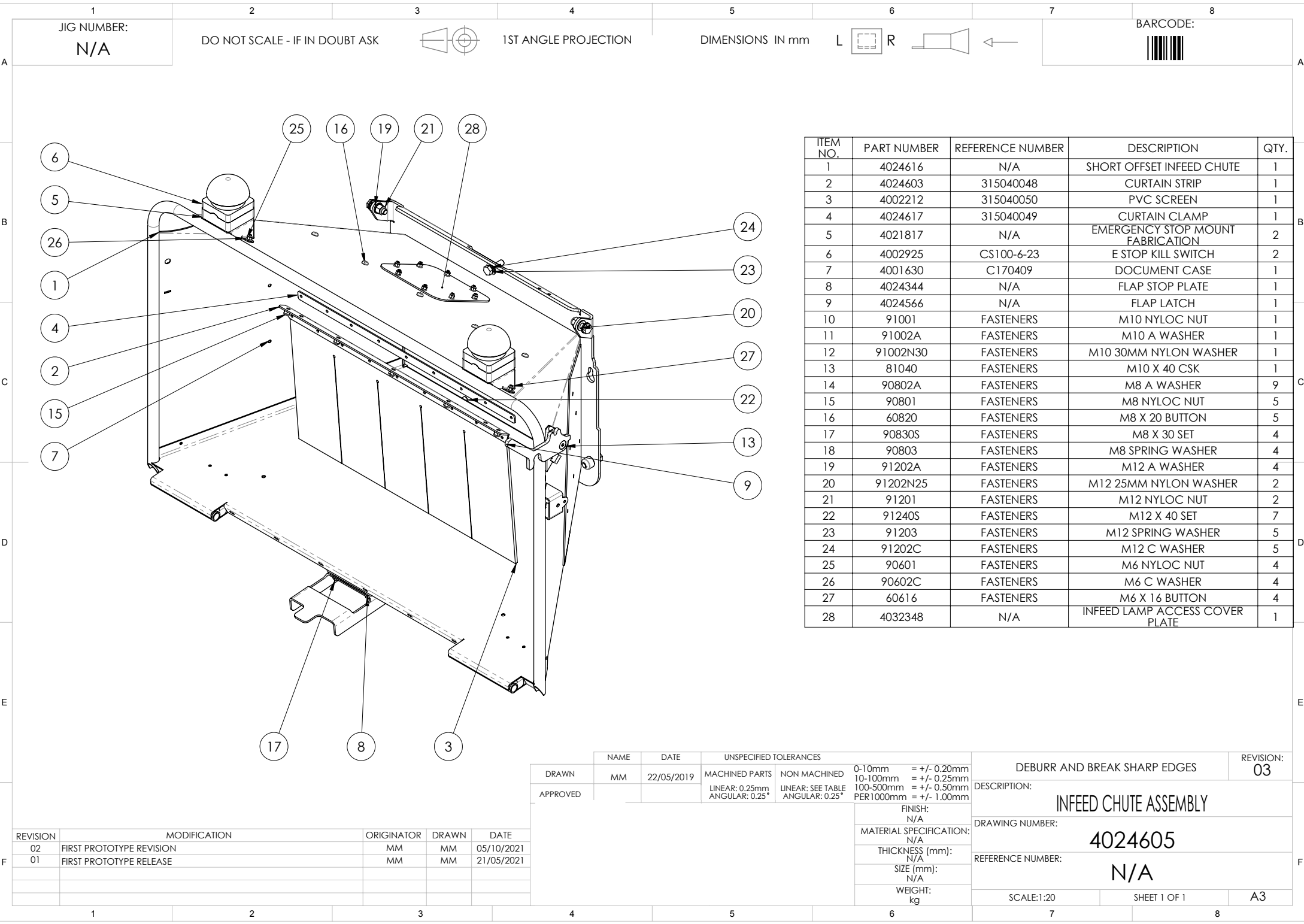


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REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
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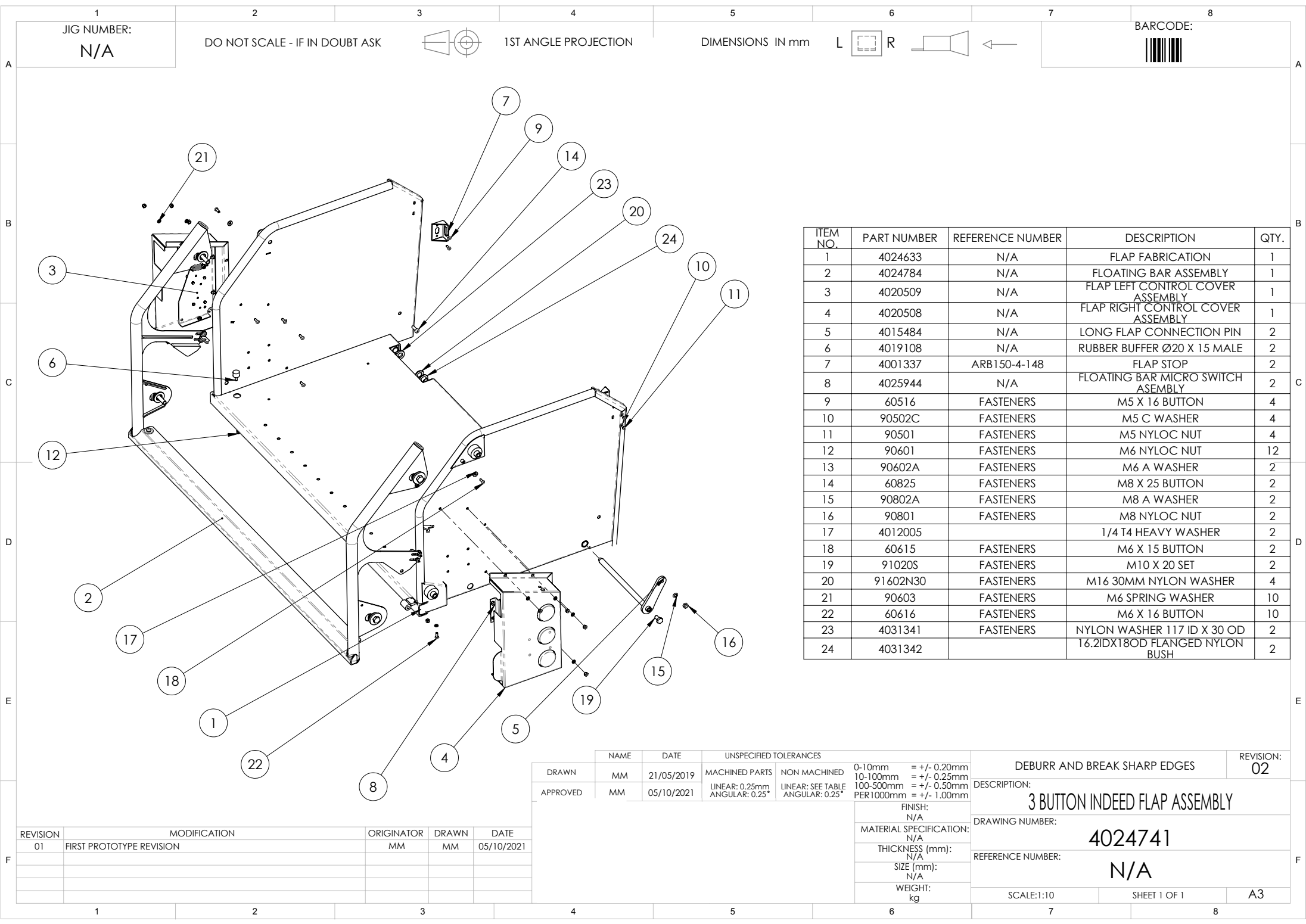
NAME	DATE	UNSPECIFIED TOLERANCES		DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	MM	12/02/2020	MACHINED PARTS	NON MACHINED	0-10mm = +/- 0.20mm 10-100mm = +/- 0.25mm 100-500mm = +/- 0.50mm PER1000mm = +/- 1.00mm	02
APPROVED			LINEAR: 0.25mm ANGULAR: 0.25°	LINEAR: SEE TABLE ANGULAR: 0.25°	FINISH: N/A MATERIAL SPECIFICATION: N/A THICKNESS (mm): N/A SIZE (mm): N/A WEIGHT: 26.08kg	DESCRIPTION: D1803-CR-TE5B-EU-XP8 DRIVE EXTENSION DRAWING NUMBER: 4024148 REFERENCE NUMBER: N/A
SCALE: 1:5		SHEET 2 OF 2		A3		

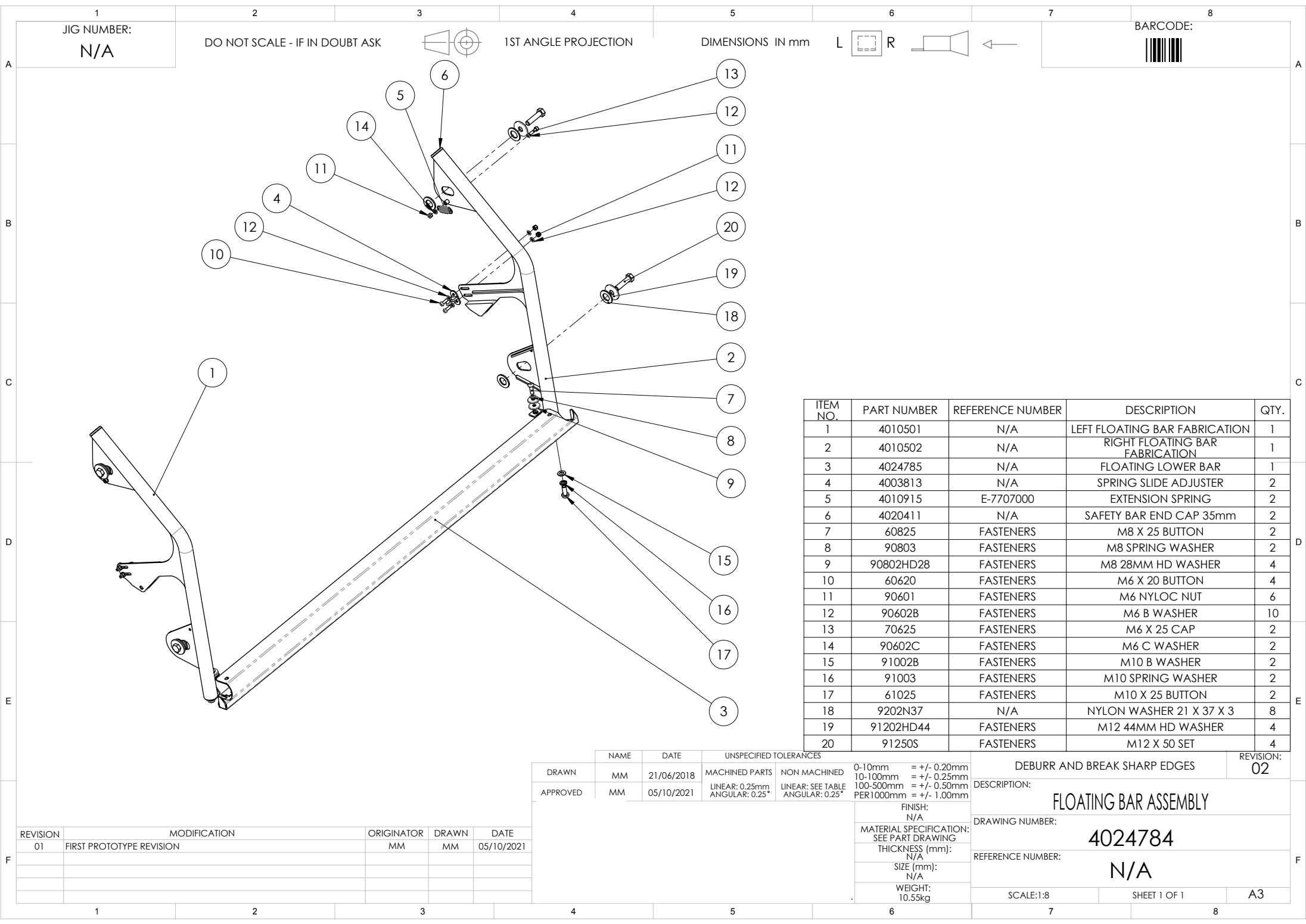


ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4024616	N/A	SHORT OFFSET INFEED CHUTE	1
2	4024603	315040048	CURTAIN STRIP	1
3	4002212	315040050	PVC SCREEN	1
4	4024617	315040049	CURTAIN CLAMP	1
5	4021817	N/A	EMERGENCY STOP MOUNT FABRICATION	2
6	4002925	CS100-6-23	E STOP KILL SWITCH	2
7	4001630	C170409	DOCUMENT CASE	1
8	4024344	N/A	FLAP STOP PLATE	1
9	4024566	N/A	FLAP LATCH	1
10	91001	FASTENERS	M10 NYLOC NUT	1
11	91002A	FASTENERS	M10 A WASHER	1
12	91002N30	FASTENERS	M10 30MM NYLON WASHER	1
13	81040	FASTENERS	M10 X 40 CSK	1
14	90802A	FASTENERS	M8 A WASHER	9
15	90801	FASTENERS	M8 NYLOC NUT	5
16	60820	FASTENERS	M8 X 20 BUTTON	5
17	90830S	FASTENERS	M8 X 30 SET	4
18	90803	FASTENERS	M8 SPRING WASHER	4
19	91202A	FASTENERS	M12 A WASHER	4
20	91202N25	FASTENERS	M12 25MM NYLON WASHER	2
21	91201	FASTENERS	M12 NYLOC NUT	2
22	91240S	FASTENERS	M12 X 40 SET	7
23	91203	FASTENERS	M12 SPRING WASHER	5
24	91202C	FASTENERS	M12 C WASHER	5
25	90601	FASTENERS	M6 NYLOC NUT	4
26	90602C	FASTENERS	M6 C WASHER	4
27	60616	FASTENERS	M6 X 16 BUTTON	4
28	4032348	N/A	INFEED LAMP ACCESS COVER PLATE	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
02	FIRST PROTOTYPE REVISION	MM	MM	05/10/2021
01	FIRST PROTOTYPE RELEASE	MM	MM	21/05/2021

NAME	DATE	UNSPECIFIED TOLERANCES		DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	MM	22/05/2019	MACHINED PARTS	NON MACHINED		03
APPROVED			LINEAR: 0.25mm	LINEAR: SEE TABLE	DESCRIPTION:	
			ANGULAR: 0.25°	ANGULAR: 0.25°		
					DRAWING NUMBER:	
					REFERENCE NUMBER:	
					SCALE: 1:20	
					SHEET 1 OF 1	
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JIG NUMBER:
N/A

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

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ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4002455	301010048	A FRAME	1
2	4005933	900940059	JOCKEY WHEEL	1
3	4001004	301010135	CHECK CABLE GUIDE	1
4	4005938	QC160-6-1018	12 X 24 CLEVIS	1
5	4005939	C203114/20	COMPENSATOR ROD	1
6	4005942	C203114/21	COMPENSATOR	1
7	4005943	C203114/22	COMPENSATOR TUBE	1
8	4011374	N/A	BREAK CABLE ANCHOR FABRICATION	1
9	4023837	1731624	OVERRUN DEVICE H17 AK301	1
10	4002576	301010110	FRONT TIE DOWN BRACKET	2
11	4003369	900950358	13 PIN ADAPTOR SOCKET	1
12	4001140	ARB150-1-336	13 PIN FRONT SOCKET MOUNT	1
13	912110	FASTENERS	M12 X 110	4
14	91202HD30	FASTENERS	M12 30MM HD WASHER	8
15	91201	FASTENERS	M12 NYLOC NUT	6
16	91201P	FASTENERS	M12 PLAIN NUT	2
17	91025S	FASTENERS	M10 X 25 SET	2
18	91003	FASTENERS	M10 SPRING WASHER	2
19	91002HD	FASTENERS	M10 HD WASHER	2
20	90603	FASTENERS	M6 SPRING WASHER	3
21	60620	FASTENERS	M6 X 20 BUTTON	3
22	70545	FASTENERS	M5 X 45 CAP	3
23	90501	FASTENERS	M5 NYLOC NUT	3
24	90502A	FASTENERS	M5 A WASHER	3
25	91680	FASTENERS	M16 X 80	2
26	91602A	FASTENERS	M16 A WASHER	2
27	91250	FASTENERS	M12 X 50	2
28	91202A	FASTENERS	M12 A WASHER	4
29	91601	FASTENERS	M16 NYLOC NUT	2

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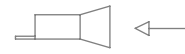
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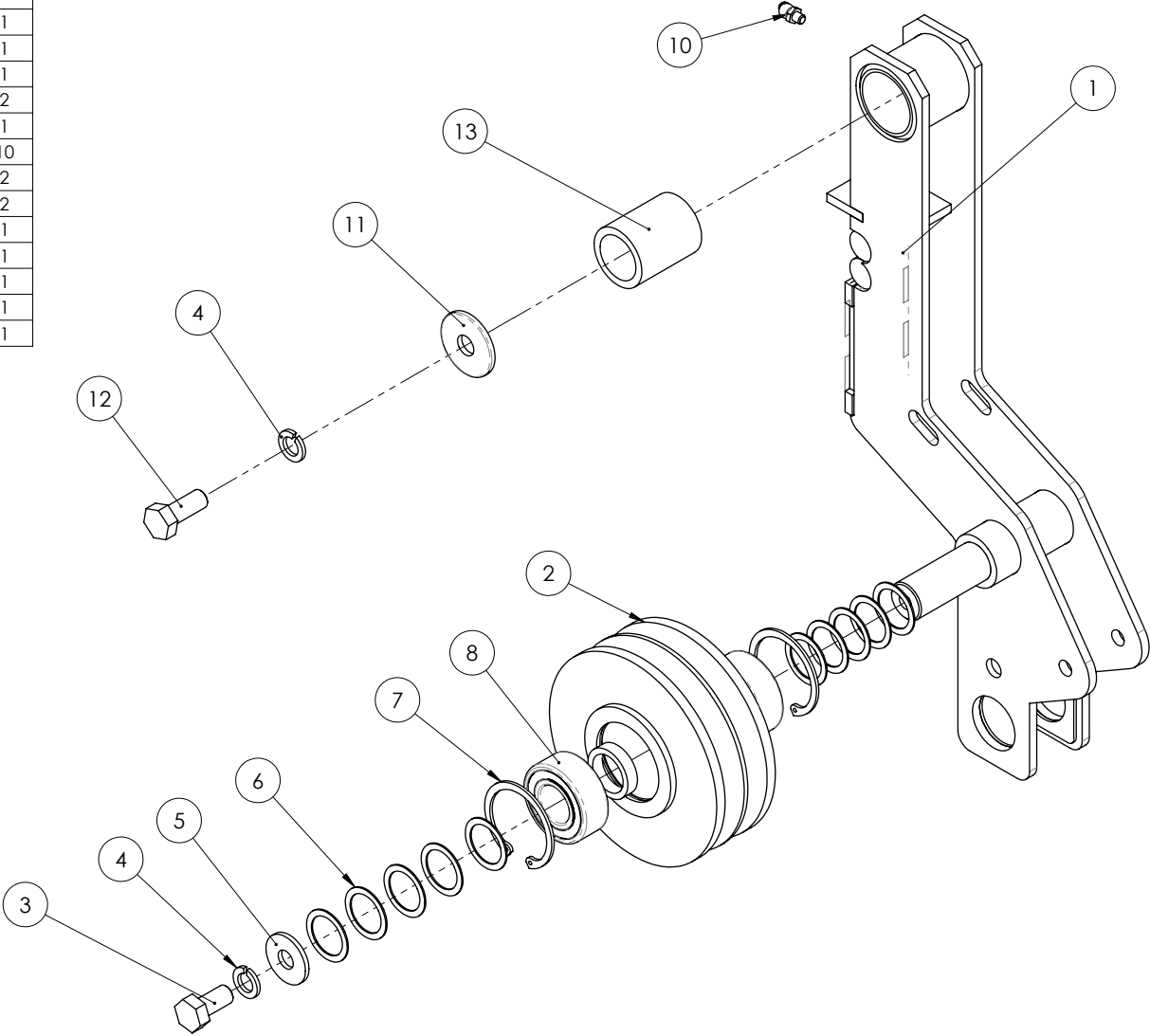
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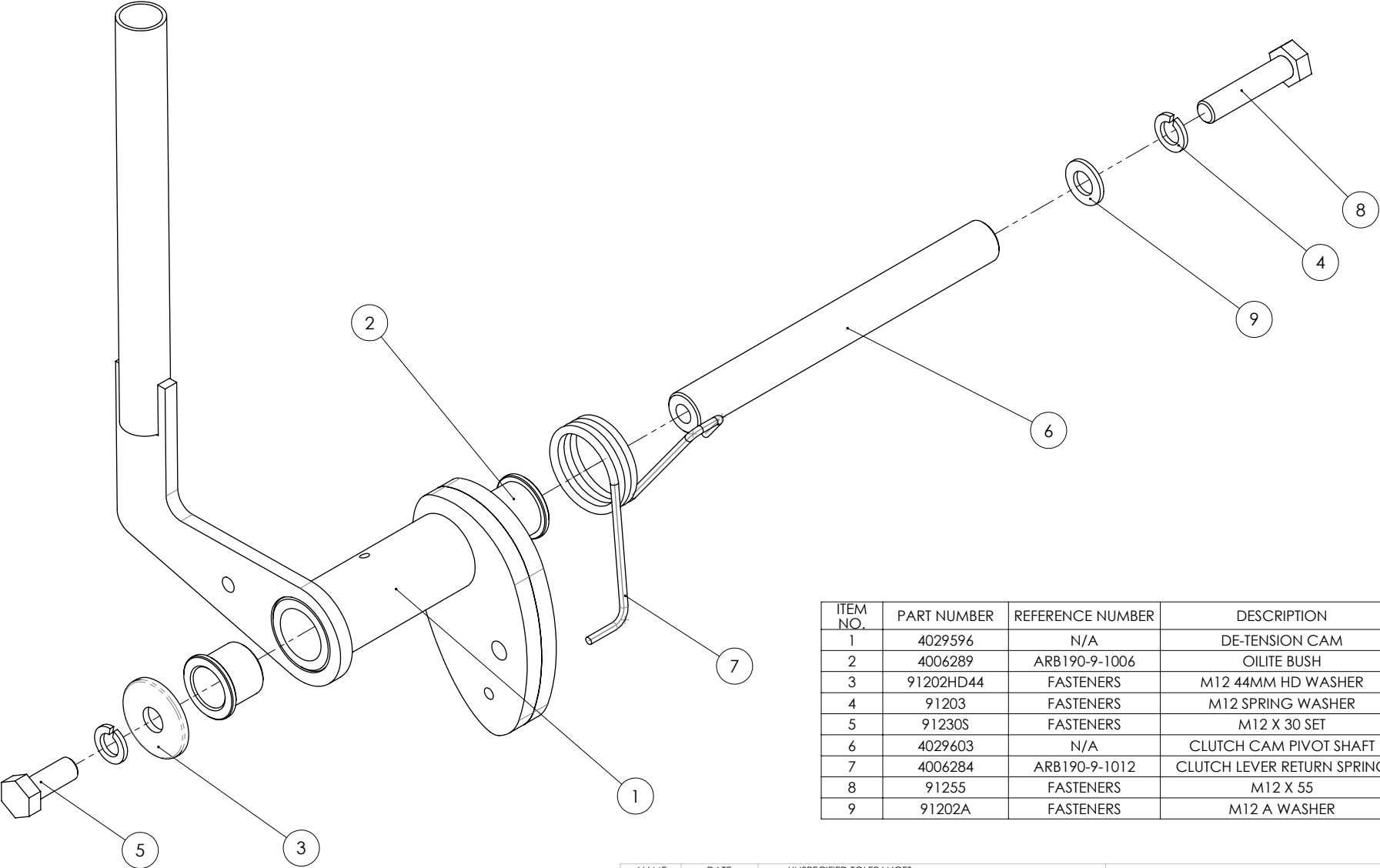


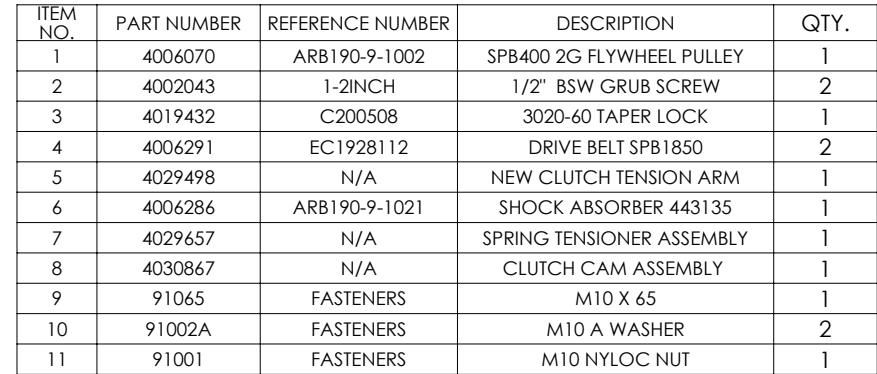
NAME		DATE		UNSPECIFIED TOLERANCES		DEBURR AND BREAK SHARP EDGES		REVISION: 02	
DRAWN	MM	20/08/2020	MACHINED PARTS	NON MACHINED	0-10mm = +/- 0.20mm	DESCRIPTION: LIGHTBOARD ASSEMBLE DRAWING NUMBER: 4026583 REFERENCE NUMBER: SCALE:1:7 SHEET 1 OF 1 A3			
APPROVED			LINEAR: 0.25mm	LINEAR: SEE TABLE	10-100mm = +/- 0.25mm				
			ANGULAR: 0.25°	ANGULAR: 0.25°	100-500mm = +/- 0.50mm				
					PER 1000mm = +/- 1.00mm				
					FINISH:				
					MATERIAL SPECIFICATION:				
					THICKNESS (mm):				
					N/A				
					SIZE (mm):				
					N/A				
					WEIGHT:				
					12.27kg				

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

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<table><tr><th>ITEM NO.</th><th>PART NUMBER</th><th>REFERENCE NUMBER</th><th>DESCRIPTION</th><th>QTY.</th></tr><tr><td>1</td><td>4029499</td><td>N/A</td><td>TENSIONER ARM FABRICATION</td><td>1</td></tr><tr><td>2</td><td>4002337</td><td>301060060</td><td>TERNSIONER PULLEY</td><td>1</td></tr><tr><td>3</td><td>91225S</td><td>FASTENERS</td><td>M12 X 25 SET</td><td>1</td></tr><tr><td>4</td><td>91203</td><td>FASTENERS</td><td>M12 SPRING WASHER</td><td>2</td></tr><tr><td>5</td><td>4003081</td><td>301020052</td><td>TENSION PULLEY CAP WASHER</td><td>1</td></tr><tr><td>6</td><td>4003082</td><td>301020053</td><td>TENSION PULLEY SHIM</td><td>10</td></tr><tr><td>7</td><td>4006203</td><td>900890125</td><td>INTERNAL CIRCLIP</td><td>2</td></tr><tr><td>8</td><td>4006208</td><td>C252121</td><td>3205ZZ BEARING</td><td>2</td></tr><tr><td>9</td><td>4016559</td><td>EC1928-6-86</td><td>INNER SPACER</td><td>1</td></tr><tr><td>10</td><td>4002440</td><td>GNS135</td><td>M6-135 GREASE NIPPLE</td><td>1</td></tr><tr><td>11</td><td>91202HD44</td><td>FASTENERS</td><td>M12 44MM HD WASHER</td><td>1</td></tr><tr><td>12</td><td>91230S</td><td>FASTENERS</td><td>M12 X 30 SET</td><td>1</td></tr><tr><td>13</td><td>4006200</td><td>EC1928108</td><td>OILITE BUSH</td><td>1</td></tr></table>					ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.	1	4029499	N/A	TENSIONER ARM FABRICATION	1	2	4002337	301060060	TERNSIONER PULLEY	1	3	91225S	FASTENERS	M12 X 25 SET	1	4	91203	FASTENERS	M12 SPRING WASHER	2	5	4003081	301020052	TENSION PULLEY CAP WASHER	1	6	4003082	301020053	TENSION PULLEY SHIM	10	7	4006203	900890125	INTERNAL CIRCLIP	2	8	4006208	C252121	3205ZZ BEARING	2	9	4016559	EC1928-6-86	INNER SPACER	1	10	4002440	GNS135	M6-135 GREASE NIPPLE	1	11	91202HD44	FASTENERS	M12 44MM HD WASHER	1	12	91230S	FASTENERS	M12 X 30 SET	1	13	4006200	EC1928108	OILITE BUSH	1																																																																																															
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		NAME	DATE	UNSPECIFIED TOLERANCES			DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	MM	16/07/2021	MACHINED PARTS	NON MACHINED	0-10mm	= +/- 0.20mm	DESCRIPTION: BELT DRIVE ASSEMBLY		-
APPROVED			LINEAR: 0.25mm	LINEAR: SEE TABLE	10-100mm	= +/- 0.25mm			
			ANGULAR: 0.25°	ANGULAR: 0.25°	100-500mm	= +/- 0.50mm			
					PER 1000mm	= +/- 1.00mm			
					FINISH:	N/A	DRAWING NUMBER:	4030882	
					MATERIAL SPECIFICATION:	N/A	REFERENCE NUMBER:	N/A	
					THICKNESS (mm):	N/A			
					SIZE (mm):	N/A			
					WEIGHT:	N/A			
						41.79kg	SCALE:1:5	SHEET 1 OF 1	A3

JIG NUMBER:
N/A

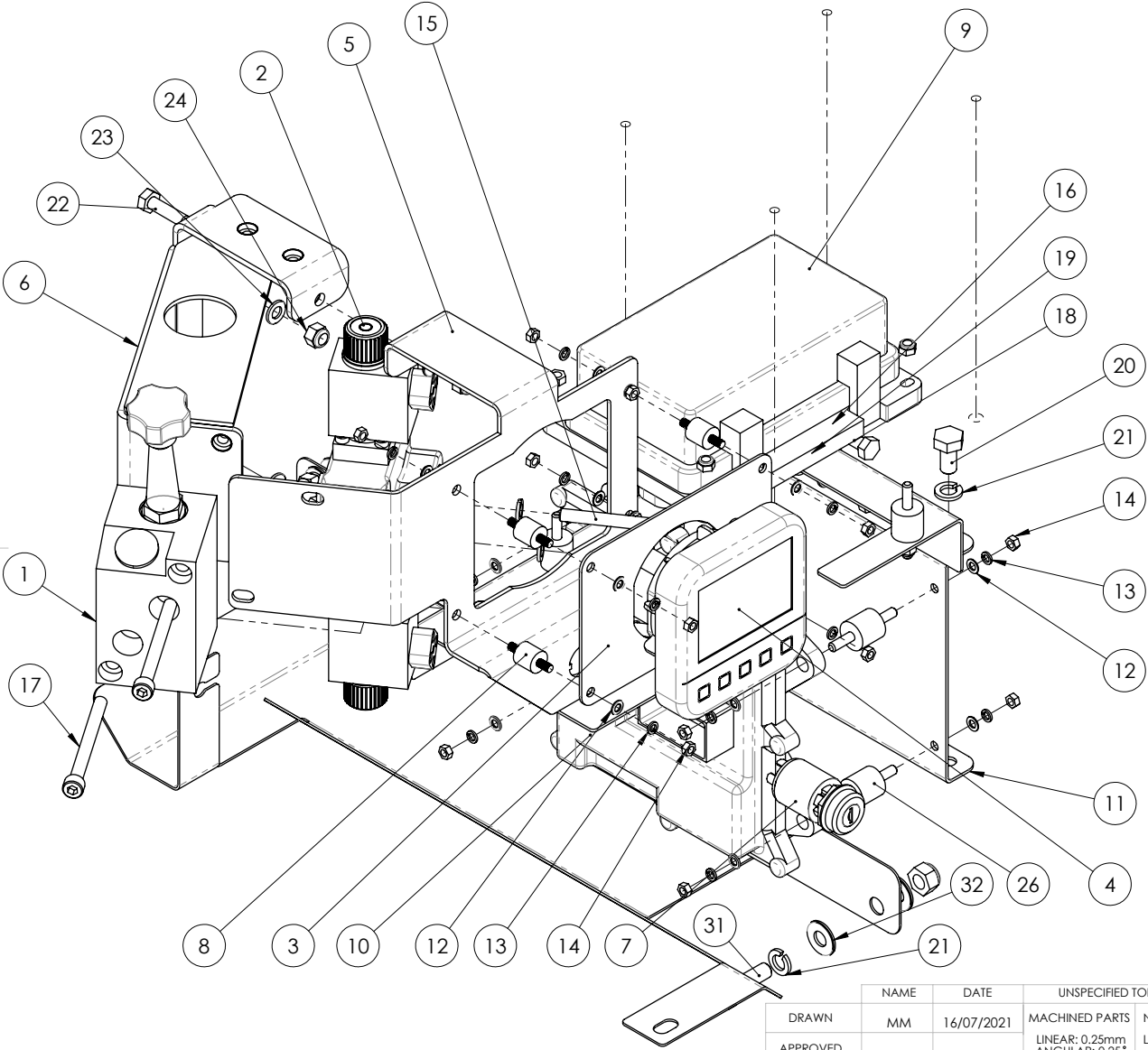
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMENSIONS IN mm

LR

BARCODE:

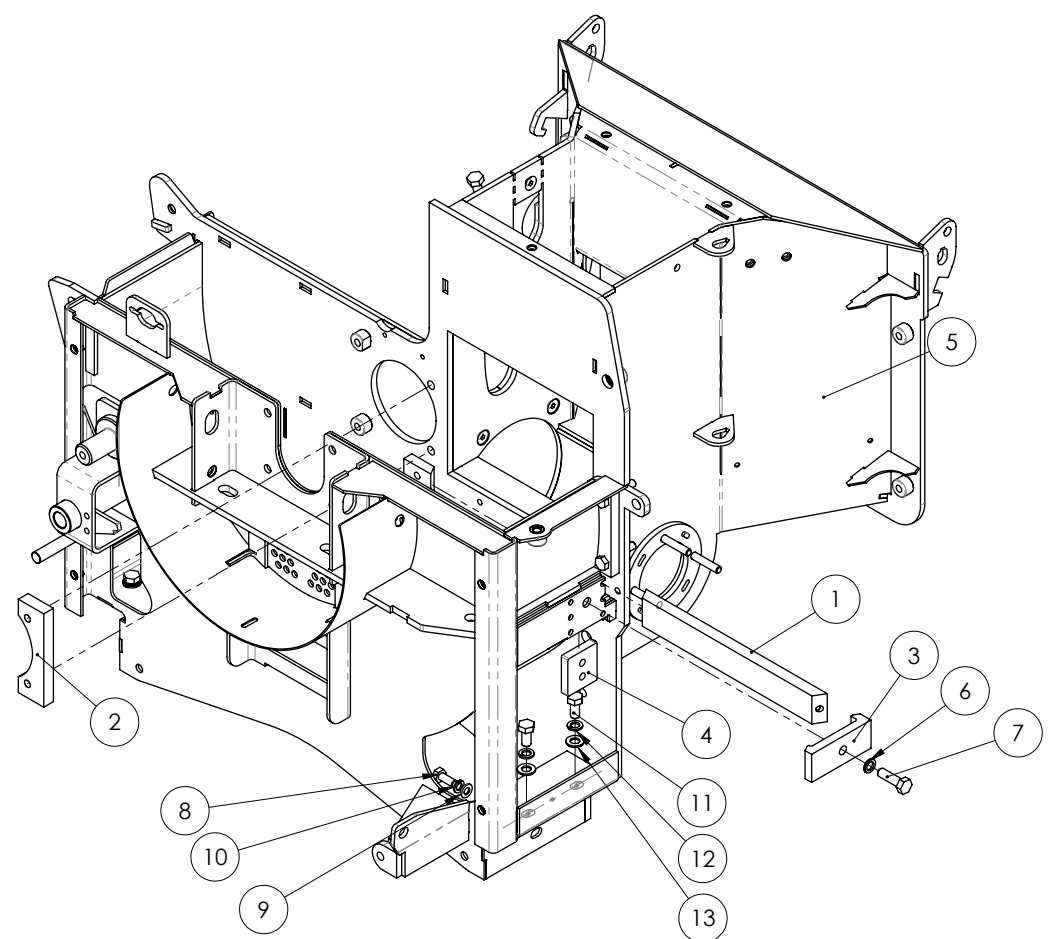
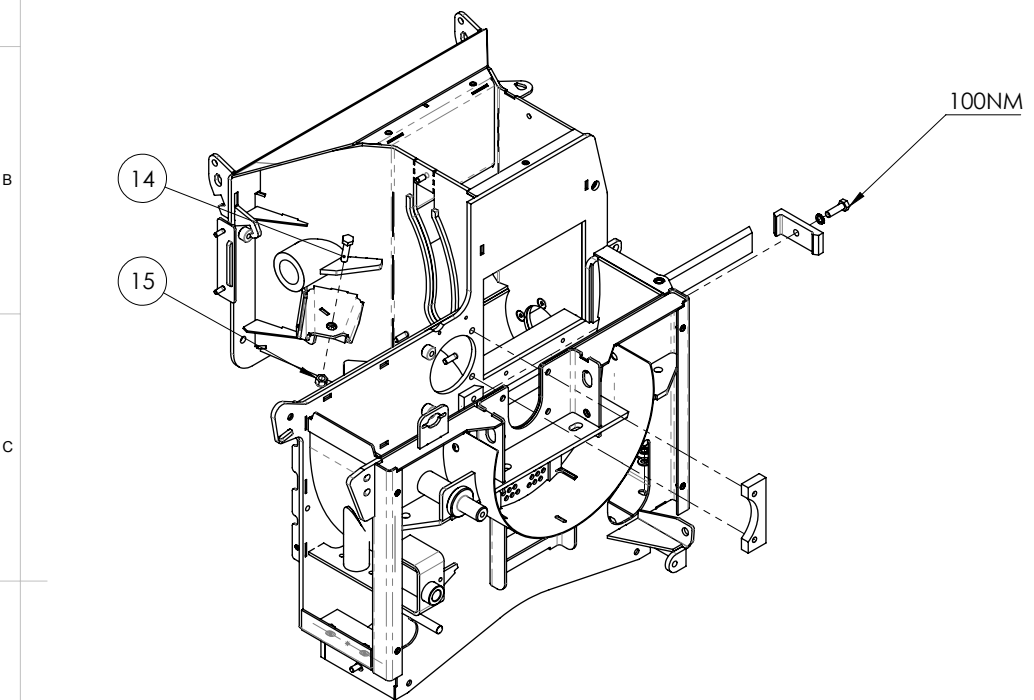



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4007101	900990316	FLOW CONTROL(FC60 K L)	1
2	4001684	QC160-6-9017	HYDRAULIC VALVE	1
3	4025679	N/A	DEEPSEA MOUNT PLATE	1
4	4025520	M835-01	DEEPSEA CONTROLLER DSEE050	1
5	4030839	N/A	CONTROLE SUPPORT	1
6	4030842	N/A	VALVE BRACKET FABRICATION	1
7	4001907	EC1523631-2	ON OFF KEY SWITCH	1
8	4020548	N/A	M5 BOBBIN	4
9	4027510	N/A	BIG RELAY BOX	1
10	4021897	N/A	KUBOTA ECU	1
11	4021900	N/A	ECU MOUNT	1
12	90502A	FASTENERS	M5 A WASHER	18
13	90503	FASTENERS	M5 SPRING WASHER	18
14	90501PT	FASTENERS	M5 THIN PLAIN NUT	18
15	70860	FASTENERS	M8 X 60 BUTTON	3
16	90803	FASTENERS	M8 SPRING WASHER	6
17	70890	FASTENERS	M8 X 90 CAP	2
18	90818S	FASTENERS	M8 X 18 SET	2
19	90802B	FASTENERS	M8 B WASHER	2
20	91020S	FASTENERS	M10 X 20 SET	2
21	91003	FASTENERS	M10 SPRING WASHER	5
22	90830S	FASTENERS	M8 X 30 SET	1
23	90802A	FASTENERS	M8 A WASHER	4
24	90801	FASTENERS	M8 NYLOC NUT	3
25	4031463	N/A	LARGE RELAY BOX FABRICATION	1
26	4031423	N/A	M-M BOBBIN 20X20 M6 X 18	8
27	90601	FASTENERS	M6 NYLOC NUT	4
28	90601T	FASTENERS	M6 THIN NYLOC NUT	3
29	90601PT	FASTENERS	M6 THIN PLAIN NUT	1
30	4031438	N/A	CABLE COVER	1
31	91035S	FASTENERS	M10 X 35 SET	3
32	91002C	FASTENERS	M10 C WASHER	6
33	91001	FASTENERS	M10 NYLOC NUT	3

NAME	DATE	UNSPECIFIED TOLERANCES	
DRAWN	MM	16/07/2021	MACHINED PARTS
APPROVED			NON MACHINED
			LINEAR: 0.25mm
			ANGULAR: 0.25°
			NON MACHINED
			LINEAR: SEE TABLE
			ANGULAR: 0.25°

DEBURR AND BREAK SHARP EDGES		REVISION:
DESCRIPTION:		-
DRAWING NUMBER:		
REFERENCE NUMBER:		
SCALE:1:10		
SHEET 1 OF 1		
A3		

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
3				
4				
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6				
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8				



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4029478	N/A	18mm HORIZONTAL LOWER SHEAR BAR	1
2	4029479	N/A	18mm VERTICAL INNER SHEAR BAR	1
3	4015968	N/A	SHEAR BAR MACHINED CLAMP	1
4	4020112	N/A	SHEAR BAR CLAMP FLOATING BLOCK	1
5	4020778	N/A	CHIPPER CHAMBER ROLLERBOX FABRICATION	1
6	4020346	FASTENERS	M12 NORDLOCK WASHER	1
7	91240S	FASTENERS	M12 X 40 SET	1
8	91025S	FASTENERS	M10 X 30 SET	2
9	91002A	FASTENERS	M10 HD WASHER	2
10	91003	FASTENERS	M10 SPRING WASHER	2
11	91225S	FASTENERS	M12 X 30 SET	4
12	91203	FASTENERS	M12 SPRING WASHER	4
13	91202A	FASTENERS	M12 HD WASHER	4
14	91250S	FASTENERS	M12 X 50 SET	1
15	91201	FASTENERS	M12 NYLOC NUT	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

DRAWN

APPROVED

NAME

MM

DATE

21/07/2021

UNSPECIFIED TOLERANCES

MACHINED PARTS

NON MACHINED

0-10mm = +/- 0.20mm

10-100mm = +/- 0.25mm

100-500mm = +/- 0.50mm

PER1000mm = +/- 1.00mm

FINISH:

N/A

MATERIAL SPECIFICATION:

N/A

THICKNESS (mm):

N/A

SIZE (mm):

N/A

WEIGHT:

148.26kg

DEBURR AND BREAK SHARP EDGES

REVISION: -

DESCRIPTION:

SHEAR BAR ASSEMBLY

DRAWING NUMBER:

4030903

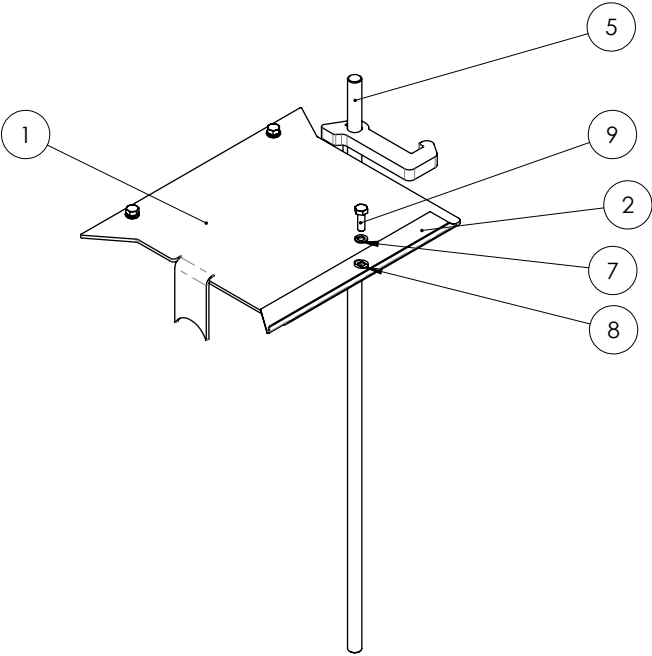
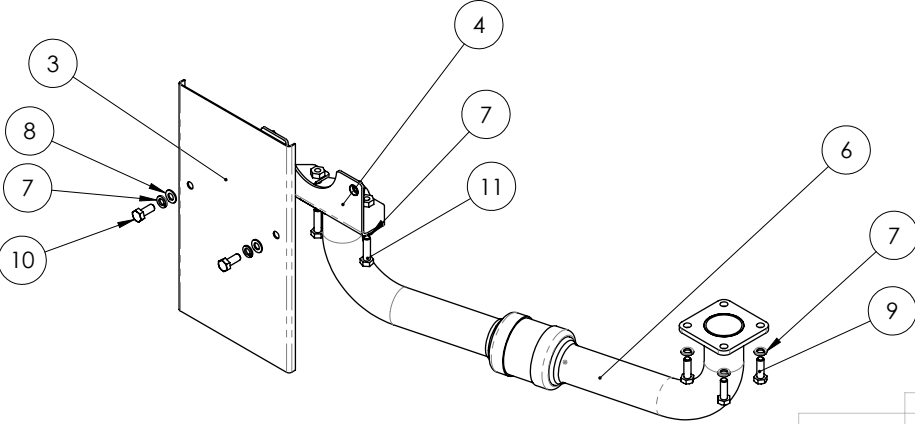
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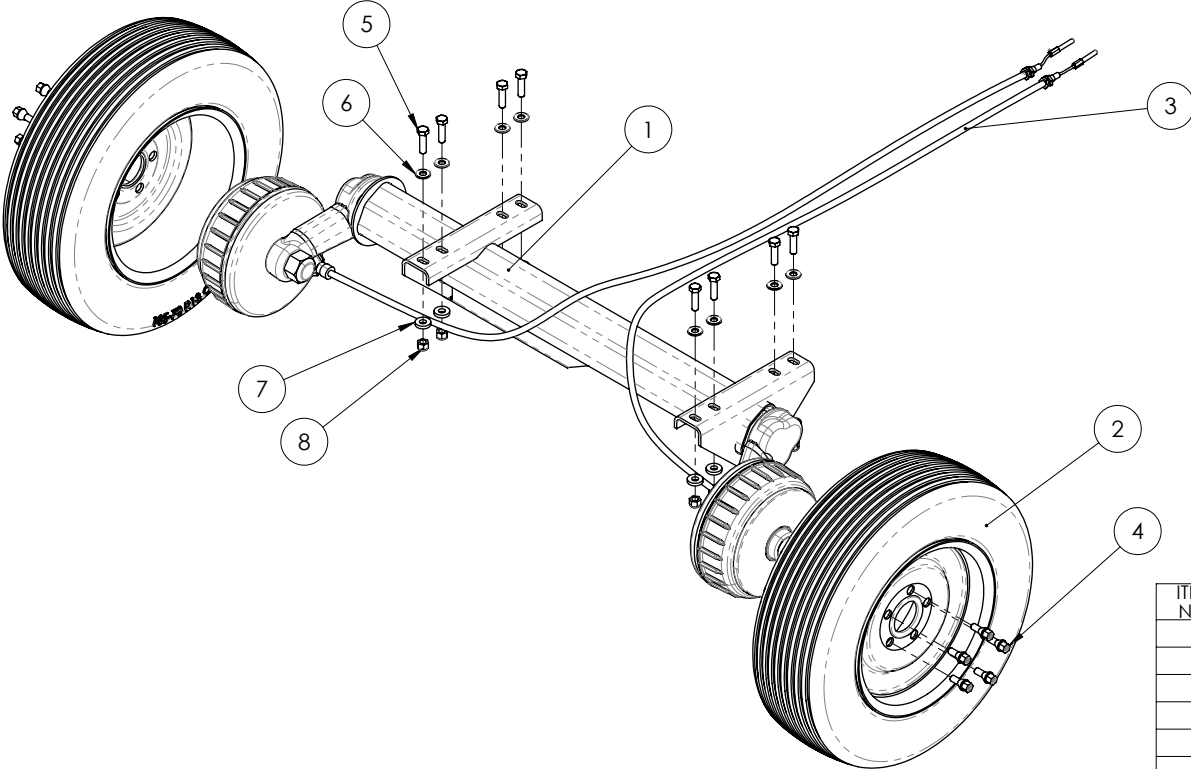
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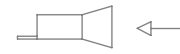
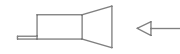
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SHEET 1 OF 1

A3

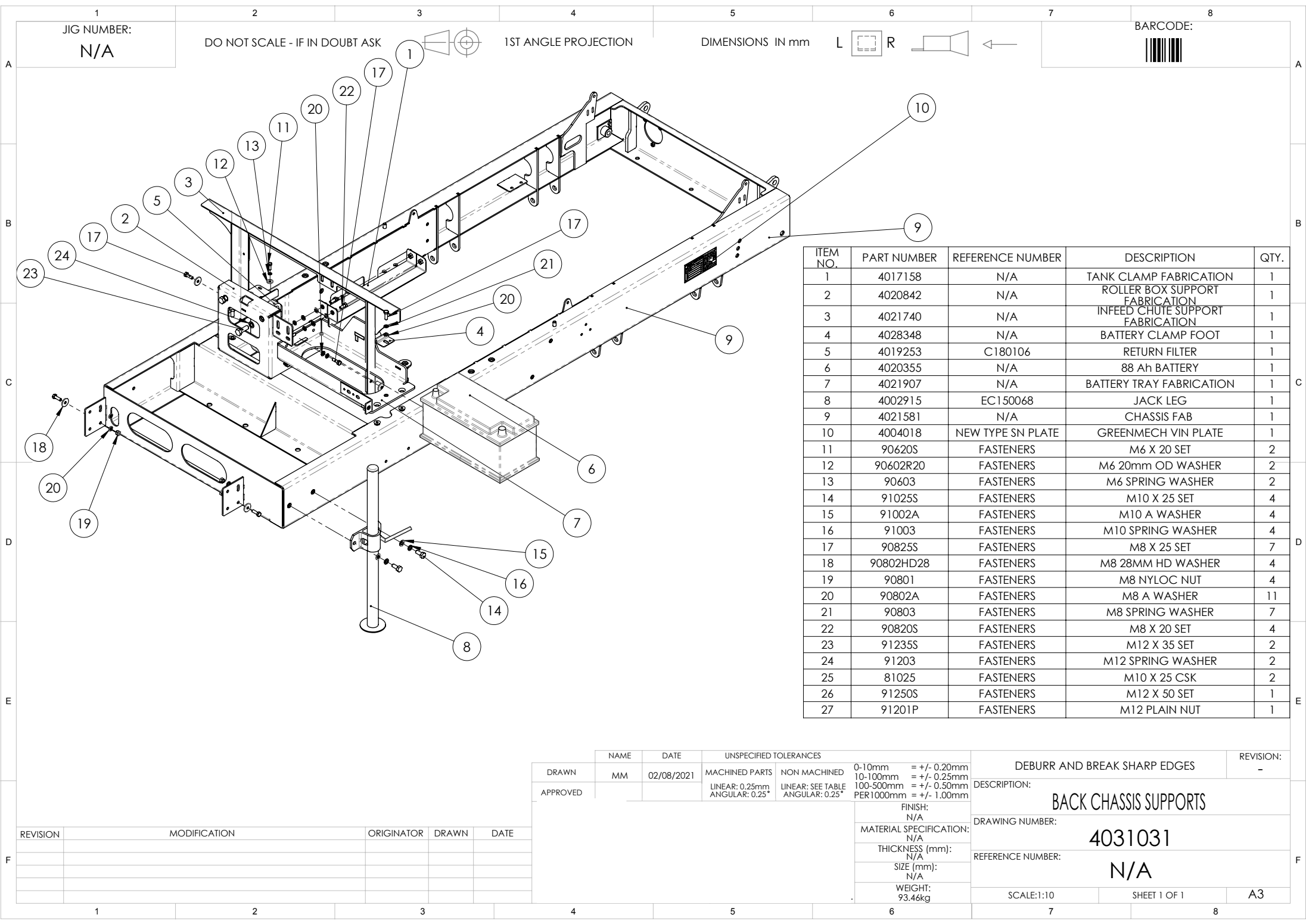
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	NAME	DATE	UNSPECIFIED TOLERANCES		DEBURR AND BREAK SHARP EDGES		REVISION:
DRAWN	MM	02/08/2021	MACHINED PARTS	NON MACHINED	0-10mm = +/- 0.20mm 10-100mm = +/- 0.25mm 100-500mm = +/- 0.50mm PER 1000mm = +/- 1.00mm	-	
APPROVED			LINEAR: 0.25mm ANGULAR: 0.25°	LINEAR: SEE TABLE ANGULAR: 0.25°	DESCRIPTION: MUDGUARD ASSEMBLY		
					FINISH: N/A	DRAWING NUMBER:	
					MATERIAL SPECIFICATION: N/A	4031030	
					THICKNESS (mm): N/A	REFERENCE NUMBER:	
					SIZE (mm): N/A	N/A	
					WEIGHT: 46.34kg	SCALE:1:9	SHEET 1 OF 1
							A3

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE



ITEM NO.	PART NUMBER	REFERENCE NUMBER	DESCRIPTION	QTY.
1	4017158	N/A	TANK CLAMP FABRICATION	1
2	4020842	N/A	ROLLER BOX SUPPORT FABRICATION	1
3	4021740	N/A	INFEED CHUTE SUPPORT FABRICATION	1
4	4028348	N/A	BATTERY CLAMP FOOT	1
5	4019253	C180106	RETURN FILTER	1
6	4020355	N/A	88 Ah BATTERY	1
7	4021907	N/A	BATTERY TRAY FABRICATION	1
8	4002915	EC150068	JACK LEG	1
9	4021581	N/A	CHASSIS FAB	1
10	4004018	NEW TYPE SN PLATE	GREENMECH VIN PLATE	1
11	90620S	FASTENERS	M6 X 20 SET	2
12	90602R20	FASTENERS	M6 20mm OD WASHER	2
13	90603	FASTENERS	M6 SPRING WASHER	2
14	91025S	FASTENERS	M10 X 25 SET	4
15	91002A	FASTENERS	M10 A WASHER	4
16	91003	FASTENERS	M10 SPRING WASHER	4
17	90825S	FASTENERS	M8 X 25 SET	7
18	90802HD28	FASTENERS	M8 28MM HD WASHER	4
19	90801	FASTENERS	M8 NYLOC NUT	4
20	90802A	FASTENERS	M8 A WASHER	11
21	90803	FASTENERS	M8 SPRING WASHER	7
22	90820S	FASTENERS	M8 X 20 SET	4
23	91235S	FASTENERS	M12 X 35 SET	2
24	91203	FASTENERS	M12 SPRING WASHER	2
25	81025	FASTENERS	M10 X 25 CSK	2
26	91250S	FASTENERS	M12 X 50 SET	1
27	91201P	FASTENERS	M12 PLAIN NUT	1

REVISION	MODIFICATION	ORIGINATOR	DRAWN	DATE

	NAME	DATE	UNSPECIFIED TOLERANCES		DEBURR AND BREAK SHARP EDGES		REVISION:	
DRAWN	MM	02/08/2021	MACHINED PARTS	NON MACHINED			-	
APPROVED			LINEAR: 0.25mm ANGULAR: 0.25°	LINEAR: SEE TABLE ANGULAR: 0.25°	DESCRIPTION: BACK CHASSIS SUPPORTS DRAWING NUMBER: 4031031 REFERENCE NUMBER: N/A SCALE:1:10		SHEET 1 OF 1	A3
				FINISH: N/A				
				MATERIAL SPECIFICATION: N/A				
				THICKNESS (mm): N/A				
				SIZE (mm): N/A				
				WEIGHT: 93.46kg				

По вопросам продаж и поддержки обращайтесь:			
Алматы (7273)495-231	Казань (843)206-01-48	Новокузнецк (3843)20-46-81	Смоленск (4812)29-41-54
Архангельск (8182)63-90-72	Калининград (4012)72-03-81	Новосибирск (383)227-86-73	Сочи (862)225-72-31
Астрахань (8512)99-46-04	Калуга (4842)92-23-67	Омск (3812)21-46-40	Ставрополь (8652)20-65-13
Барнаул (3852)73-04-60	Кемерово (3842)65-04-62	Орел (4862)44-53-42	Сургут (3462)77-98-35
Белгород (4722)40-23-64	Киров (8332)68-02-04	Оренбург (3532)37-68-04	Тверь (4822)63-31-35
Брянск (4832)59-03-52	Краснодар (861)203-40-90	Пенза (8412)22-31-16	Томск (3822)98-41-53
Владивосток (423)249-28-31	Красноярск (391)204-63-61	Пермь (342)205-81-47	Тула (4872)74-02-29
Волгоград (844)278-03-48	Курск (4712)77-13-04	Ростов-на-Дону (863)308-18-15	Тюмень (3452)66-21-18
Вологда (8172)26-41-59	Липецк (4742)52-20-81	Рязань (4912)46-61-64	Ульяновск (8422)24-23-59
Воронеж (473)204-51-73	Магнитогорск (3519)55-03-13	Самара (846)206-03-16	Уфа (347)229-48-12
Екатеринбург (343)384-55-89	Москва (495)268-04-70	Санкт-Петербург (812)309-46-40	Хабаровск (4212)92-98-04
Иваново (4932)77-34-06	Мурманск (8152)59-64-93	Саратов (845)249-38-78	Челябинск (351)202-03-61
Ижевск (3412)26-03-58	Набережные Челны (8552)20-53-41	Севастополь (8692)22-31-93	Череповец (8202)49-02-64
Иркутск (395)279-98-46	Нижний Новгород (831)429-08-12	Симферополь (3652)67-13-56	Ярославль (4852)69-52-93
Россия (495)268-04-70	Киргизия (996)312-96-26-47	Казахстан (7172)727-132	